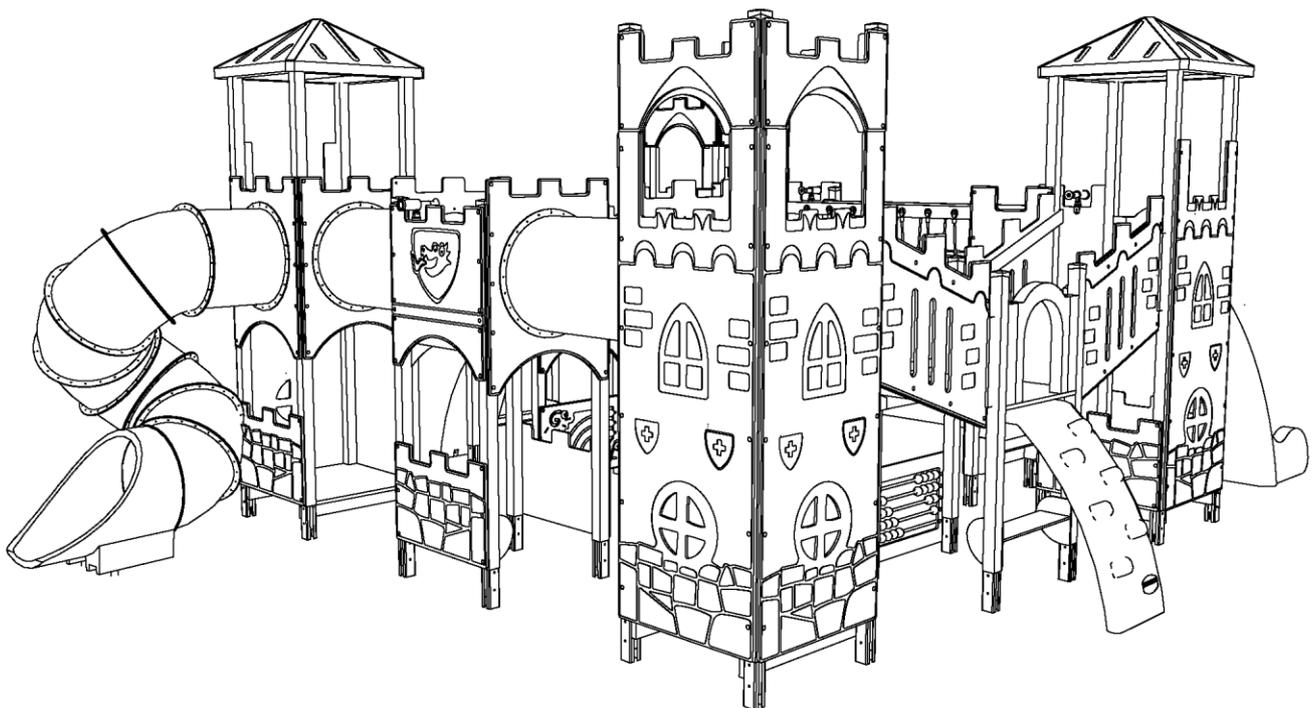
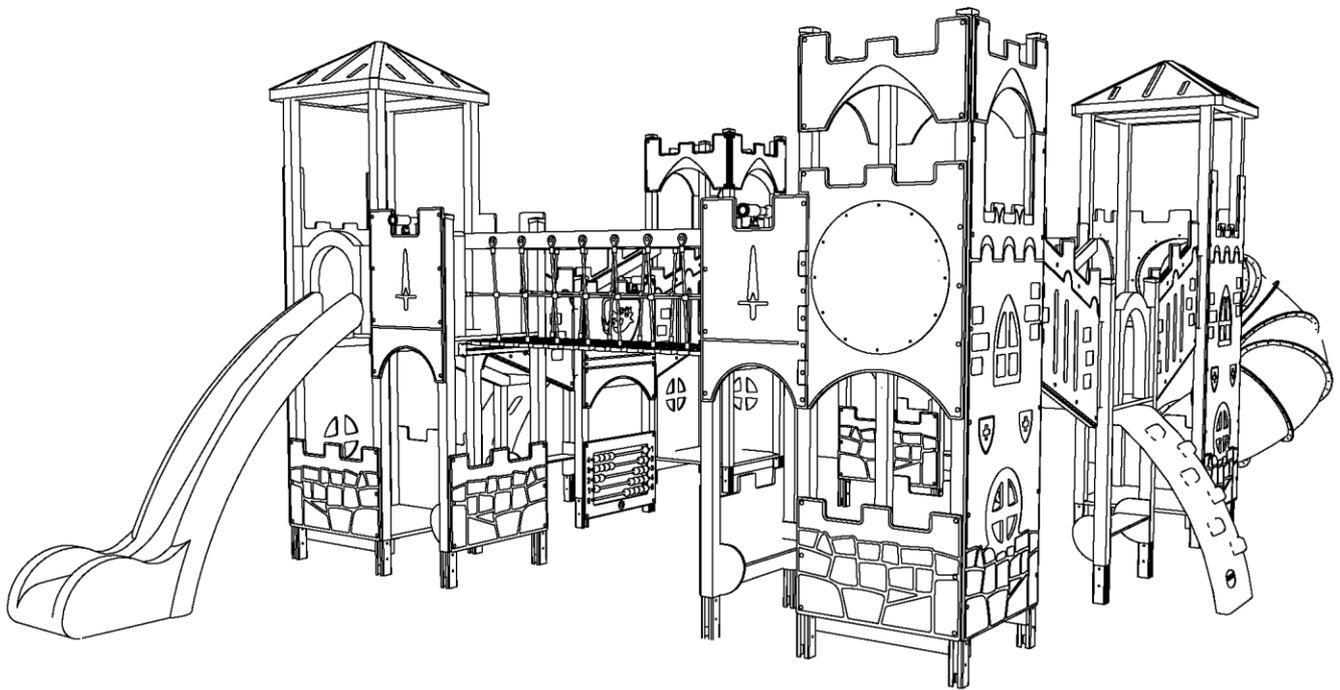


XT 400 "Fort Romy" Structure assembly instructions



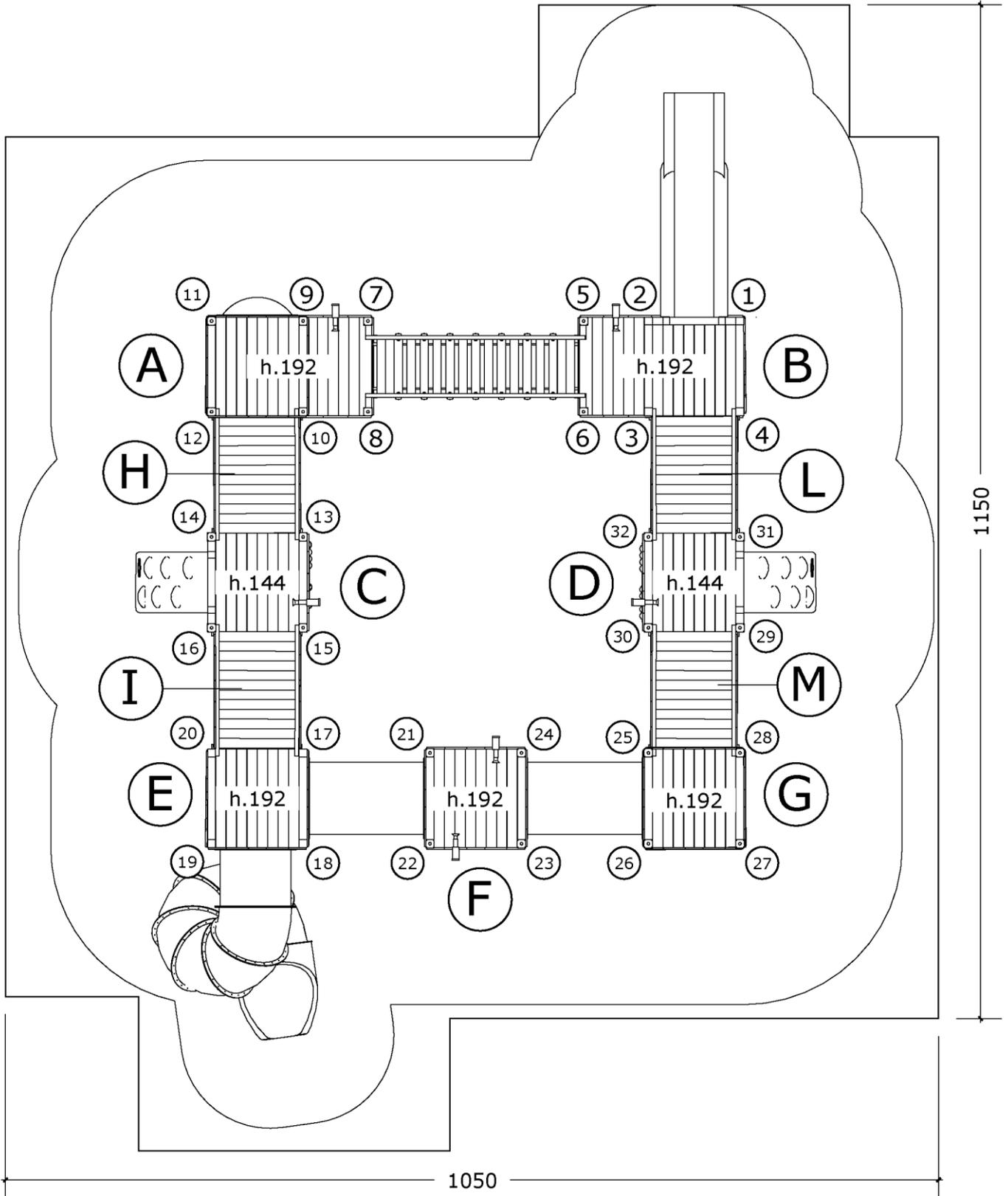
ASSEMBLY SEQUENCE:

1. STRUTS AND PLATFORMS
2. INCLINED CLIMBING BOARDS
3. PLANK BRIDGE AND ROPES
4. PANELS
5. TUBE BRIDGES
6. TUBE SLIDE

7. CLIMBING BOARD AND PE ENTRANCE
8. PE SLIDE
9. ROOFS
10. ACTIVITY PANELS
11. TELESCOPES
12. BENCHES
13. STRUCTURE EMBEDDING OR ANCHORING

Le misure sono espresse in cm.		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio xt 400
firma esecutore :	data : 21/10/14	nr. pagina 2

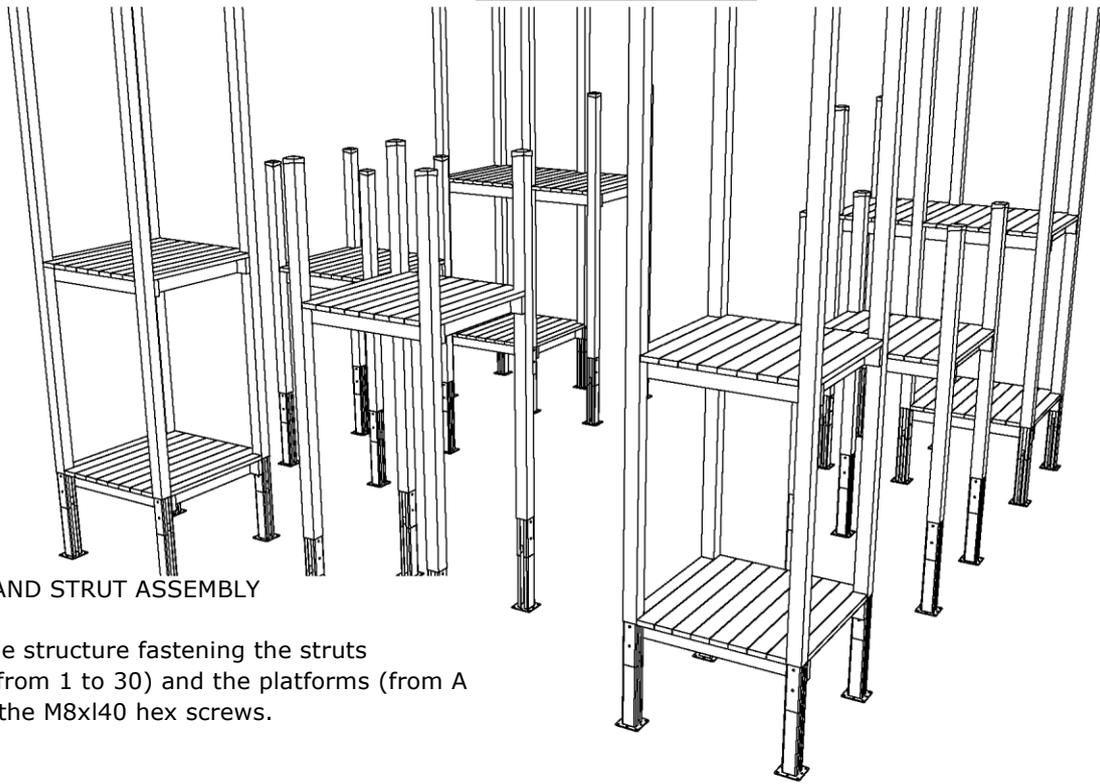
safety and loose shockproof area: 98.33 sqm.
 shockproof rubber: 115.1 sqm.



Le misure sono espresse in cm.	HOLZMOP 	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio xt 400
firma esecutore : 	data : 21/10/14	nr. pagina 3

NOTE: DETAILED INSTRUCTIONS FOR EACH STEP CAN BE FOUND IN THE FOLLOWING PAGES

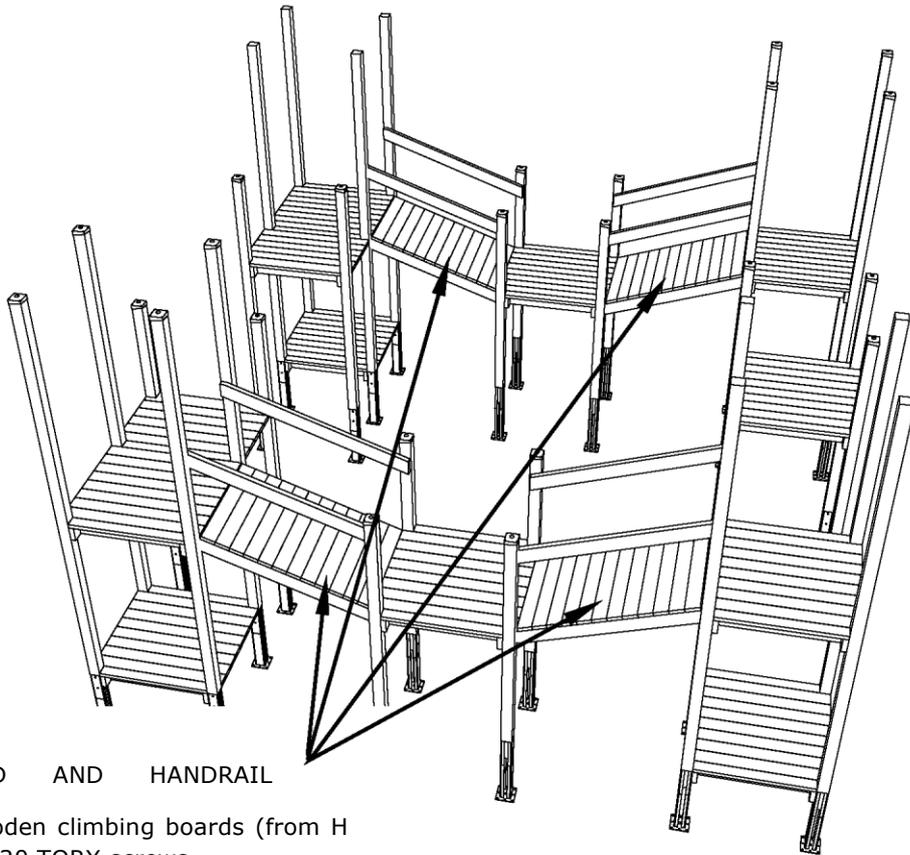
1



PLATFORM AND STRUT ASSEMBLY

Assemble the structure fastening the struts (numbered from 1 to 30) and the platforms (from A to G) using the M8x140 hex screws.

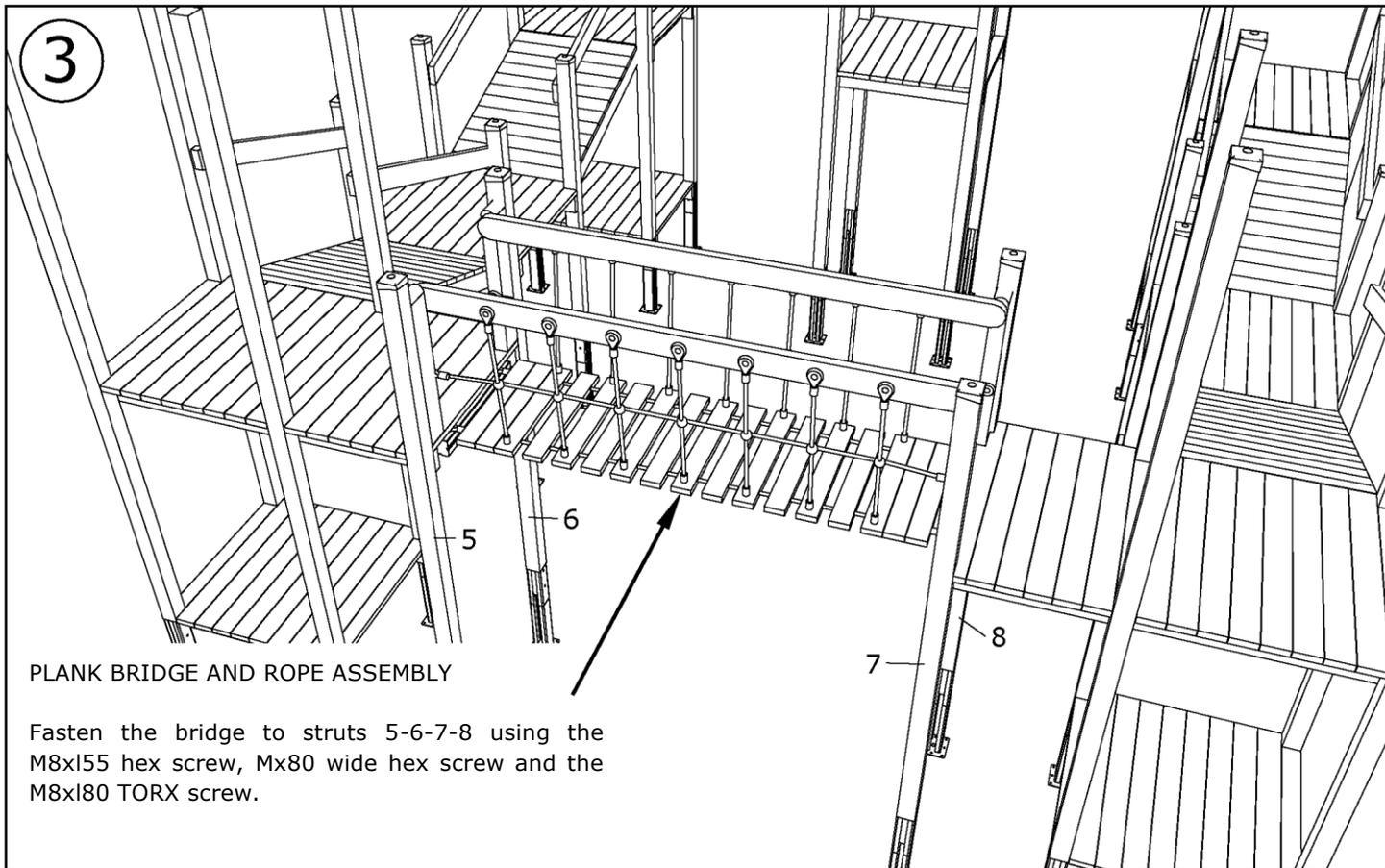
2



CLIMBING BOARD AND HANDRAIL ASSEMBLY

Then fasten the wooden climbing boards (from H to M) using the M8x120 TORX screws.

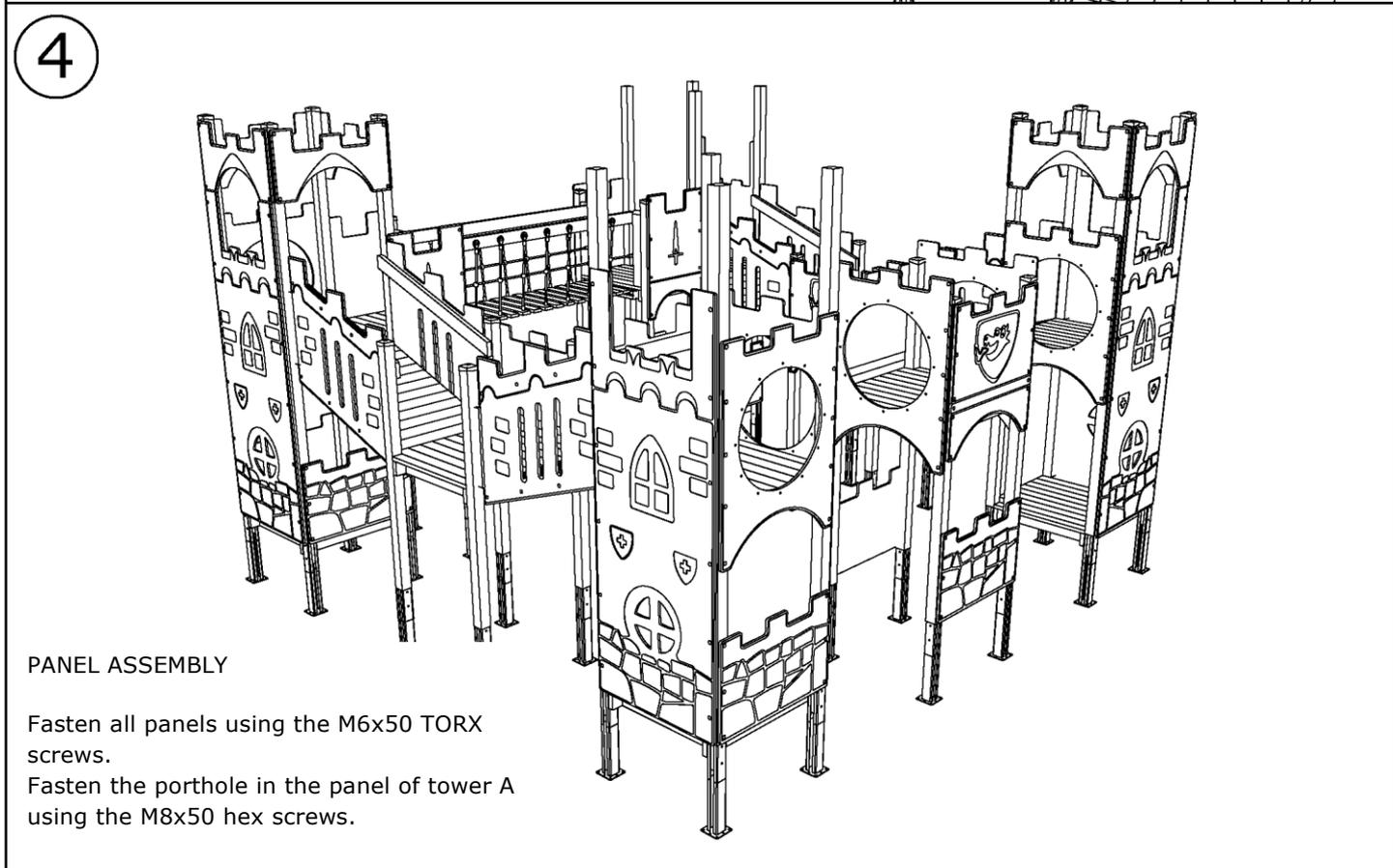
Le misure sono espresse in cm.	HOLZTOP 	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio XT 400 generali
firma esecutore : 	data : 24/10/14	nr. pagina 1



3

PLANK BRIDGE AND ROPE ASSEMBLY

Fasten the bridge to struts 5-6-7-8 using the M8x155 hex screw, Mx80 wide hex screw and the M8x180 TORX screw.

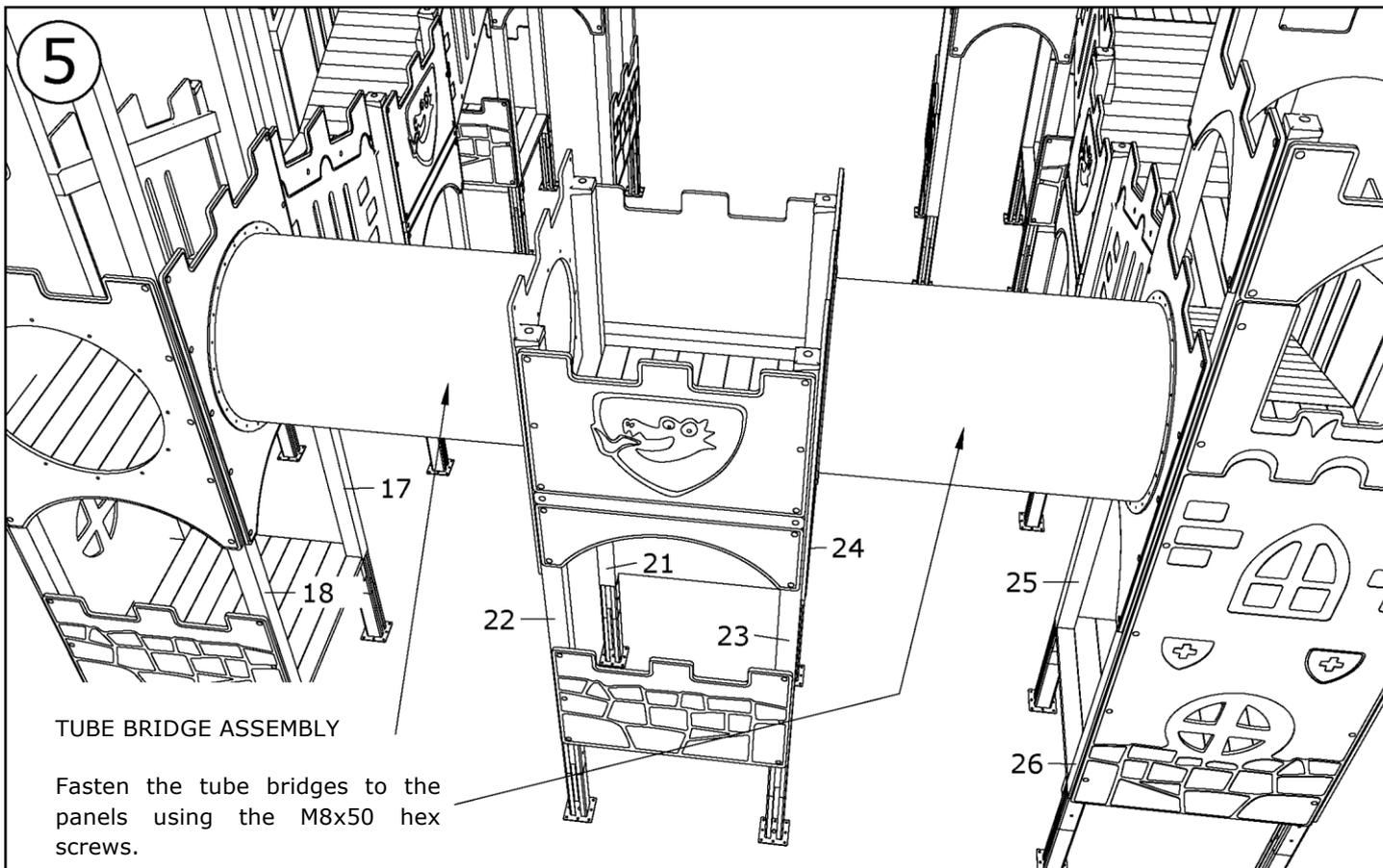


4

PANEL ASSEMBLY

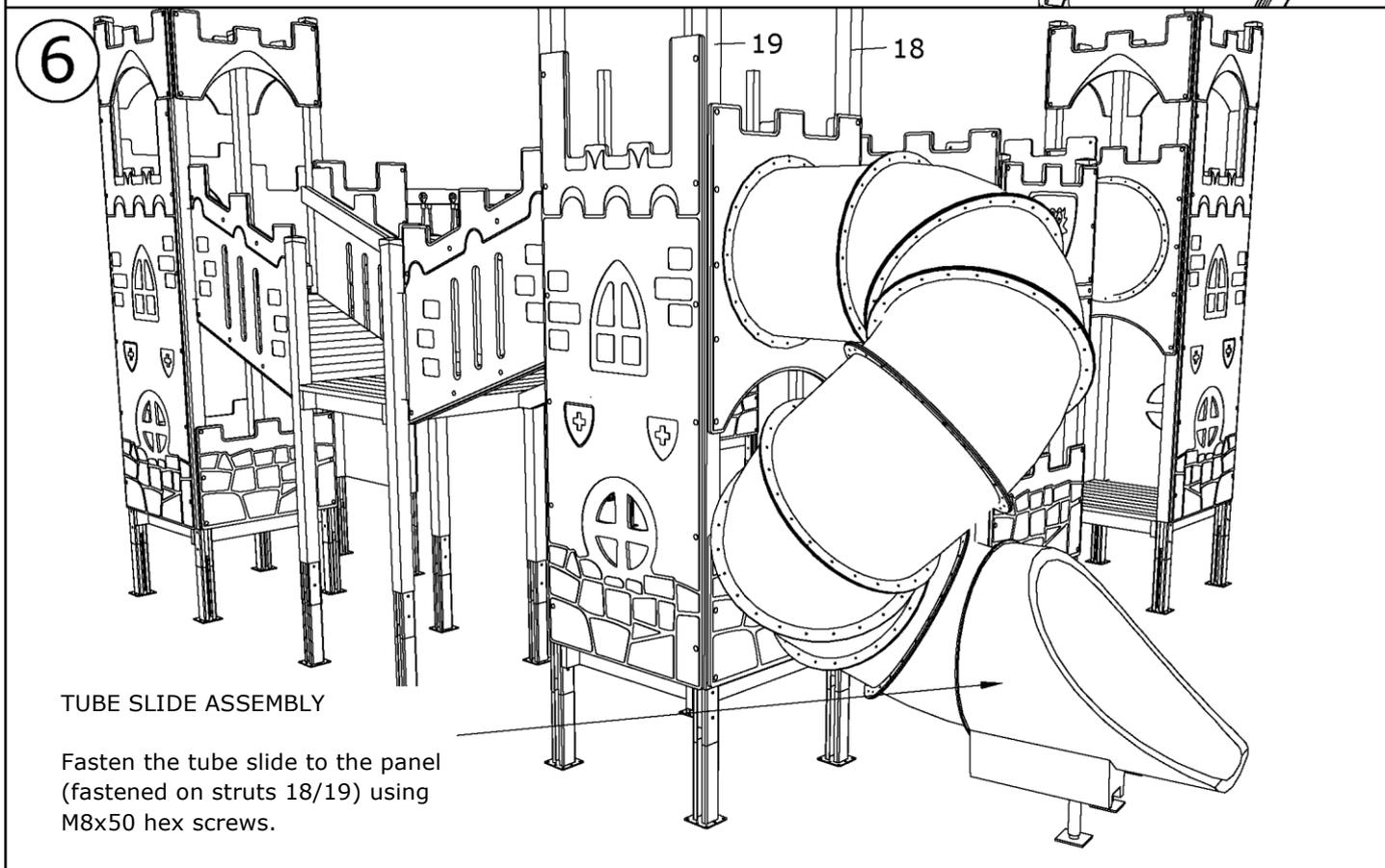
Fasten all panels using the M6x50 TORX screws.
Fasten the porthole in the panel of tower A using the M8x50 hex screws.

Le misure sono espresse in cm.	SOLZOP	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio XT 400 generali
firma esecutore :	data : 24/10/14	nr. pagina 2



TUBE BRIDGE ASSEMBLY

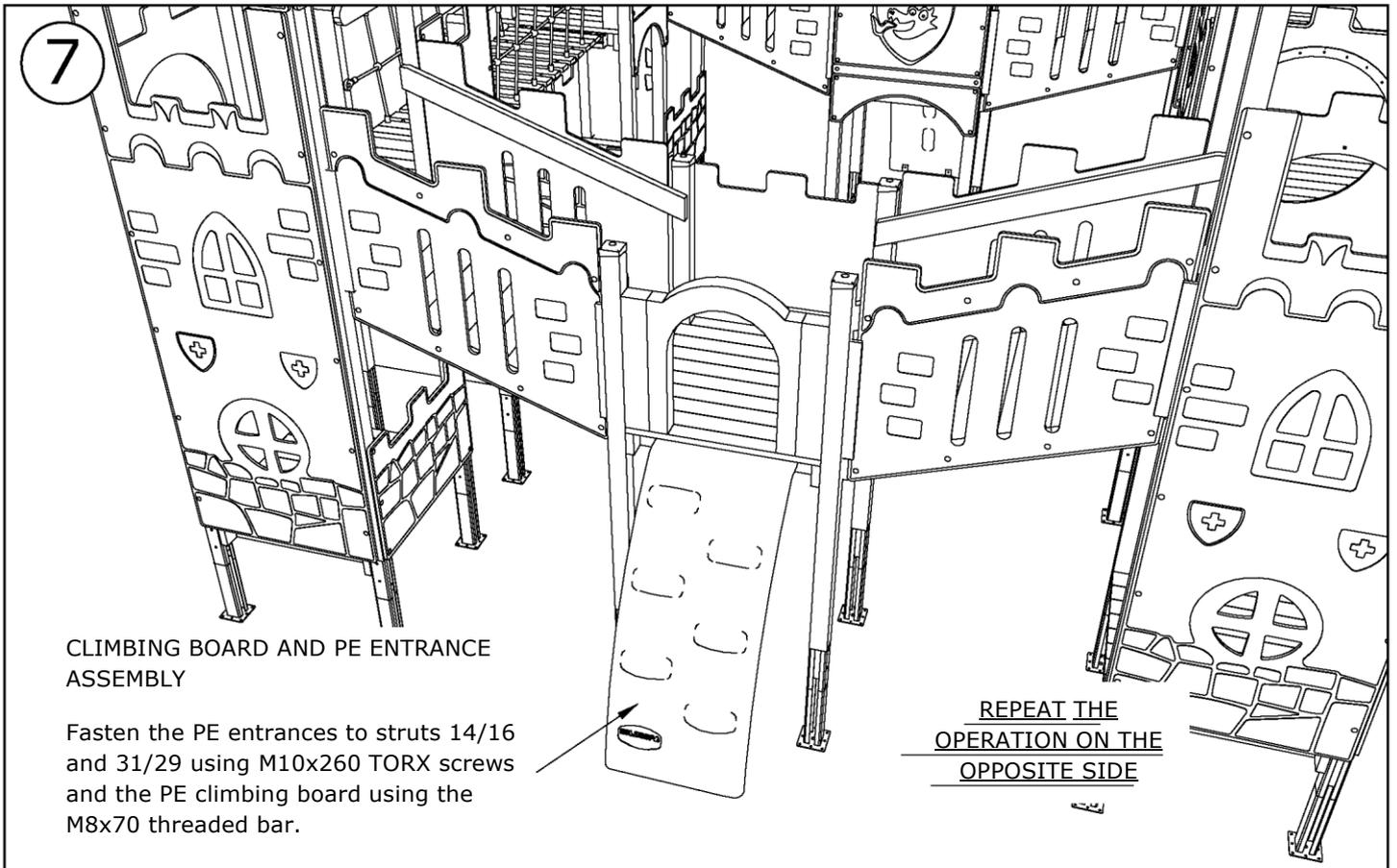
Fasten the tube bridges to the panels using the M8x50 hex screws.



TUBE SLIDE ASSEMBLY

Fasten the tube slide to the panel (fastened on struts 18/19) using M8x50 hex screws.

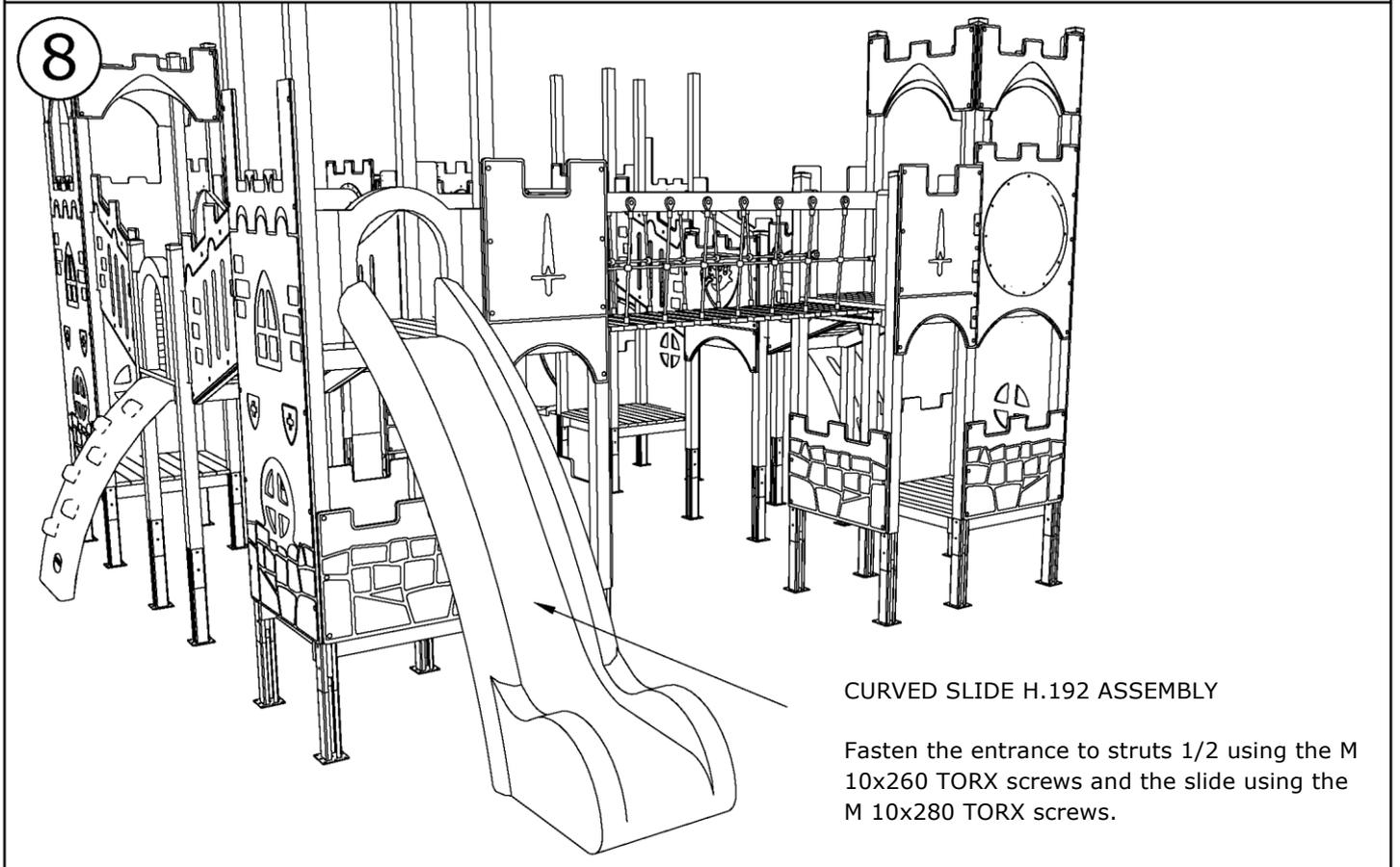
Le misure sono espresse in cm.	HOLZHOFF	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio XT 400 generali
firma esecutore :	data : 24/10/14	nr. pagina 3



CLIMBING BOARD AND PE ENTRANCE ASSEMBLY

Fasten the PE entrances to struts 14/16 and 31/29 using M10x260 TORX screws and the PE climbing board using the M8x70 threaded bar.

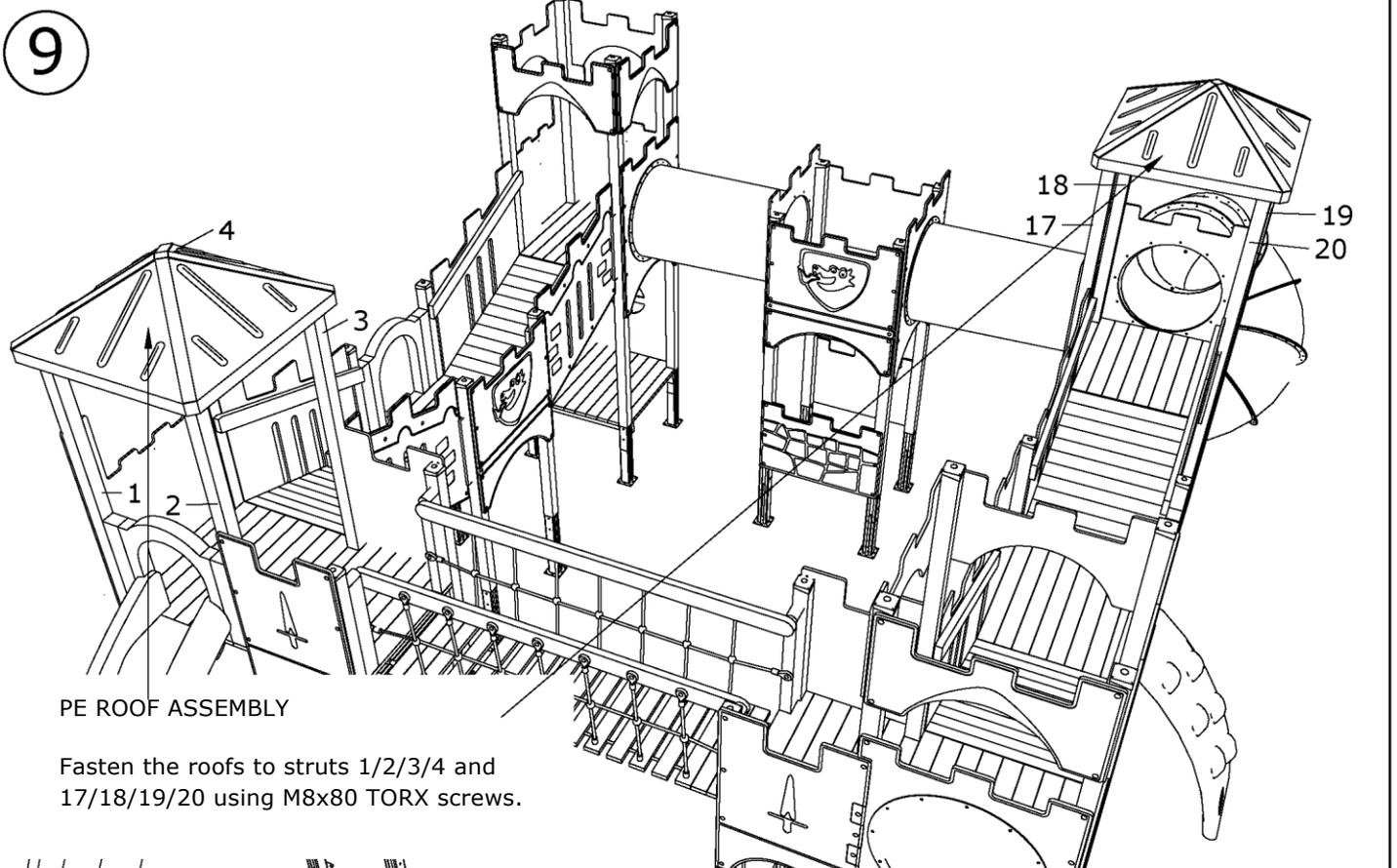
REPEAT THE OPERATION ON THE OPPOSITE SIDE



CURVED SLIDE H.192 ASSEMBLY

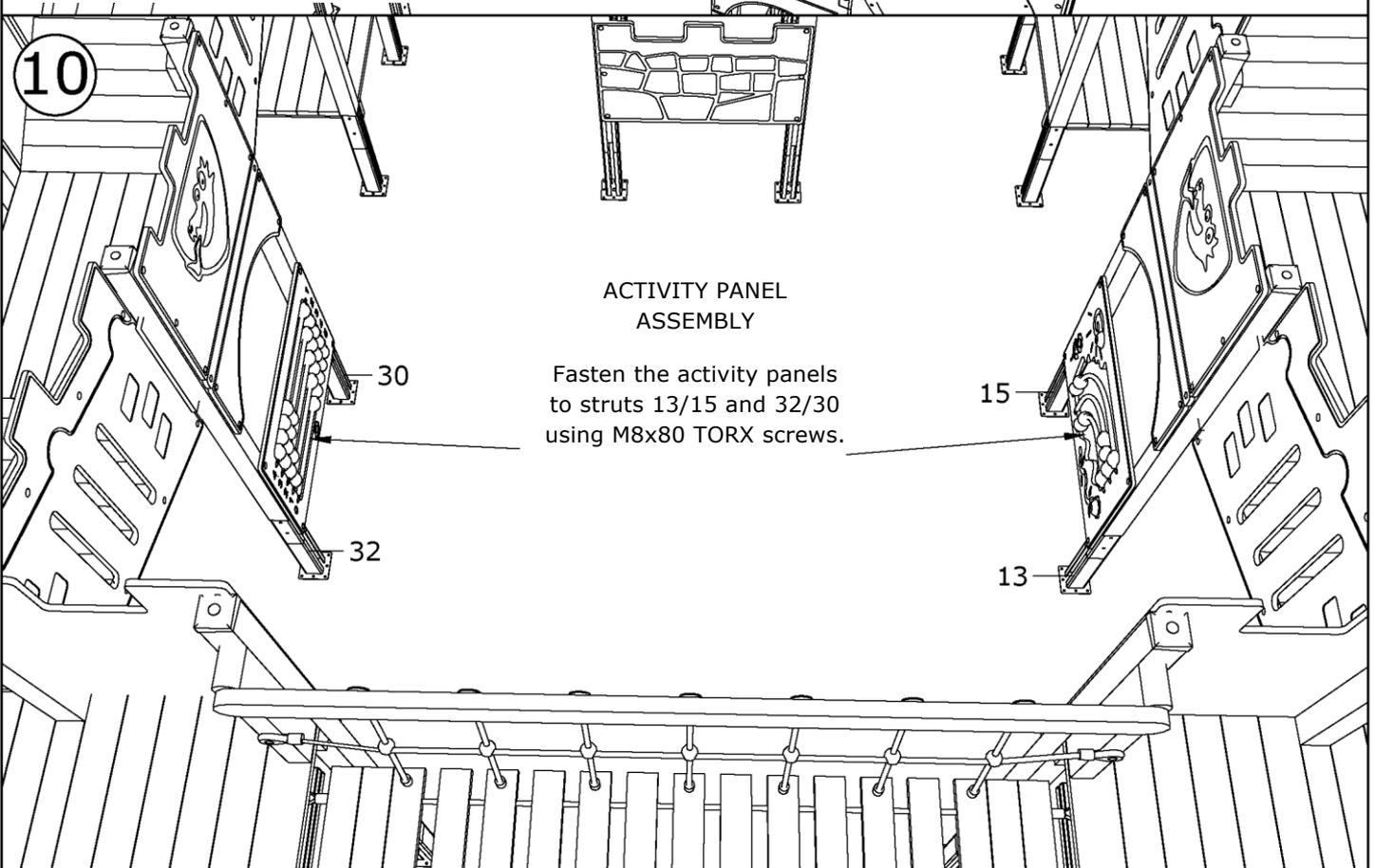
Fasten the entrance to struts 1/2 using the M 10x260 TORX screws and the slide using the M 10x280 TORX screws.

Le misure sono espresse in cm.	HOLZOP 	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio XT 400 generali
firma esecutore : 	data : 24/10/14	nr. pagina 4



PE ROOF ASSEMBLY

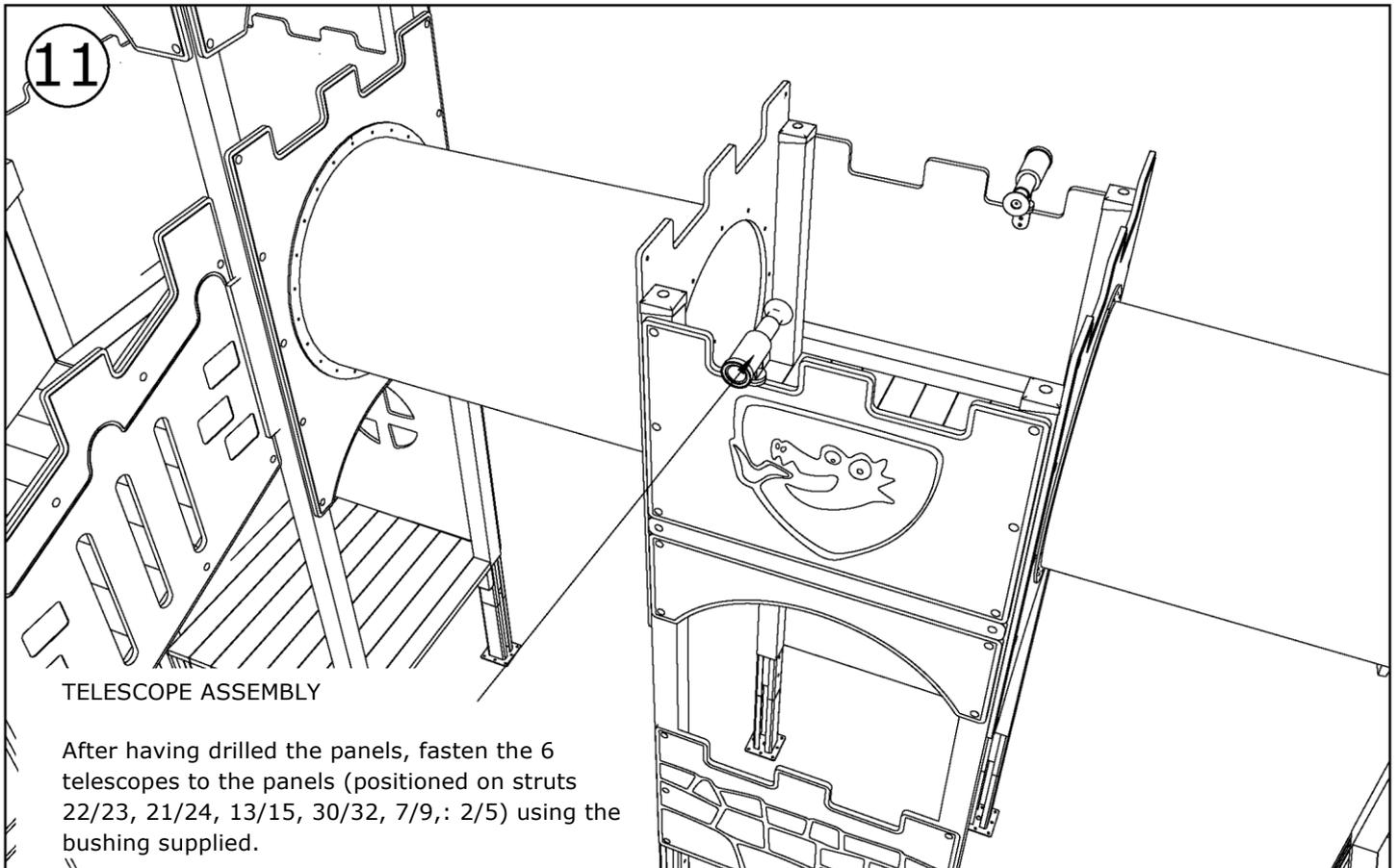
Fasten the roofs to struts 1/2/3/4 and 17/18/19/20 using M8x80 TORX screws.



ACTIVITY PANEL ASSEMBLY

Fasten the activity panels to struts 13/15 and 32/30 using M8x80 TORX screws.

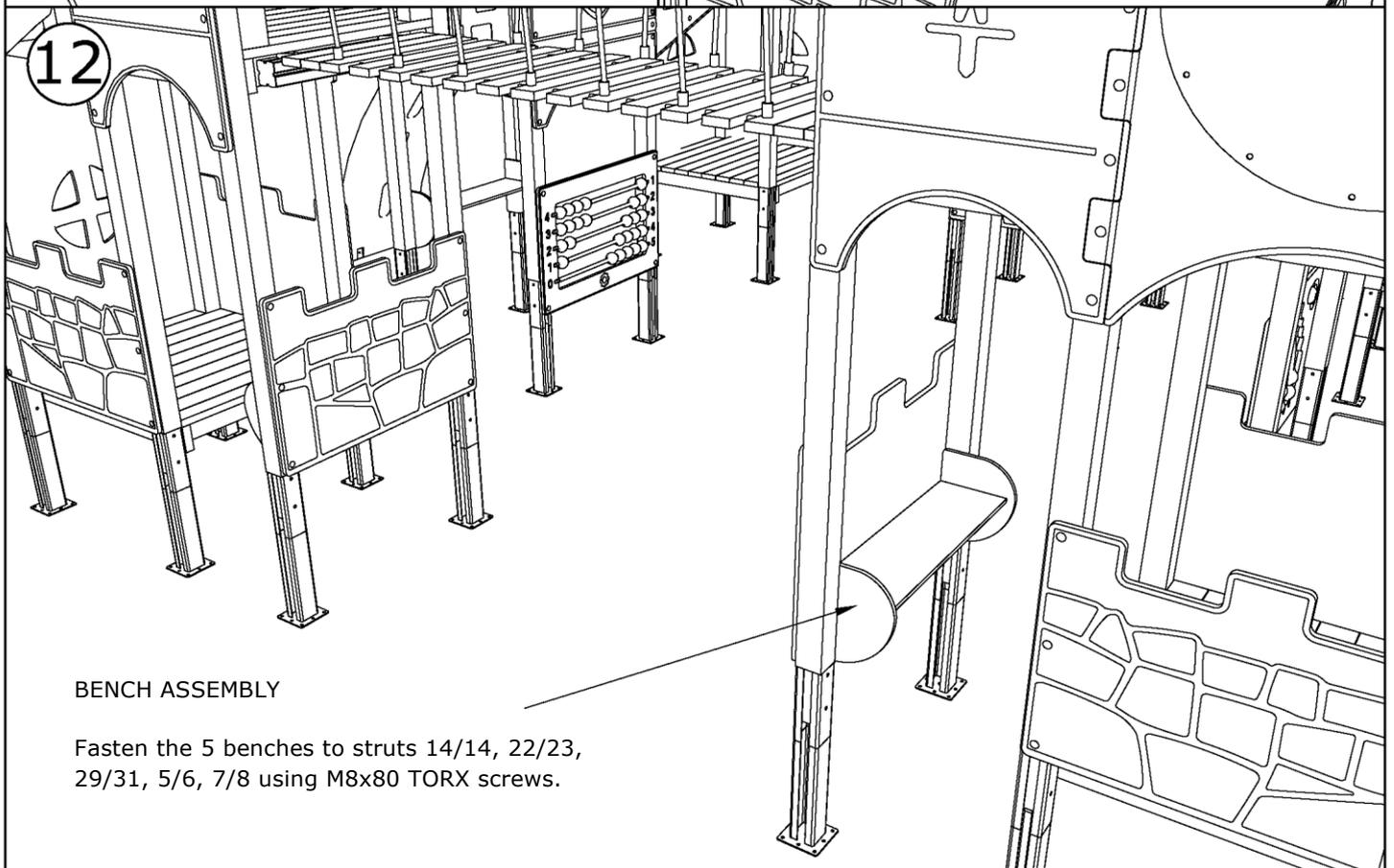
Le misure sono espresse in cm.		HOLZHOFF ⚙️	
Colori e modelli rappresentati sono puramente indicativi		denominazione e/o cliente :	istruzioni di montaggio XT 400 generali
firma esecutore :		data : 24/10/14	nr. pagina 5



11

TELESCOPE ASSEMBLY

After having drilled the panels, fasten the 6 telescopes to the panels (positioned on struts 22/23, 21/24, 13/15, 30/32, 7/9,,: 2/5) using the bushing supplied.



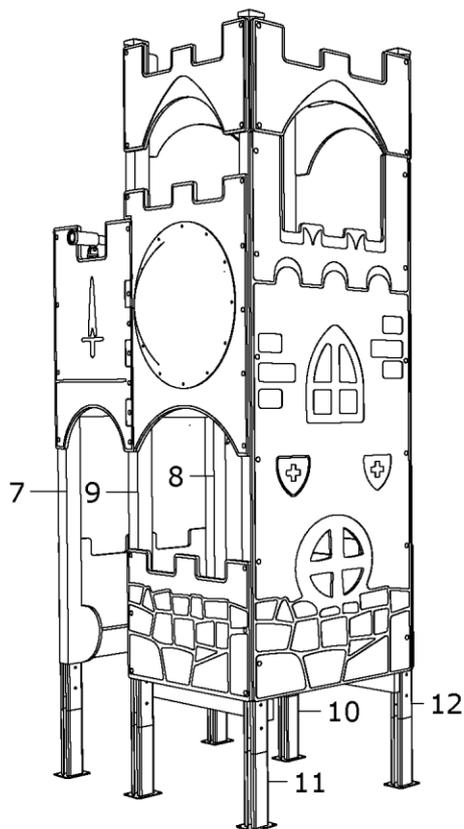
12

BENCH ASSEMBLY

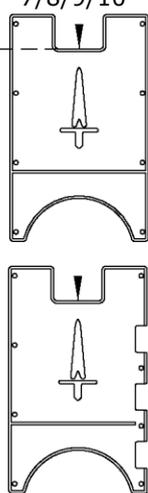
Fasten the 5 benches to struts 14/14, 22/23, 29/31, 5/6, 7/8 using M8x80 TORX screws.

Le misure sono espresse in cm.			
Colori e modelli rappresentati sono puramente indicativi		denominazione e/o cliente :	istruzioni di montaggio XT 400 generali
firma esecutore :		data : 24/10/14	nr. pagina 6

TOWER A

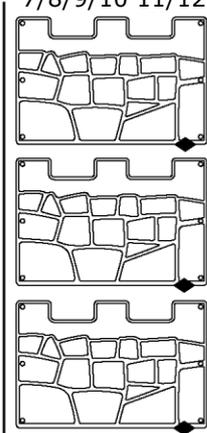


struts
7/8/9/10

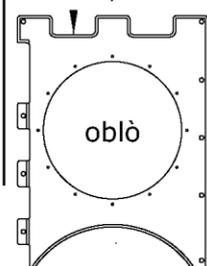


hp* 192
77 cm.

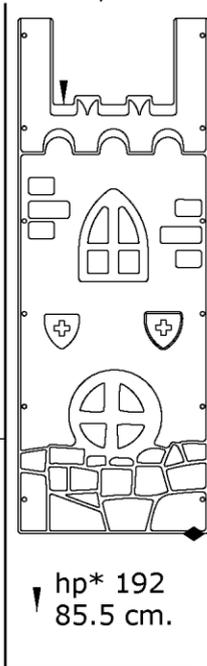
struts
7/8/9/10 11/12



struts 9/11

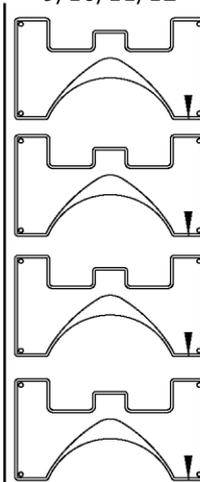


struts
11/12



hp* 192
85.5 cm.

struts
9/10/11/12

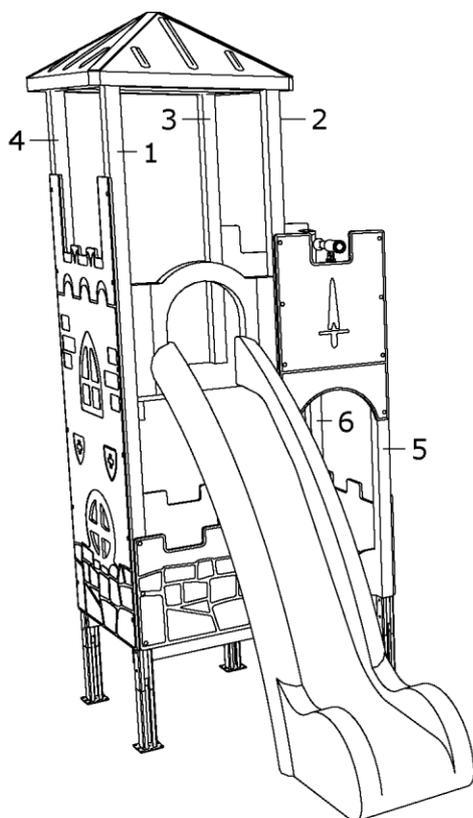


hp* 192
136 cm.

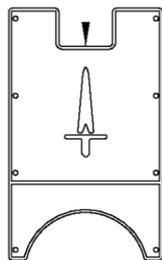
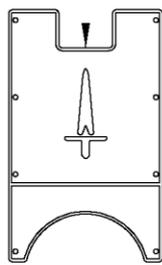
* intended as the measurement from the platform to the point indicated by the symbol?

♦ at the same level

TOWER B

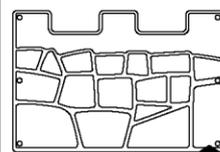
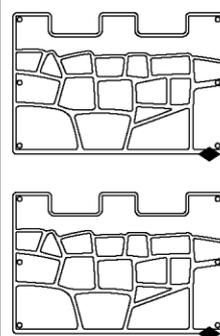


struts
2/3/5/6

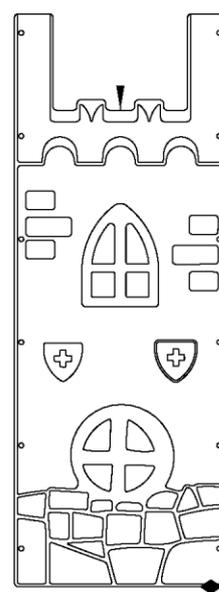


hp* 192
77 cm.

struts
2/3/5/6



struts
1/4



hp* 192
85.5 cm.

Le misure sono espresse in cm.

SOLZOP

Colori e modelli rappresentati
sono puramente indicativi

denominazione
e/o cliente :

istruzioni di montaggio
XT 400 schema pannelli

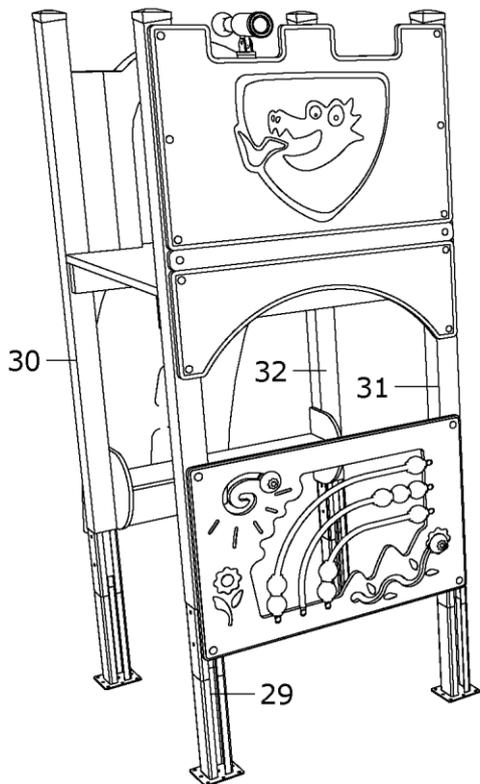
firma esecutore :

data : 22/10/14

nr.

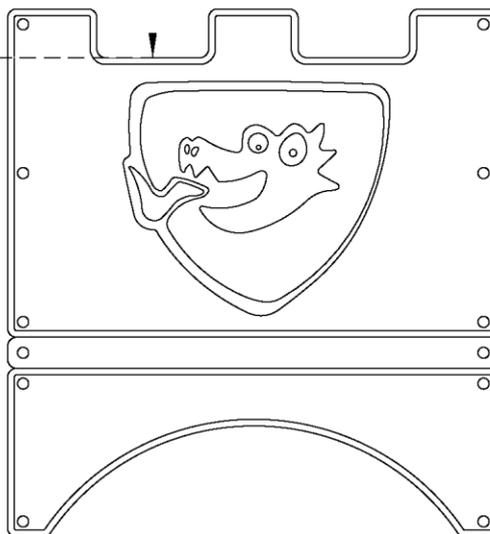
pagina 1

TOWER C

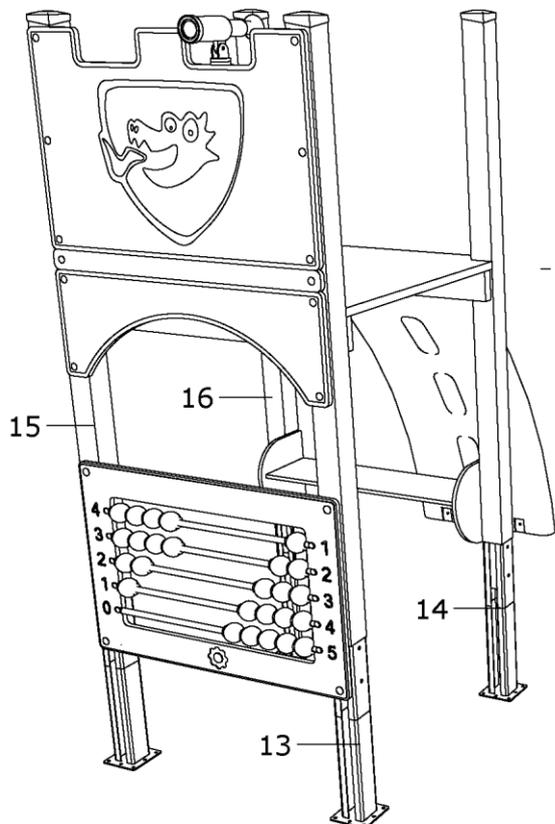


struts
29/31

hp* 144
77 cm.

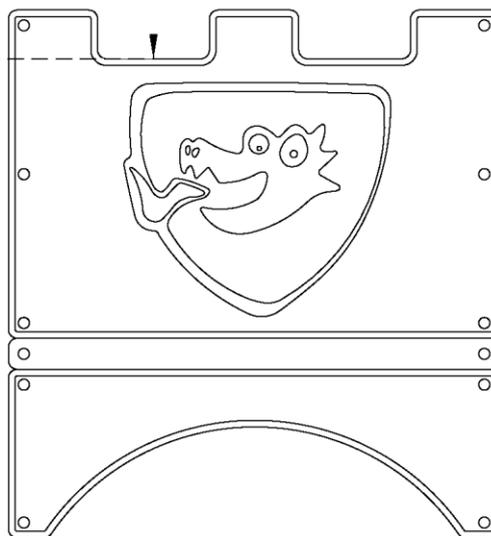


TOWER D



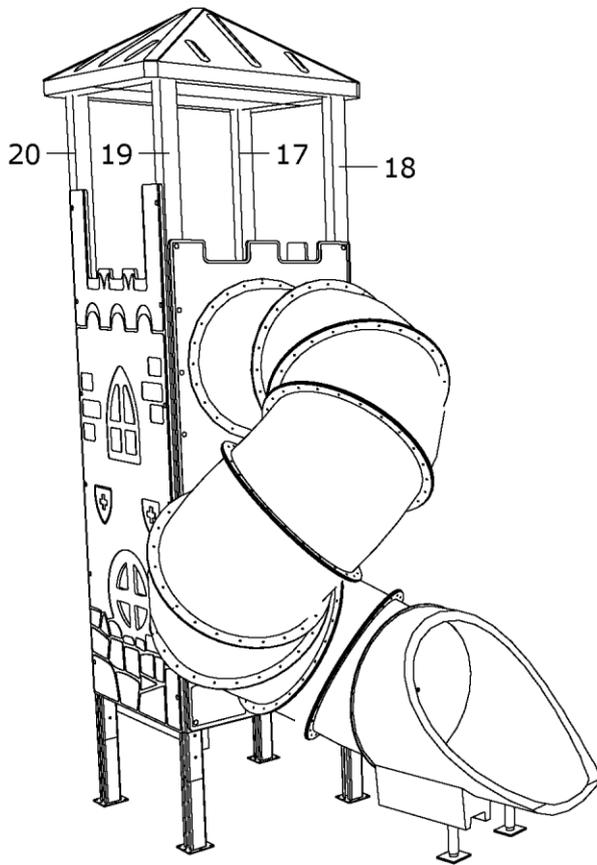
struts
15/13

hp* 144
77 cm.

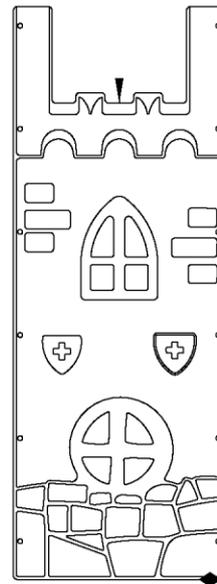


Le misure sono espresse in cm.	HOLZHOFF 	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio XT 400 schema pannelli
firma esecutore : 	data : 22/10/14	nr. pagina 2

TOWER E

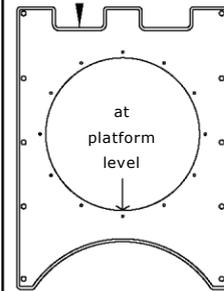


struts
20/19



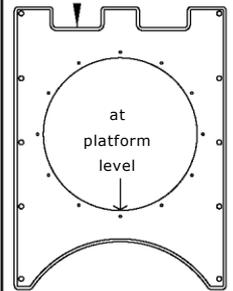
hp* 192
85.5 cm.

struts
18/19



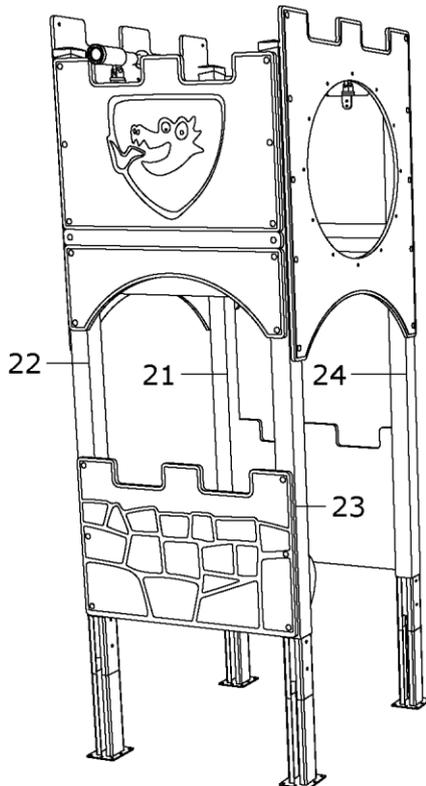
hp* 192
96 cm.

struts
17/18

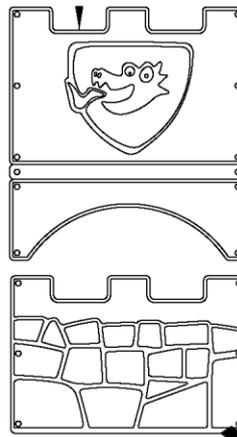


hp* 192
96 cm.

TOWER F

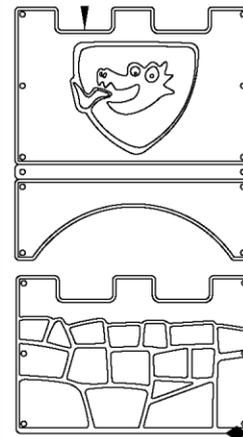


struts
22/23



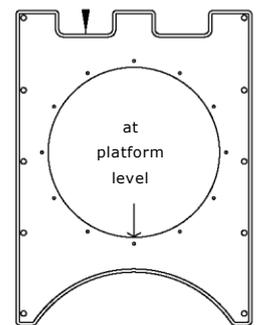
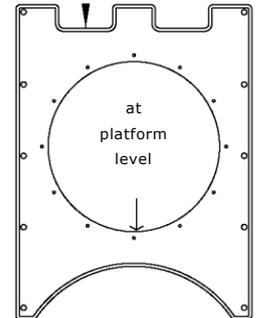
hp* 192
77 cm.

struts
21/24



hp* 192
77 cm.

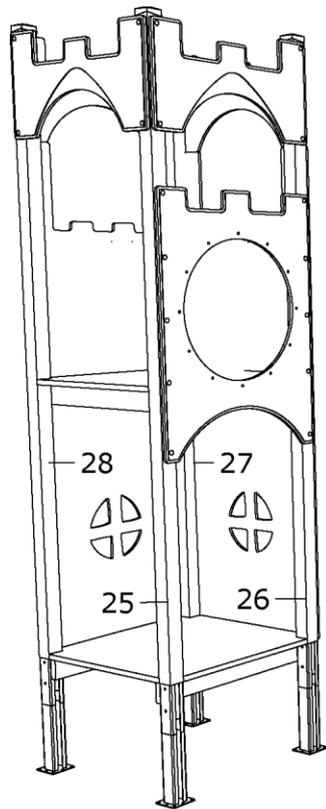
struts
21/22/23/24



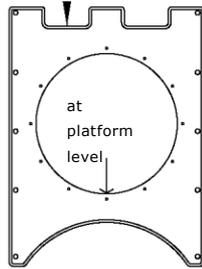
hp* 192
96 cm.

Le misure sono espresse in cm.		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio XT 400 schema pannelli
firma esecutore :	data : 22/10/14	nr. pagina 3

TOWER G

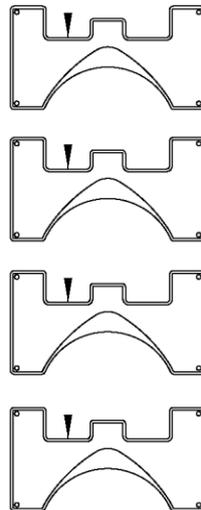


struts
25/26



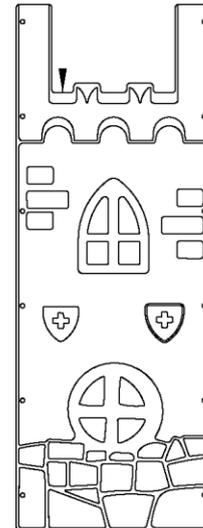
hp* 192
96 cm.

struts
25/26/27/28



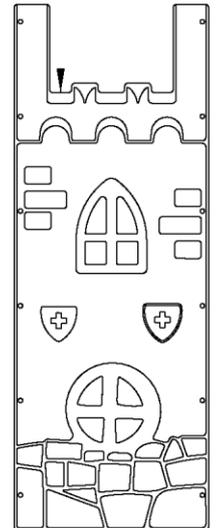
hp* 192
136 cm.

struts
26/27



hp* 192
85.5 cm.

struts
27/28



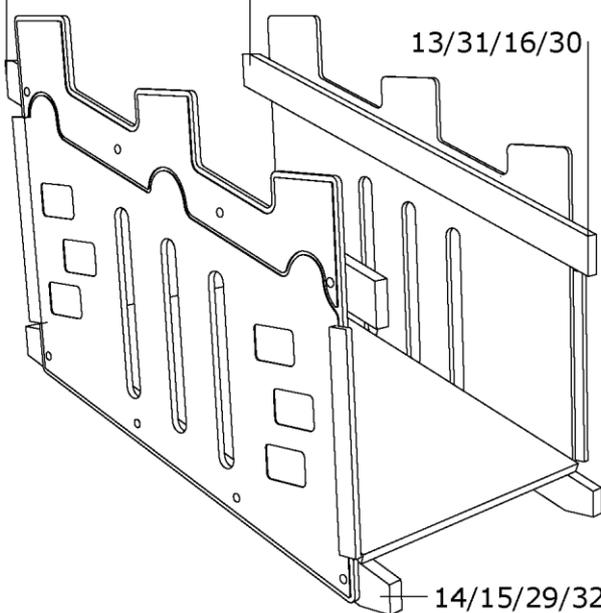
hp* 192
85.5 cm.

TOWERS H/I/L/M

3/12/17/25

4/10/20/25

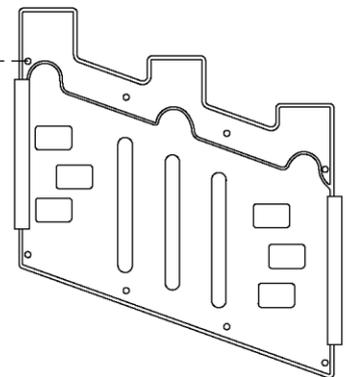
13/31/16/30



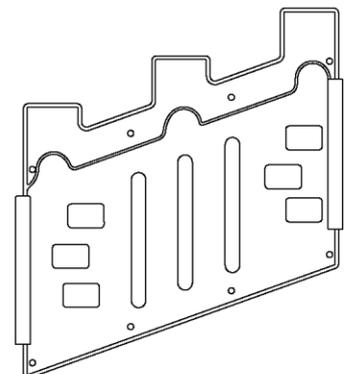
14/15/29/32

holes in the middle
of the handrail

struts
3/32
12/14
28/29
15/17



struts
16/20
25/30
4/31
10/13



Le misure sono espresse in cm.	SOLZOP 	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio XT 400 schema pannelli
firma esecutore : 	data : 22/10/14	nr. pagina 4

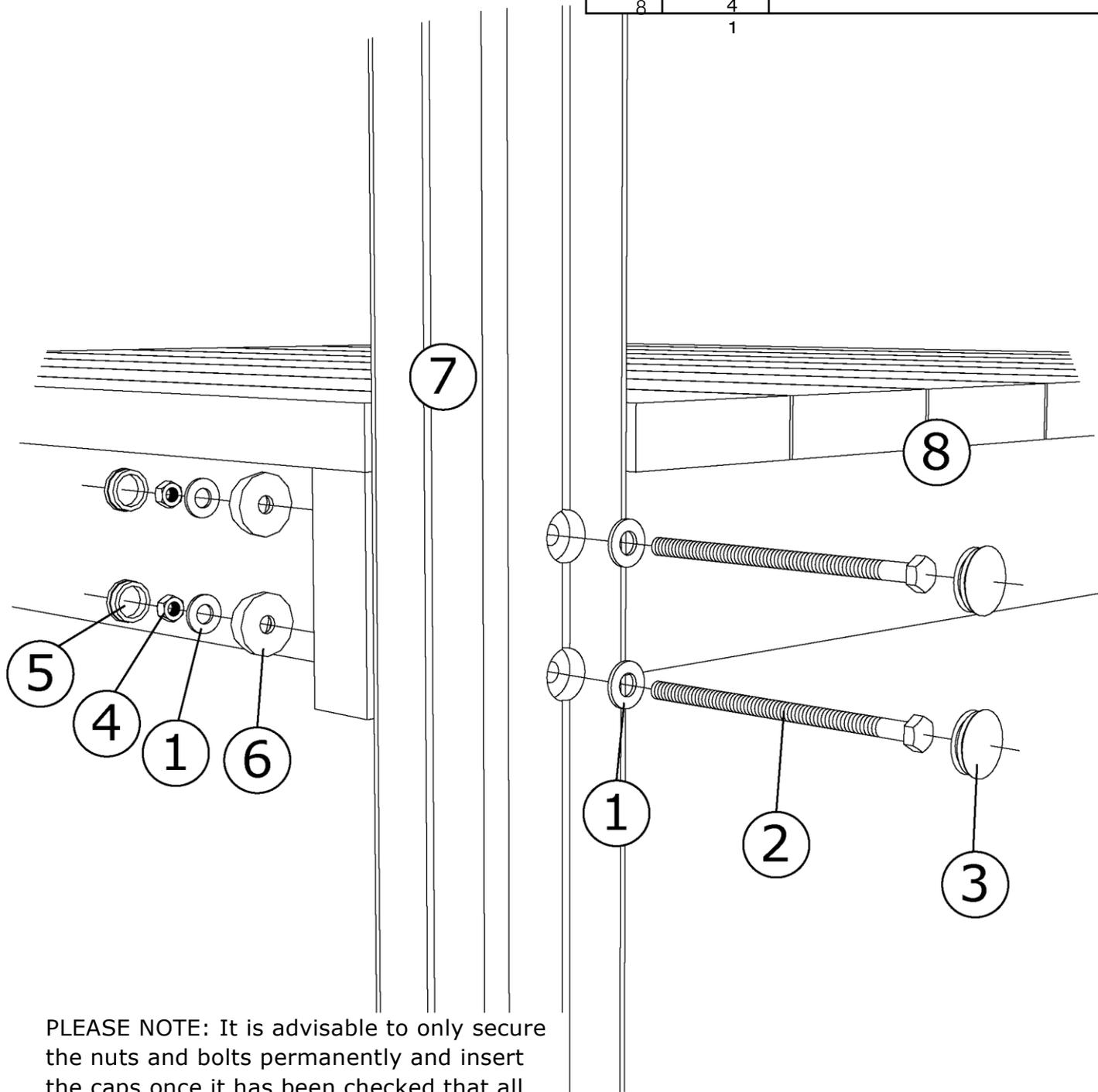


ASSEMBLY INSTRUCTIONS

assembly details

Fasten the platforms (8) to the struts (7) using the nuts and bolts indicated in the figure. Repeat this operation for the remaining 3 struts and, if necessary, for the other platforms.

Article no.	Quantity	Name
1	1	M8 washer M8x140 hex
2	6	screw finned PE cap 025
3	8	self-locking nut M8 PE
4	8	cap PE nut cover
5	8	platform strut
6	8	
7	8	
8	4	



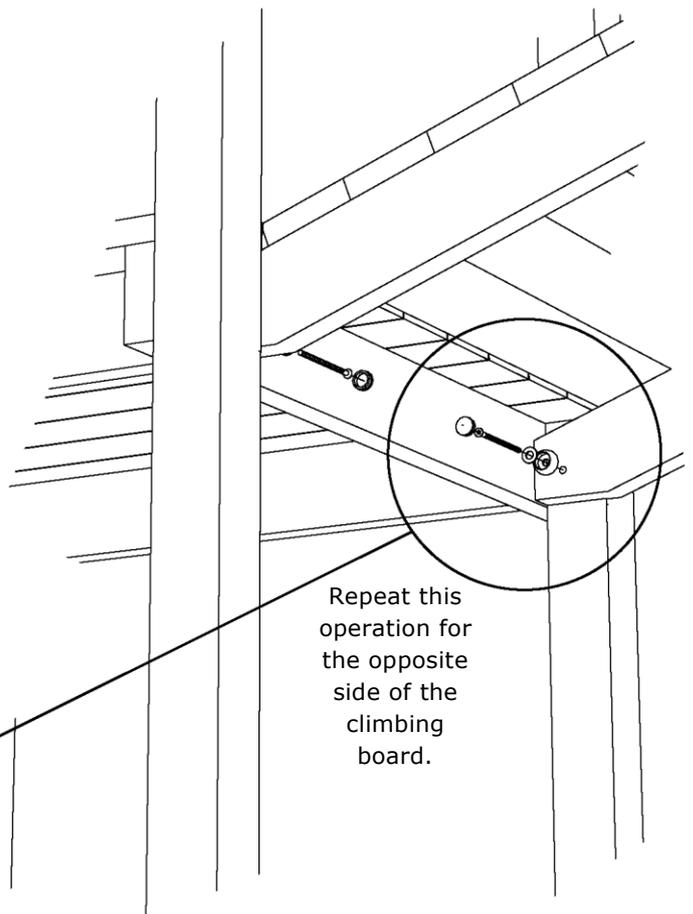
PLEASE NOTE: It is advisable to only secure the nuts and bolts permanently and insert the caps once it has been checked that all the elements have been positioned correctly.

Le misure sono espresse in cm.	HOLZHOFF 	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio montanti e pianali in legno
firma esecutore : 	data : 22/10/14	nr. pagina 1

Article no.	Quantity	Name
1	4	M8x100 TORX screw
2	4	M8x120 TORX screw M8
3	4	washer finned PE cap
4	4	025 PE cap PE nut cover
5	4	climbing board strut
6	4	
7	2	
8	4	

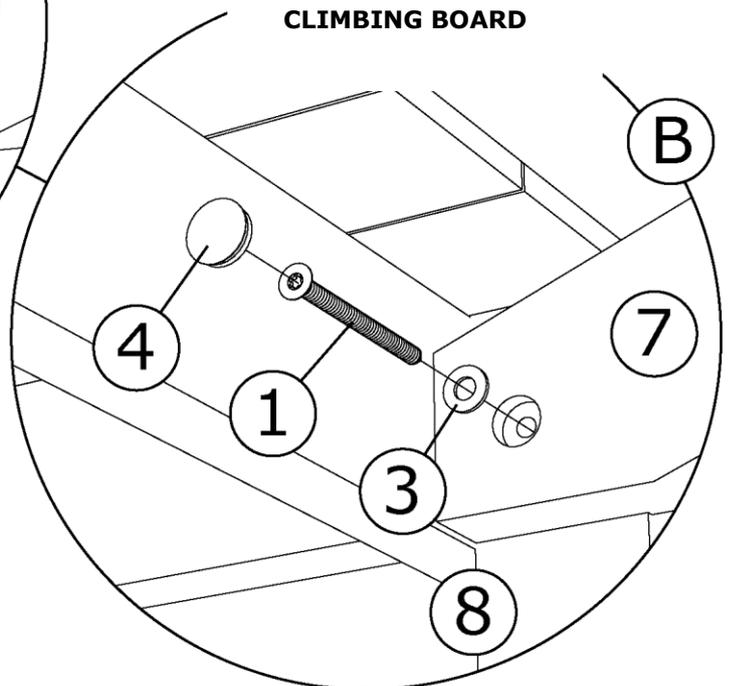
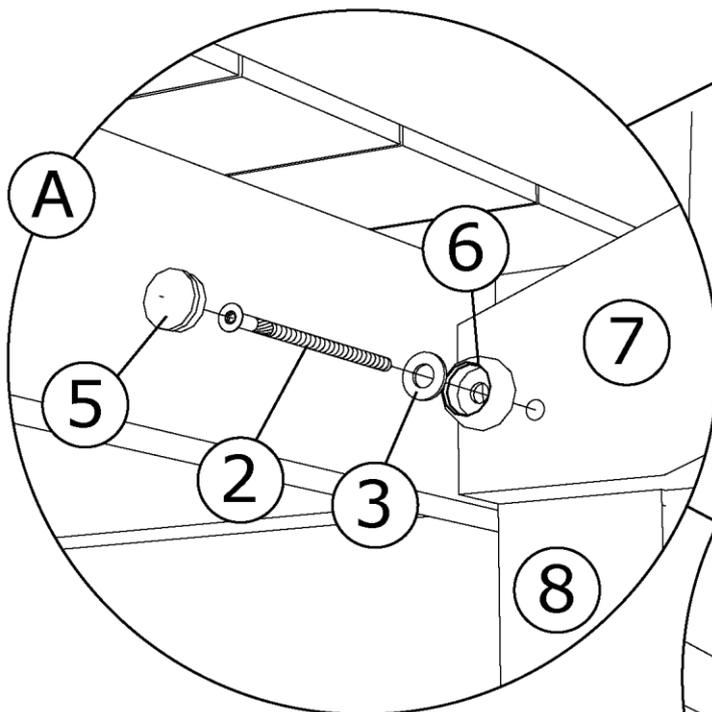
fasten the climbing board (7) to the struts (8), inserting the nuts and bolts required for fastening as shown in the figure.

If widenings are present on the climbing board follow instructions B.



Repeat this operation for the opposite side of the climbing board.

IF WIDENINGS ARE PRESENT ON THE CLIMBING BOARD

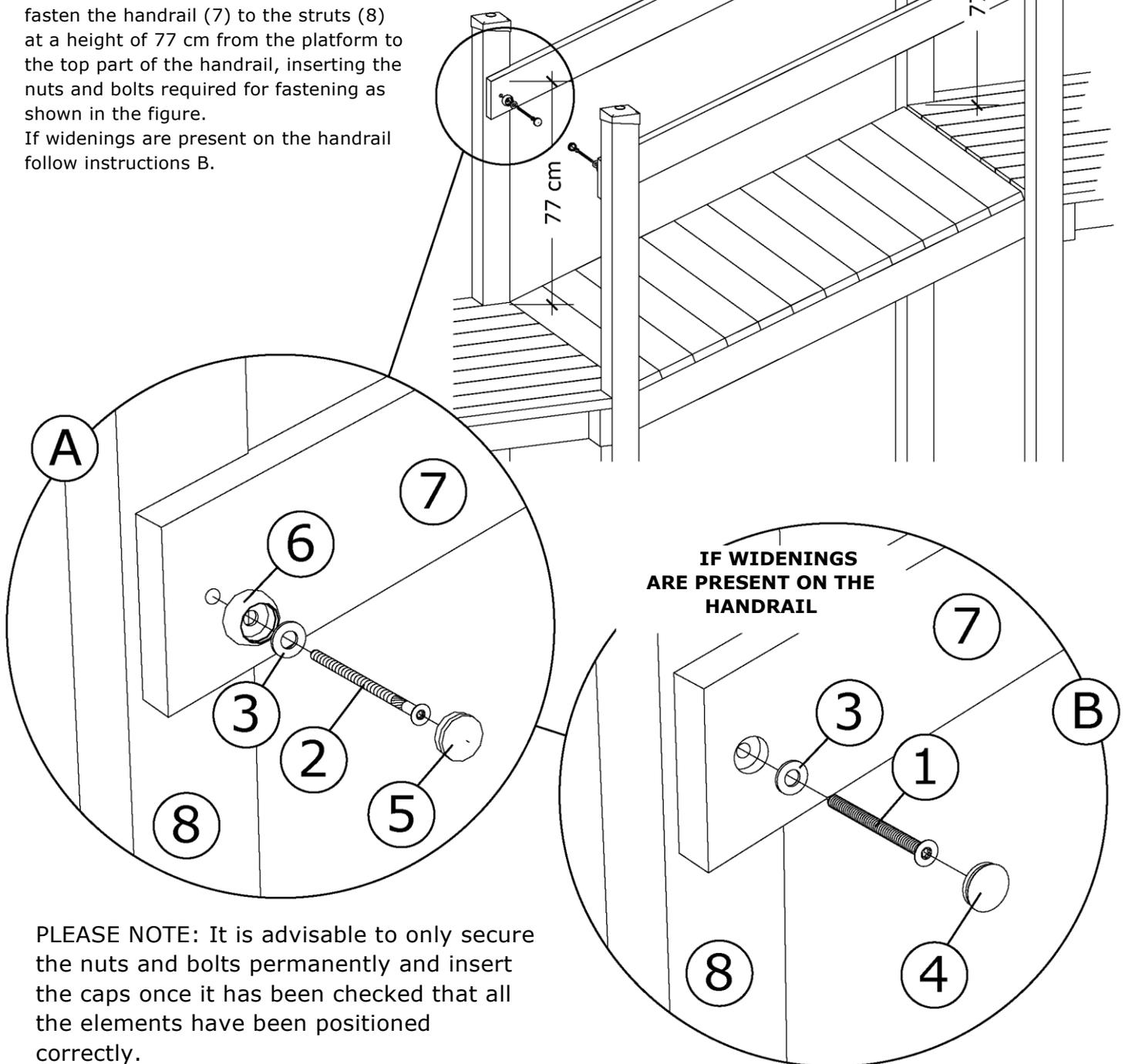


PLEASE NOTE: It is advisable to only secure the nuts and bolts permanently and insert the caps once it has been checked that all the elements have been positioned correctly.

Le misure sono espresse in cm.		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio pedana inclinata in legno
firma esecutore :	data : 24/10/14	nr. pagina 1

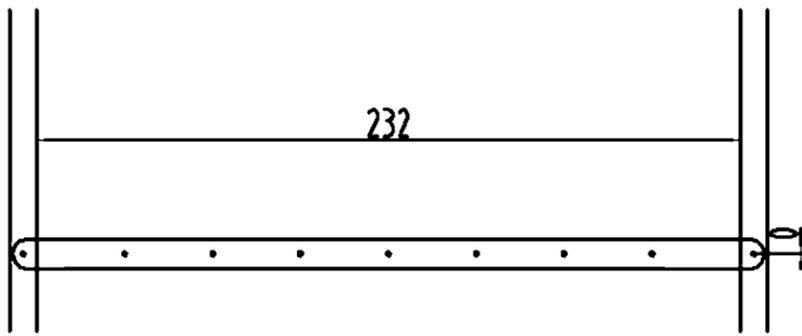
Article no.	Quantity	Name
1	4	M8x100 TORX screw
2	4	M8x120 TORX screw M8
3	4	washer finned PE cap
4	4	025 PE cap PE nut cover
5	4	handrail climbing board
6	4	strut
7	2	
8	4	

fasten the handrail (7) to the struts (8) at a height of 77 cm from the platform to the top part of the handrail, inserting the nuts and bolts required for fastening as shown in the figure.
If widenings are present on the handrail follow instructions B.

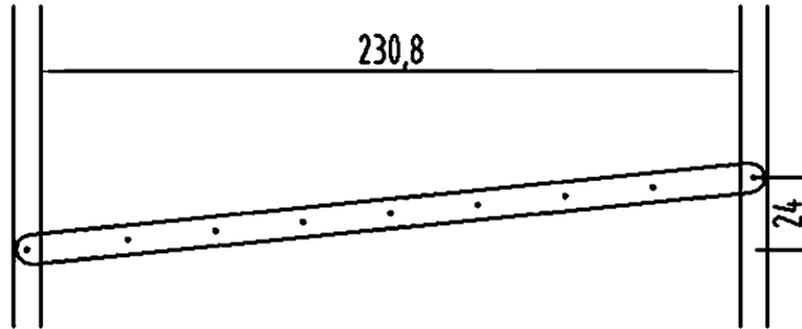


PLEASE NOTE: It is advisable to only secure the nuts and bolts permanently and insert the caps once it has been checked that all the elements have been positioned correctly.

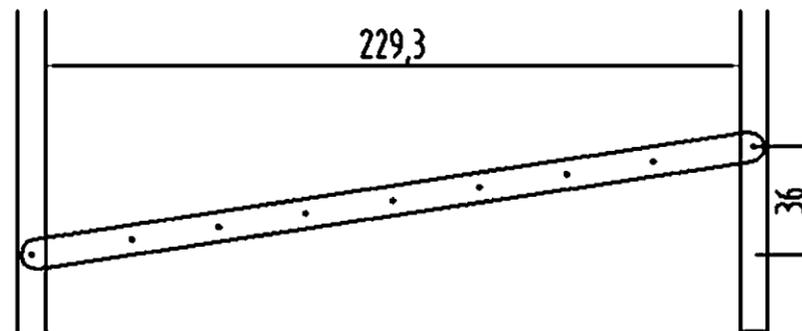
Le misure sono espresse in cm.	HOLZTOP	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio pedana inclinata in legno
firma esecutore :	data : 24/10/14	nr. pagina 2



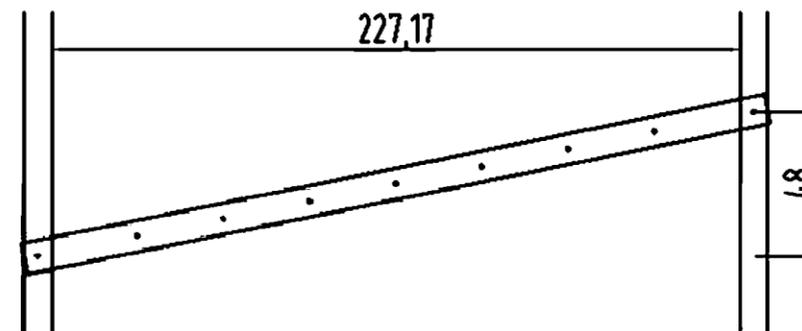
horizontal



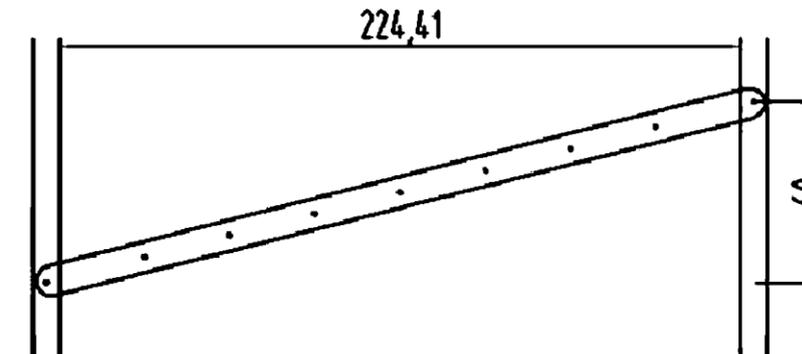
from h. 120 to
144 cm from
h. 144 cm to
168 cm from
h. 168 cm to
192 cm



from h. 84 cm to 120 cm



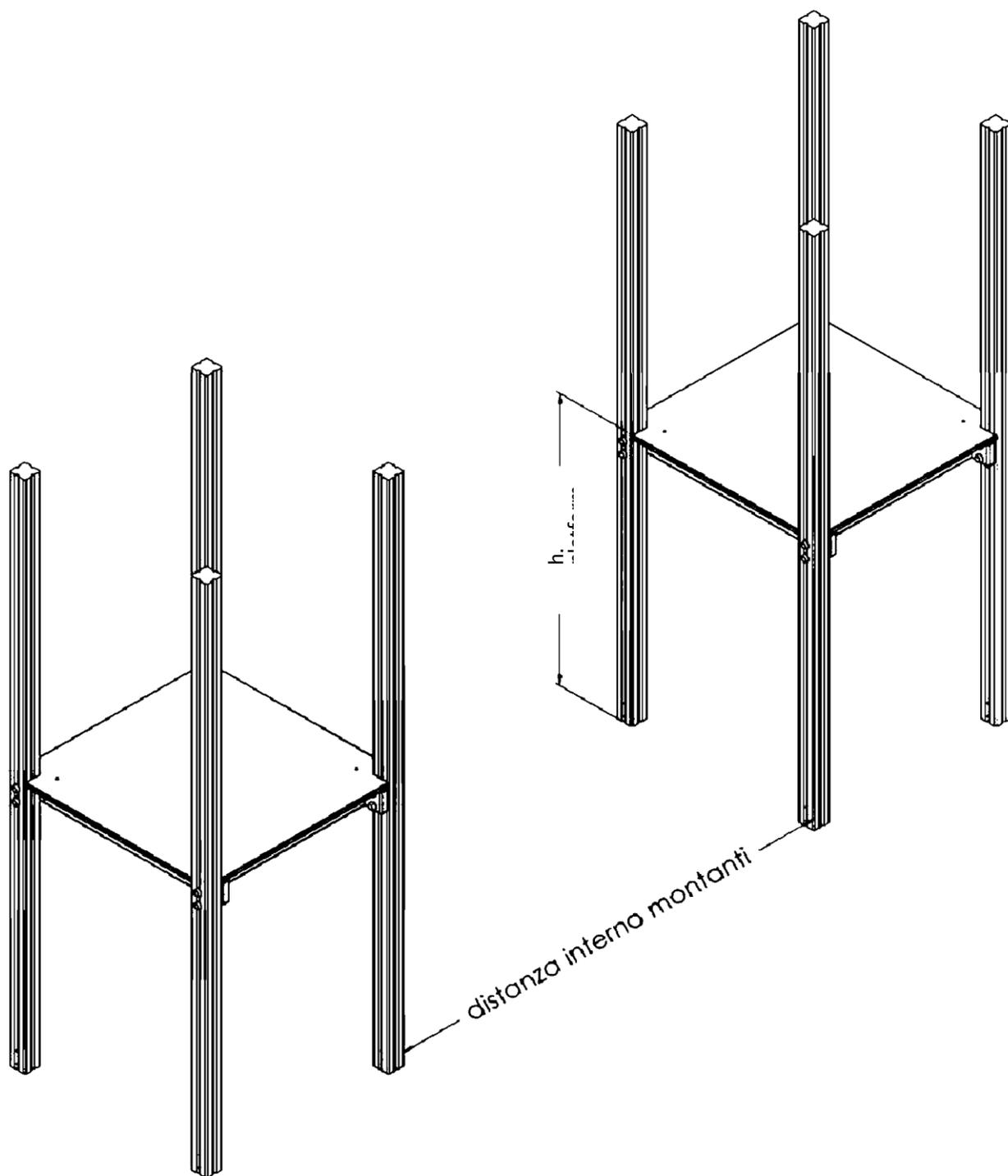
from h. 144 cm to 192cm



from h. 84 cm to H. 4 cm

Le misure del disegno sono espresse in cm.	HOLZHOFF	
Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0,5 (cm) **Lunghezza legname impregnato 1% (lung. totale) ***Lavorazioni legname impregnato ± 0,2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1,5 (mm)	denominazione e/o cliente:	istruzioni di montaggio ponte assito Max / Sultan
firma esecutore: <i>Altieri</i>	data: 23.04.07	nr. Pag.1

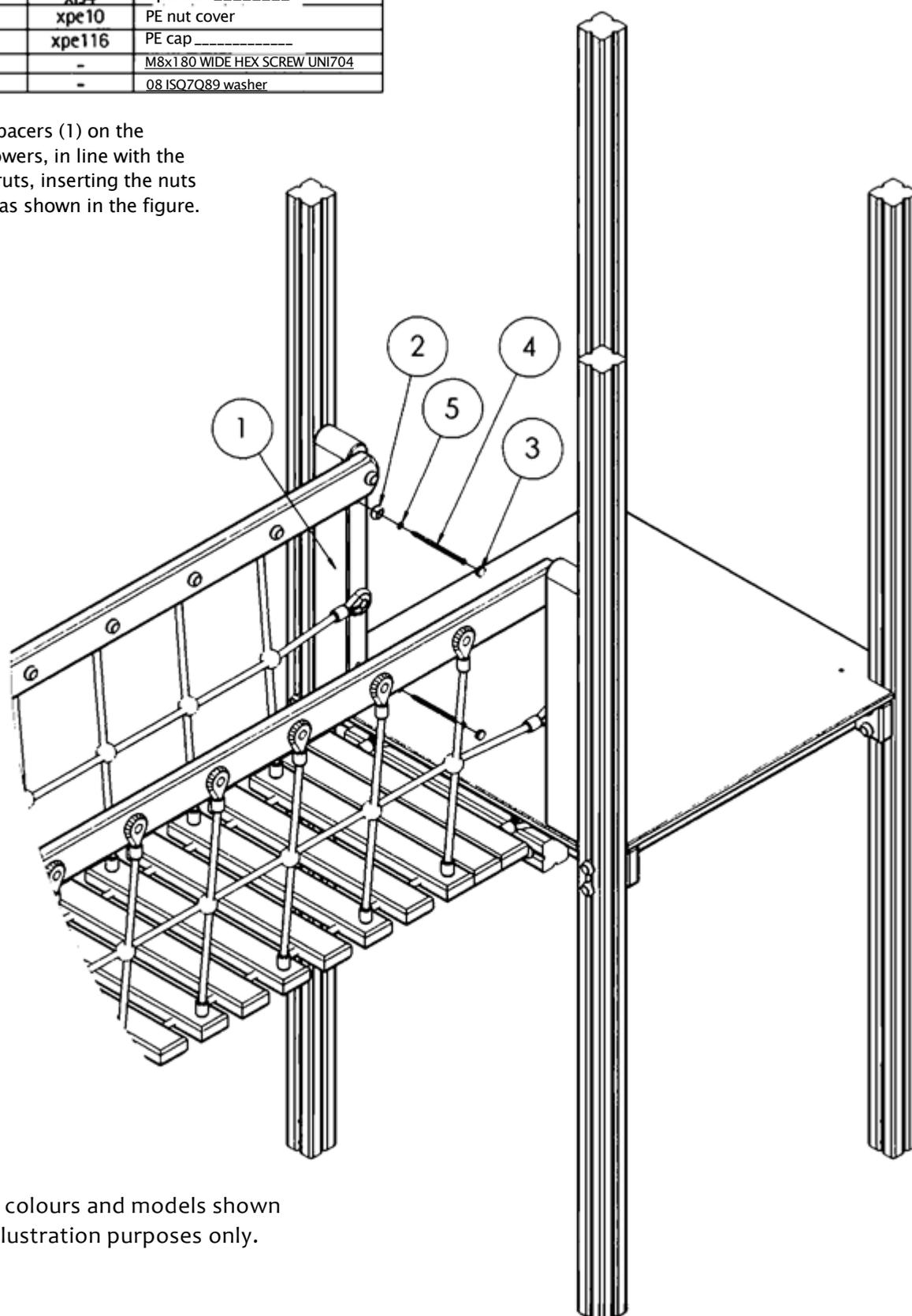
1. Check the exact internal distance between the tower struts and the respective platform heights.



Le misure del disegno sono espresse in cm.		HOLZHOFF	
Tolleranze generali applicate *Sezione diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato 1% (lung. totale) *Lavorazioni legname impregnato ± 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)		denominazione e/o cliente: istruzioni di montaggio ponte assito Max / Sultan	
firma esecutore: <i>Altieri</i>	data: 23.04.07	nr.	Pag.2

Article no.	istruzione02 /Quantity	CODE NO.	NAME
1	4	xls4	Spacer
2	8	xpe10	PE nut cover
3	8	xpe116	PE cap
4	8	-	M8x180 WIDE HEX SCREW UNI704
5	8	-	08 ISO7089 washer

1. Rest the bridge spacers (1) on the platforms of both towers, in line with the centre line of the struts, inserting the nuts and bolts for fixing as shown in the figure.



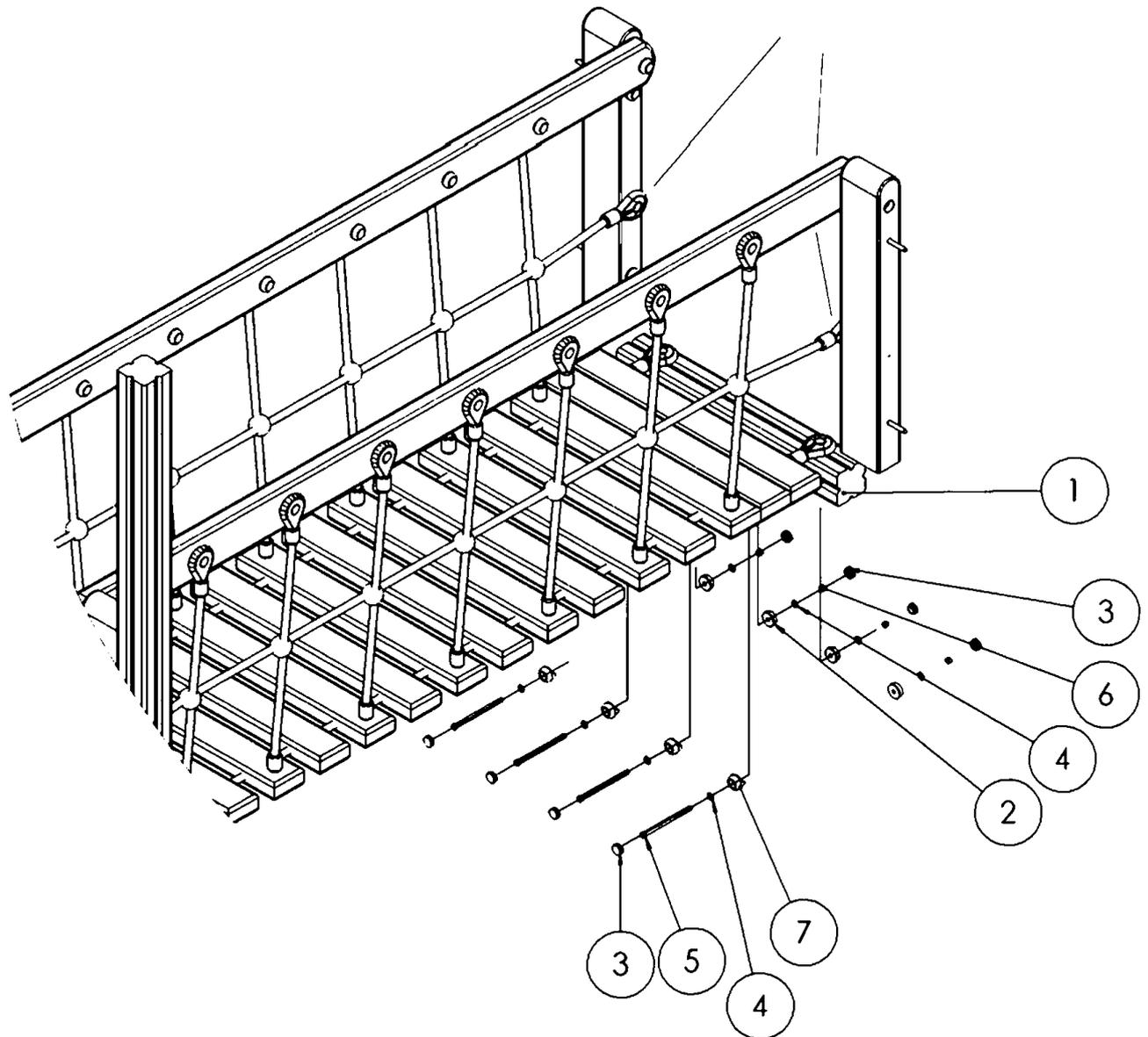
NOTE: The colours and models shown are for illustration purposes only.

Le misure del disegno sono espresse in cm.		HOLZHOF	
Tolleranze generali applicate: *Scrocc/diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato 1% (lung totale) *Lavorazioni legname impregnato ± 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)		denominazione e/o cliente: istruzioni di montaggio ponte assito Max / Sultan	
firma esecutore: Altieri	data: 23.04.07	nr.	Pag.3

Article no.	Quantity	CODE NO.	NAME
1	2	xl36	fixing cross-piece
2	8	xpe10	PE nut cover
3	16	xpe116	PE cap
4	16	-	08ISQ7089 washer
5	8	-	M8x155 HEX SCREW
6	8	-	UNI7473 M8 self-locking nut
7	8	xpe11	PF shaped nut cover

1. Position the holes on the bridge joist (1) in line with the holes on the platform frame pre-drilled table, inserting the nuts and bolts for fixing as shown in the figure.
2. Repeat the operation on the other side of the bridge.

M8x80 wide hex screw



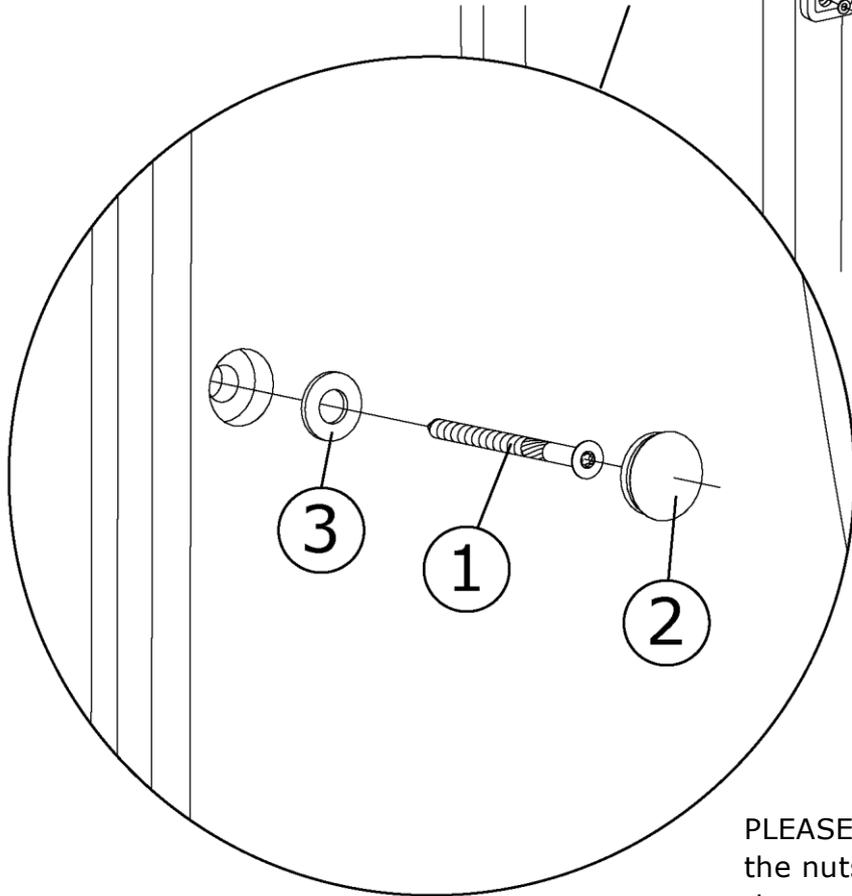
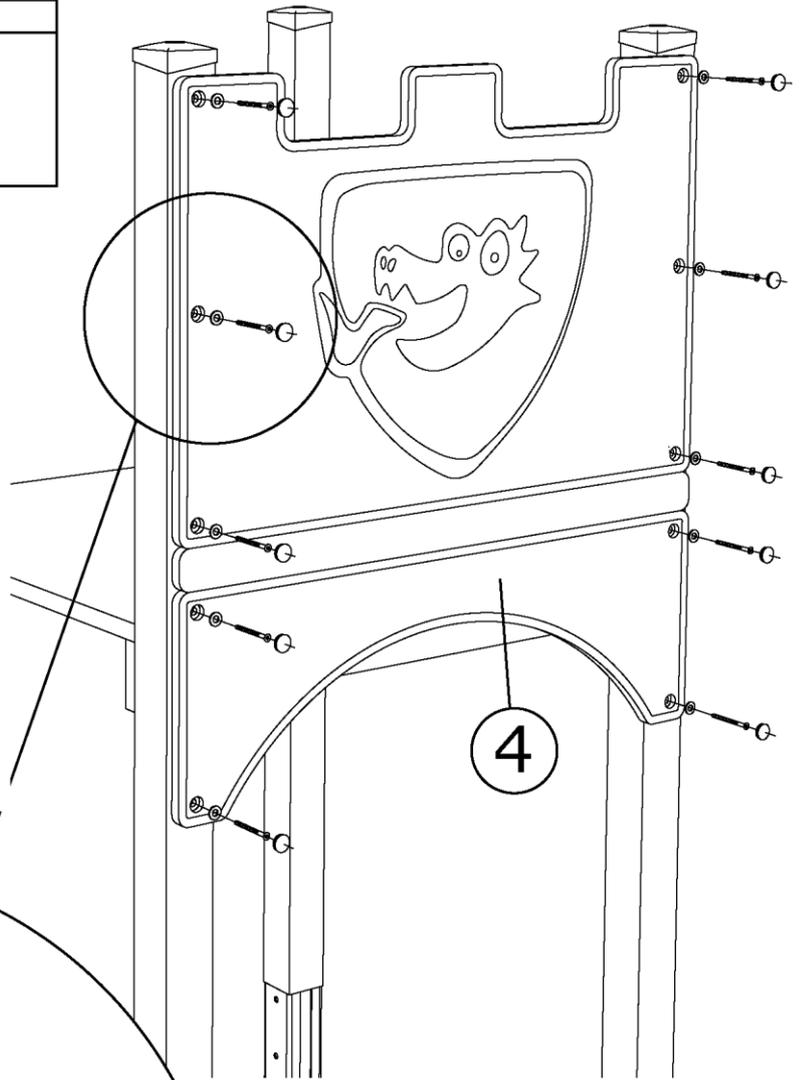
Le misure del disegno sono espresse in	cm.	HOLZHOFF	
Tolleranze generali applicate *Sezione/diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato 1% (lung. totale) *Lavorazioni legname impregnato ± 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)		denominazione	istruzioni di montaggio ponte assito Max / Sultan
firma esecutore:	<i>Altieri</i>	data:	
		17.06.11	nr. Pag.4

Article no.	Quantity	Name
1	i	M6x50 TORX screw
2	O	finned 025 cap
3	i	M8 washer
4	O	PE decorated panel

After having checked the correct placement distance as indicated in the diagram on the previous pages, fasten the PE decorated panel (4) to the struts using appropriate nuts and bolts as shown in the figure.

The number of screws, washers and caps in the figure is indicative and may vary according to the size of the panel to be fixed.

Repeating the operation for the subsequent panels, insert the nuts and bolts for each hole with widening present.

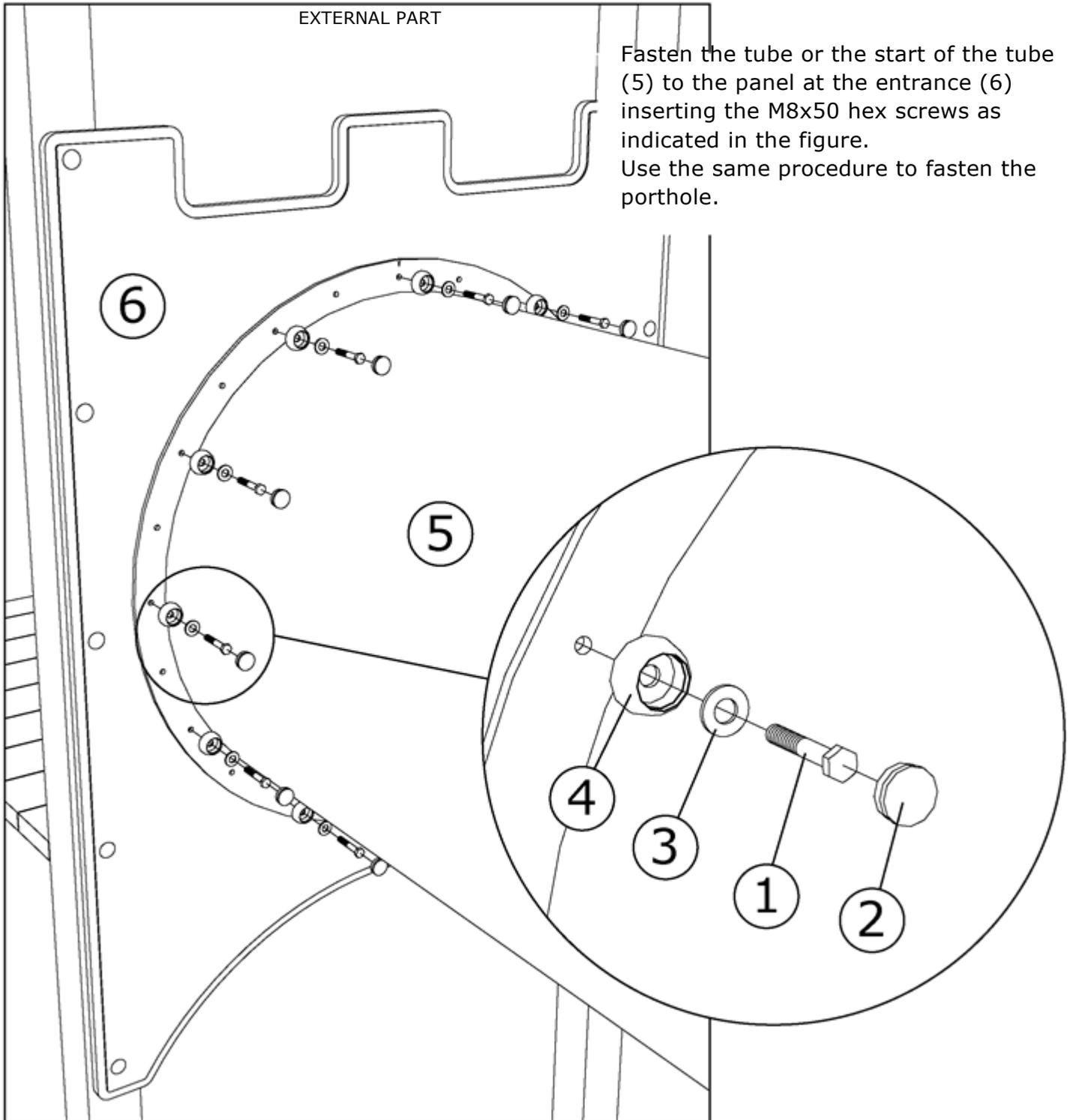


PLEASE NOTE: It is advisable to only secure the nuts and bolts permanently and insert the caps once it has been checked that all the elements have been positioned correctly.

Le misure sono espresse in cm.		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio pannelli in Pe decorati
firma esecutore :	data : 23/10/14	nr. pagina 1

Article no	Quantity	Name
1	1	M8x50 hex screw
2	2	PE cap M8 washer
3	1	PE nut cover tube
4	2	entrance panel
5	1	
6	2	
	1	

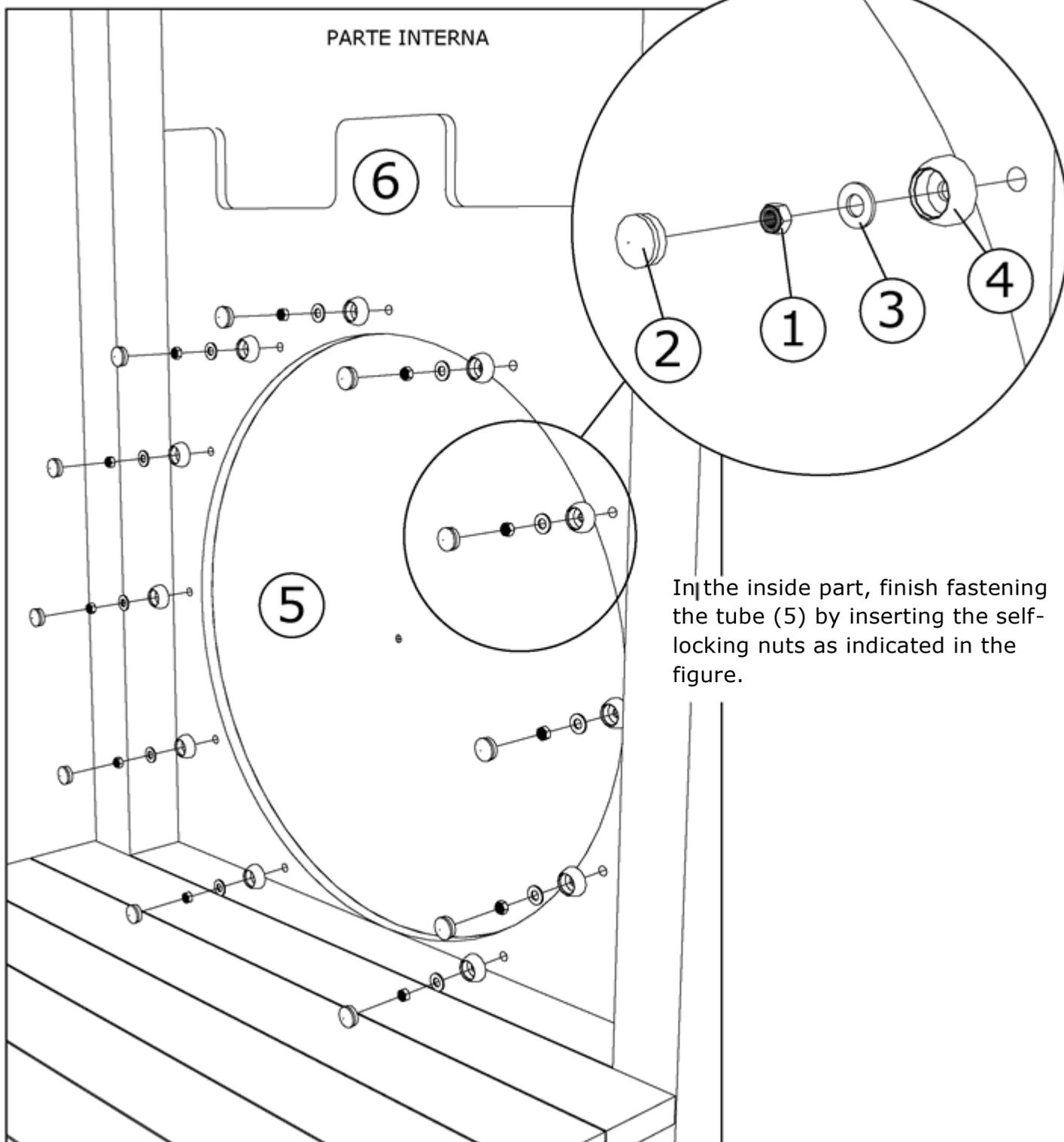
PLEASE NOTE: It is advisable to only secure the nuts and bolts permanently and insert the caps once it has been checked that all the elements have been positioned correctly.



Le misure sono espresse in cm.	SOLZOP 	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente : istruzioni di montaggio fissaggio tubo a pannello decorato pe	
firma esecutore : 	data : 23/10/14	nr. pagina 1

Article no.	Quantity	Name
1	1	self-locking nut PE
2	2	M8 cap M8 washer
3	1	PE nut cover tube
4	2	entrance panel
5	1	
6	2	

PLEASE NOTE: It is advisable to only secure the nuts and bolts permanently and insert the caps once it has been checked that all the elements have been positioned correctly.

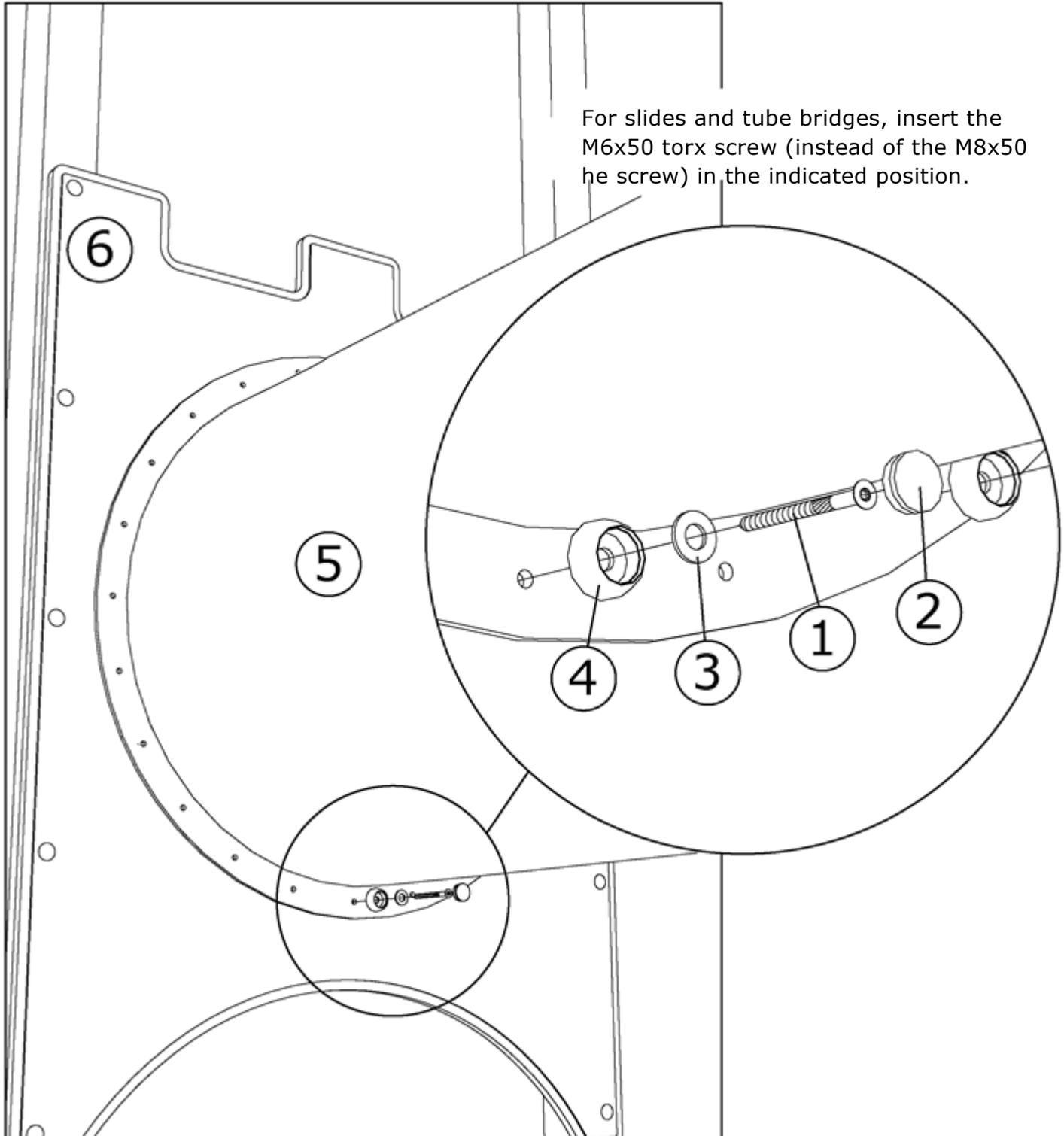


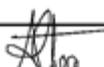
In the inside part, finish fastening the tube (5) by inserting the self-locking nuts as indicated in the figure.

Le misure sono espresse in cm.	SOLZOP	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente : istruzioni di montaggio fissaggio tubo a pannello decorato pe	
firma esecutore :	data : 23/10/14	nr. pagina 2

Article no.	Quantity	Name
1	1	M6x50 TORX
2	1	screw PE cap M8
3	1	washer PE nut
4	1	cover tube
5	1	entrance panel
6	1	

PLEASE NOTE: It is advisable to only secure the nuts and bolts permanently and insert the caps once it has been checked that all the elements have been positioned correctly.



Le misure sono espresse in cm.	SOLZOP 	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente : istruzioni di montaggio fissaggio tubo a pannello decorato pe	
firma esecutore : 	data : 23/10/14	nr. pagina 3

PLEASE NOTE : Before fastening in aluminium structures, pre-drill struts using a 08 mm tip.

1. Position the entrance between the struts and secure it, inserting:

2x M10 washer (3) in the top part

2x M10x260 screw (4)

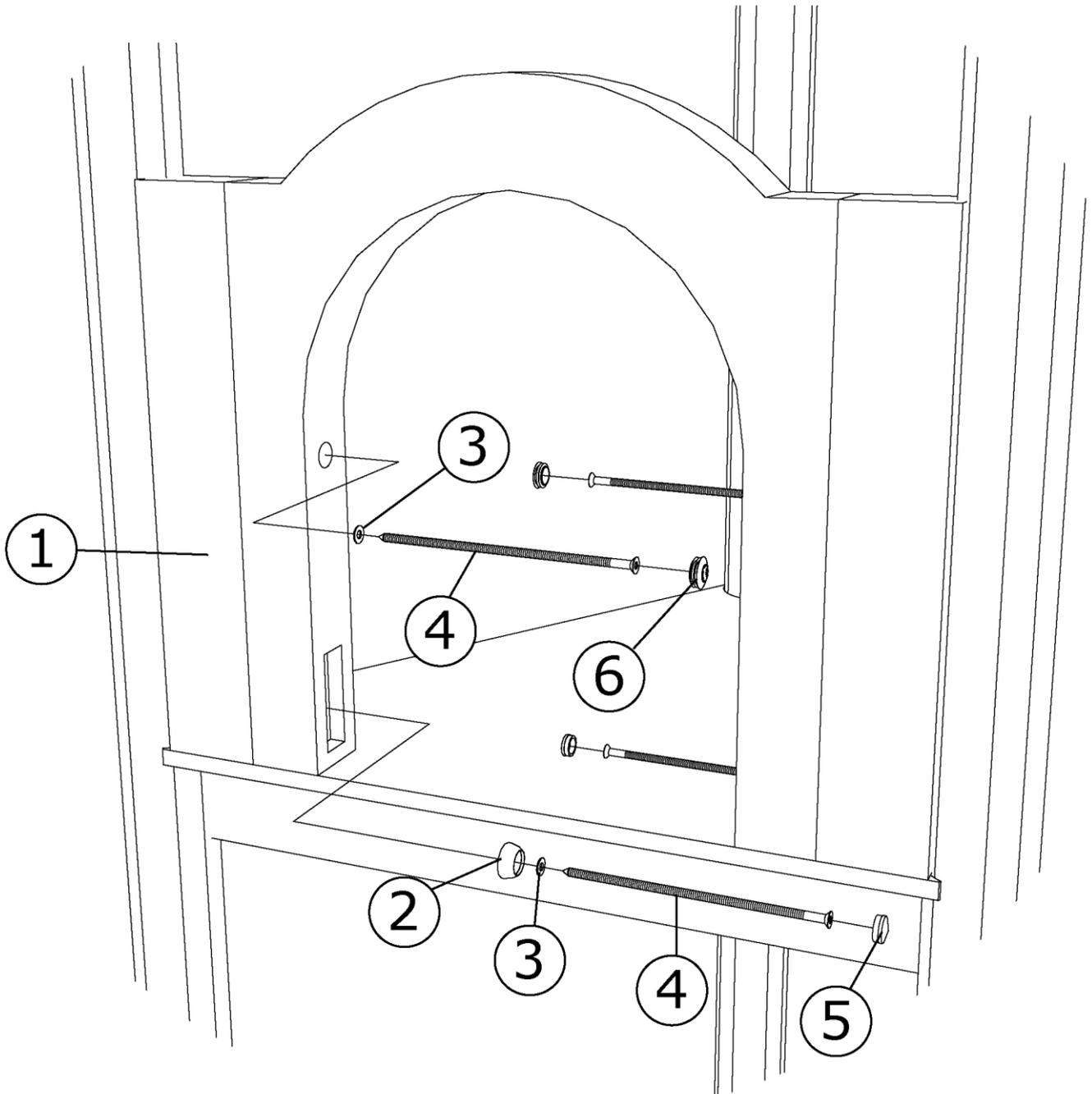
2x PE cap 025 mm, finned (6)

2x PE nut cover (2) at the bottom, 2x M10 washer (3)

2x M10x260 TORX screw (4), 2x PE cap (5)

Article no.	Quantity	Name
1	1	PE entrance PE nut cover M10
2	4	washer M10x260 TORX screw
3	4	PE cap
4	4	PE cap 025 mm, finned
5	2	
6	2	

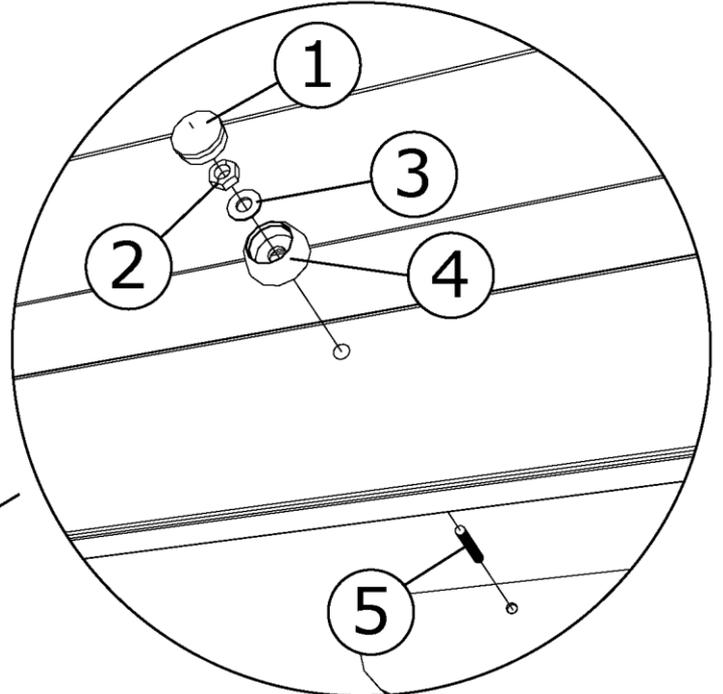
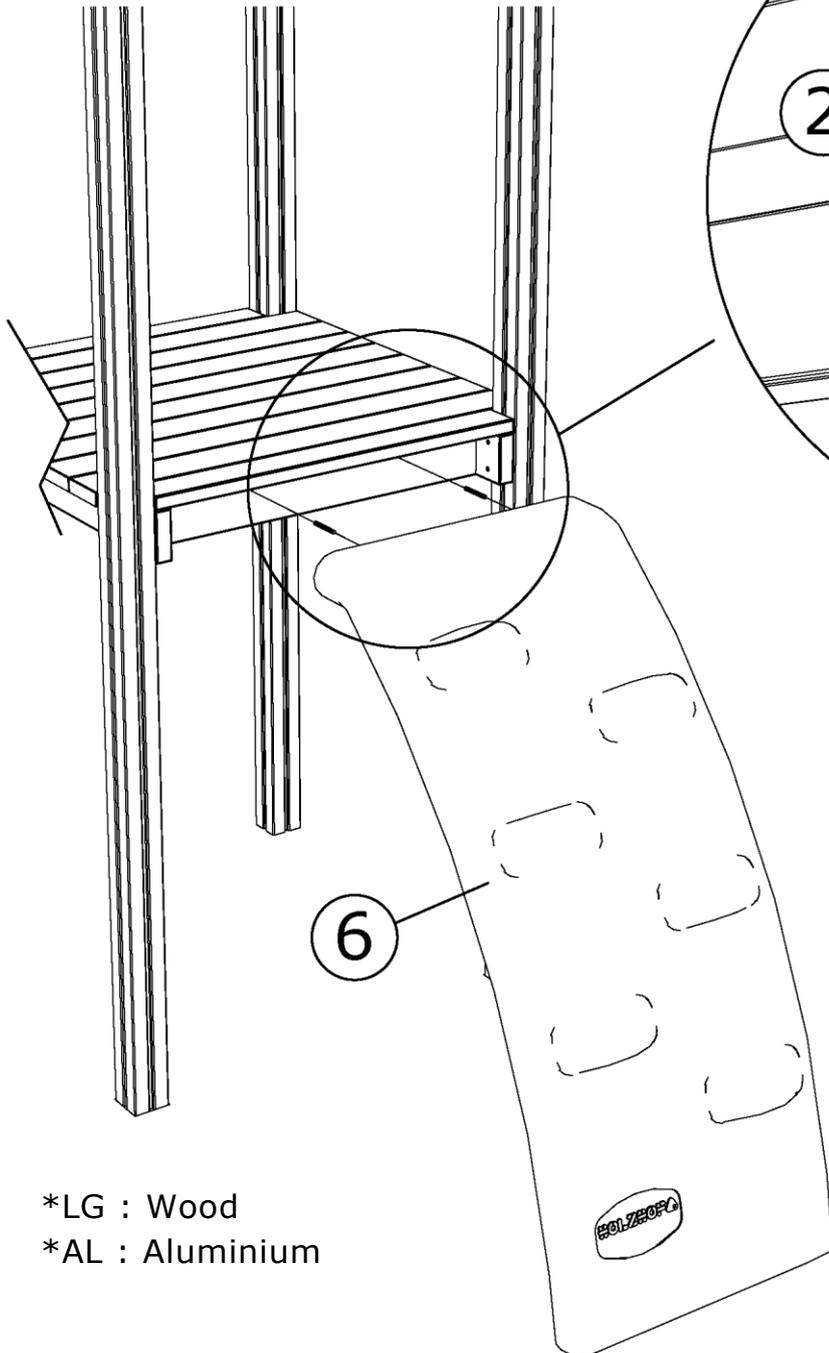
PLEASE NOTE : It is advisable to only secure the nuts and bolts permanently and insert the caps once it has been checked that all the elements have been positioned correctly.



Le misure sono espresse in cm.	HOLZTOP 	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio entrata in Pe linea OASIS/MAX/SULTAN/OXI
firma esecutore : 	data : 23/10/14	nr. pagina 1

Article no.	Quantity	Name
1	2	PE cap
2	2	self-locking nut M8 washer
3	2	M8 PE nut cover 8x70
4	2	threaded bar (LG) 8x50
5	2	threaded bar (AL) PE
5	2	threaded bar (AL) PE
6	1	climbing board

PLEASE NOTE: It is advisable to only secure the nuts and bolts permanently and insert the caps once it has been checked that all the elements have been positioned correctly.



1. insert the (5) M8x70 threaded bars in the bushings present on the (6) climbing board.
2. Hook the (6) climbing board inserting in the pirate holes on the frame of the platform the (5) threaded bars previously fastened, inserting the (4) PE nut cover (3) M8 washer, (2) M8 self-locking nut and (1) PE cap

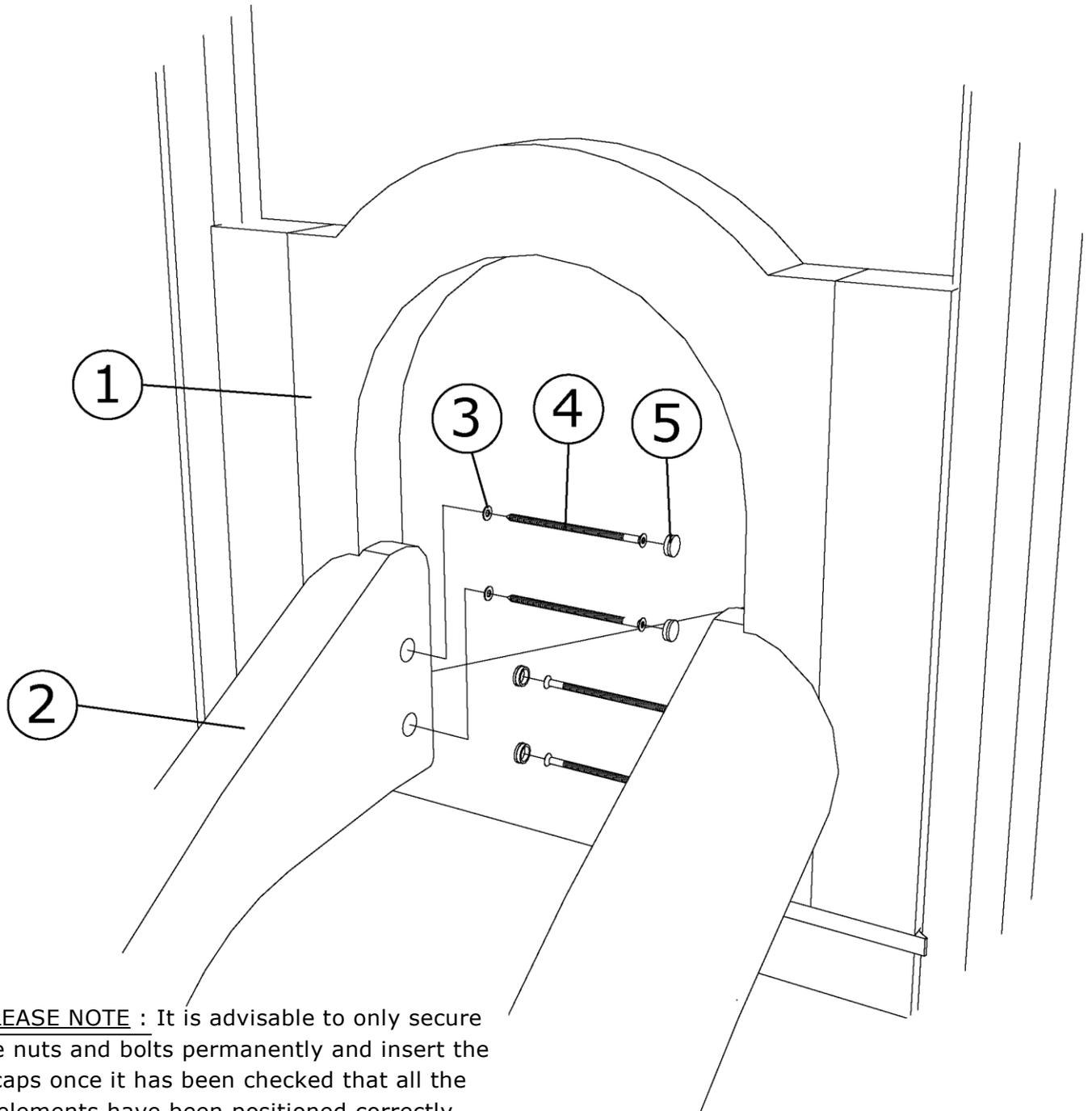
*LG : Wood
*AL : Aluminium

Le misure sono espresse in cm.	SOLZEOF 	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio pedana di risalita pe
firma esecutore : 	data : 24/10/14	nr. pagina 1

Article no.	Quantity	Name
1	1	PE entrance
2	1	PE curved slide body
3	4	M8/10 washer
4	4	M 10x280 TORX screw (wood)
4	4	M8x180 TORX screw (aluminium)
5	4	PE cap

PLEASE NOTE : Before fastening in aluminium structures, pre-drill struts using a 08 mm tip.

1. After securing the PE entrance (1), rest the body of the curved slide (2) on the tower platform and insert the nuts and bolts necessary to secure it in the holes present on the slide (2).
2. Once correct positioning, verticality and parallelism have been checked, secure the nuts and bolts completely and put the caps on.
3. Repeat the operation on the other side of the slide.



PLEASE NOTE : It is advisable to only secure the nuts and bolts permanently and insert the caps once it has been checked that all the elements have been positioned correctly.

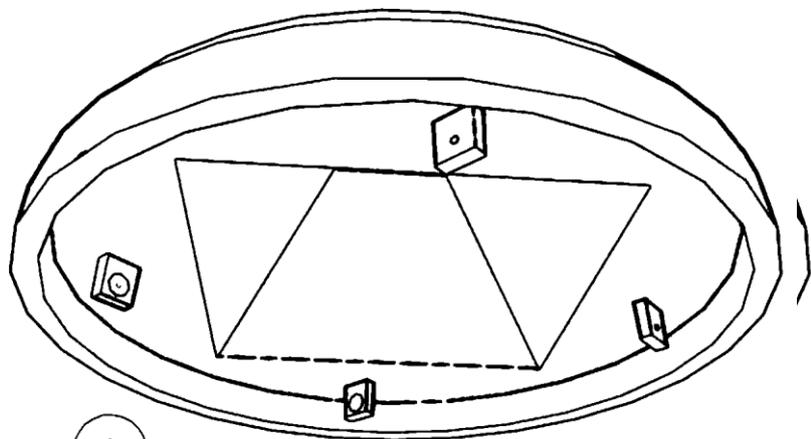
Le misure sono espresse in cm.	SOLZOF 	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio scivolo curvo cpn entrata in Pe linea OASIS/MAX/SULTAN/OXI
firma esecutore : 	data : 23/10/14	nr. pagina 1

Article no.	Default/Quantity	CODE NO.	NAME
1	1	-	PE roof
2	4	xpe10	PE nut cover
3	4	xpe116	PE cap
4	4	-	08 IS07089 washer
6	4	-	lv18x8Q wide hex screw

BOLTS AND SCREWS:

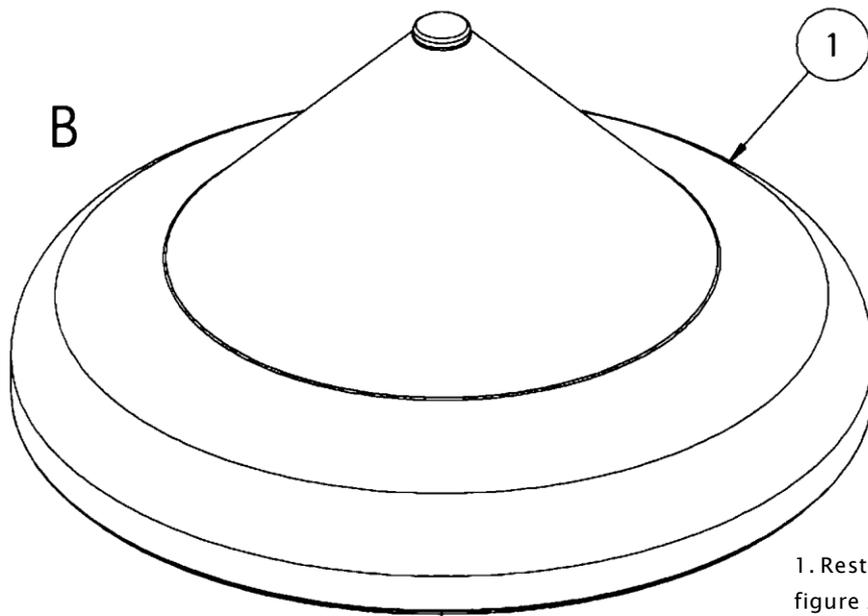
wood: M8x80 aluminium WIDE

HEX SCREW: M6,3x60 TEFR SCREW

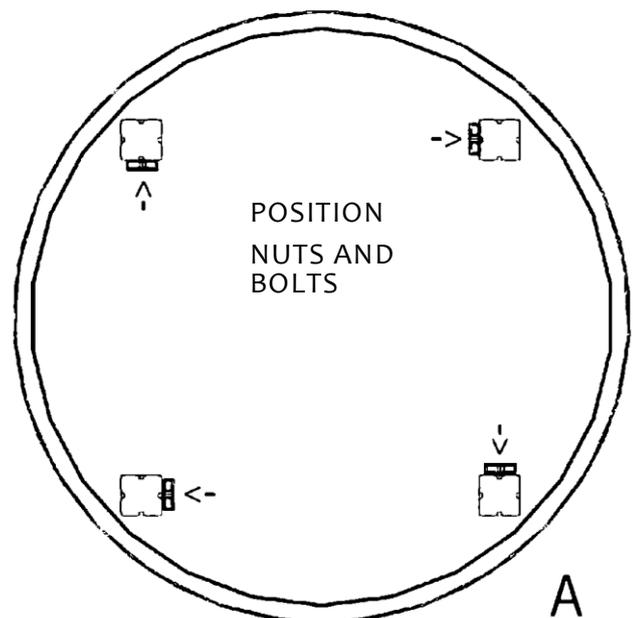
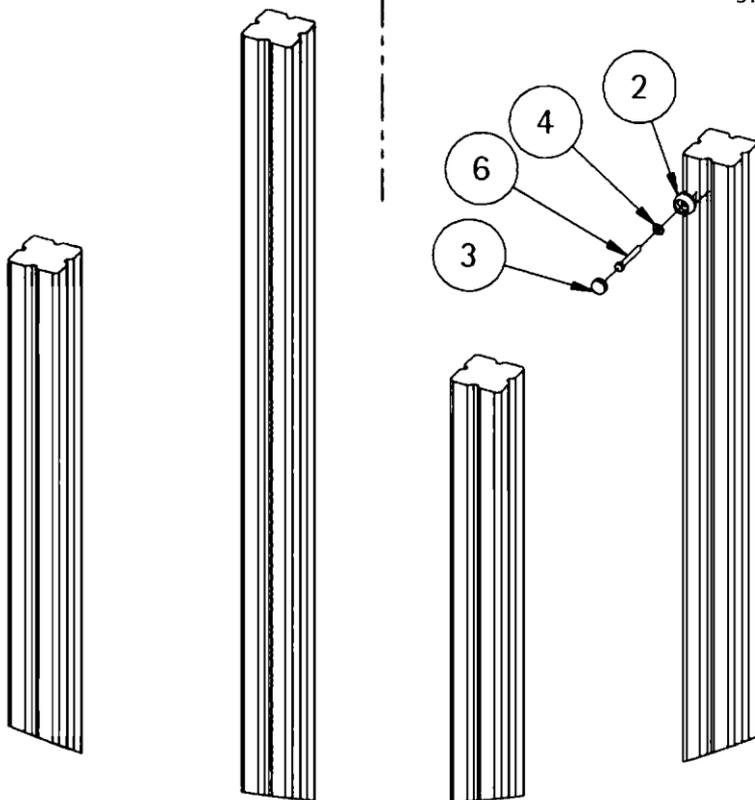


NOTE:

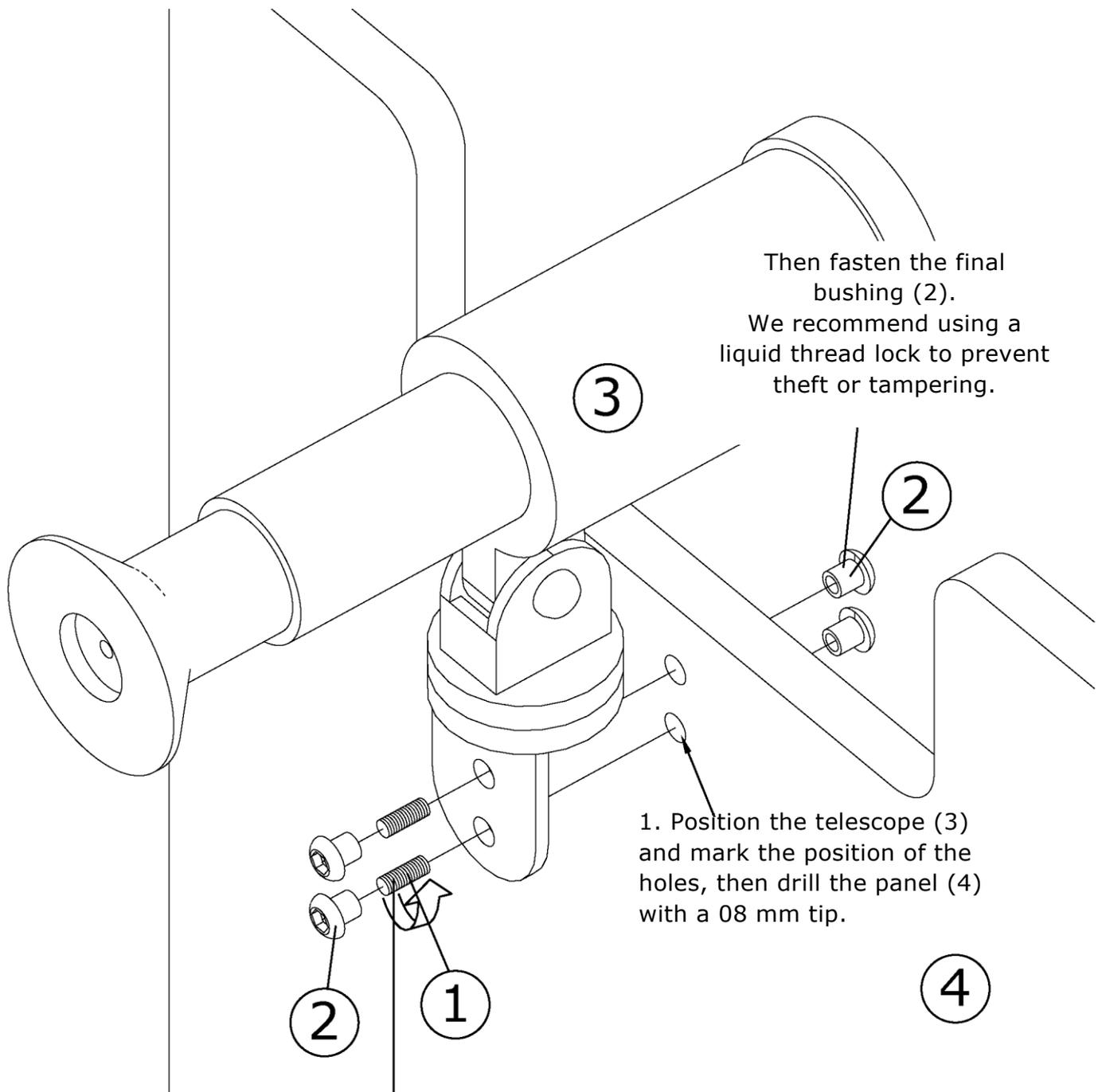
The models shown are for illustration purposes only. This instruction also applies to max, sultan and aladin roofs.



1. Rest the roof with the brackets positioned as shown in figure A at the top of the struts.
2. Insert the nuts and bolts required for fixing in sequence as shown in figure B.
3. Repeat the operation for all 4 struts.



Le misure del disegno sono espresse in	cm	HOLZHOF	
Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato 1% (lung. totale) *Lavorazioni legname impregnato ± 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)		denominazione e/o cliente:	istruzioni di montaggio tetto in polietilene Linea Max / Sultan / Aladin
firma esecutore:	<i>Altieri</i>	data:	27.07.2010
		nr.	pag.1



Then fasten the final bushing (2).
We recommend using a liquid thread lock to prevent theft or tampering.

1. Position the telescope (3) and mark the position of the holes, then drill the panel (4) with a 08 mm tip.

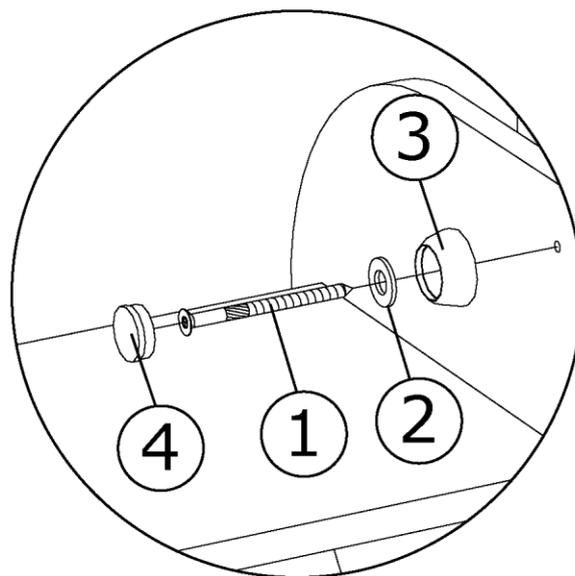
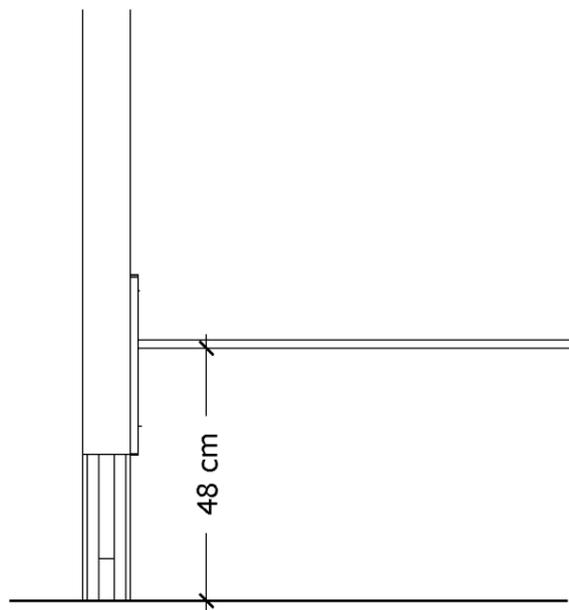
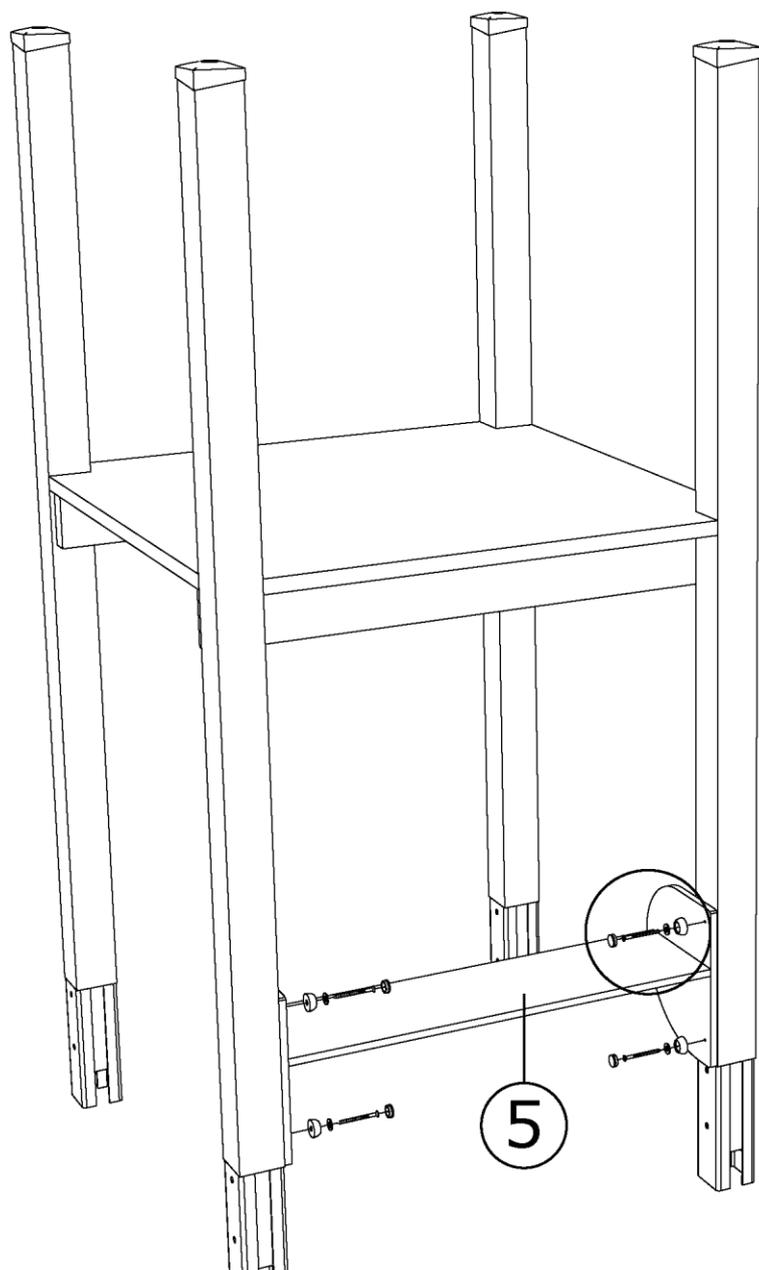
2. screw the threaded bar (1) to the bushing (2) and insert it in the holes present at the base of the telescope (3) and in turn into the holes on the panel.

PLEASE NOTE: It is advisable to only secure the nuts and bolts permanently and insert the caps once it has been checked that all the elements have been positioned correctly.

Le misure sono espresse in cm.	HOLZBOF	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio cannocchiale su pannello in pe
firma esecutore :	data : 23/10/14	nr. pagina 1

Article no.	Quantity	Name
1	4	M8x80 TORX screw M8
2	4	washer PE nut cover
3	4	PE cap
4	4	assembled bench
5	1	

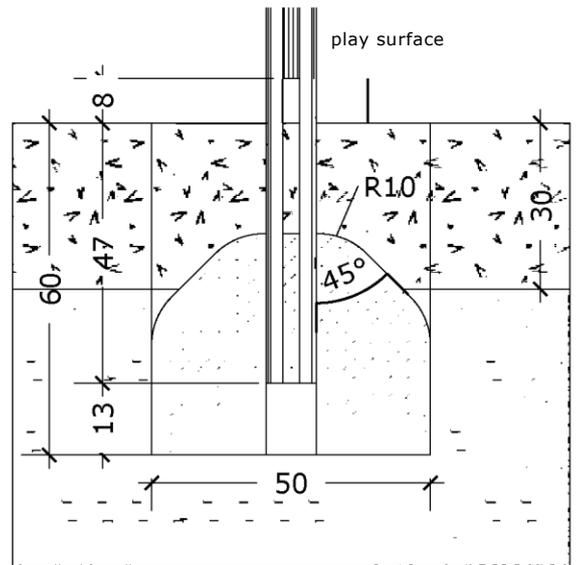
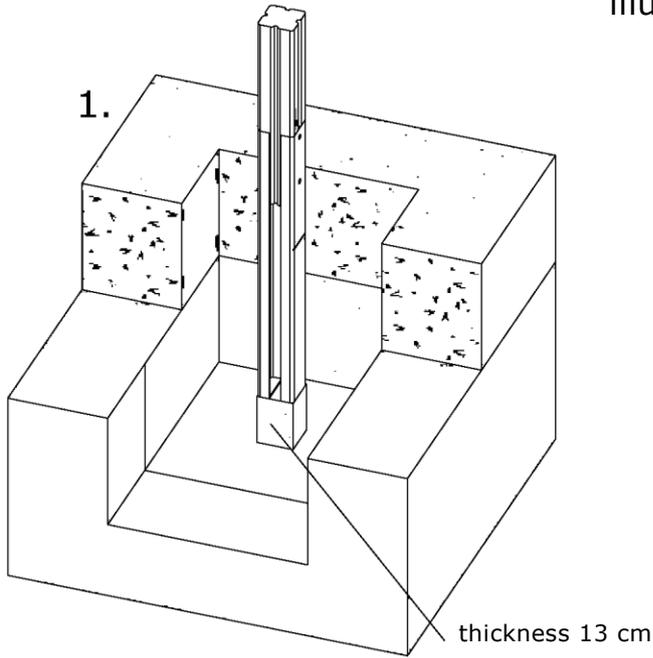
Fasten the bench (5) to the struts at a height of 48 cm from the ground using appropriate nuts and bolts as shown in the figure. Repeat the operation on the other benches if necessary.



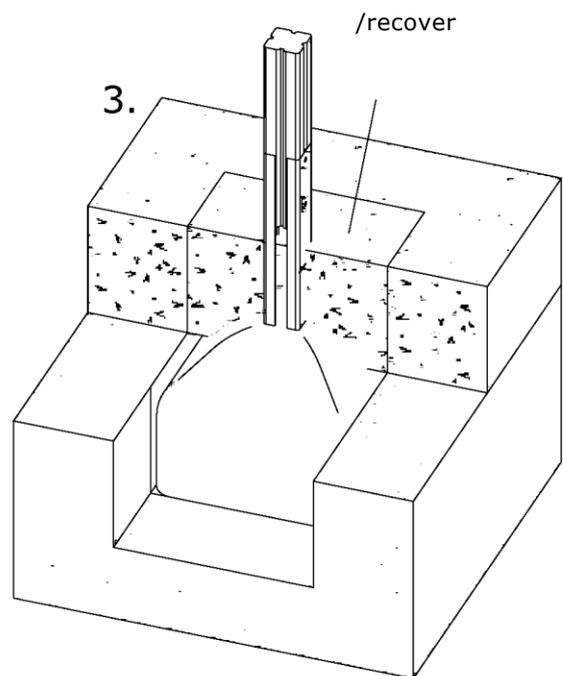
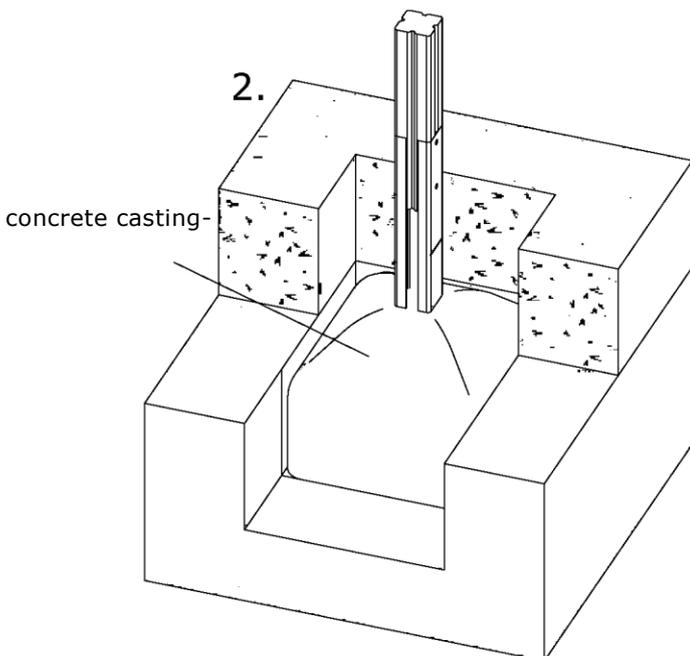
PLEASE NOTE: It is advisable to only secure the nuts and bolts permanently and insert the caps once it has been checked that all the elements have been positioned correctly.

Le misure sono espresse in cm.	HOLZTOP 	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio panchina assemblata
firma esecutore : 	data : 24/10/14	nr. pagina 1

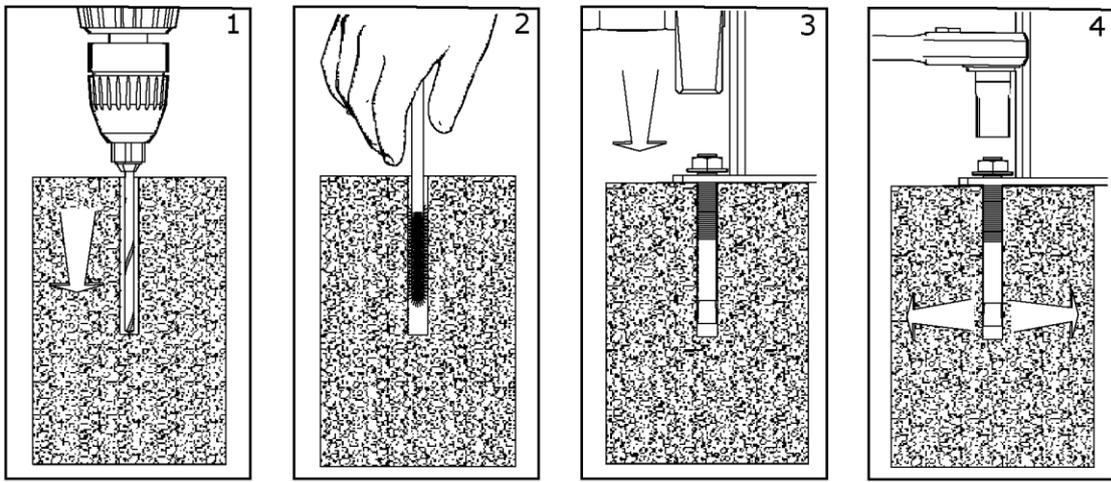
PLEASE NOTE: The plinth must be created according to the specifications indicated in the illustration shown below, as required by standard UNI EN 1176.



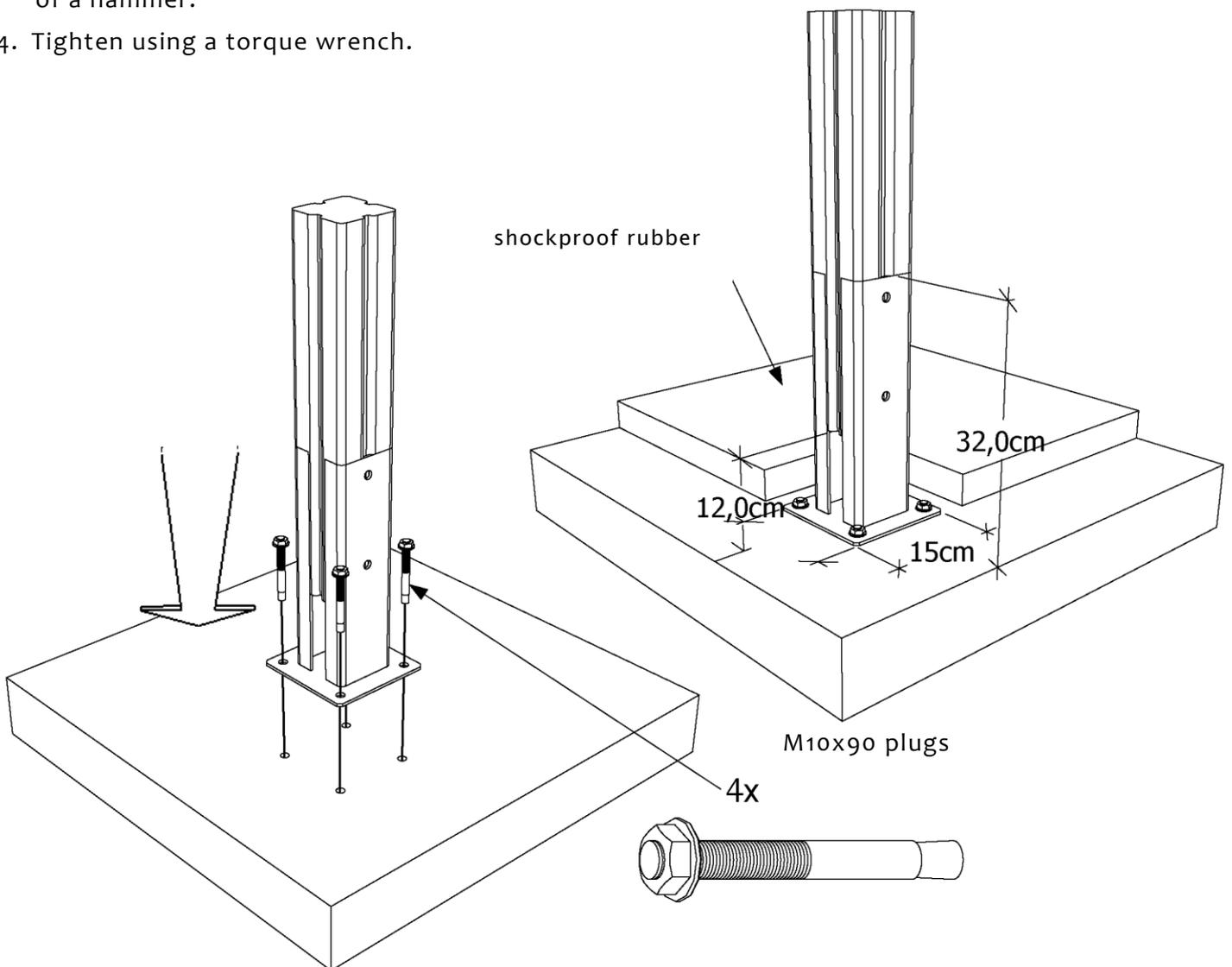
1. Make a 50x50 cm hole that is 60 cm deep.
2. Position the upright with a bracket, shimming it 13 cm.
3. Cast concrete as per the diagram.
4. Once the concrete has hardened, fill the hole with loose shockproof rubber up to the play surface level.



Le misure sono espresse in cm.	HOLZBOF 	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio staffa da interro
firma esecutore : 	data : 06/12/13	nr. pag.1

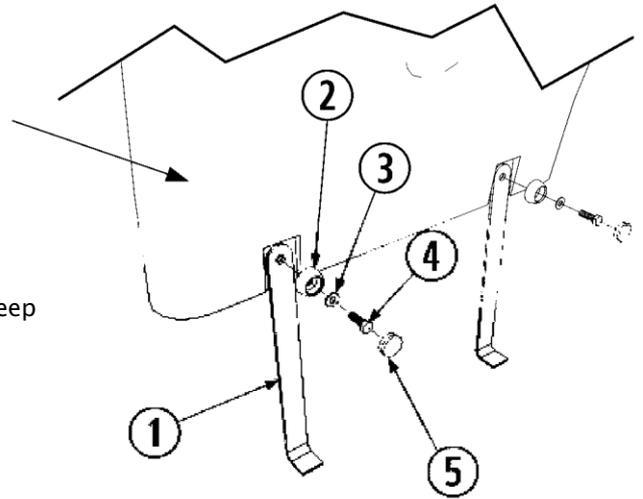


1. Drill a hole.
2. Thoroughly clean the hole using an air pump and brushes.
3. Insert the anchor in the hole on the bracket with the aid of a hammer.
4. Tighten using a torque wrench.

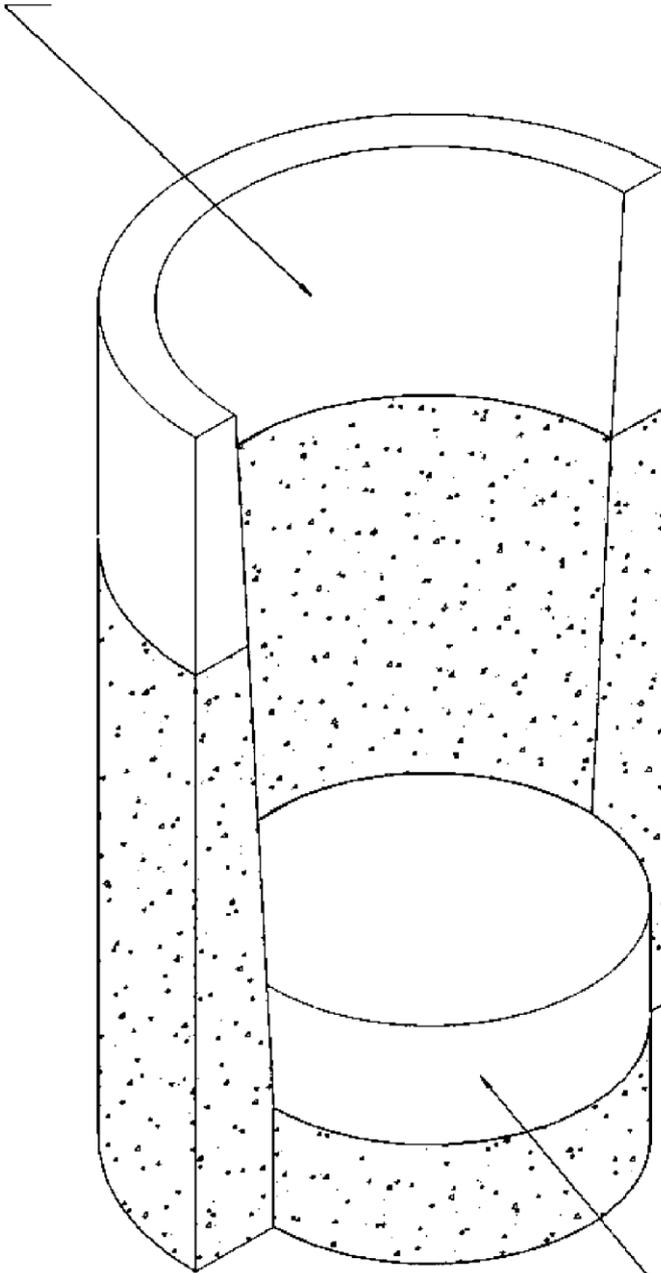


Le misure sono espresse in cm.	SOLZOP		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio ancoraggio montanti con staffe	
firma esecutore :	data : 14.02.2011	nr.	pag.1

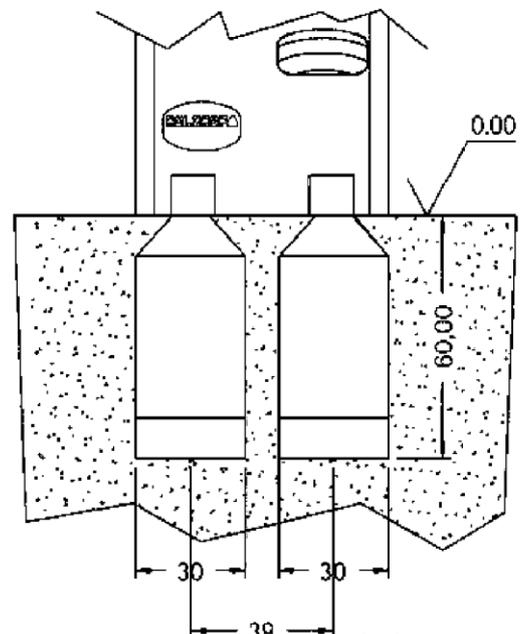
- Hook the (1) brackets inserting in sequence:
 (2) PE nut cover, (3) M8 washer, (4) M8x25 hex screw,
 (5) PE cap



1, Make two holes that are 30 cm in diameter and 60 cm deep



PLEASE NOTE: It is advisable to only secure the nuts and bolts permanently and insert the caps once it has been checked that all the elements have been positioned correctly.



3. Once the concrete has hardened, place the climbing board brackets in the hole, verifying correct alignment of the lower part of the platform with the level of the finished ground.

4. Finish casting the concrete as shown in the diagram.

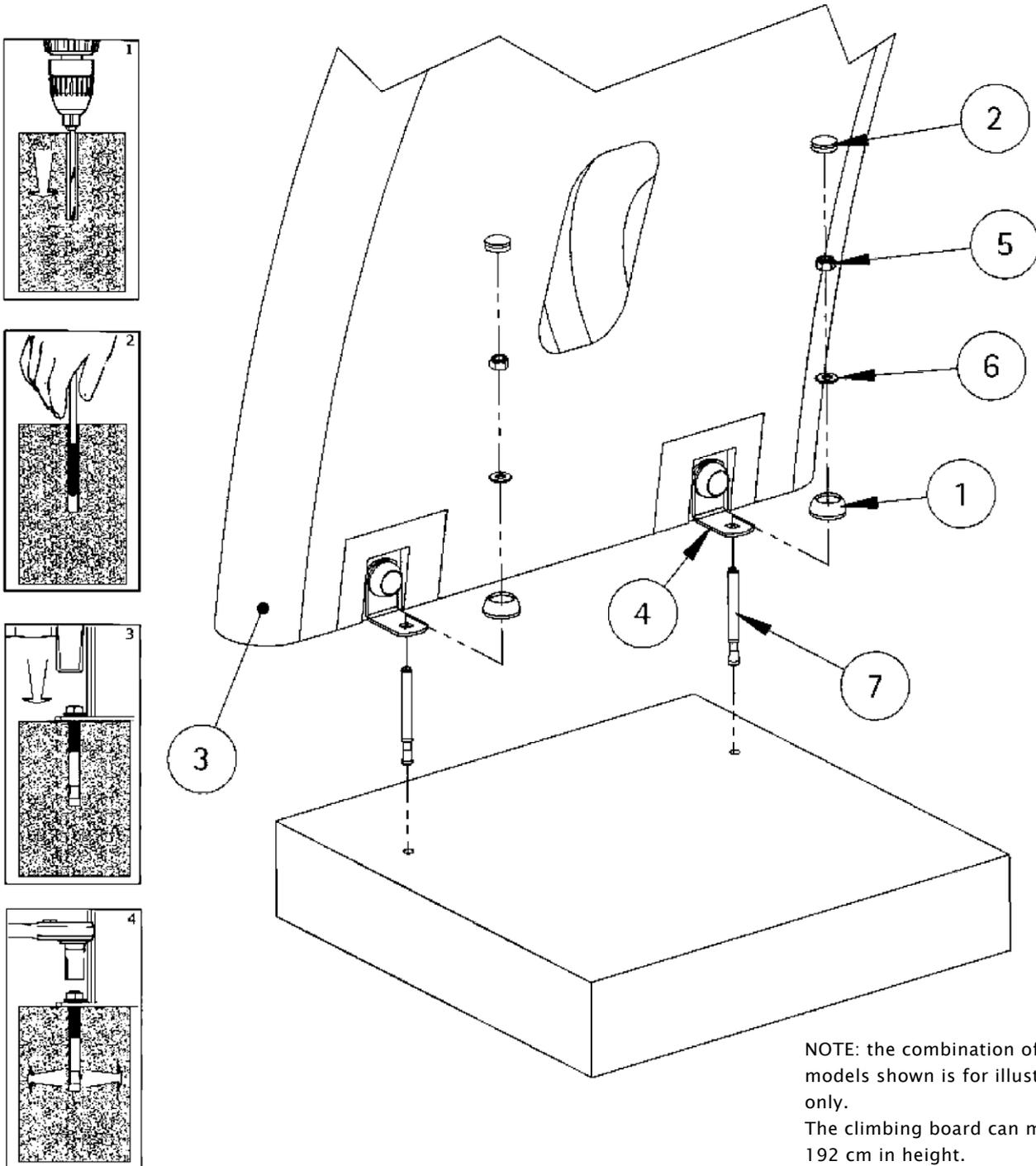
5. Once the concrete has hardened, fill the hole, tamping it with the left over material until reaching the height of the finished terrain.

- Cast a first layer of concrete that is 10 cm thick.

Le misure sono espresse in cm.		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio interro pedana di risalita Pe
firma esecutore :	data : 15.02.2011	nr. pag.1

Article no.	Quantity	CODE NO.	NAME
1	2	xpe10	PE nut cover
2	2	xpe116	PE cap
3	1	-	PE climbing board
4	2	xfe265	59x59x35 stainless steel angle bar
5	2	-	M10 self-locking plug
6	2	-	M10 washer
7	2	-	M8x115 plug

1. Position the climbing board on the support surface, marking the position of the plugs.
2. Drill the support surface and position the plugs.
3. Secure the angle bars to the support surface using appropriate nuts and bolts, as shown in the figure.

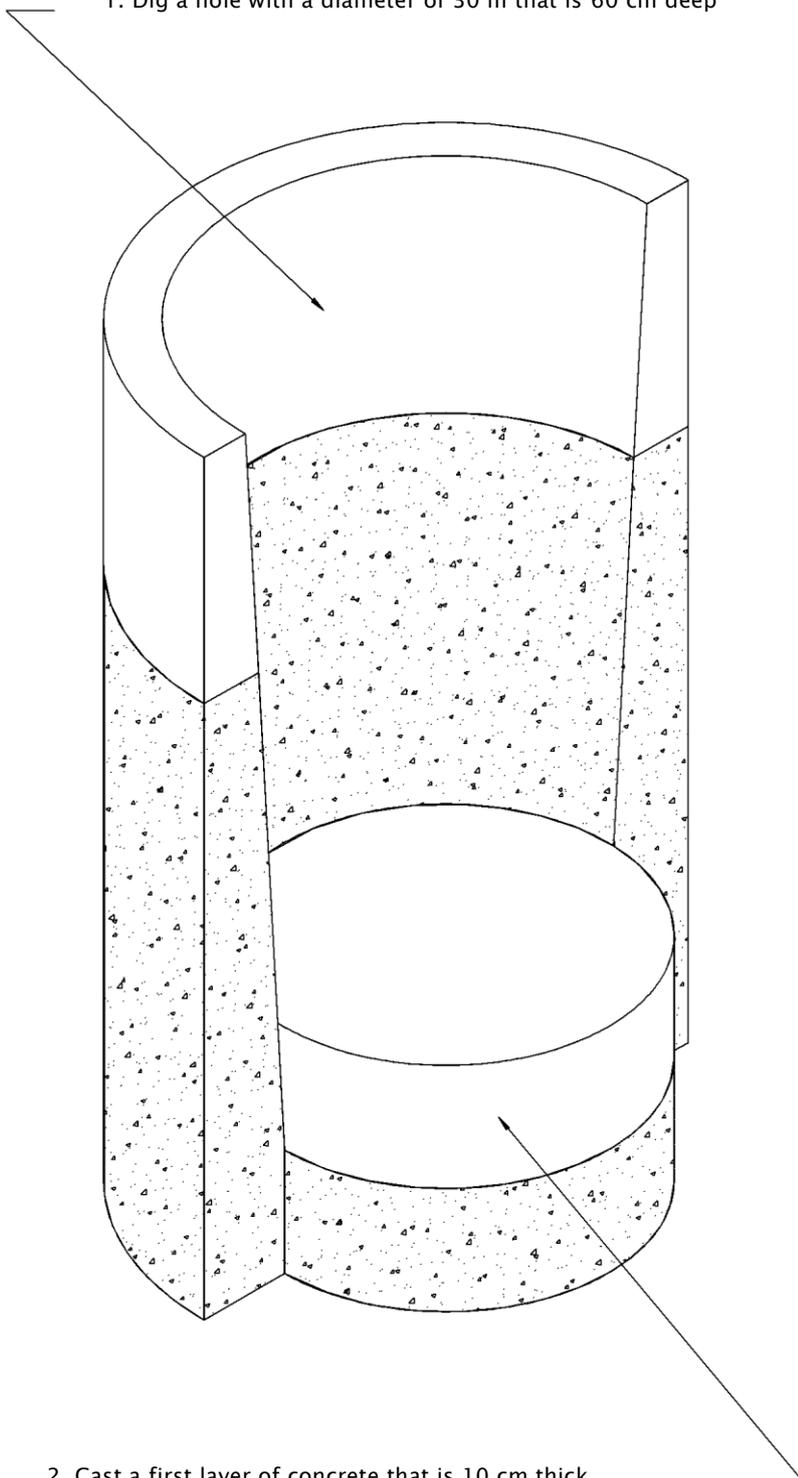


NOTE: the combination of colours and models shown is for illustration purposes only.

The climbing board can measure 84-144-192 cm in height.

Le misure del disegno sono espresse in CM		HOLZHOFF	
Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato 1%(lung.totale) *Lavorazioni legname impregnato ± 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)		denominazione e/o cliente:	istruzioni di montaggio ancoraggio pedana di risalita in Pe
firma esecutore:	<i>Altieri</i>	data:	19.06.06
		nr.	pag. 1

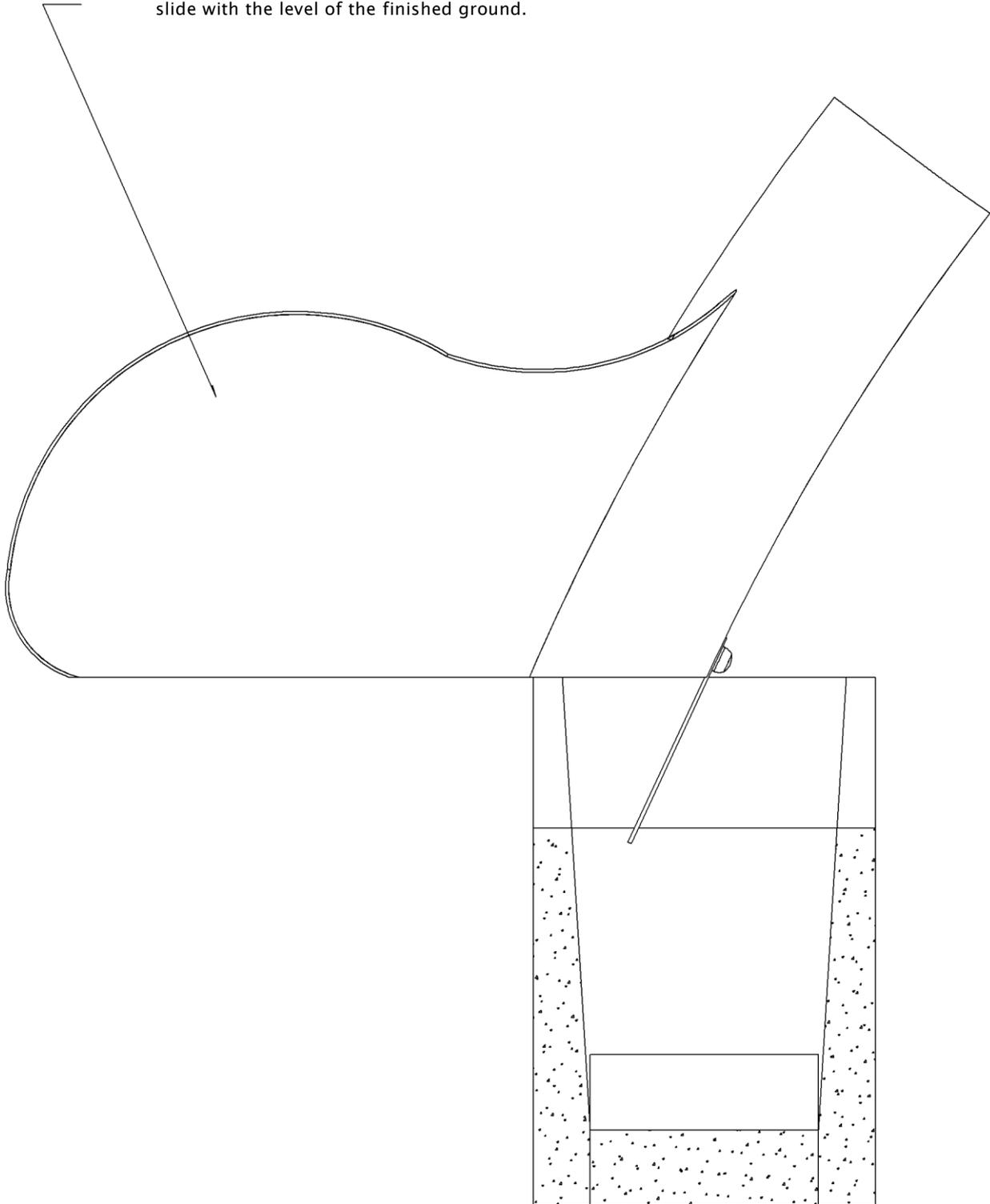
1. Dig a hole with a diameter of 30 m that is 60 cm deep



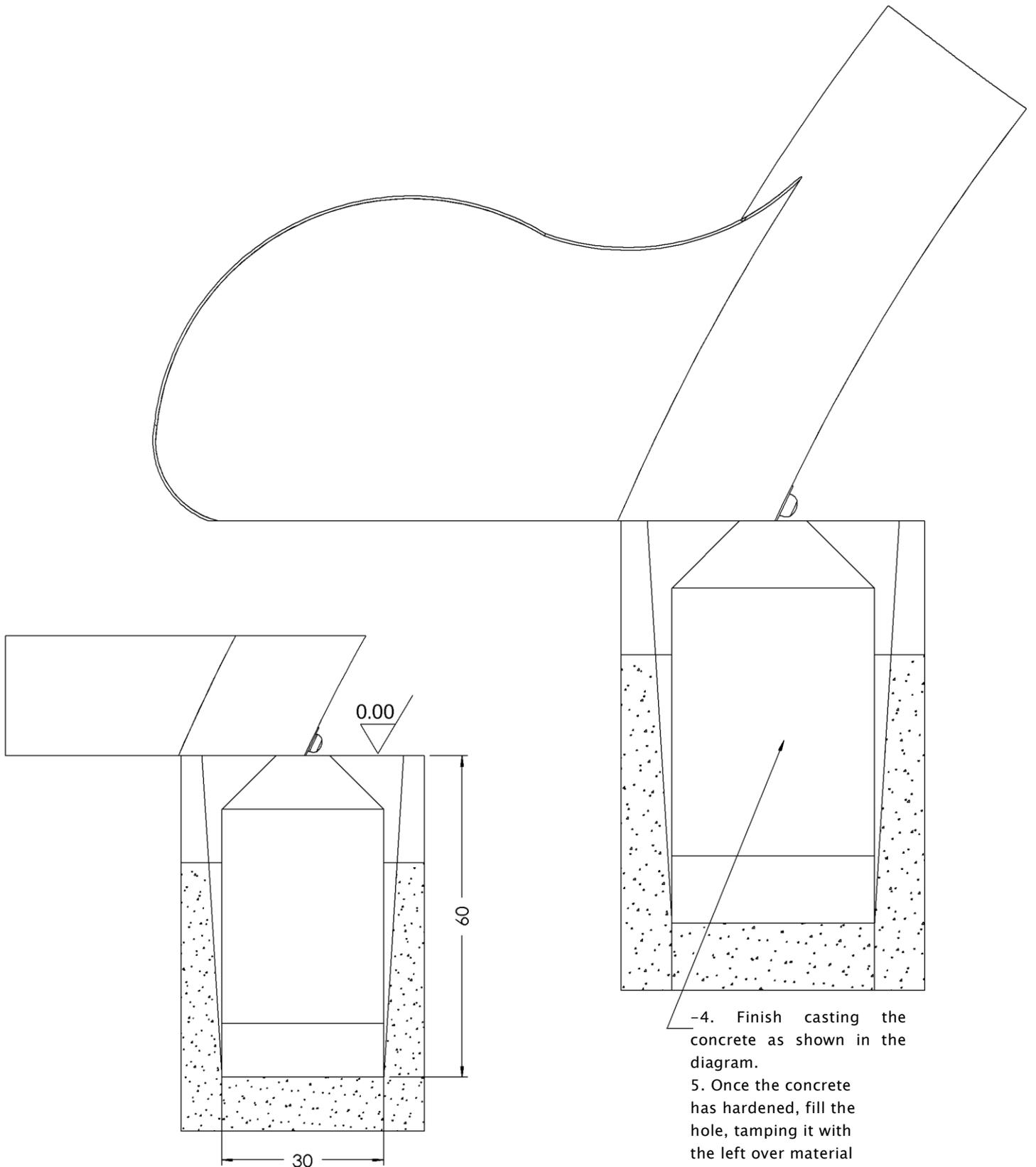
2. Cast a first layer of concrete that is 10 cm thick.

Le misure del disegno sono espresse in cm	HOLZHOFF 		
Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato 1% (lung. totale) *Lavorazioni legname impregnato ± 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)	denominazione e/o cliente:	Istruzioni di montaggio interro scivolo curvo Pe	
firma esecutore: <i>Altieri</i>	data: 31.05.05	nr.	Pag. 1

3. Once the concrete has hardened, place the slide bracket in the hole, verifying correct alignment of the lower part of the slide with the level of the finished ground.



Le misure del disegno sono espresse in cm	HOLZHOFF 		
Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato 1% (lung. totale) *Lavorazioni legname impregnato ± 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)	denominazione e/o cliente:	Istruzioni di montaggio interro scivolo curvo Pe	
firma esecutore: <i>Altieri</i>	data: 31.05.05	nr.	Pag. 2



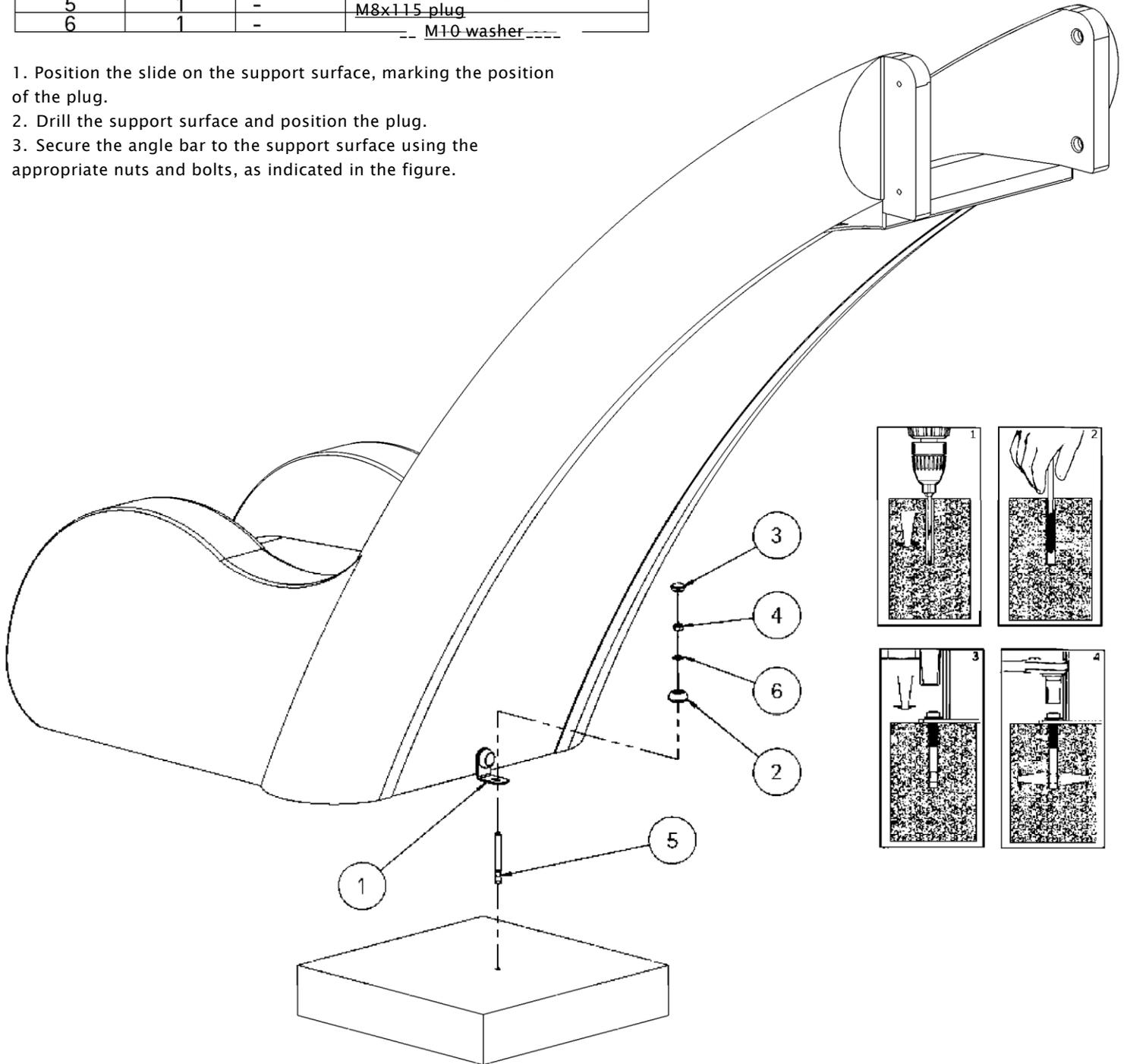
-4. Finish casting the concrete as shown in the diagram.

5. Once the concrete has hardened, fill the hole, tamping it with the left over material until reaching the height of the finished terrain.

Le misure del disegno sono espresse in	HOLZHOF 	
Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato 1% (lung. totale) *Lavorazioni legname impregnato ± 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)	denominazione e/o cliente:	Istruzioni di montaggio interro scivolo curvo Pe
firma esecutore: <i>Altieri</i>	data: 31.05.05	nr. Pag. 3

Article no.	Quantity	CODE NO.	NAME
1	1	xfe265	59x59x35 stainless steel angle bar
2	2	xpe10	PE nut cover
3	2	xpe116	PE cap
4	1	-	M10 self-locking nut
5	1	-	M8x115 plug
6	1	-	M10 washer

1. Position the slide on the support surface, marking the position of the plug.
2. Drill the support surface and position the plug.
3. Secure the angle bar to the support surface using the appropriate nuts and bolts, as indicated in the figure.



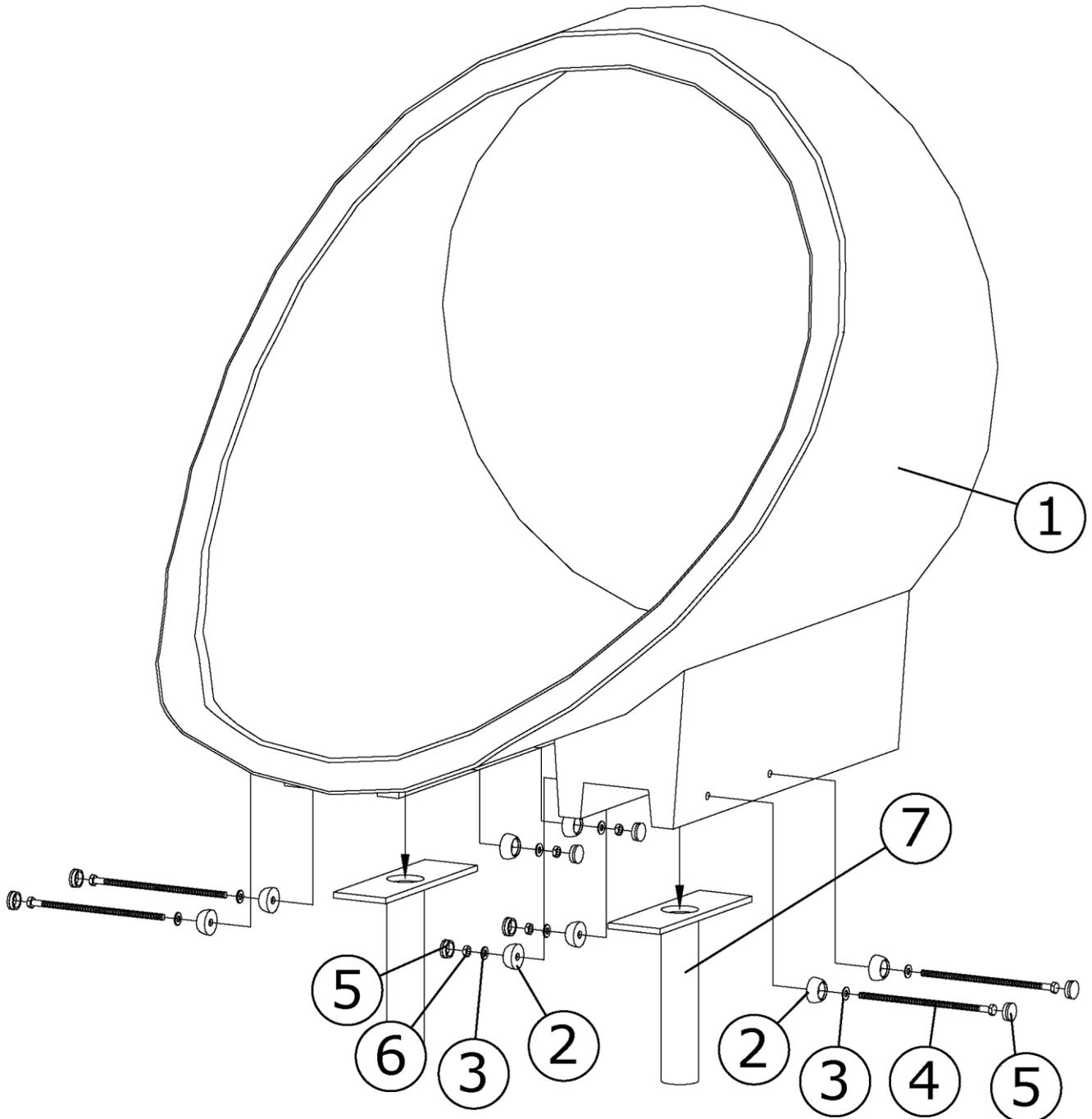
NOTE : The combination of colours and models shown is for illustration purposes only.
The slide can measure 84 - 144 - 192 cm in height.

Le misure del disegno sono espresse in	cm	HOLZHOF	
Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato 1‰(lung.totale) *Lavorazioni legname impregnato ± 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)		denominazione e/o cliente:	istruzioni di montaggio ancoraggio scivolo curvo pe
firma esecutore:	<i>Altieri</i>	data: 16.02.2011	nr. pag.1

Article no.	Quantity	Name
1	1	PE tube slide body (final)
2	8	PE nut cover
3	8	M8 washer
4	4	M8x200 HEX SCREW
5	8	PE cap
3	4	self-locking nut M8 final tube
7	2	bracket

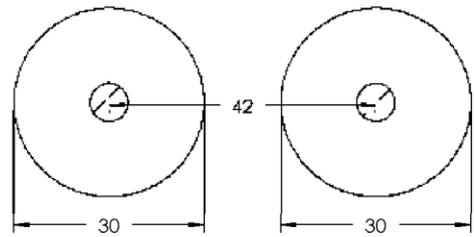
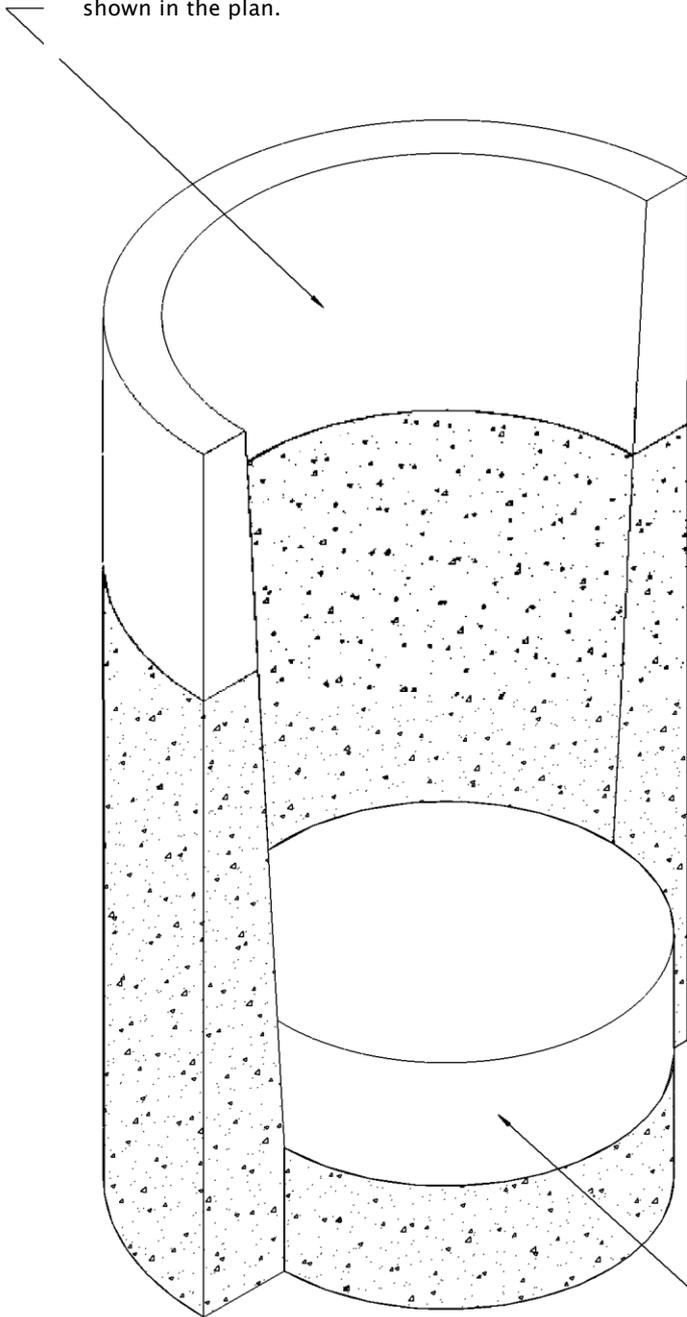
1. Fasten the (7) brackets for anchoring or embedding on the tube slide (1) by means of the required nuts and bolts as shown in the figure.

PLEASE NOTE : It is advisable to only secure the nuts and bolts permanently and insert the caps once it has been checked that all the elements have been positioned correctly.



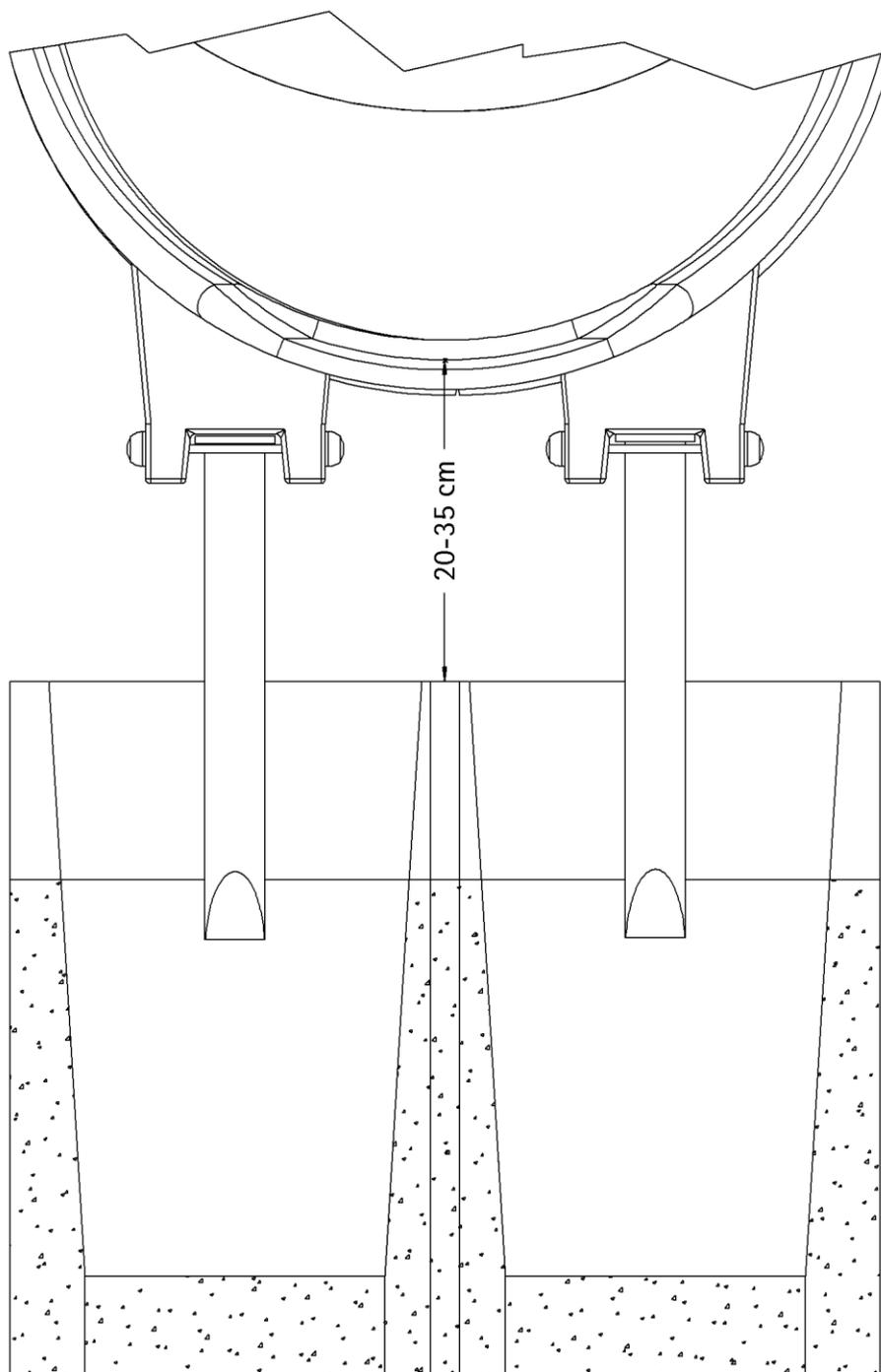
Le misure sono espresse in cm.	HOLZBOF	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio staffa scivolo tubo
firma esecutore :	data : 27/03/14	nr. pagina 1

-1. Make two holes that are 30 cm in diameter and 60 cm deep as shown in the plan.



2. Cast a first layer of concrete that is 10 cm thick.

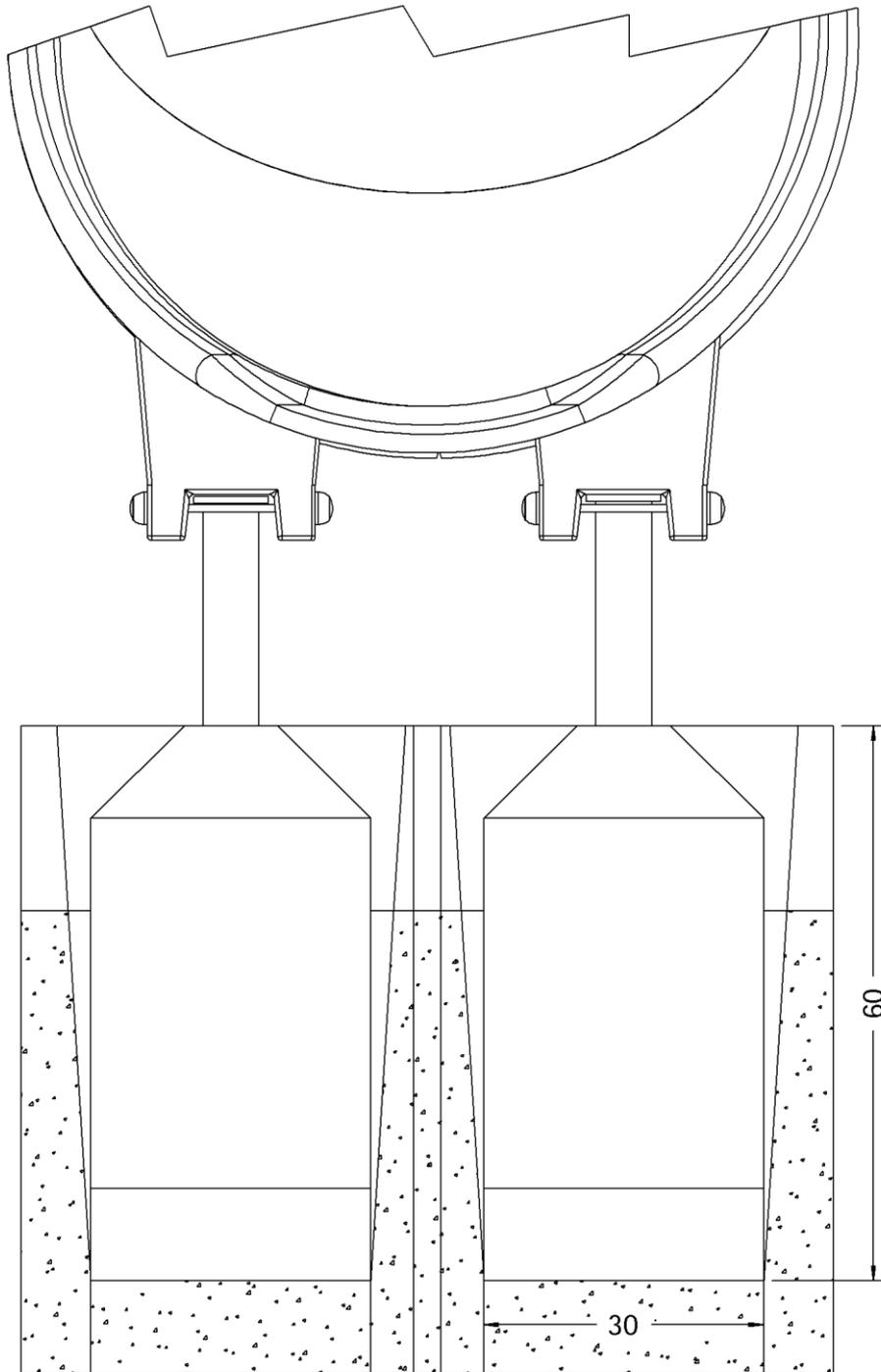
Le misure del disegno sono espresse in	cm	HOLZHOFF	
Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato 1% (lung. totale) *Lavorazioni legname impregnato ± 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)		denominazione e/o cliente:	Istruzioni di montaggio interro scivolo tubo Pe
firma esecutore:	<i>Altieri</i>	data:	07.02.07
		nr.	Pag. 1



Measurement varies based on the height of the slide entrance from a minimum of 20 to a maximum of 35 cm.

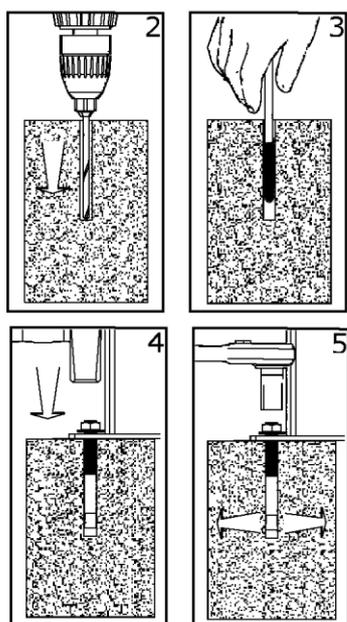
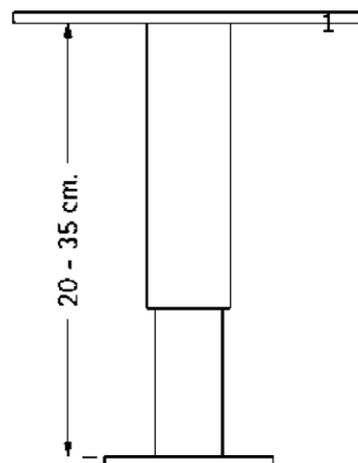
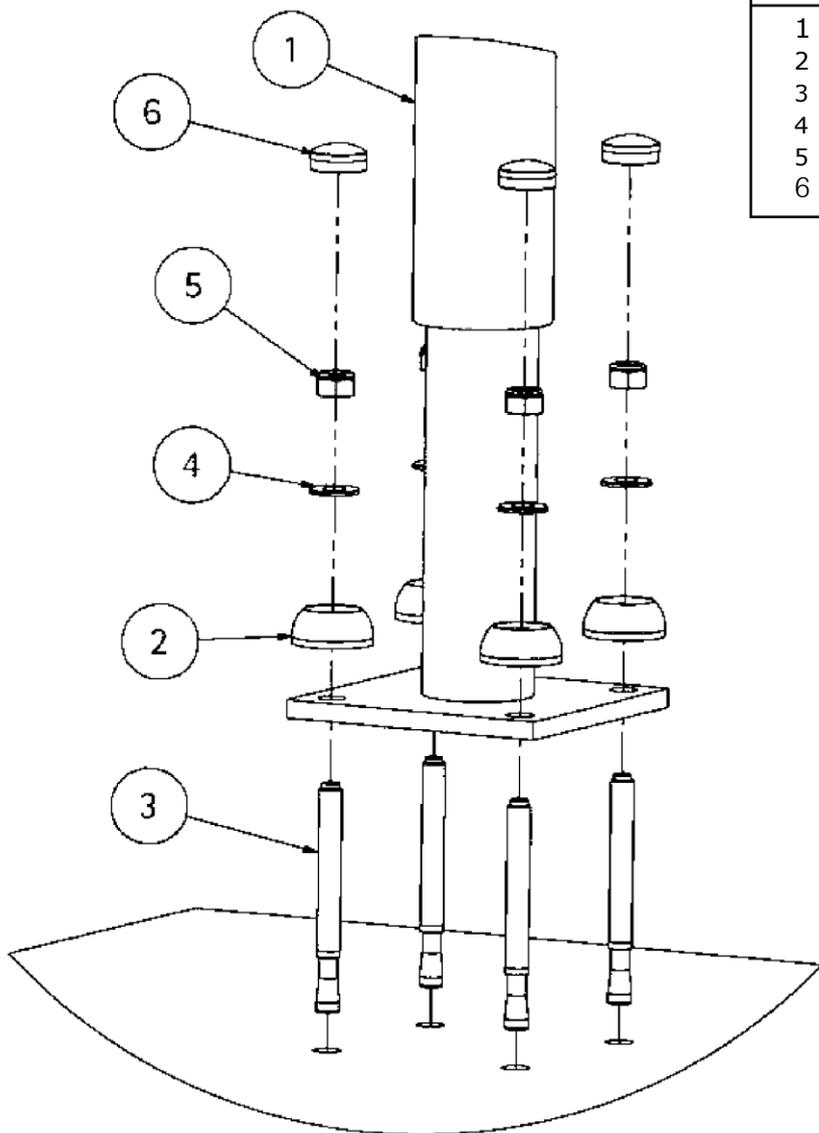
Le misure del disegno sono espresse in cm.	HOLZHOFF	
Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato 1%(lung.totale) *Lavorazioni legname impregnato ± 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)	denominazione e/o cliente: Istruzioni di montaggio interro scivolo Tubo Pe	
firma esecutore: <i>Altieri</i>	data: 07.02.07	nr. pag.2

3. Finish casting the concrete as shown in the diagram.
4. Once the concrete has hardened, fill the hole, tamping it with the left over material until reaching the height of the finished terrain.

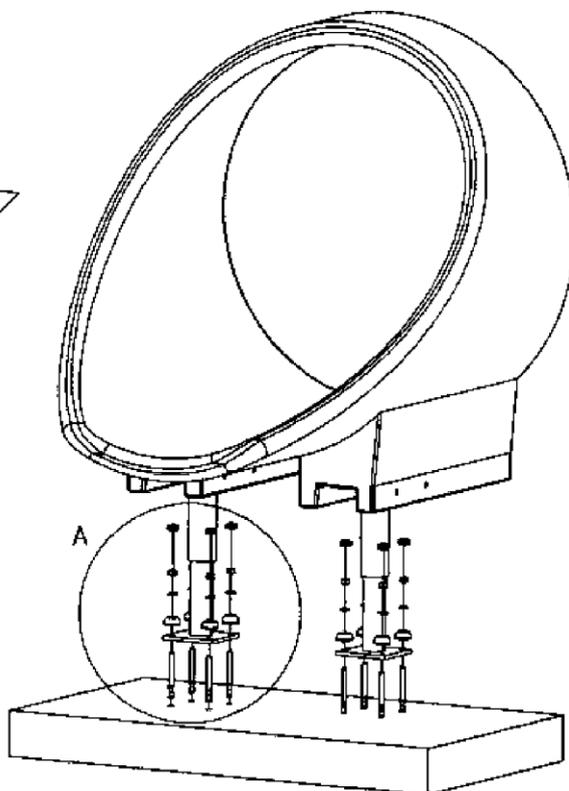


Le misure del disegno sono espresse in cm.		HOLZHOFF 	
Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato 1%(lung.totale) *Lavorazioni legname impregnato ± 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)		denominazione e/o cliente:	istruzioni di montaggio interro scivolo tubo Pe
firma esecutore:	<i>Altieri</i>	data:	07.02.07
		nr.	pag.1

Article no.	Quantity	Name
1	2	tube slide anchoring bracket
2	8	PE nut cover
3	8	M10 plug
4	8	M10 washer
5	8	M10 self-locking nut
6	8	PE cap



1. Adjust the (1) bracket to the required height.
2. Drill a hole.
3. Thoroughly clean the hole using an air pump and brushes.
4. Insert the anchor in the hole present on the bracket with the aid of a hammer.
5. Tighten using a torque wrench.



Le misure sono espresse in cm.	HOLZTOP 	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio ancoraggio scivolo tubo
firma esecutore : 	data : 02/04/14	nr. pagina 1