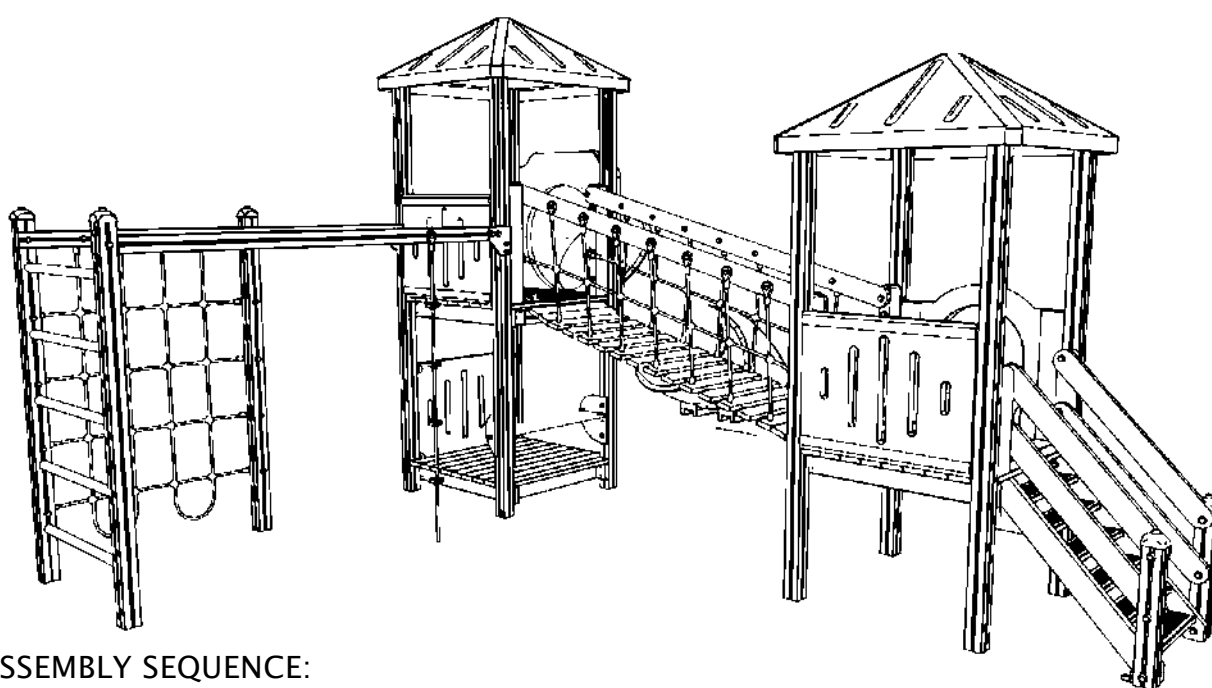
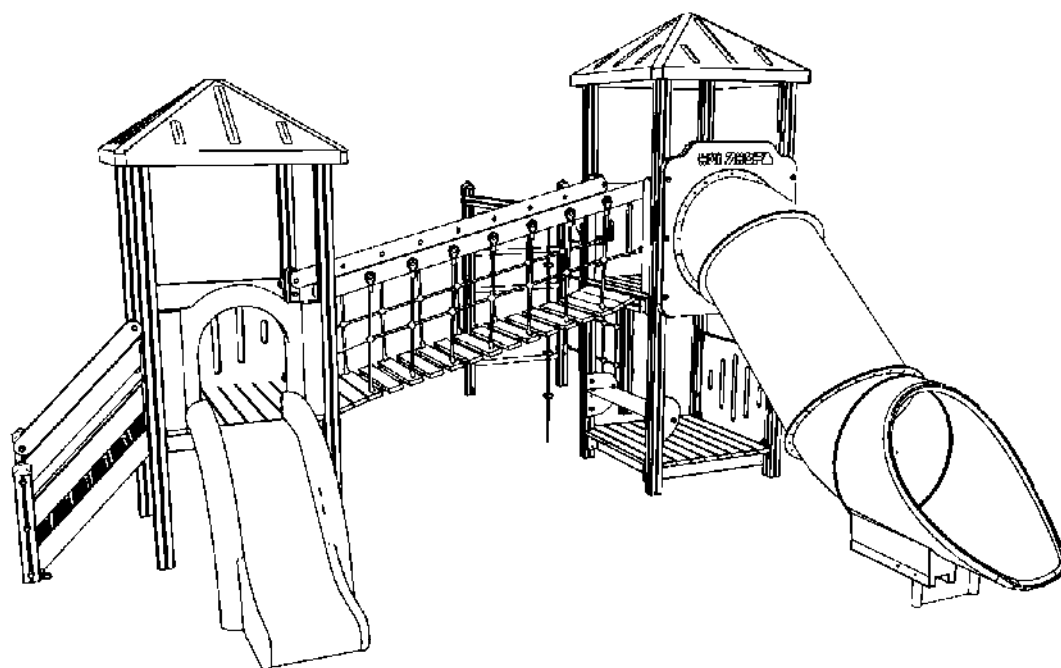
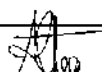


MAX XM 209 P line
assembly
instructions



ASSEMBLY SEQUENCE:

- | | |
|-------------------------|---|
| 1. STRUTS AND PLATFORMS | 6. PARAPETS |
| 2. BRIDGE | 7. BENCH |
| 3. STEPS | 8. ROOFS |
| 4. ARCHWAYS | 9. GYM |
| 5. SLIDES | 10. UNDERGROUND LAYING/ANCHORAGE OF THE STRUCTURE |

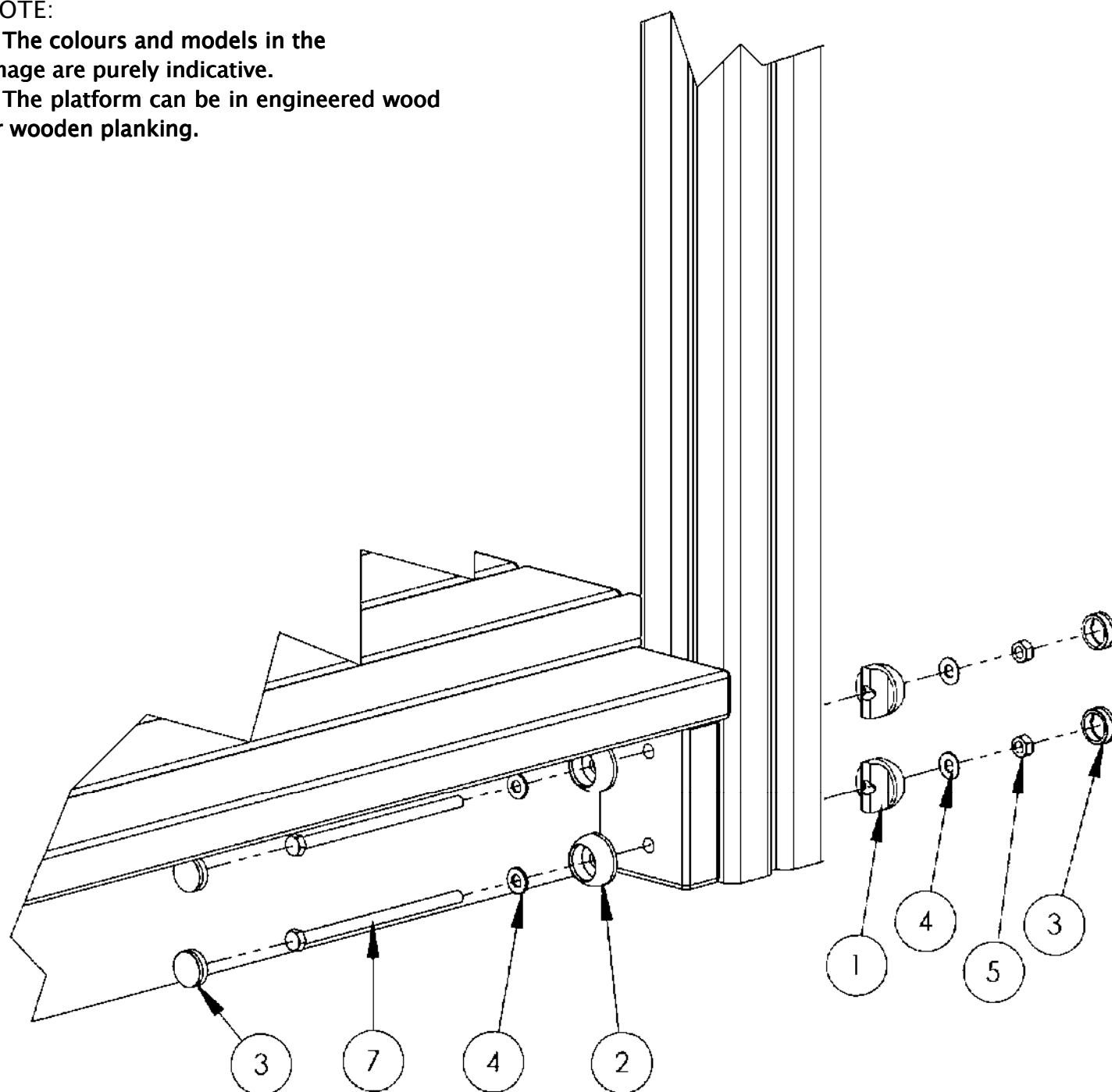
Le misure sono espresse in cm.	BOLZONI	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio linea MAX XM 209 P
firma esecutore : 	data : 05.07.2011	nr. pag.1/1

Article num.	fixing	CODE N.	NAME
1	2	xpe11	Shaped PE nut protection cap
2	2	xpe10	PE nut protection cap
3	4	xpe116	PE cap
4	4	-	ISO7089 Ø8 washer
5	2	-	UNI7473 M8 self-locking nut
7	2	-	UNI4017 M8X155 HEX SCREW

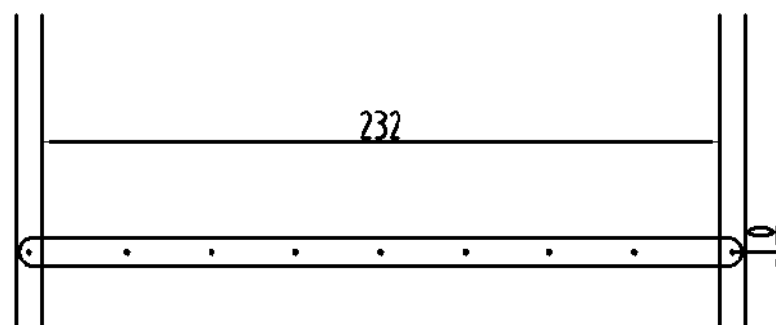
NOTA BENE: it is recommended to fix the bolts definitively and only insert the caps once the correct positioning of the elements has been verified.

NOTE:

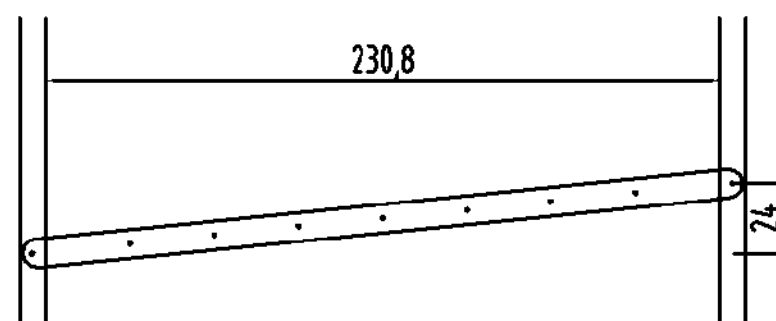
- The colours and models in the image are purely indicative.
- The platform can be in engineered wood or wooden planking.



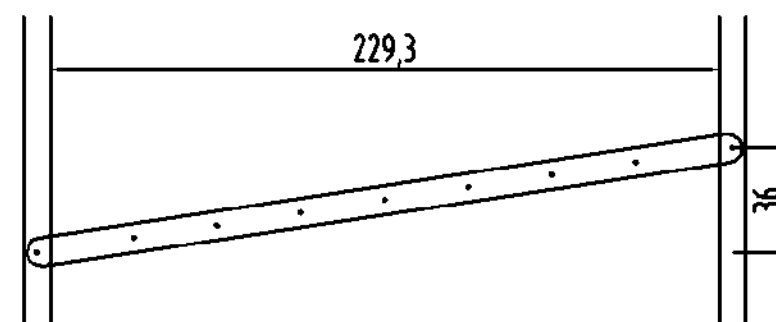
Le misure sono espresse in cm.	SOLZOOE		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio montanti e pianali	
firma esecutore :	data : 16.02.2011	nr.	pag.1/1



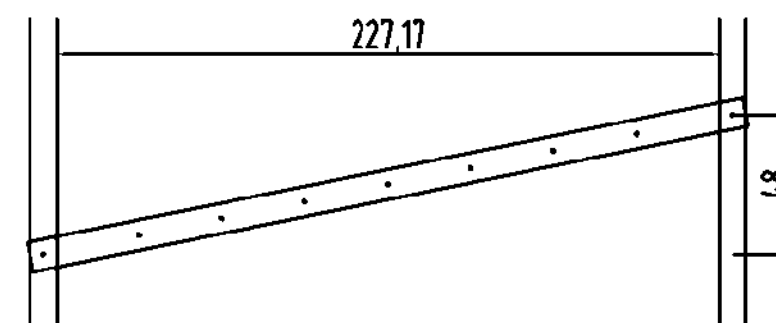
horizontal



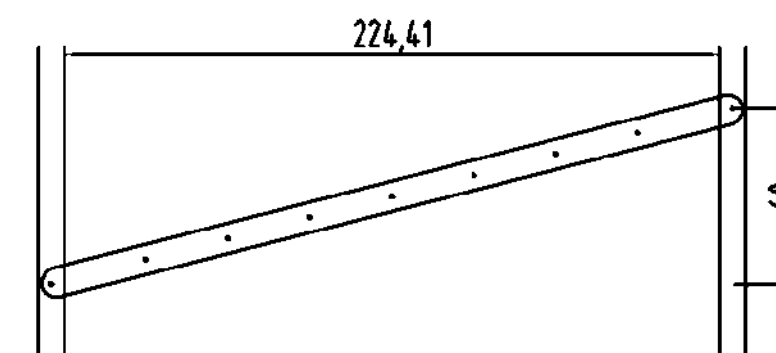
from h.120cm to 144cm
From h.144cm to 168cm
From h.168cm to 192cm




from h.84cm to 120cm



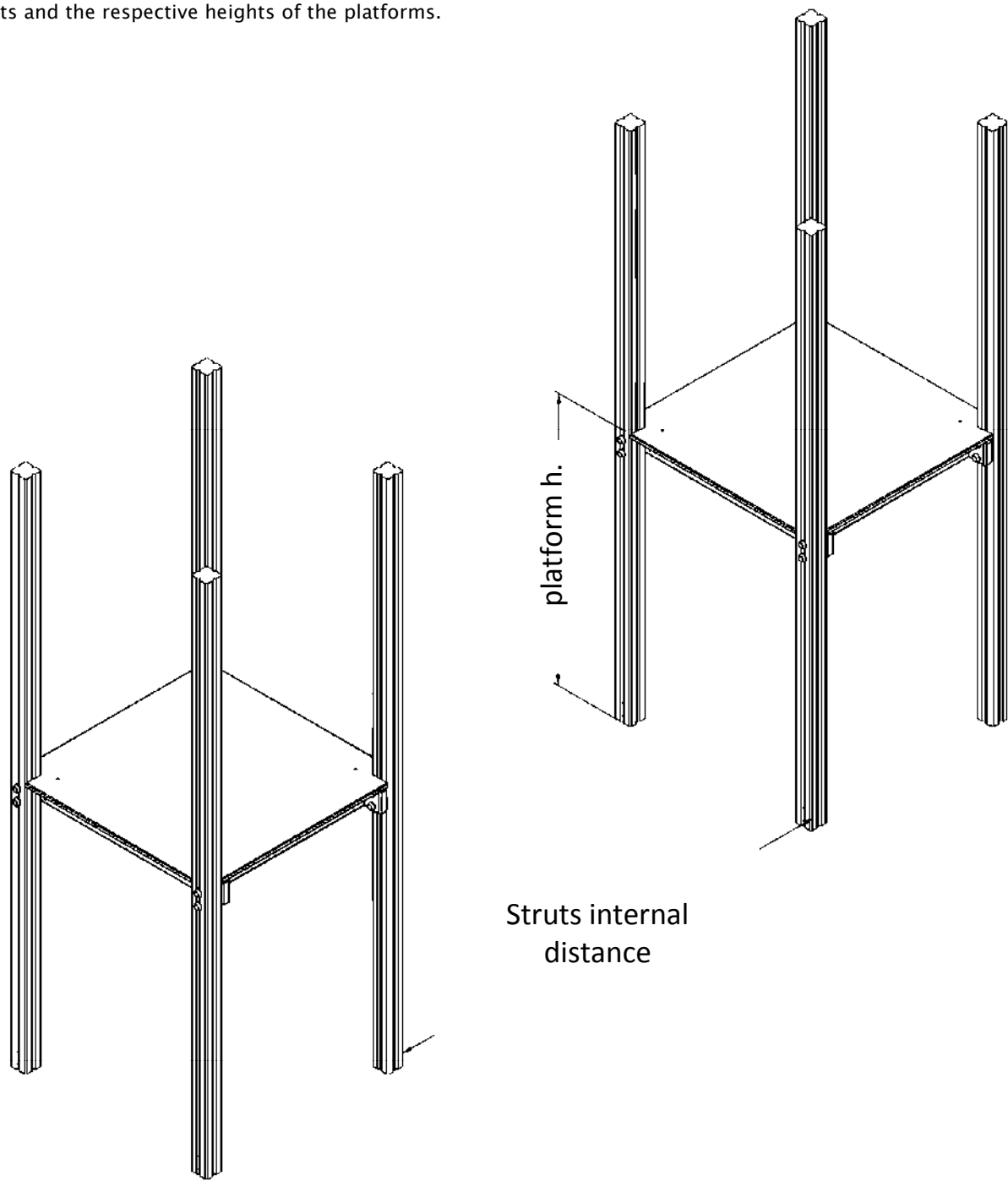
from h.144cm to 192cm



from h.84cm to 144cm

Le misure del disegno sono espresse in cm.			
Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato 1% (lung. totale) *Lavorazioni legname impregnato ± 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)	denominazione e/o cliente:	istruzioni di montaggio ponte assito Max / Sultan	
firma esecutore: <i>Altieri</i>	data: 23.04.07	nr.	Pag. 1

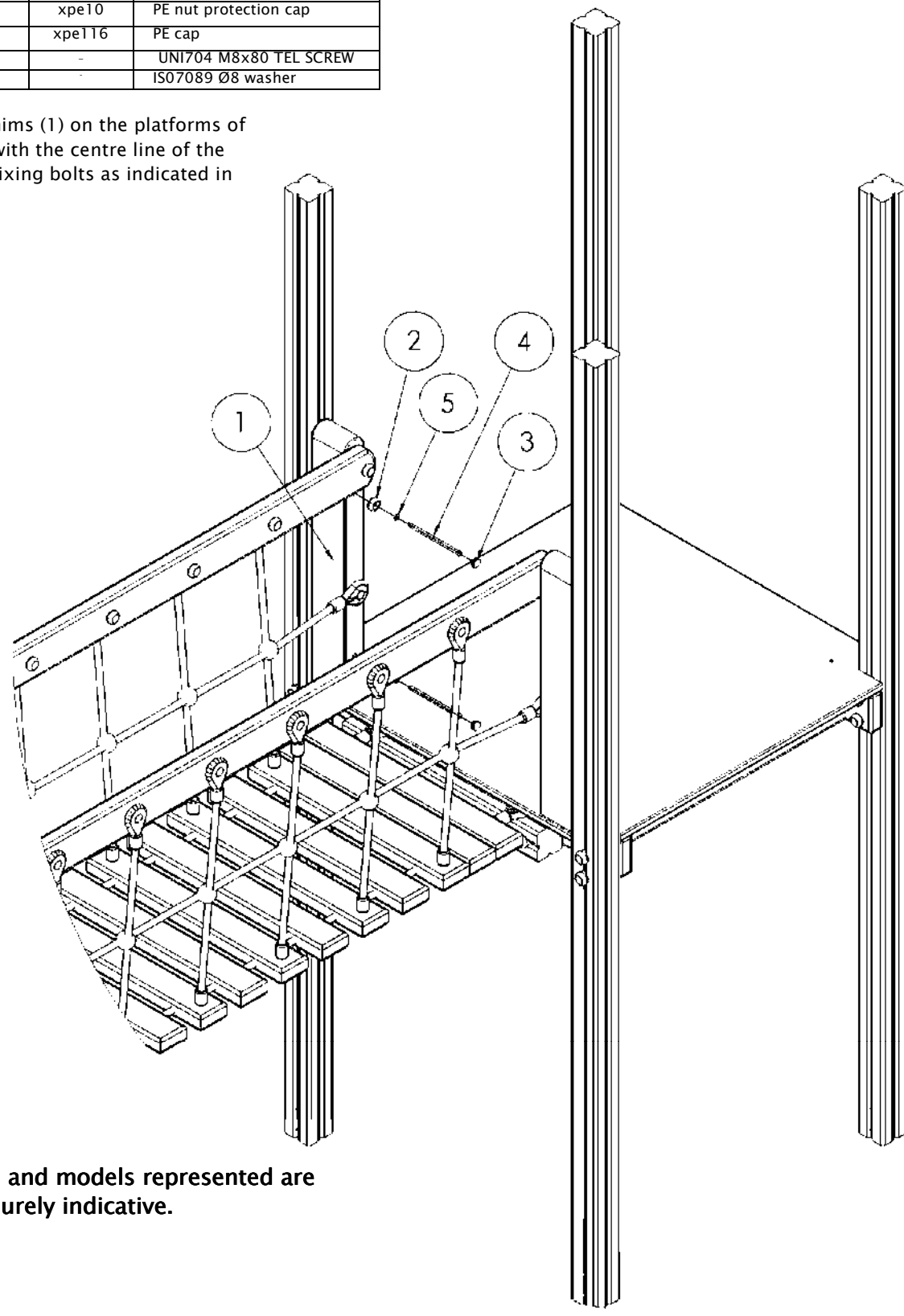
1. Control the exact internal distance between the tower struts and the respective heights of the platforms.



Le misure del disegno sono espresse in cm.	<div data-bbox="1102 2202 1369 2249"> </div>	
Tolleranze generali applicate: *Sezione/diametro legno: m. 0.5 (cm) *Lunghezza legno: m. 0.5 (cm) *Lavorazioni legno: m. 0.2 (cm) *Componenti in metallo: ± 1 (mm) *Componenti in altri materiali plastici: ± 1.5 (mm)	denominazione c/o cliente:	istruzioni di montaggio ponte assito Max / Sultan
firma esecutore: <i>Altieri</i>	data: 23.04.07	nr. Pag.2

Article num.	instruction02 /Quantity	CODE N.	NAME
1	4	xls4	Shim
2	8	xpe10	PE nut protection cap
3	8	xpe116	PE cap
4	8	-	UNI704 M8x80 TEL SCREW
5	8	-	ISO7089 Ø8 washer

1. Place the bridge shims (1) on the platforms of both towers, in axis with the centre line of the struts, inserting the fixing bolts as indicated in the figure.

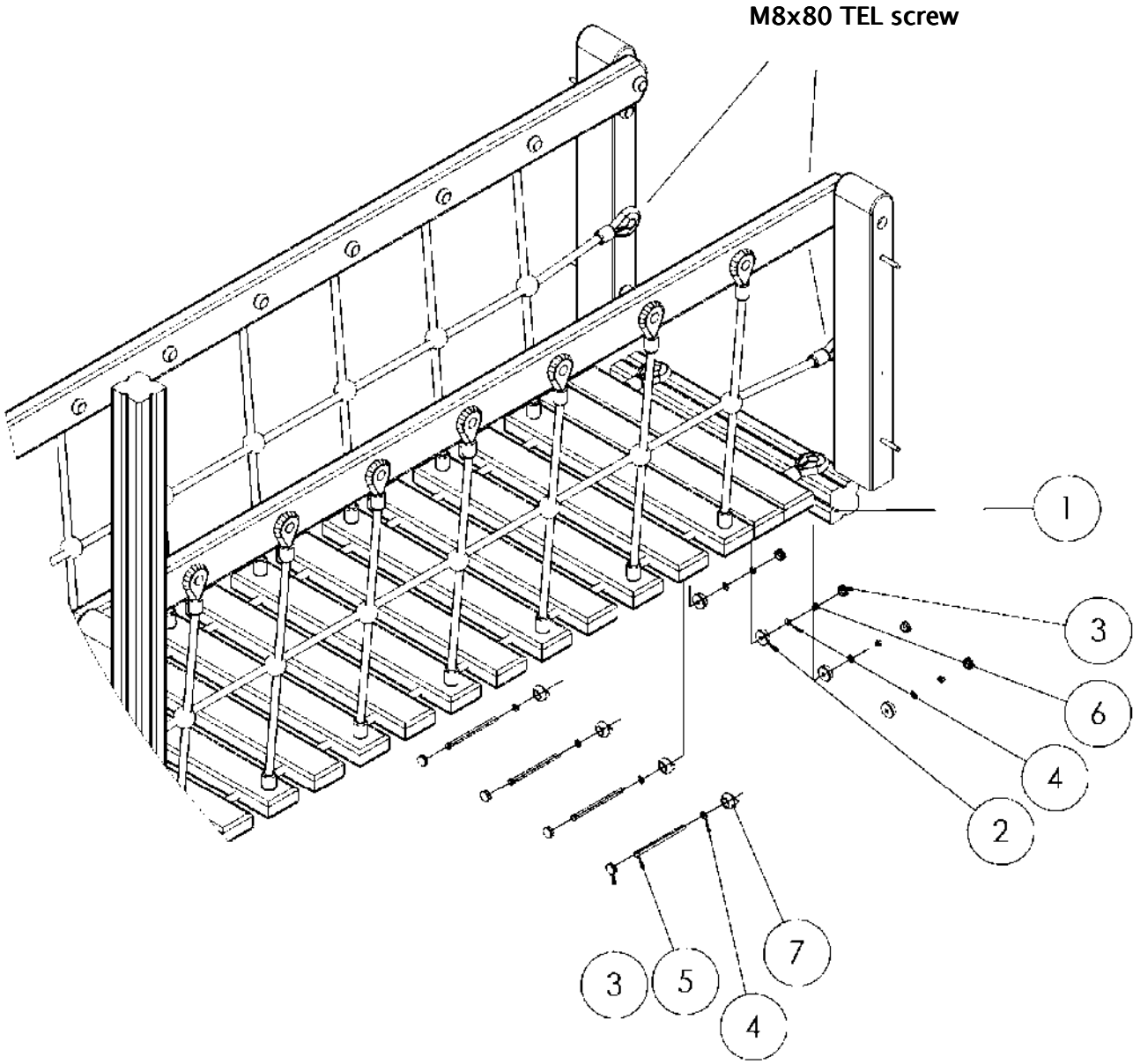


NOTE: colours and models represented are purely indicative.

le misure del disegno sono espresse in cm.		HOLZHOFF	
<small>Tolleranze generali applicate: *Sezione di metallo legname impregnato ± 0,5 (cm) *Lunghezza legname impregnato 1% (l. inq. totale) *Lavorazioni legname impregnato ± 0,2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1,5 (mm)</small>		denominazione e/o cliente:	istruzioni di montaggio ponte assito Max / Sultan
firma esecutore:	<i>Altieri</i>	data:	23.04.07
		nr.	Pag.3

Article num.	Quantity	CODE N.	NAME
1	2	xll36	Fixing beam
2	8	xpe10	PE nut protection cap
3	16	xpe116	PE cap
4	16		ISO7089 Ø8 washer
5	8		M8x155 HEX SCREW
6	8		UNI7473 M8 self-locking nut
7	8	xpe11	Shaped PE nut protection cap

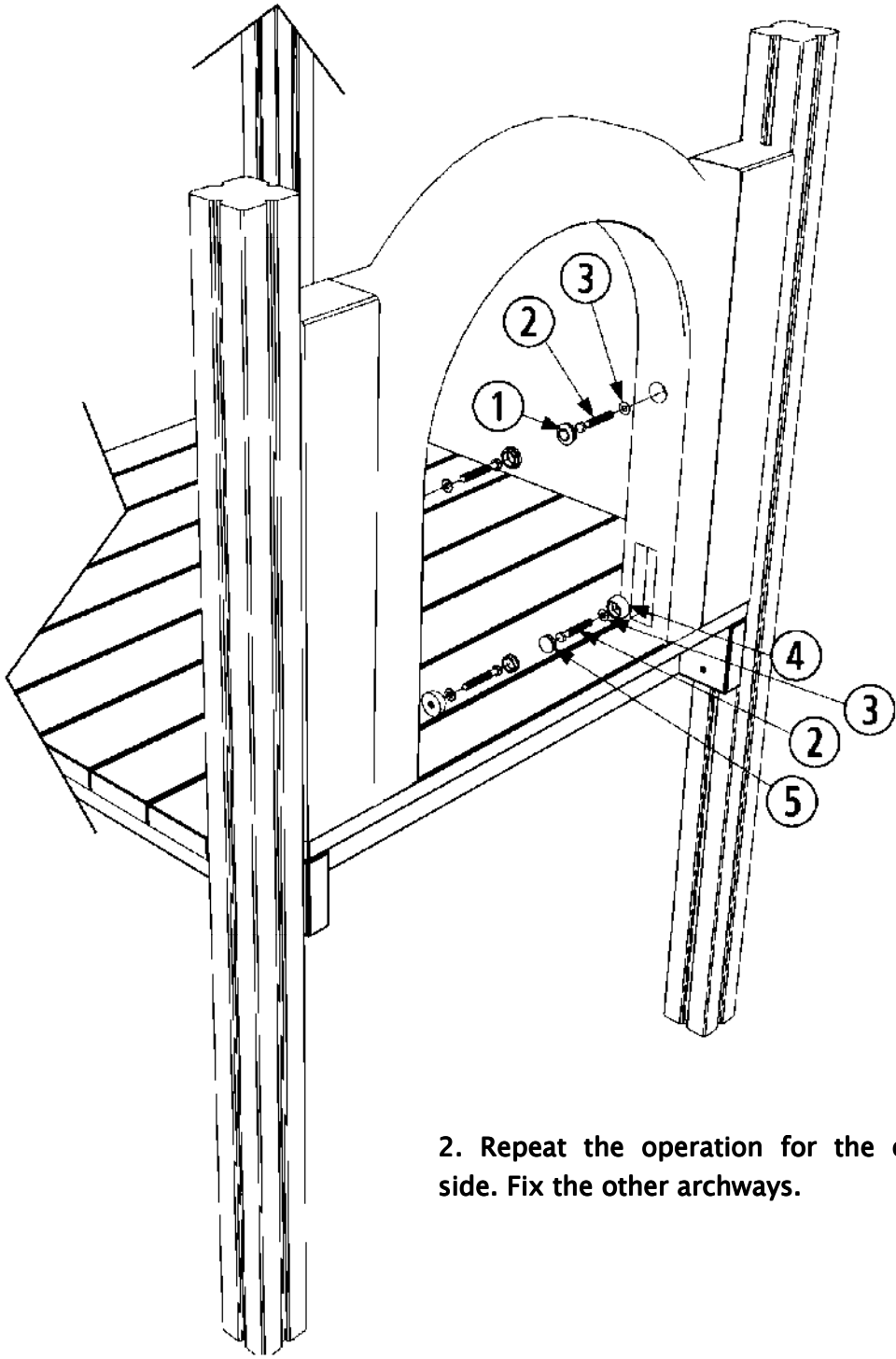
1. Position the holes of the bridge beam (1) in axis with the holes of the platform frame pre-drilled table, inserting the bolts required for fixing as indicated in the figure.
2. Repeat the operation on the other side of the bridge.





Le misure del disegno sono espresse in cm.		HOLZHOFF	
<small>Tolleranze generali applicate: *Sezione/diametro legname: impreciso ± 0.5 (cm); *Lunghezza legname impreciso: 10 (lung. min.) *Lavorazioni legname impreciso ± 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)</small>		denominazione c/o cliente:	istruzioni di montaggio ponte assito Max / Sultan
firma esecutore:	<i>Altieri</i>	data:	17.06.11
		nr.	Pag.4

NOTA BENE: it is recommended to fix the bolts definitively and only insert the caps once the correct positioning of the elements has been verified.

1. Position the archway between the struts and fix it by inserting: 1 x M8 washer (3), 1 x M8x260 TORX screw (2), 1 x Ø25 mm. winged PE cap (1) into the upper part;
1 x PE nut protection cap (4), 1 x M8 washer (3),
1 x M8x260 TORX screw (2), 1 x PE cap (5) into the lower part.



2. Repeat the operation for the opposite side. Fix the other archways.

Le misure sono espresse in cm.		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni montaggio entrata in Pe MAX-SULTAN-OXI-OASIS
firma esecutore : 	data : 03.03.2011	nr. pag. 1/1

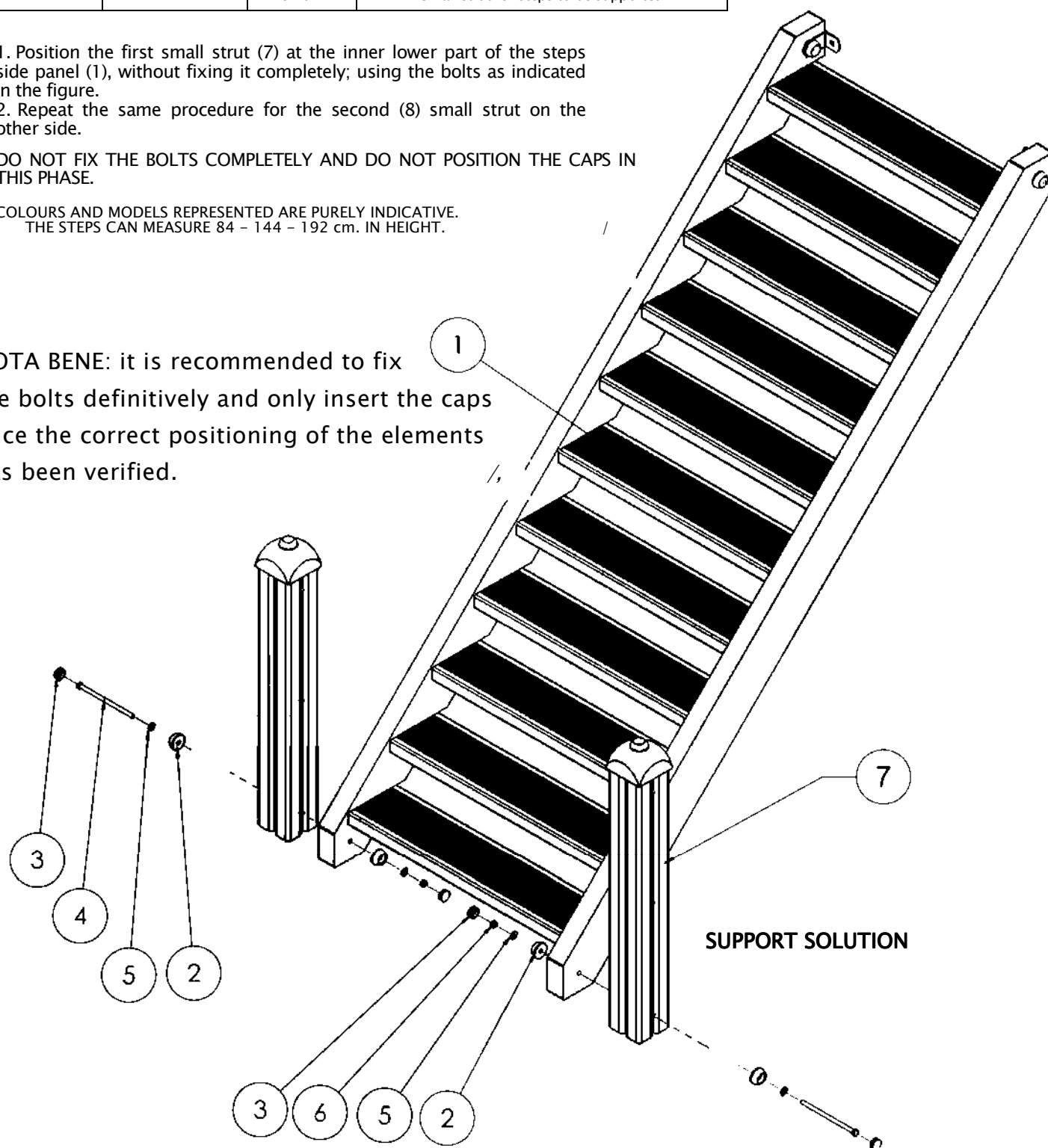
Article num.	support 01/Quantity	CODE N.	NAME
1	1	-	Side panels with wooden steps assembled
2	4	xpe10	PE nut protection cap
3	4	xpe116	PE cap
4	2	-	UNI4017 M8X150 HEX SCREW
5	4	-	ISO7089 Ø8 washer
6	2	-	UNI7473 M8 self-locking nut
7	2	xlls 104	Small strut for steps to be supported


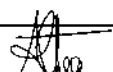
1. Position the first small strut (7) at the inner lower part of the steps side panel (1), without fixing it completely; using the bolts as indicated in the figure.
2. Repeat the same procedure for the second (8) small strut on the other side.

DO NOT FIX THE BOLTS COMPLETELY AND DO NOT POSITION THE CAPS IN THIS PHASE.

COLOURS AND MODELS REPRESENTED ARE PURELY INDICATIVE.
THE STEPS CAN MEASURE 84 - 144 - 192 cm. IN HEIGHT.

NOTA BENE: it is recommended to fix the bolts definitively and only insert the caps once the correct positioning of the elements has been verified.

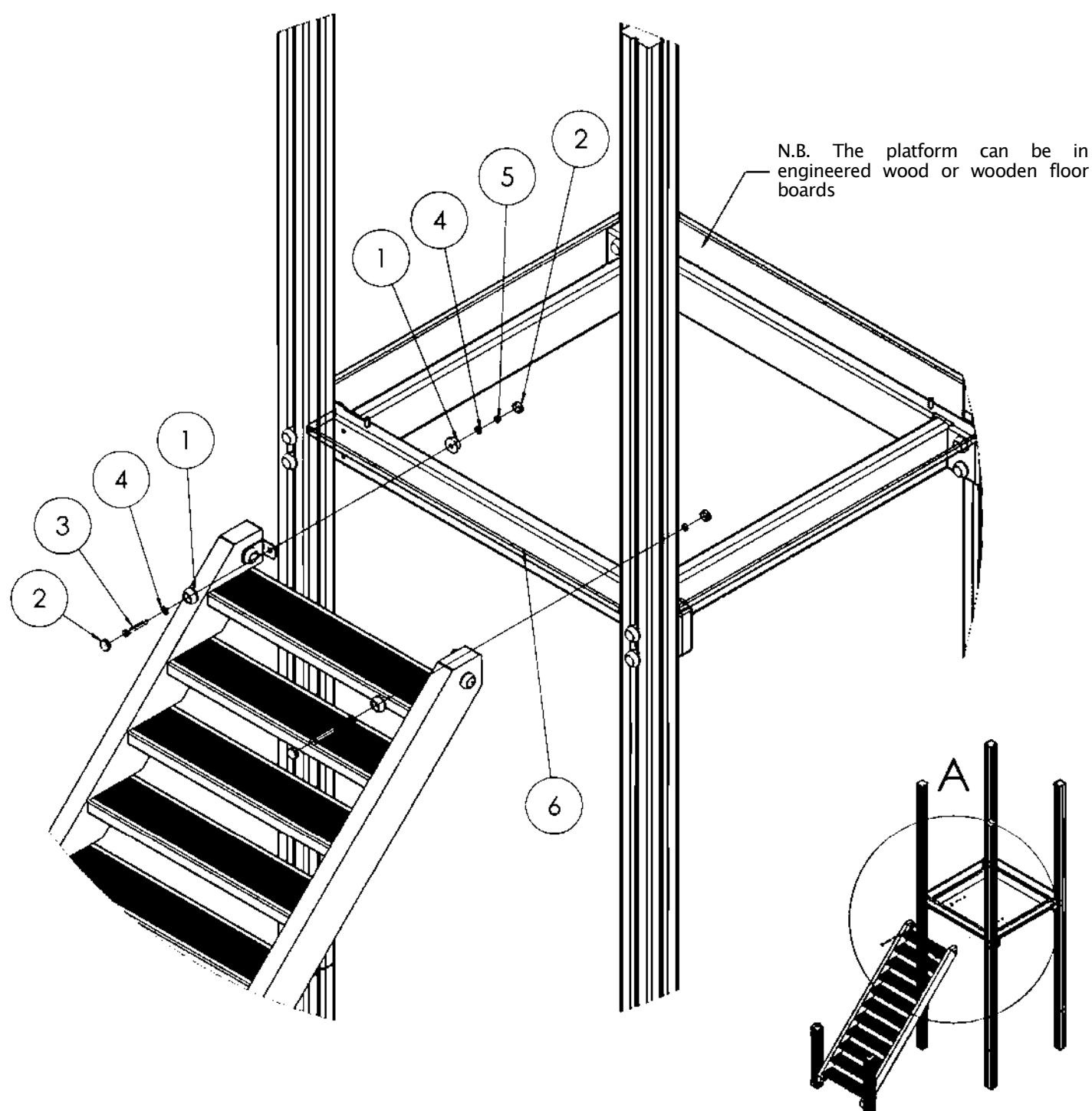


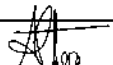
Le misure sono espresse in cm.		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio scala a gradini linea MAX / SULTAN
firma esecutore : 	data : 28.06.2011	nr. pag.1/3

Article num.	underground	NAME
1	4	PE nut protection cap
2	4	PE cap
3	2	UNI4017 M8x65 HEX SCREW
4	4	ISO7089 Ø8 washer
5	2	UNI7473 M8 self-locking nut
6	1	Assembled frame table

1. Position the steps small struts in the previously excavated holes, moving the upper part of the steps towards the tower platform table (6).
2. Check that the angle brackets are in axis with the holes present on the table (6) and insert the bolts used for fixing as shown in the figure.

FIX THE BOLTS COMPLETELY BUT DO NOT POSITION THE CAPS IN THIS PHASE.



Le misure sono espresse in cm.	SOLZOO	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio scala a gradini linea MAX / SULTAN
firma esecutore : 	data : 28.06.2011	nr. pag.2/3

Article num.	support 03/Quantity	CODE N.	NAME
1	2	xls68	Upper wooden shim
2	4	xls25	Wooden hand rail
3	4	xpe11	Shaped PE nut protection cap
4	4	-	UNI704 M8x220 TEL SCREW
5	4	-	UNI401 7 M8x140 HEX SCREW
6	12	-	ISO7089 Ø8 washer
7	4	-	UNI7473 M8 self-locking nut
8	8	xpe10	PE nut protection cap
9	12	xpe116	PE cap

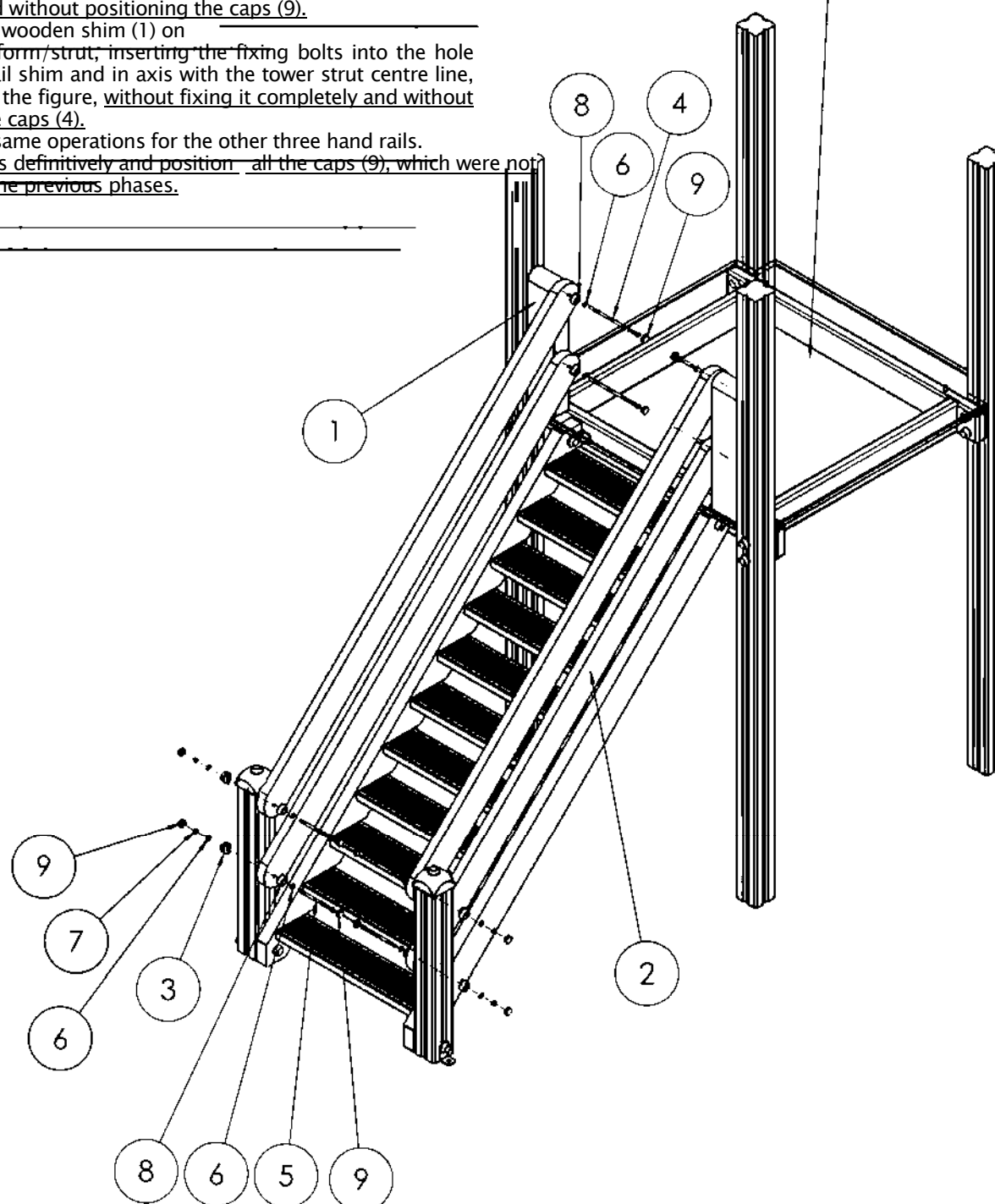
1. Position the first hand rail (2) at the inner lower part of the steps strut. Insert the bolts used for fixing as in the figure, without fixing it completely and without positioning the caps (9).


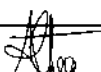
2. Position the wooden shim (1) on the tower platform/strut, inserting the fixing bolts into the hole on the hand rail shim and in axis with the tower strut centre line, as indicated in the figure, without fixing it completely and without positioning the caps (4).

3. Repeat the same operations for the other three hand rails.

4. Fix the bolts definitively and position all the caps (9), which were not positioned in the previous phases.

N.B. The platform can be in engineered wood or wooden floor boards

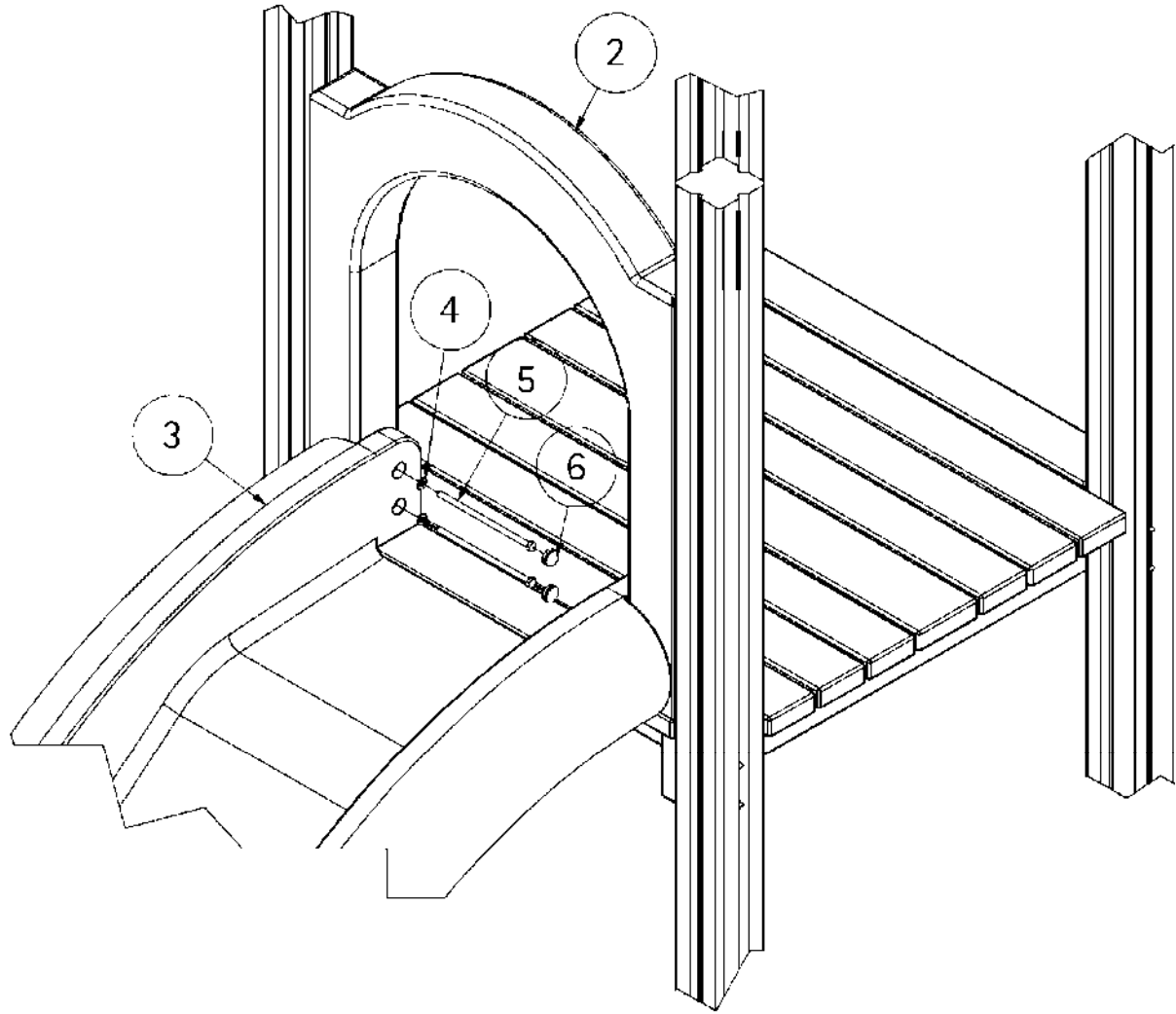


Le misure sono espresse in cm.		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio scala a gradini linea MAX / SULTAN
firma esecutore : 	data : 28.06.2011	nr. pag.3/3

Article num.	Default/Quantity	NAME
1	1	Aladin tower
2	1	Aladin PE archway
3	1	Curved slide h.84
4	4	ISO7089 Ø8 washer
5	4	M8x180 TORX screw
6	4	PE cap

1. After having fixed the PE archway (2), place the body of the (3) curved slide on the platform of the tower (1) and insert the bolts necessary for fixing into the holes present on the slide (3).
2. Check correct positioning, verticality and parallelism. Fix the bolts definitively and position the caps.
3. Repeat the operation also on the other side of the slide.

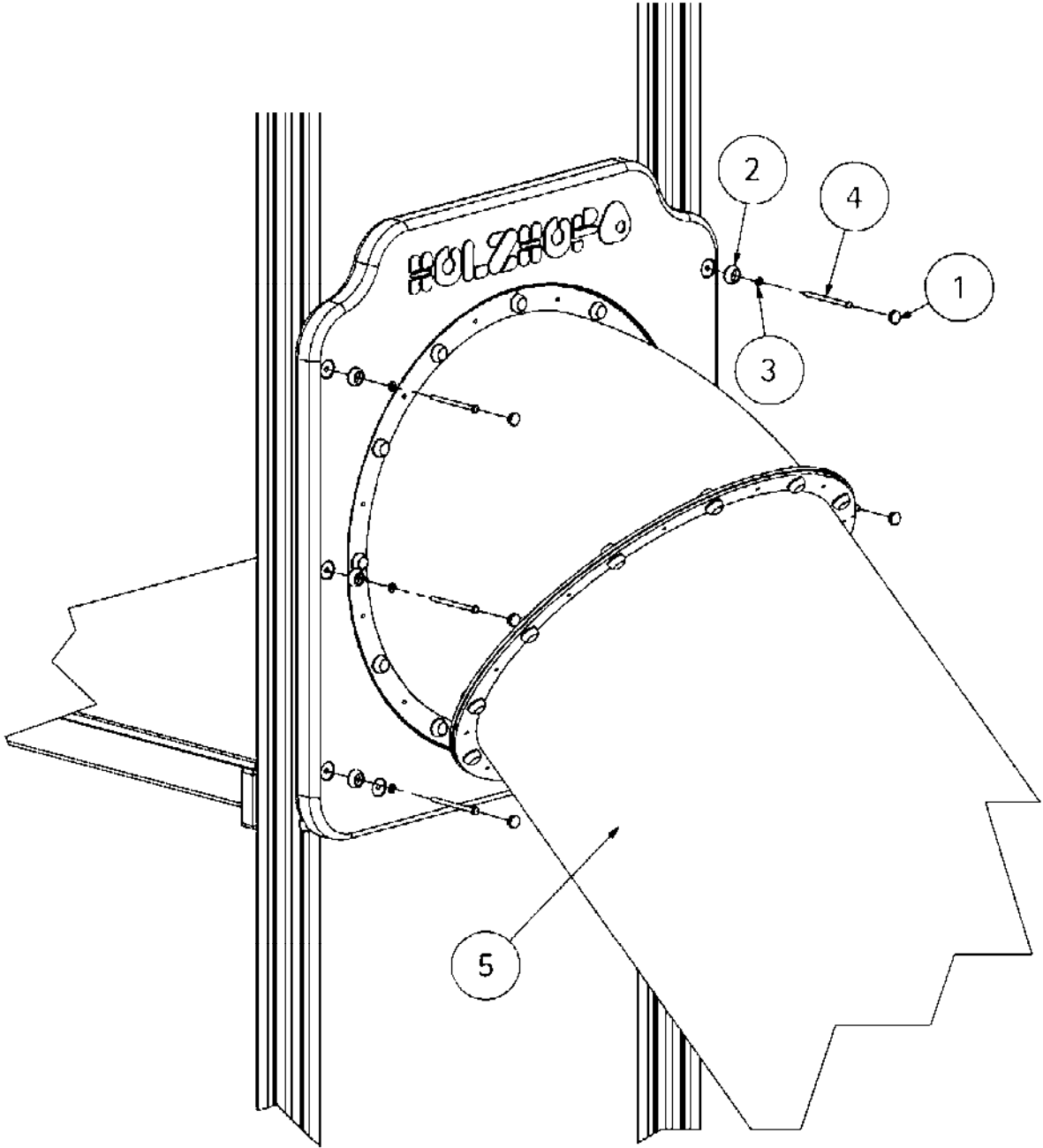
**NOTE: COLOURS AND MODELS
REPRESENTED ARE PURELY
INDICATIVE**



Le misure del disegno sono espresse in cm.		HOLZHOFF	
tolleranze generali applicate: *Sezione diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato 10% (lung. totale) *Lavorazioni legname impregnato ± 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)		denominazione e/o cliente:	istruzioni di montaggio scivolo curvo pe con entrata a linea ALADIN - MAX - SULTAN - OXI - OASIS
firma esecutore:	<i>Altieri</i>	data:	03.03.2011 nr. pag. 1/1

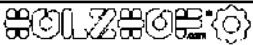
- 1) PE cap (6x)
- 2) PE nut protection cap (6x)
- 3) M8 washer (6x)
- 4) M8x130 (6x) LG* TEL screw
- 5) M6 3x100 TEFR screw (6x) AL*

- 1. Position the curved slide (5) assembled to the tower, keeping the entry to the tube in correspondence with the height of the platform.
- 2. Fix using the relevant bolts, as indicated in the figure. The following instructions are also valid for the tube bridge.

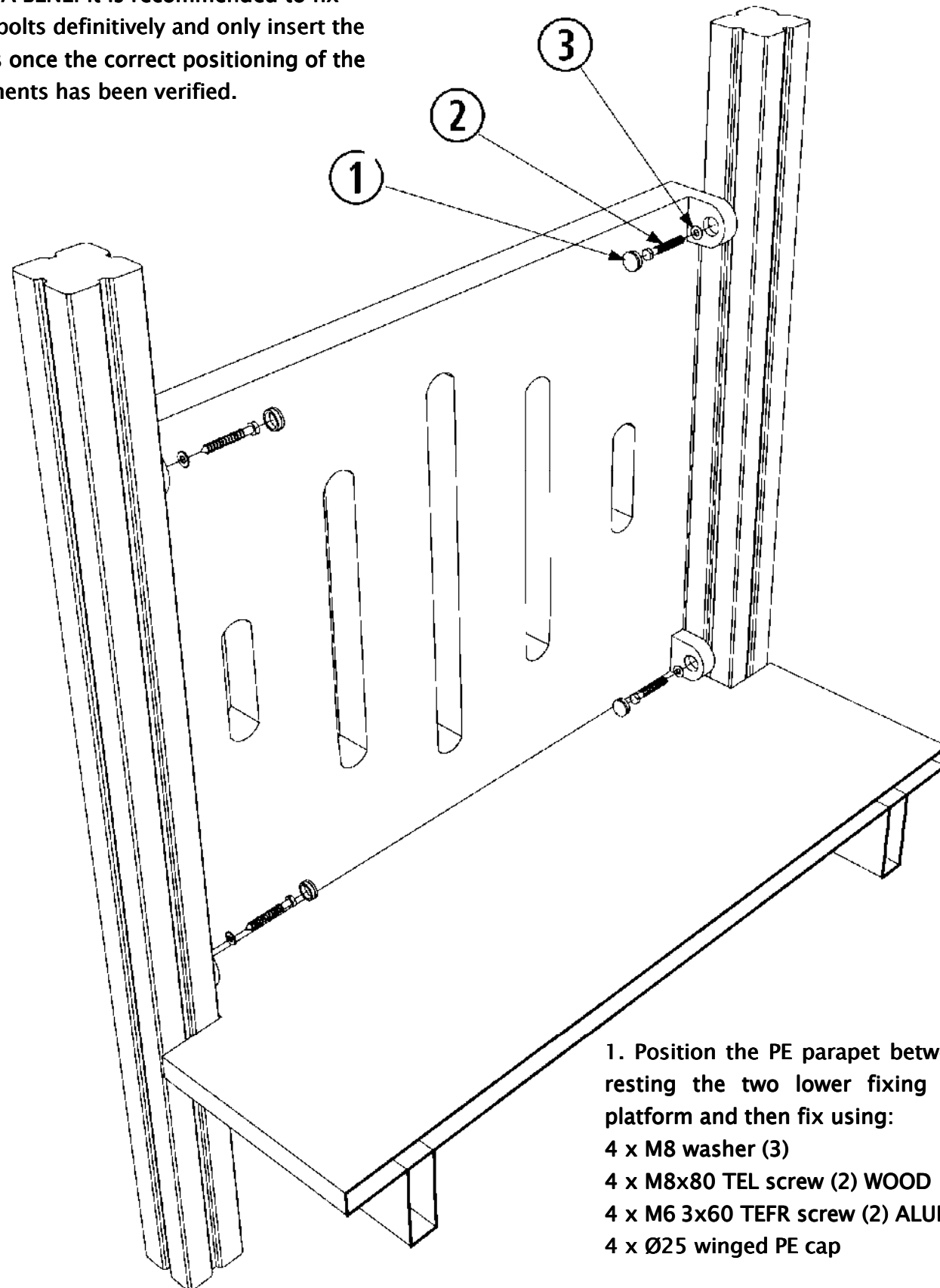


* LG: wood
 * AL: aluminium

NOTA BENE: it is recommended to fix the bolts definitively and only insert the caps once the correct positioning of the elements has been verified.

Le misure sono espresse in cm.			
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio scivolo tubo	
firma esecutore :	data : 17.06.2011	nr.	pag.1/1

NOTA BENE: it is recommended to fix the bolts definitively and only insert the caps once the correct positioning of the elements has been verified.



1. Position the PE parapet between the struts, resting the two lower fixing wings on the platform and then fix using:



4 x M8 washer (3)

4 x M8x80 TEL screw (2) WOOD

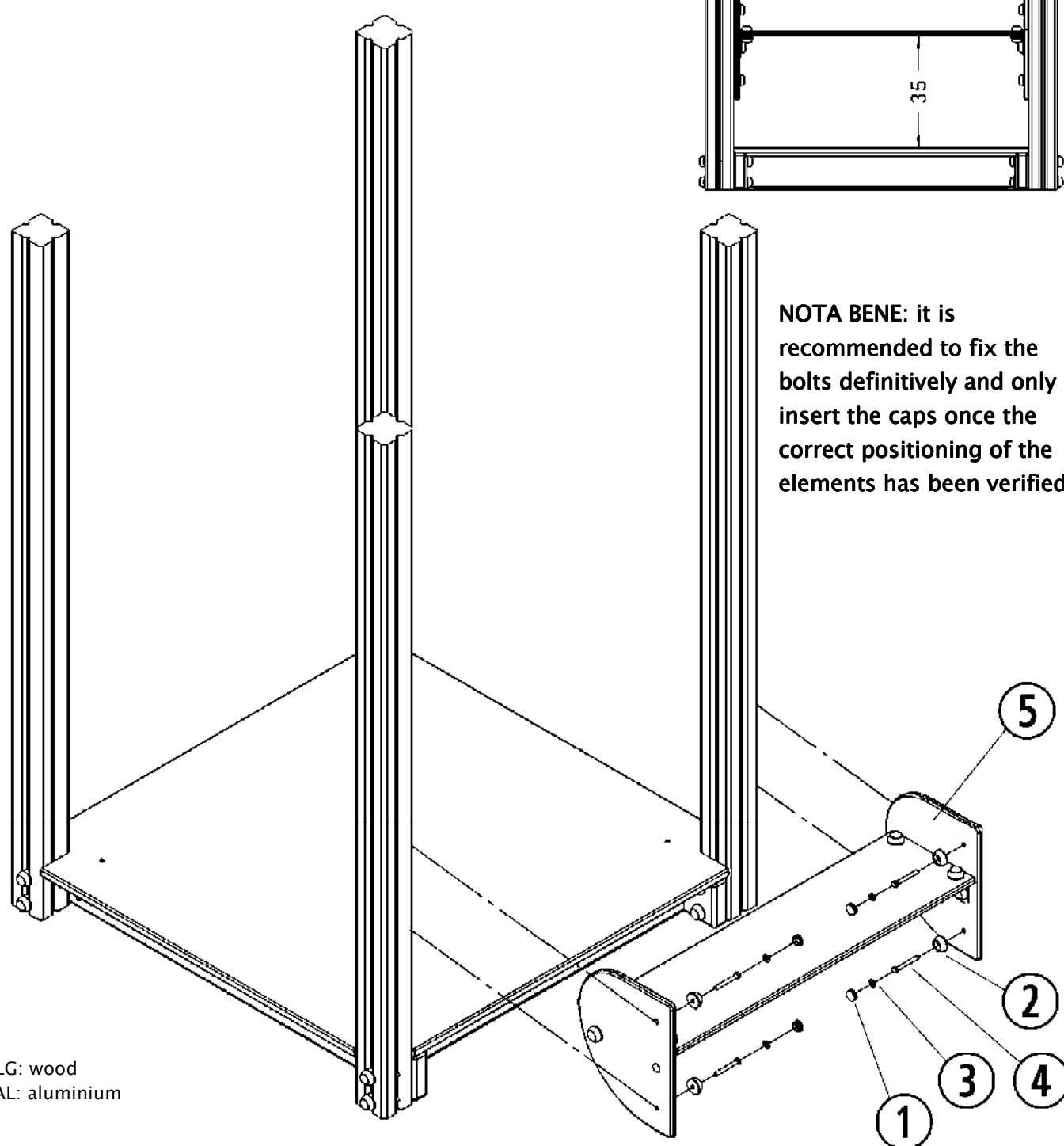
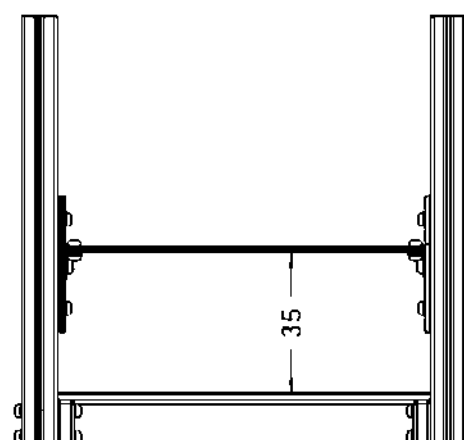
4 x M6 3x60 TEFR screw (2) ALUMINIUM

4 x Ø25 winged PE cap

2. If necessary, repeat the operation on the other parapets.

Le misure sono espresse in cm.		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni montaggio parapetto in Pe Max/Sultan/Oxi
firma esecutore : 	data : 16.06.2011	nr. pag. 1/1

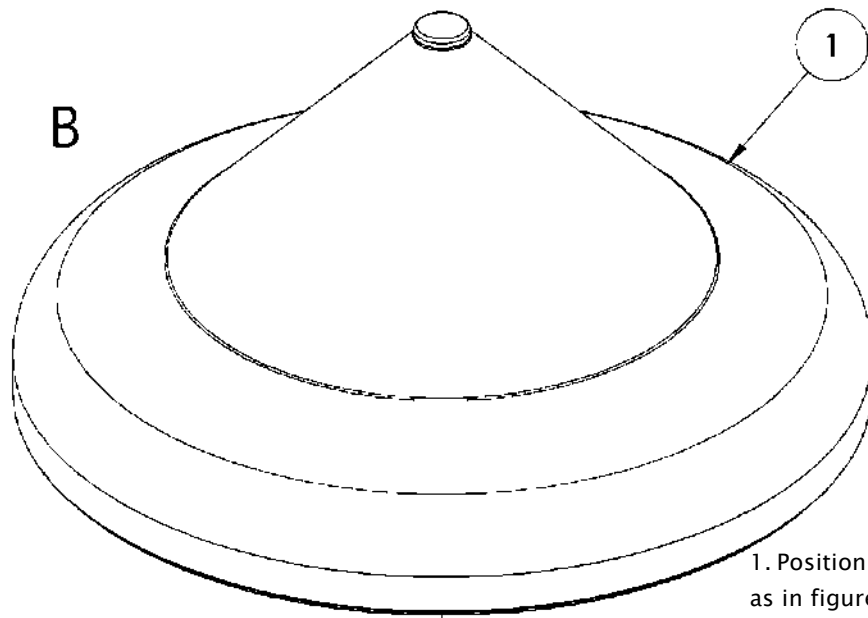
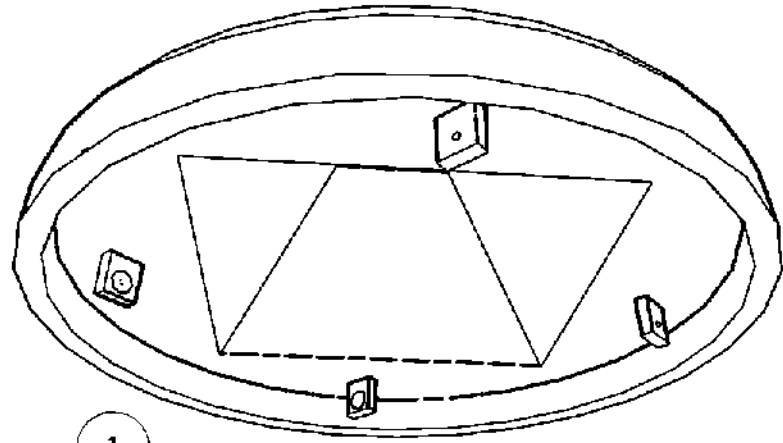
- 1) PE cap (4x)
- 2) PE nut protection cap (4x)
- 3) M8 washer (4x)
- 4) M8x130 TEL screw (4x) LG*
- 5) M6 3x60 TEFR screw (4x) AL*
- 6) Assembled bench



* LG: wood
* AL: aluminium

Le misure sono espresse in cm.	SOLZOO		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio panchina giochi	
firma esecutore :	data : 17.06.2011	nr.	pag.1/1

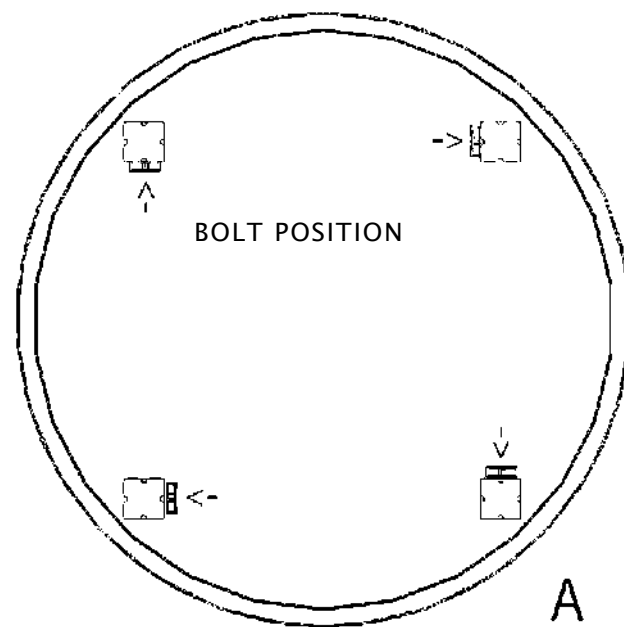
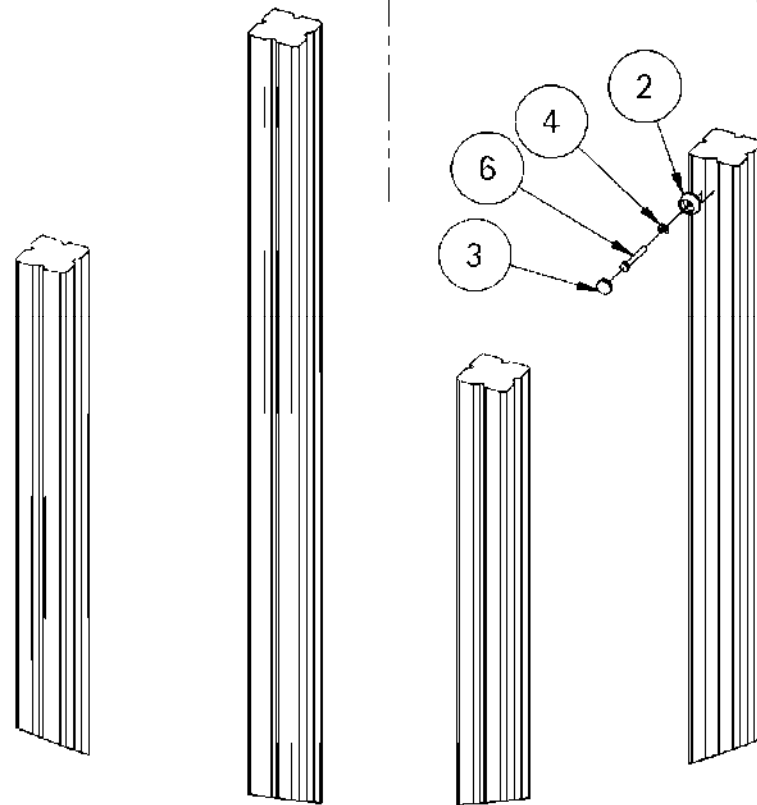
Article num.	Default/Quantity	CODE N.	NAME
1	1	-	PE roof
2	4	xpe10	PE nut protection cap
3	4	xpe116	PE cap
4	4	-	ISO7089 Ø8 washer
6	4	-	M8x80 TEL screw



NOTE:

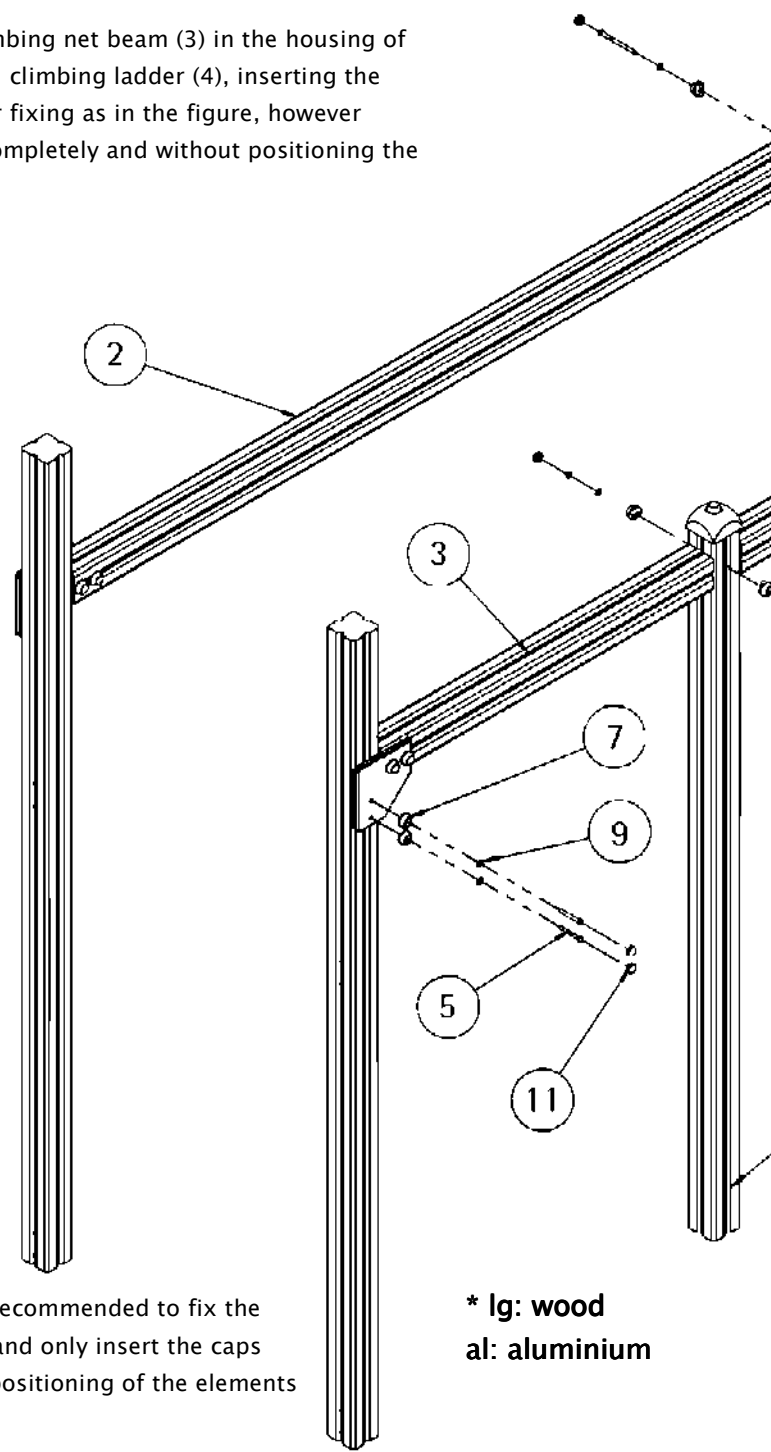
The models represented are purely indicative. These instructions are applicable to Max, Sultan and Aladin roofs.

1. Position the roof on top of the struts with the brackets positioned as in figure A.
2. Insert the bolts necessary for fixing in sequence, as indicated in figure B.
3. Repeat the operation on all 4 struts.



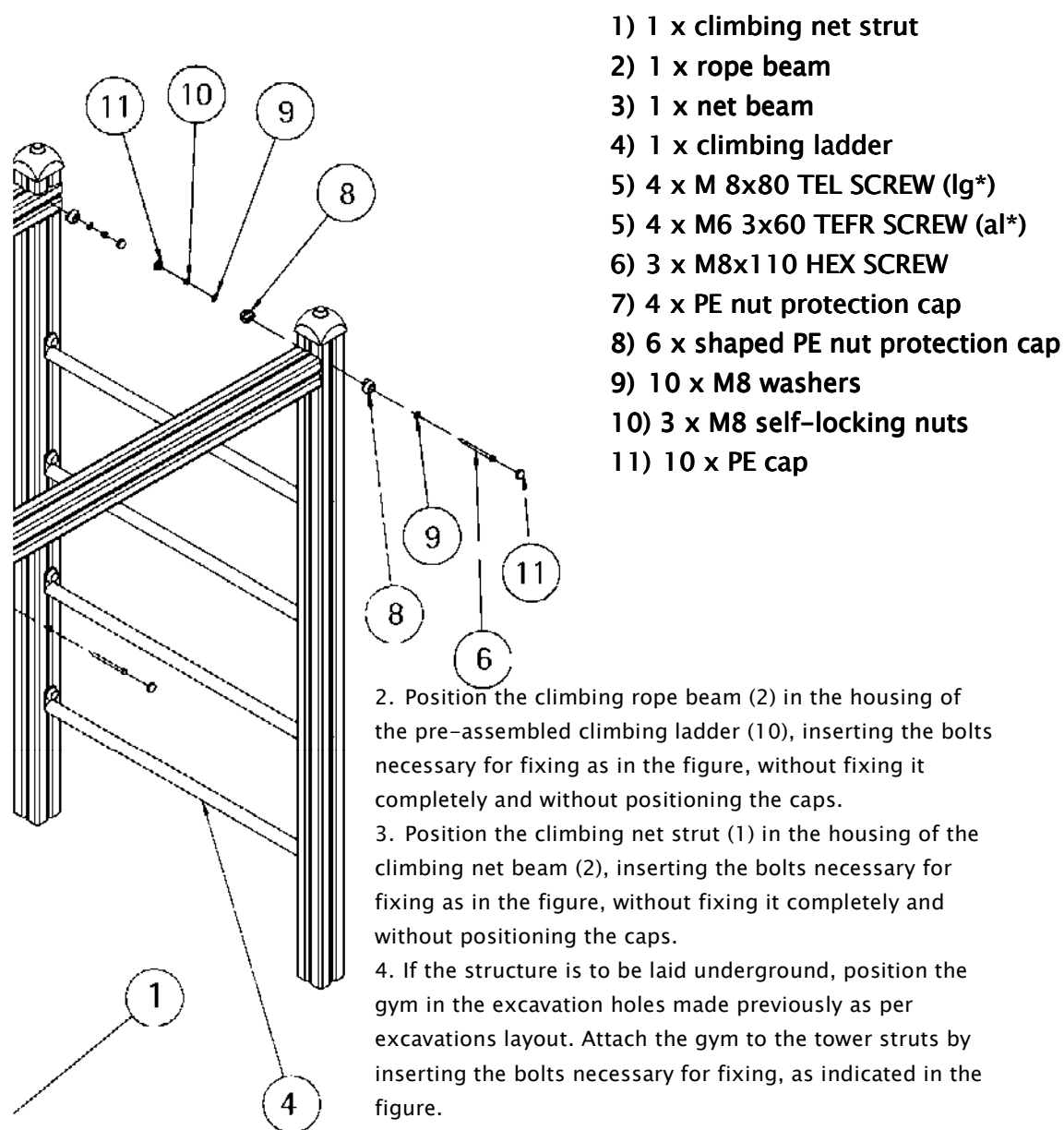
Le misure del disegno sono espresse in cm	HOLZHOPE
Tolleranze generali applicate: *Sezione/diametro legname impregnato $\pm 0,5$ (cm) *Lunghezza legname impregnato 1% (lung. totale) *Lavorazioni legname impregnato $\pm 0,2$ (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici $\pm 1,5$ (mm)	denominazione e/o cliente: istruzioni di montaggio tetto in polietilene Linea Max / Sultan / Aladin
firma esecutore: <i>Altiani</i>	data: 27.07.2010 nr. pag.1


1. Position the climbing net beam (3) in the housing of the pre-assembled climbing ladder (4), inserting the bolts necessary for fixing as in the figure, however without fixing it completely and without positioning the caps.

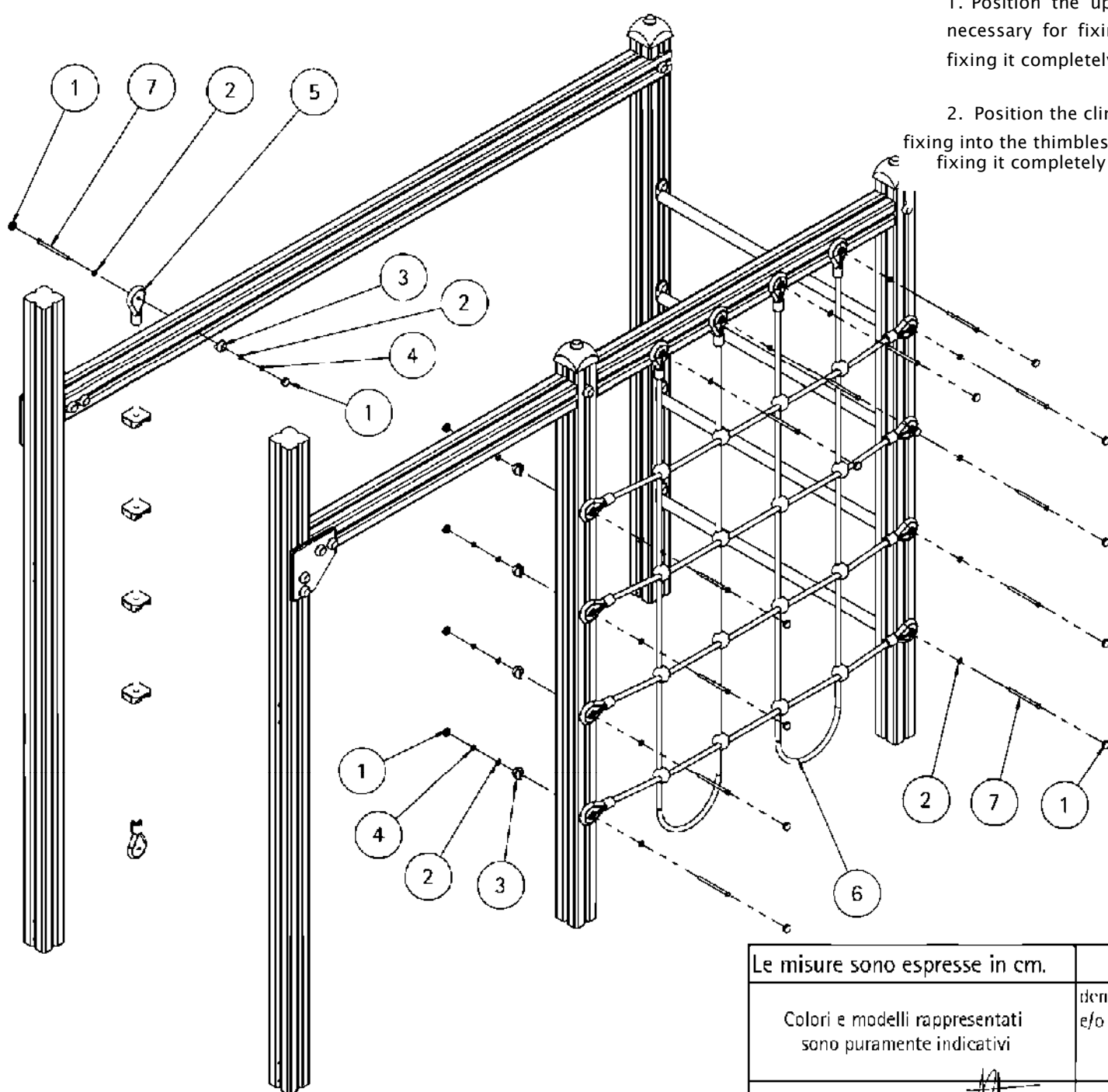


NOTA BENE: it is recommended to fix the bolts definitively and only insert the caps once the correct positioning of the elements has been verified.

* lg: wood
al: aluminium



Le misure sono espresse in cm.	SOLZBOE	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio Palestrina addossata
firma esecutore : 	data : 17.02.2011	nr. pag.1/3



1. Position the upper part of the climbing net (1), inserting the bolts necessary for fixing into the thimbles as indicated the figure, without fixing it completely and without positioning the caps.

2. Position the climbing rope (6), inserting the bolts necessary for fixing into the thimbles as indicated the figure, without fixing it completely and without positioning the caps.

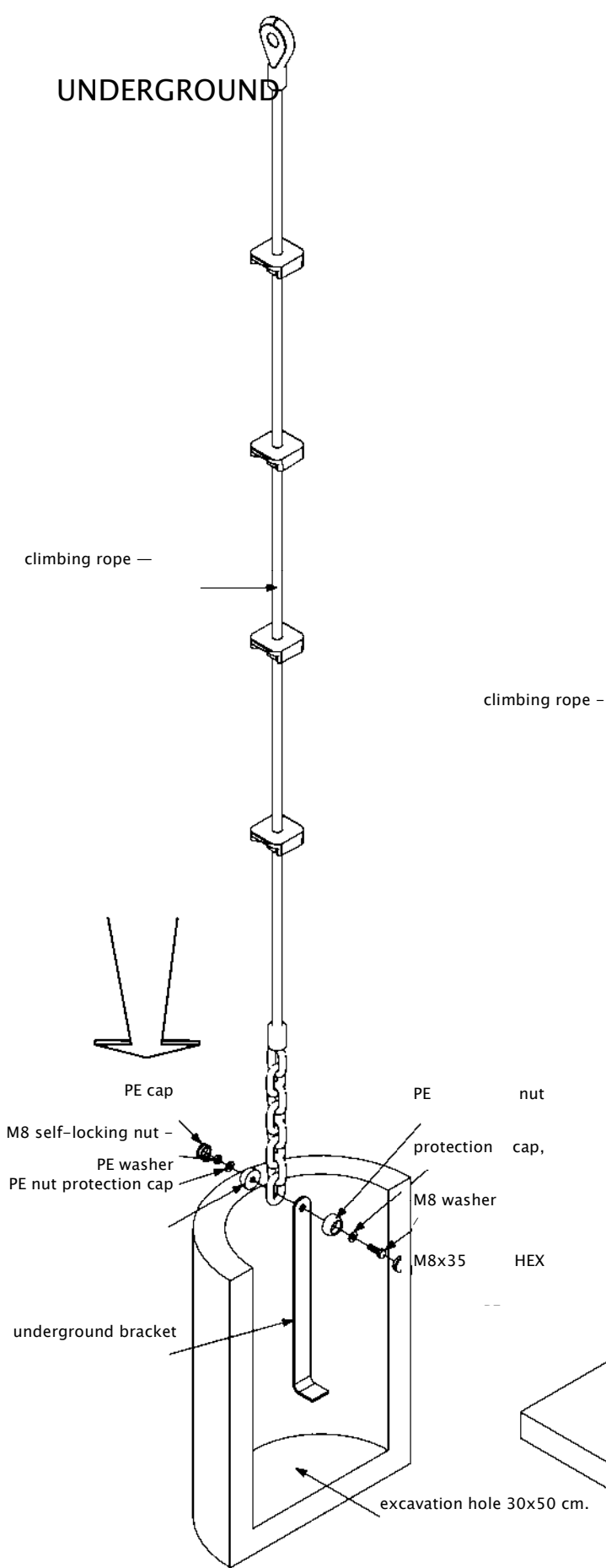
3. Once the correct parallelism and verticality have been checked, fix all bolts definitively.

4. Position all caps (1).

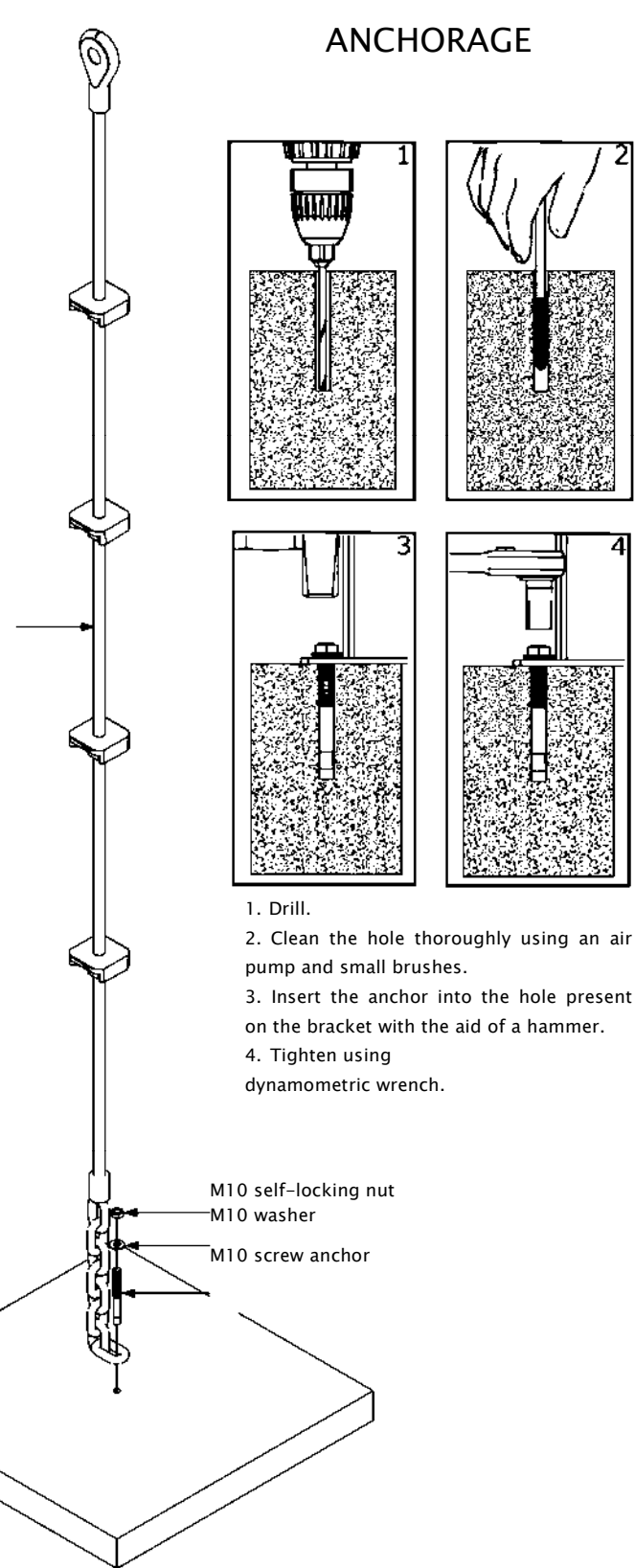
NOTA BENE: it is recommended to fix the bolts definitively and only insert the caps once the correct positioning of the elements has been verified.

- 1) 32 x PE cap
- 2) 32 x M8 washer
- 3) 13 x shaped PE nut protection cap
- 4) 13 x M8 self-locking nuts
- 5) 1 x climbing rope
- 6) 1 x climbing net
- 7) 13 x M8x115 HEX SCREWS

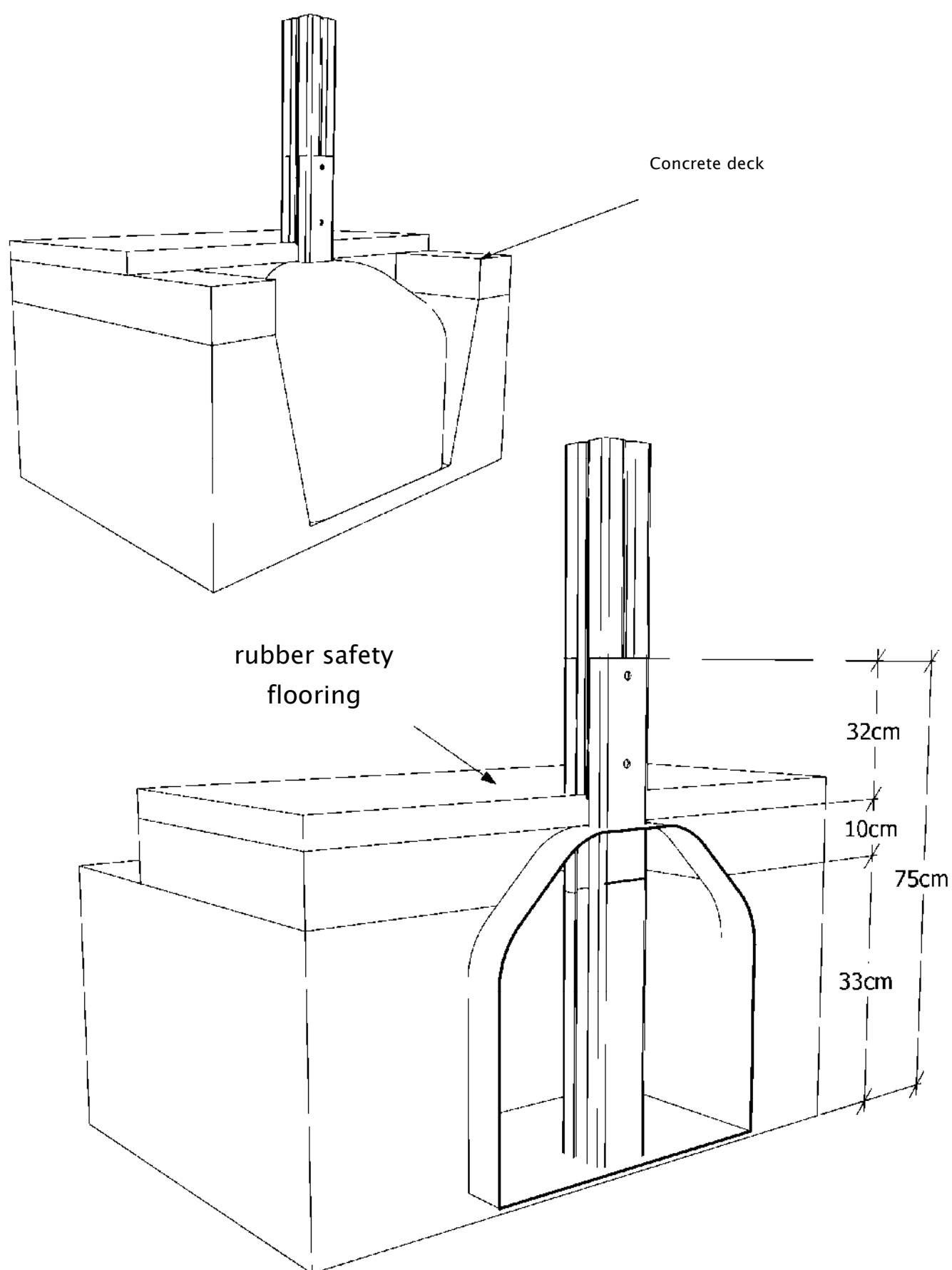
Le misure sono espresse in cm.	SOLZSOL	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio Palestrina addossata
firma esecutore :	data : 17.02.2011	nr. pag.2/3



NOTA BENE: it is recommended to fix the bolts definitively and only insert the caps once the correct positioning of the elements has been verified.

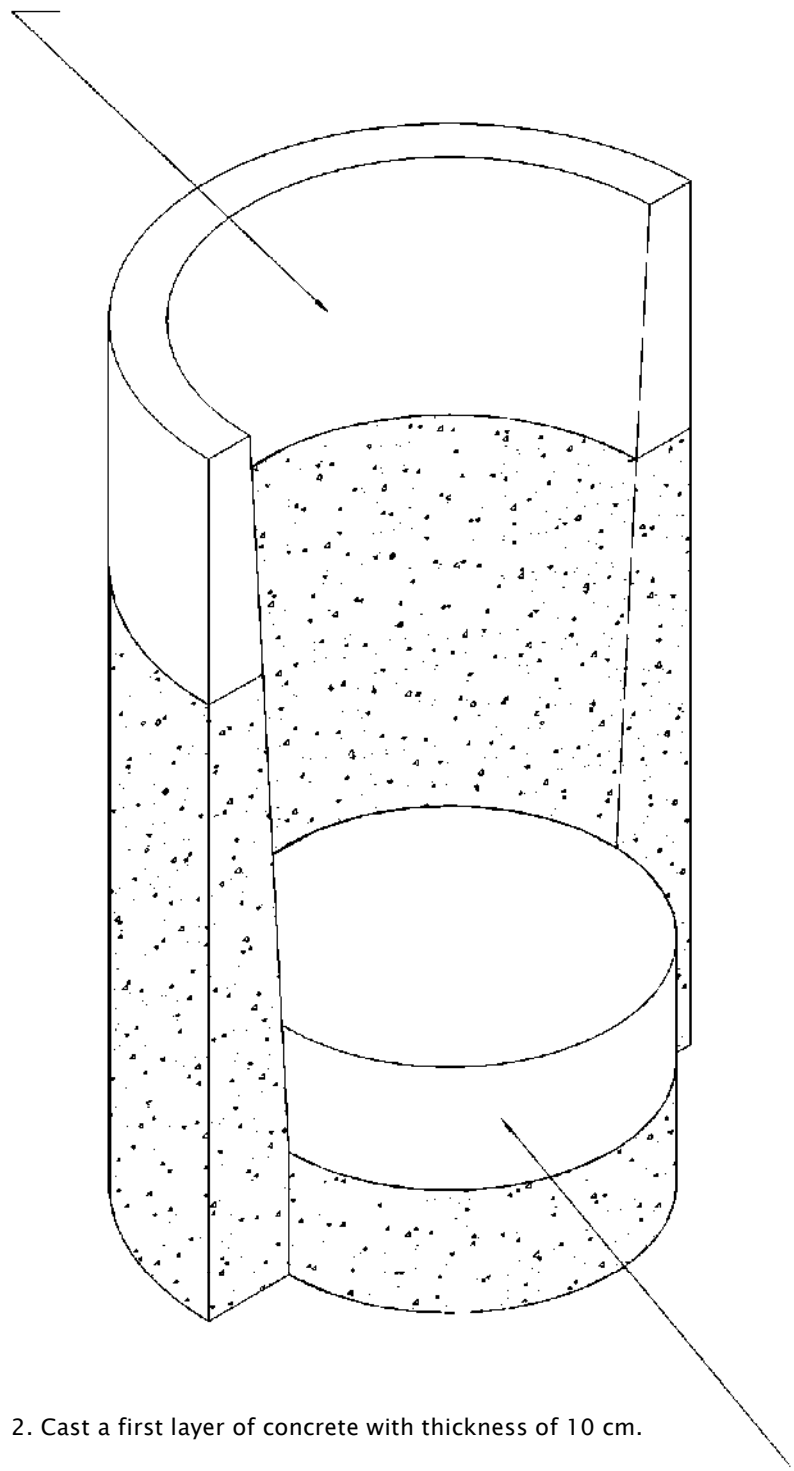


Le misure sono espresse in cm.			
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio palestrina addossata	
firma esecutore :	data : 18.02.2011	nr.	pag.3/3



Le misure sono espresse in cm.	SOLZSOLO		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni montaggio interro montanti	
firma esecutore :	data : 15.02.2011	nr.	pag. 1/1

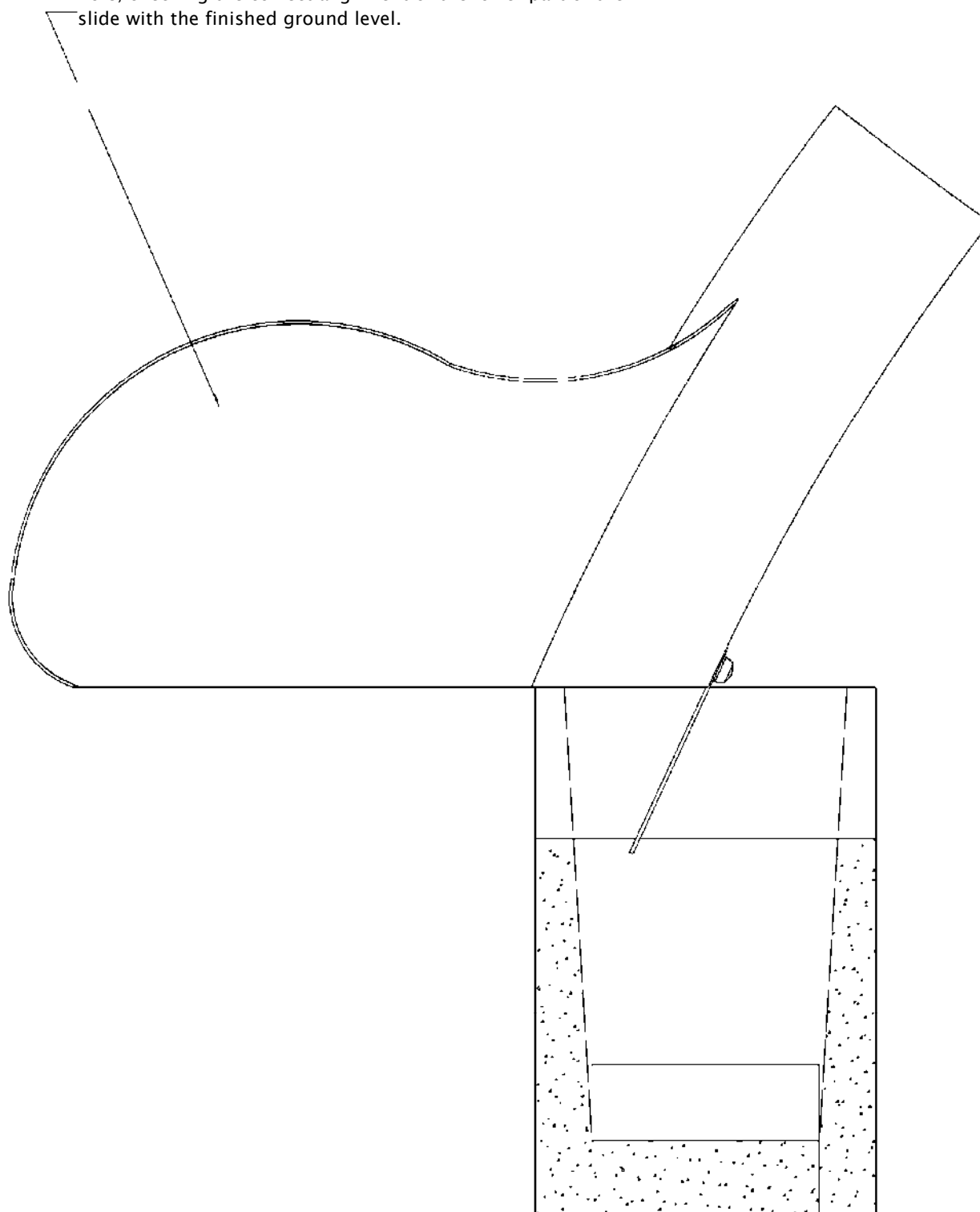
1. Excavate a hole with diameter of 30 cm and depth of 60 cm




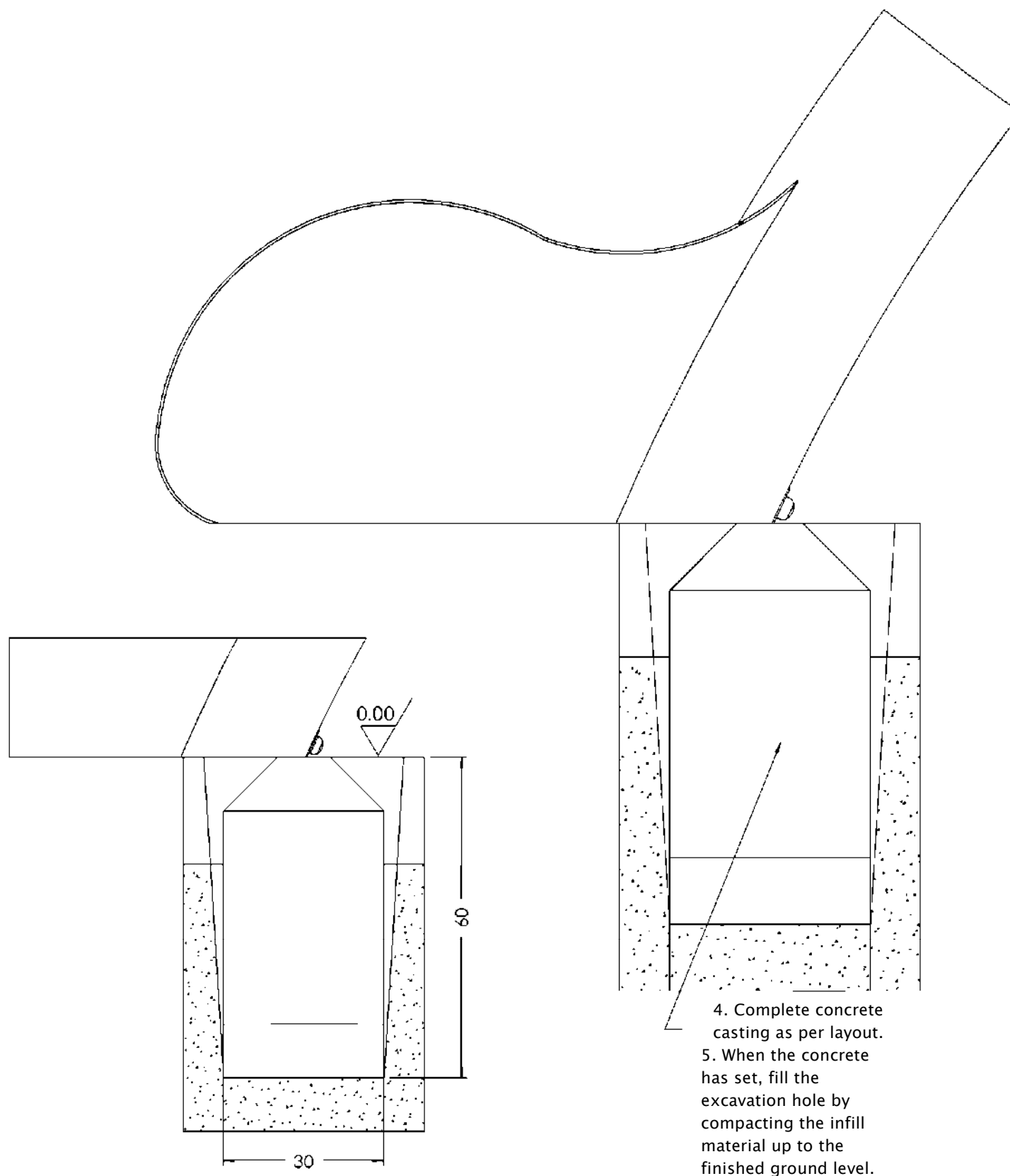
2. Cast a first layer of concrete with thickness of 10 cm.

Le misure del disegno sono espresse in cm		HOLZOF	
Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato 19% (lung. totale) *Lavorazioni legname impregnato ± 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)		denominazione e/o cliente:	Istruzioni di montaggio interro scivolo curvo Pe
firma esecutore:	Altieri	data:	31.05.05
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3. When the concrete has set, position the slide bracket in the hole, checking the correct alignment of the lower part of the slide with the finished ground level.

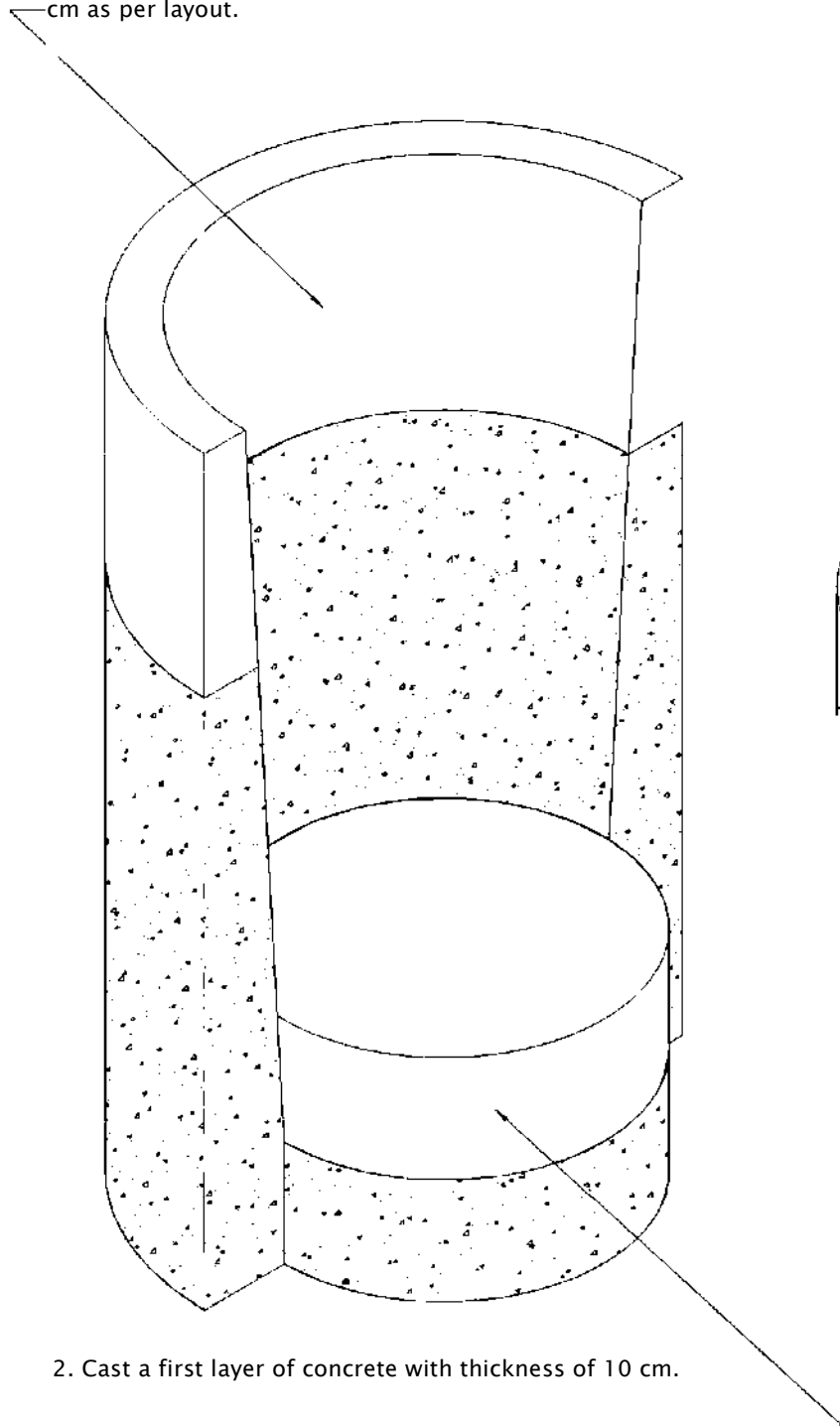


Le misure del disegno sono espresse in cm			
<small>Tolleranze generali applicate: *Sezione/diametro legno: impregnato ± 0.5 (cm) *Lunghezza: legno: impregnato ± 0.1 (lung. totale) *Lavorazioni legno: impregnato ± 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)</small>		denominazione e/o cliente:	Istruzioni di montaggio interro scivolo curvo Pe
firma esecutore:	<i>Altieri</i>	data:	31.05.05 nr. Pag. 2



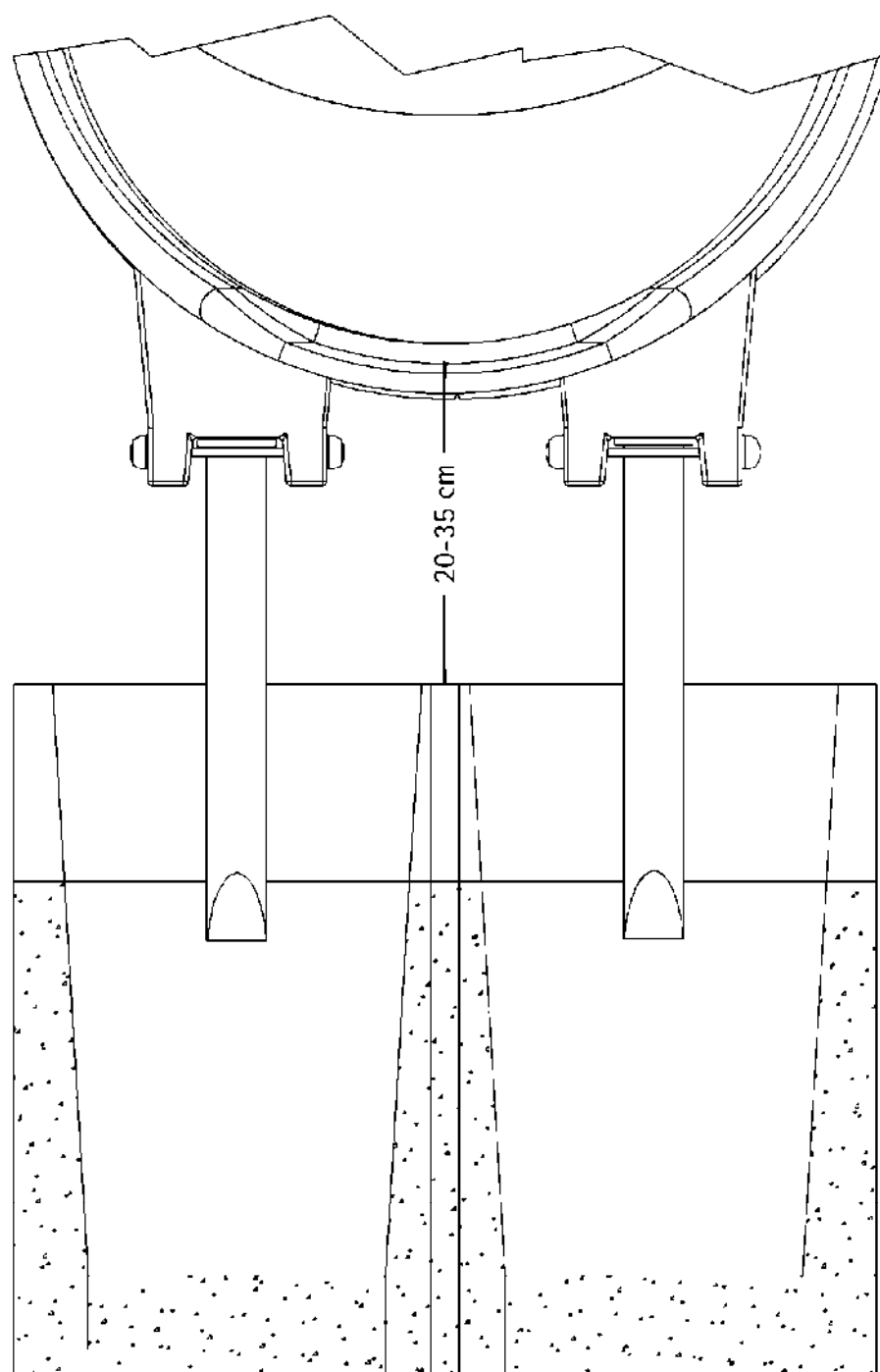
Le misure del disegno sono espresse in		HOLZHOFF	
Tolleranze generali applicate: *Sezione/diametro legno: ± 0.5 (cm) *Lunghezza: legno: ± 0.5 (cm) *Lavorazioni legno: ± 0.2 (cm) *Componenti in metallo: ± 1 (mm) *Componenti in altri materiali plastici: ± 1.5 (mm)		denominazione e/o cliente:	Istruzioni di montaggio interro scivolo curvo Pe
firma esecutore:	Altieri	data:	31.05.05
		nr.	Pag. 3

1. Excavate two holes with diameter of 30 cm and depth of 60 cm as per layout.



2. Cast a first layer of concrete with thickness of 10 cm.

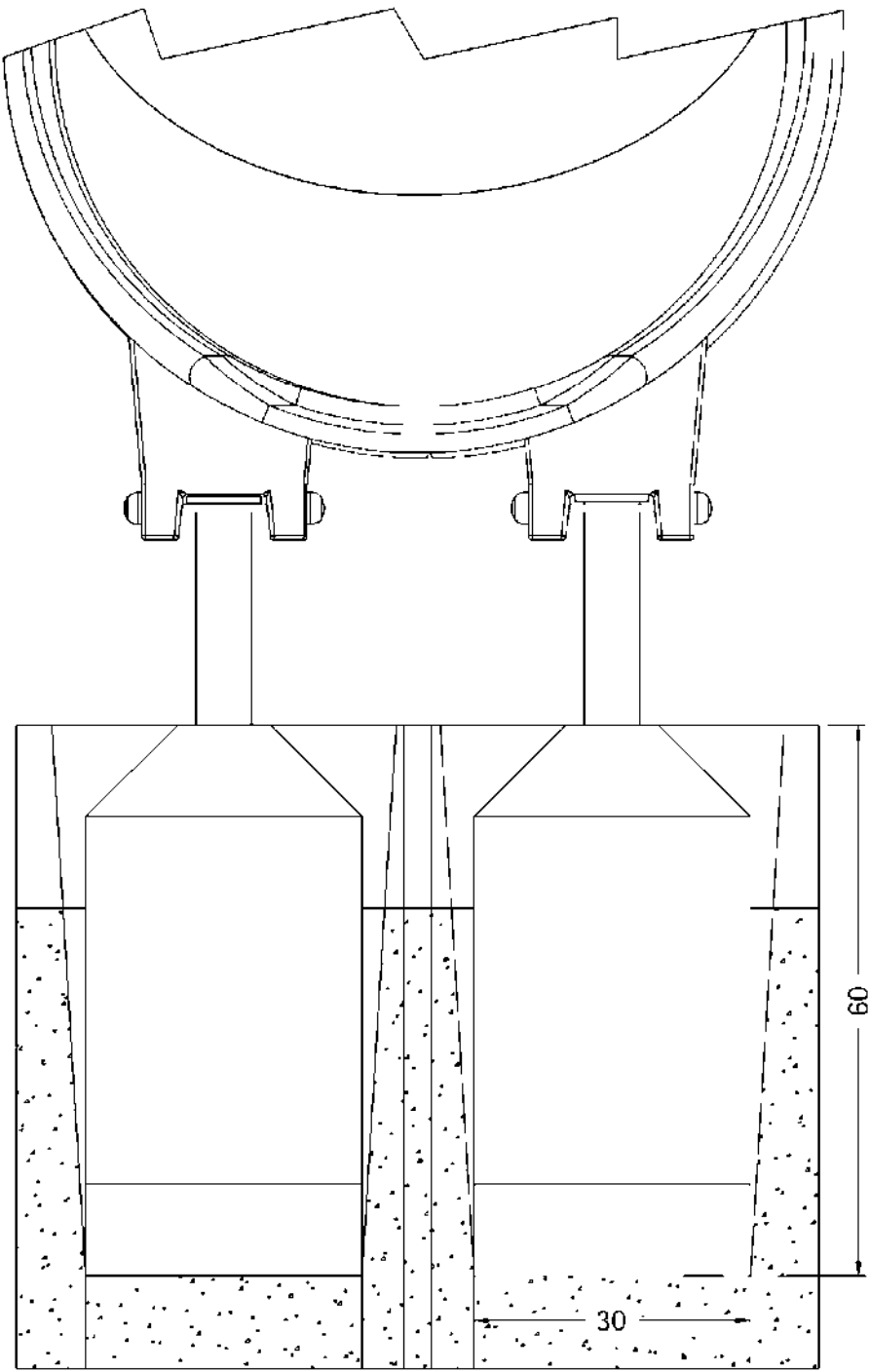
Le misure del disegno sono espresse in cm		HOF	
Tolleranze generali applicate: *Sezione/diametro legno impregnato ± 0.5 (cm) *Lunghezza legno impregnato 19% (lung. totale) *Tolleranze legno impregnato ± 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)		denominazione e/o cliente:	Istruzioni di montaggio interro scivolo tubo Pe
firma esecutore:	Altieri	data:	07.02.07
		nr.	Pag. 1



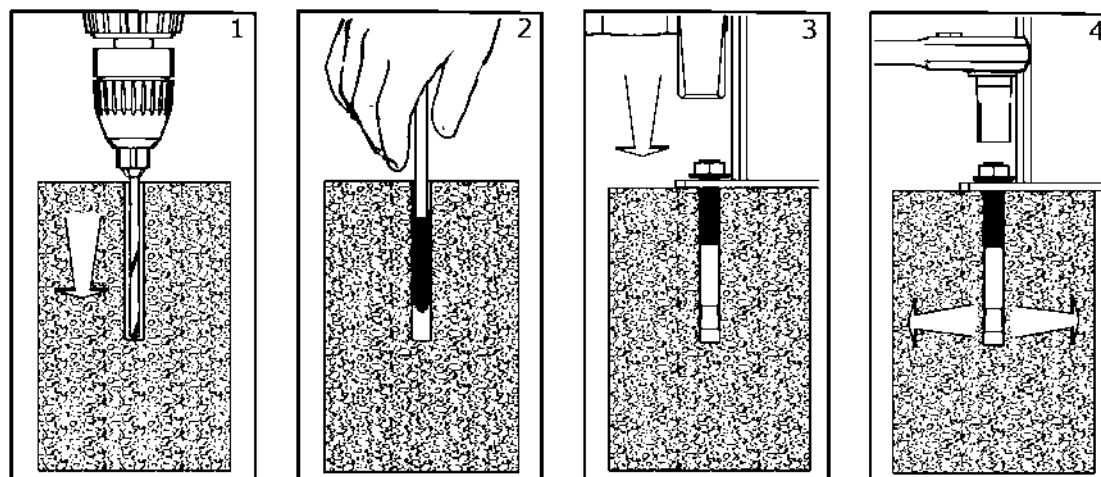
The measurements vary on the basis of the entrance to the slide
from a minimum of 20 to a maximum of 35 cm.

Le misure del disegno sono espresse in cm.	HOLZHOFF		
Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato 19% (lung. totale) *Lavorazioni legname impregnato ± 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)	denominazione e/o cliente:	Istruzioni di montaggio interro scivolo Tubo Pe	
firma esecutore: Altieri	data: 07.02.07	nr.	pag.2

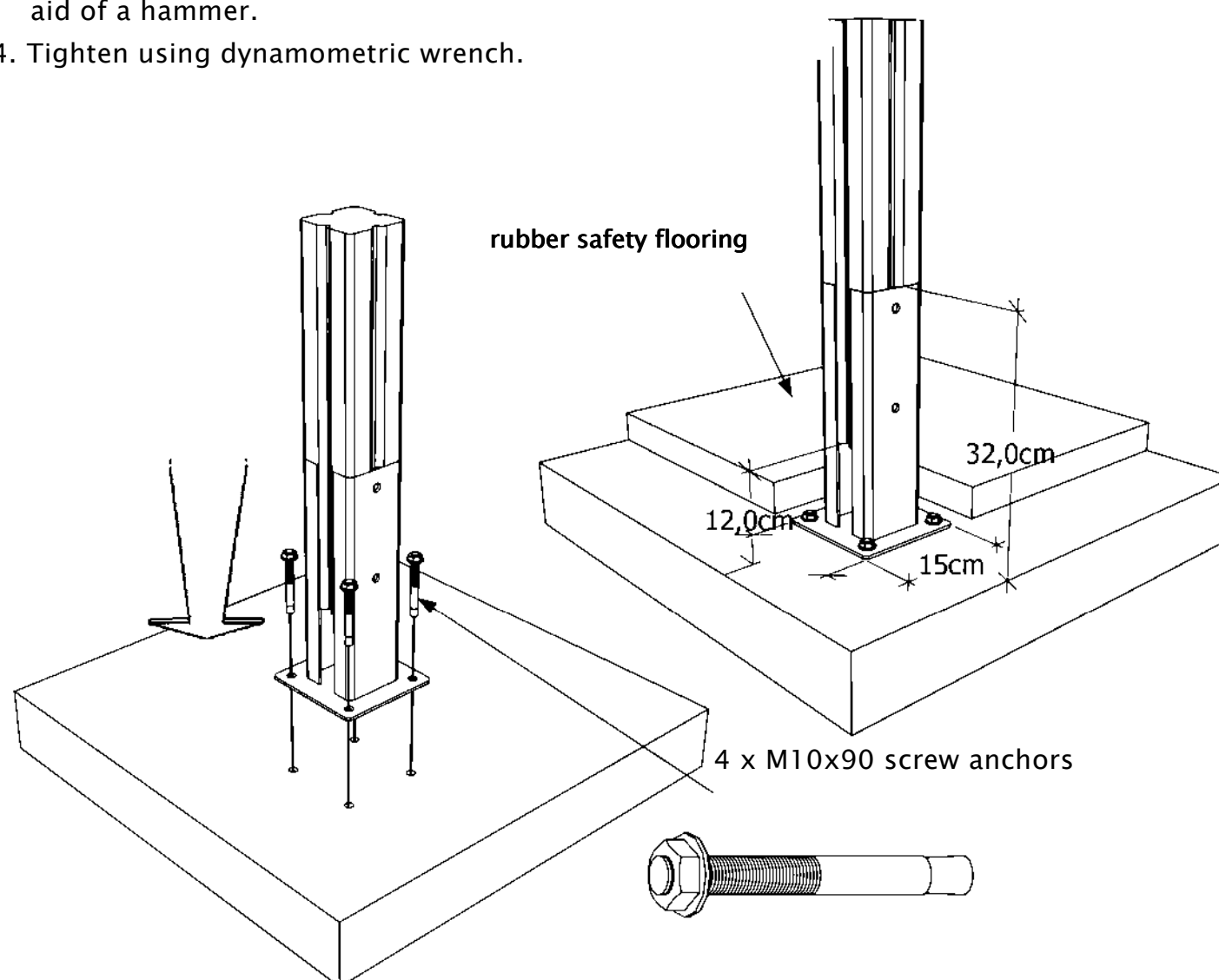
3. Complete concrete casting as per layout.
4. When the concrete has set, fill the hole by compacting the infill material up to the finished ground level.




Le misure del disegno sono espresse in cm.		HOLZHOFF	
Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato ± 19 (lung. totale) *Lavorazioni legname impregnato ± 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)		denominazione e/o cliente:	istruzioni di montaggio interro scivolo tubo Pe
firma esecutore:	Altieri	data:	07.02.07 nr. pag.1



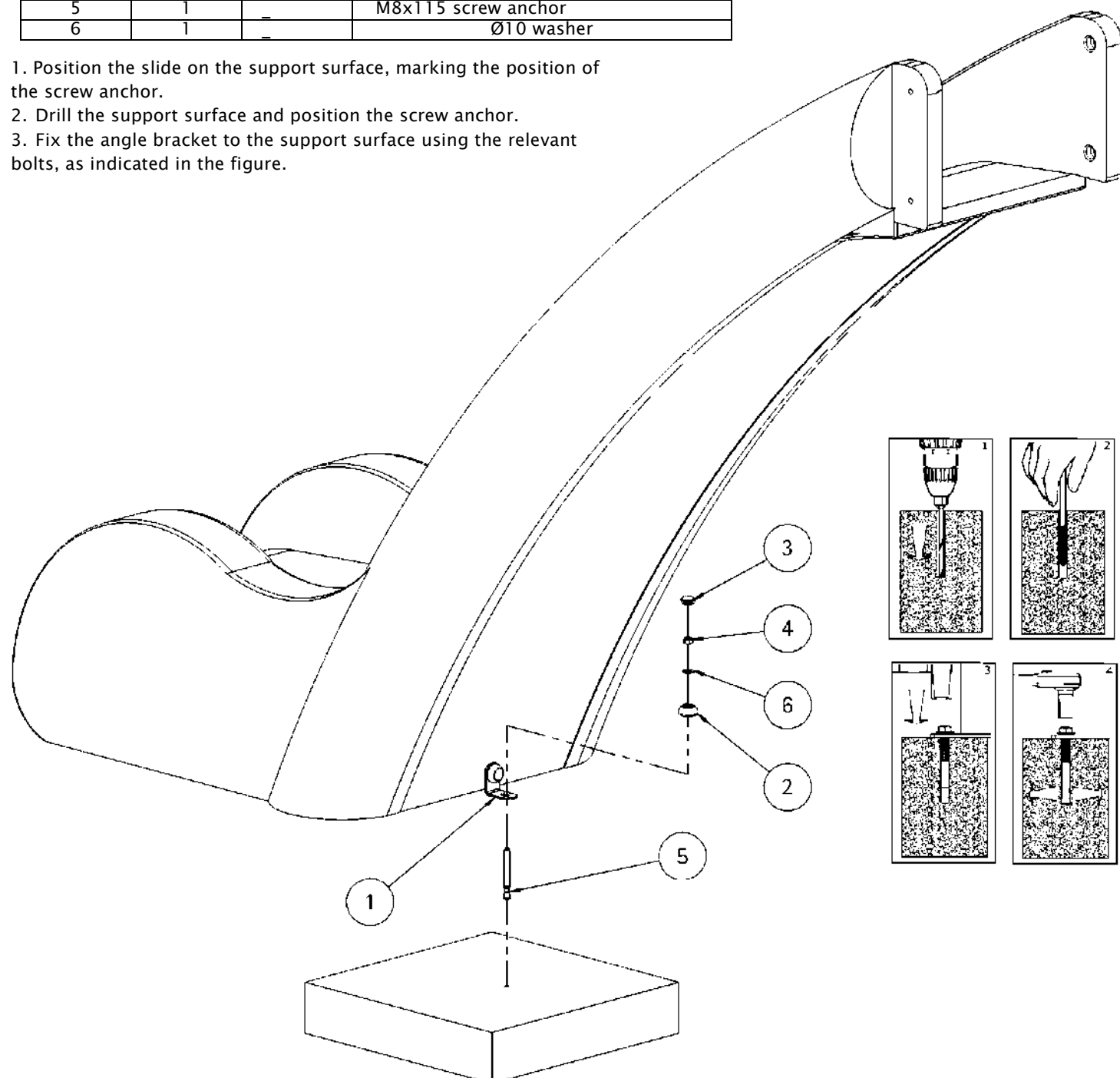
1. Drill.
2. Clean the hole thoroughly using an air pump and small brushes.
3. Insert the anchor into the hole present on the bracket with the aid of a hammer.
4. Tighten using dynamometric wrench.



Le misure sono espresse in cm.	SOLZSOE	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio ancoraggio montanti con staffe
firma esecutore : 	data : 14.02.2011	nr. pag.1

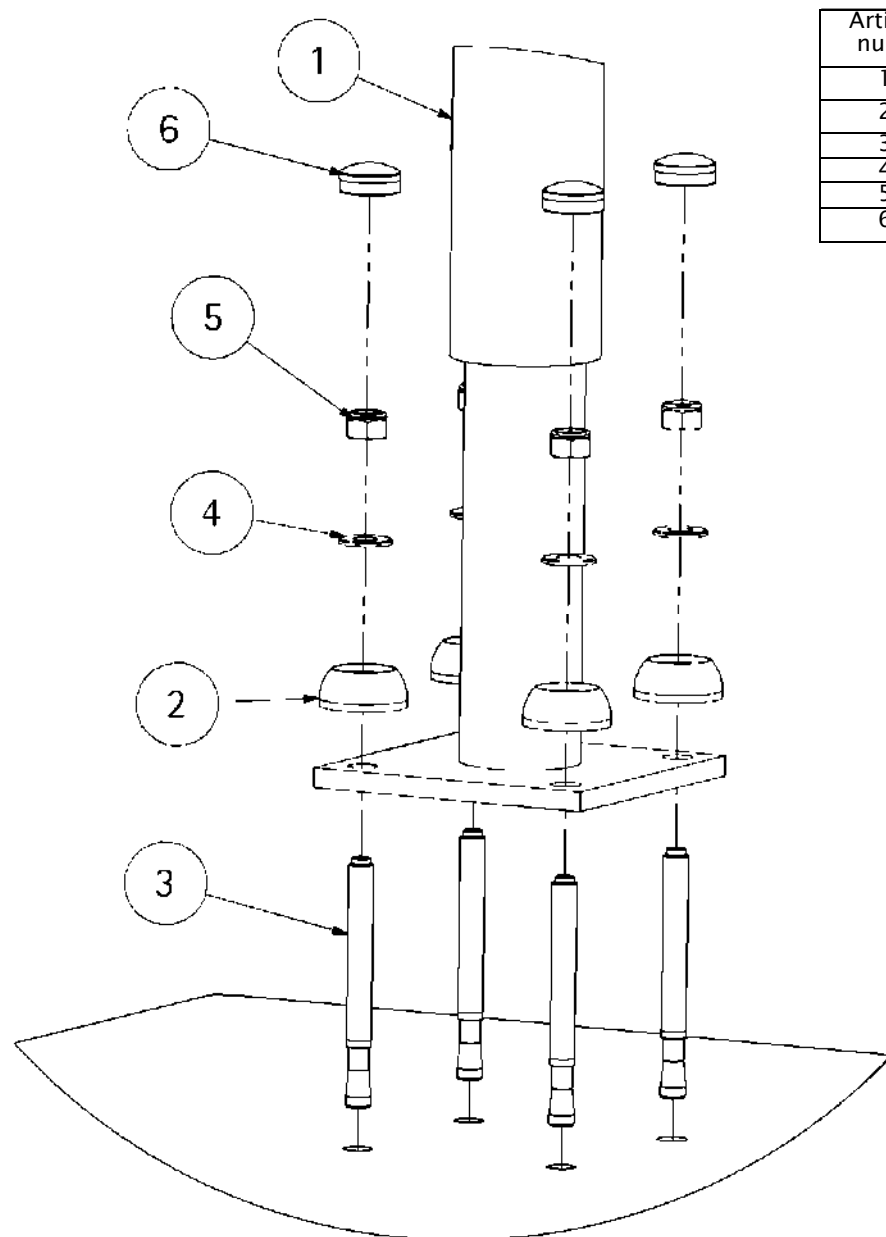
Article num.	Quantity	CODE N.	NAME
1	1	xfe265	59x59x35 stainless steel angle bracket
2	2	xpe10	PE nut protection cap
3	2	xpe116	PE cap
4	1	-	M10 self-locking nut
5	1	-	M8x115 screw anchor
6	1	-	Ø10 washer

1. Position the slide on the support surface, marking the position of the screw anchor.
2. Drill the support surface and position the screw anchor.
3. Fix the angle bracket to the support surface using the relevant bolts, as indicated in the figure.

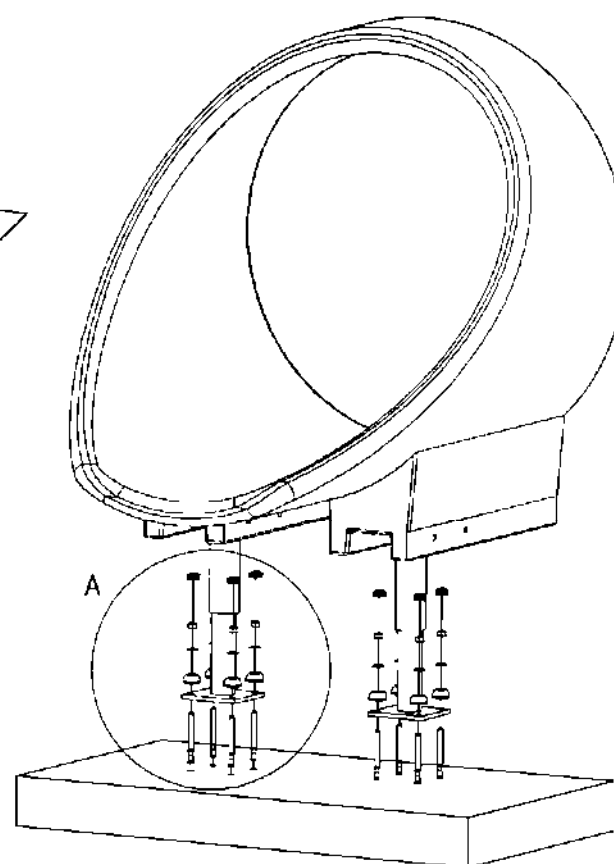
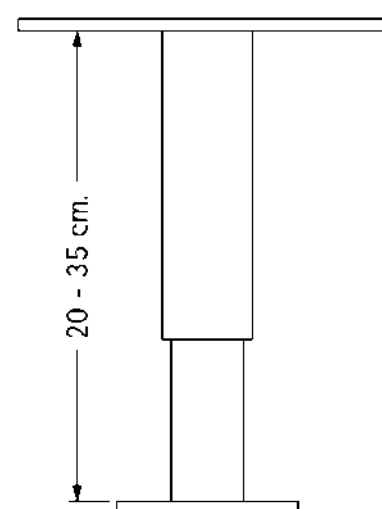


N.B. The combination of colours and models represented is purely indicative.
The slide can be at a height of 84-144-192 cm

Le misure del disegno sono espresse in cm		HOLZHOFF	
Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0,5 (cm) *Lunghezza legname impregnato 19 (lung. totale) *Lavorazioni legname impregnato ± 0,2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1,5 (mm)		denominazione e/o cliente:	istruzioni di montaggio ancoraggio scivolo curvo pe
firma esecutore:	<i>Altieri</i>	data: 16.02.2011	nr. pag.1



Article num.	Quantity	NAME
1	2	Tube slide anchorage bracket
2	8	PE nut protection cap
3	8	M10 self-locking screw anchor
4	8	Ø10 washer
5	8	M10 self-locking nut
6	8	PE cap



1. Adjust the bracket (1) to the necessary height.
2. Mark the position of the screw anchors on the ground.
3. Drill the support surface and position the screw anchors.
4. Fix the bracket to the support surface using the relevant bolts, as indicated in the figure.

Le misure del disegno sono espresse in cm.		HOLZHOFF	
Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato (90)lung. totale *Lavorazioni legname impregnato ± 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)		denominazione e/o cliente:	istruzioni di montaggio ancoraggio scivolo tubo
firma esecutore:	Altieri	data:	12.02.07 nr. pag.1