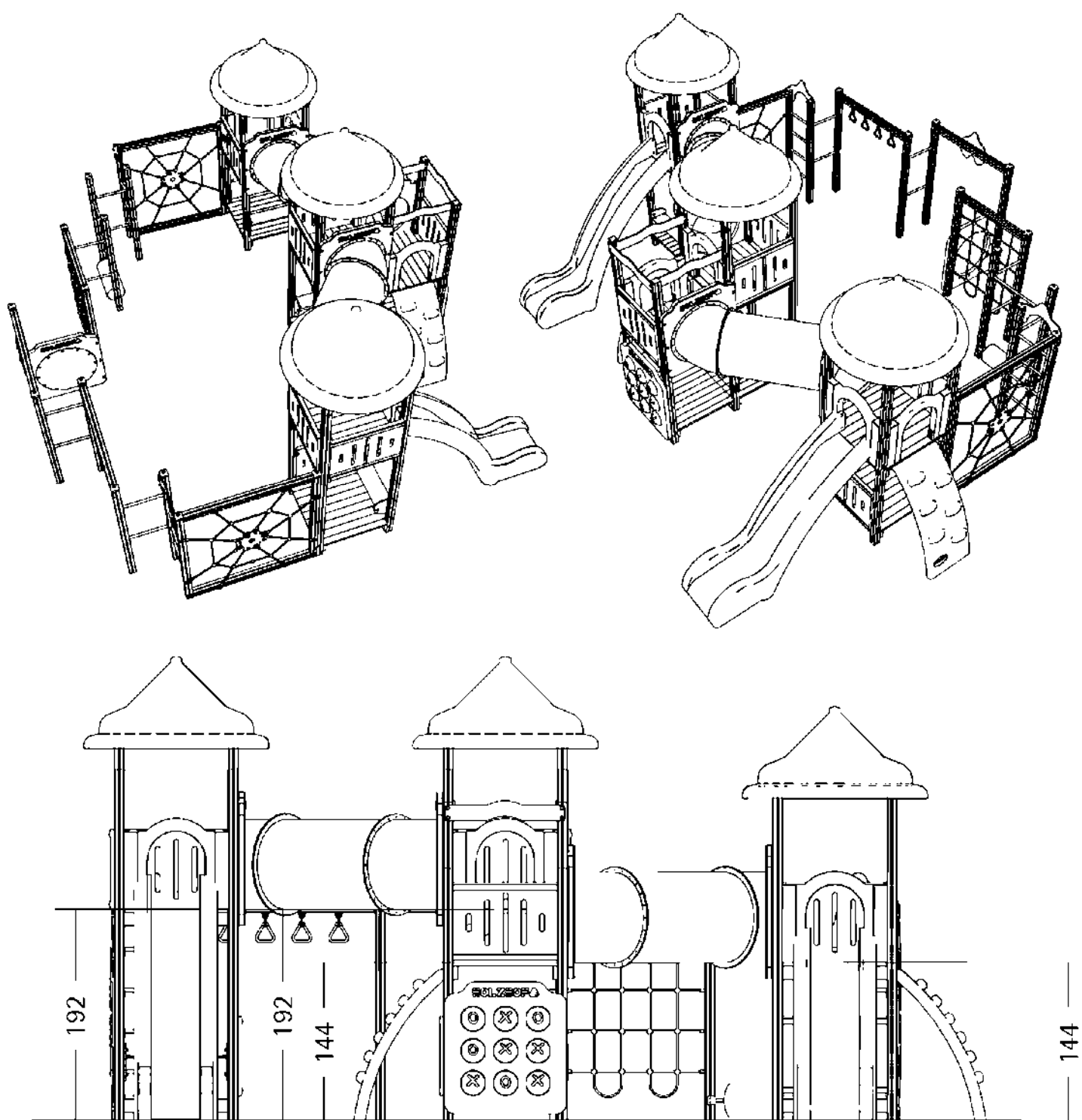

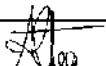


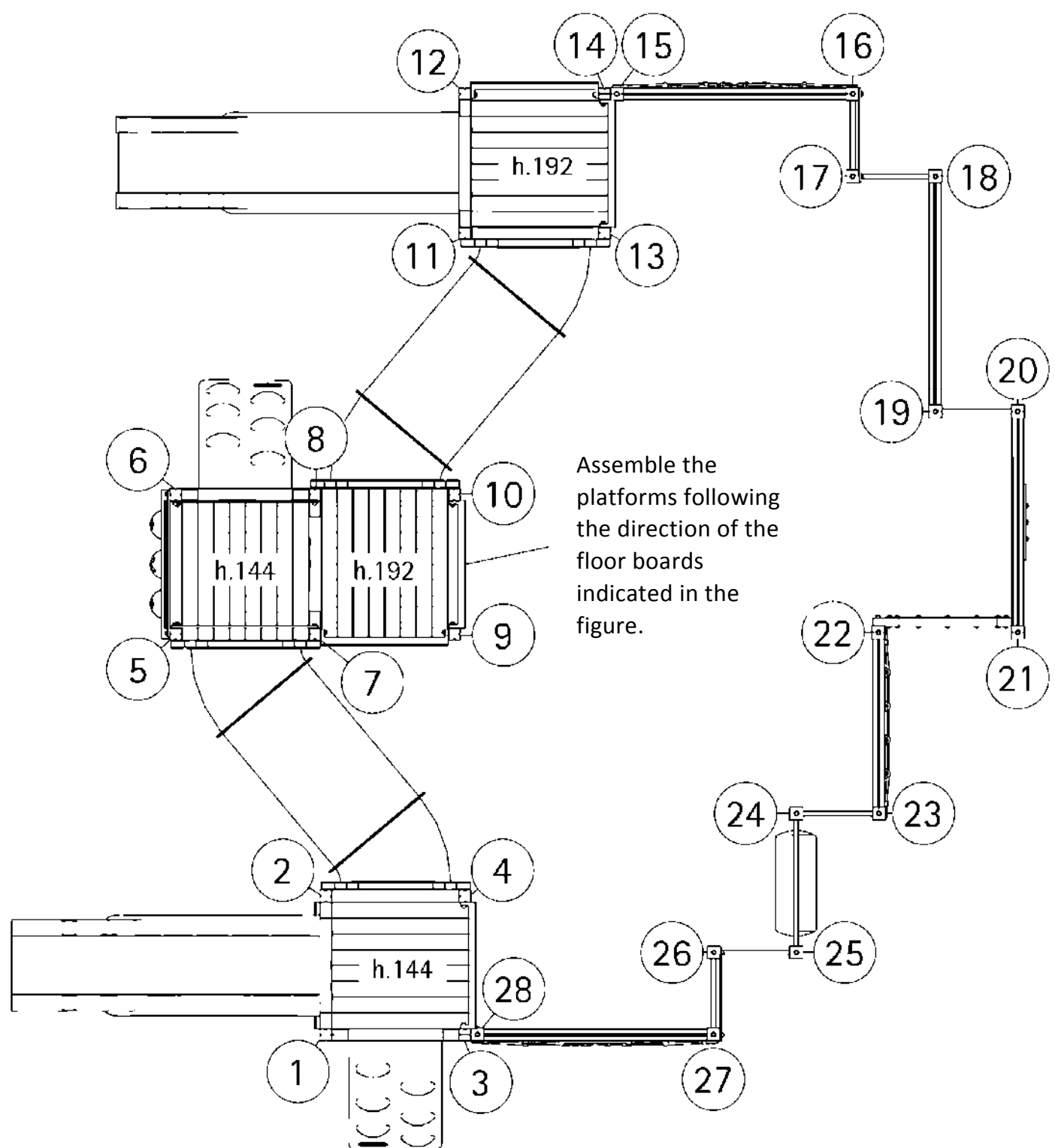
SULTAN XS 401 line assembly instructions


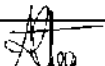


ASSEMBLY SEQUENCE:

- | | |
|-------------------------|---------------------------------------------------|
| 1. STRUTS AND PLATFORMS | 7. NOUGHTS AND CROSSES ACTIVITY PANEL |
| 2. TUBE BRIDGE | 8. GABLE BOARDS |
| 3. PE ARCHWAYS | 9. BENCHES |
| 4. CLIMBING BOARDS | 10. ROOFS |
| 5. SLIDES | 11. GYM |
| 6. PARAPETS | 12. UNDERGROUND LAYING/ANCHORAGE OF THE STRUCTURE |

Le misure sono espresse in cm.		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio linea SULTAN XS 401
firma esecutore : 	data : 27.07.2011	nr. pag.1/1

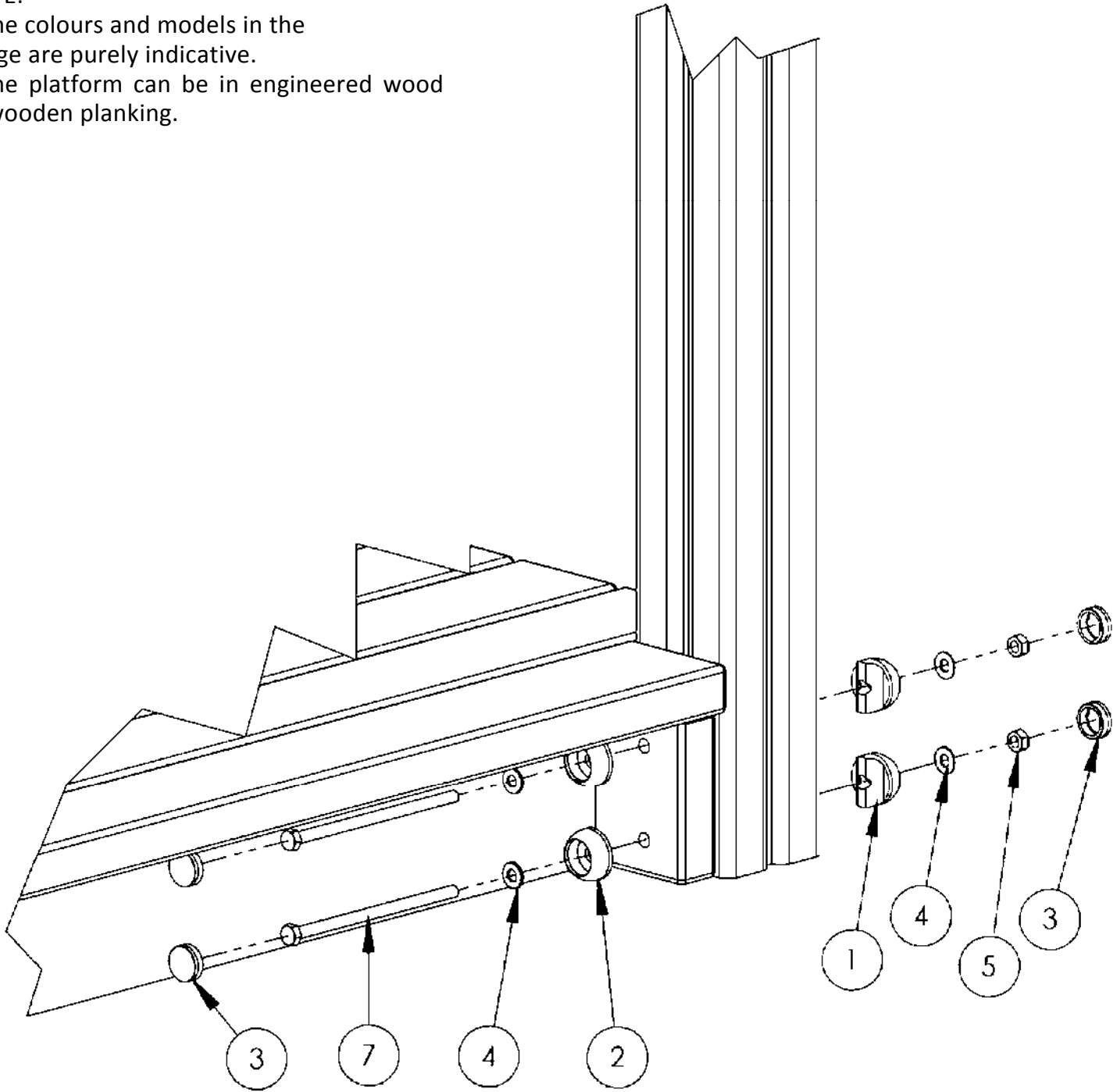


Le misure sono espresse in cm.		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio linea SULTAN XS 401 schema montanti
firma esecutore : 	data : 27.07.2011	nr. pag.1/1

Article num.	fixing	CODE N.	NAME
1	2	xpe11	Shaped PE nut protection cap
2	2	xpe10	PE nut protection cap
3	4	xpe116	PE cap
4	4	-	ISO7089 Ø8 washer
5	2	-	UNI7473 M8 self-locking nut
7	2	-	UNI4017 M8X155 HEX SCREW

NOTA BENE: it is recommended to fix the bolts definitively and only insert the caps once the correct positioning of the elements has been verified.

NOTE:
 - The colours and models in the image are purely indicative.
 - The platform can be in engineered wood or wooden planking.

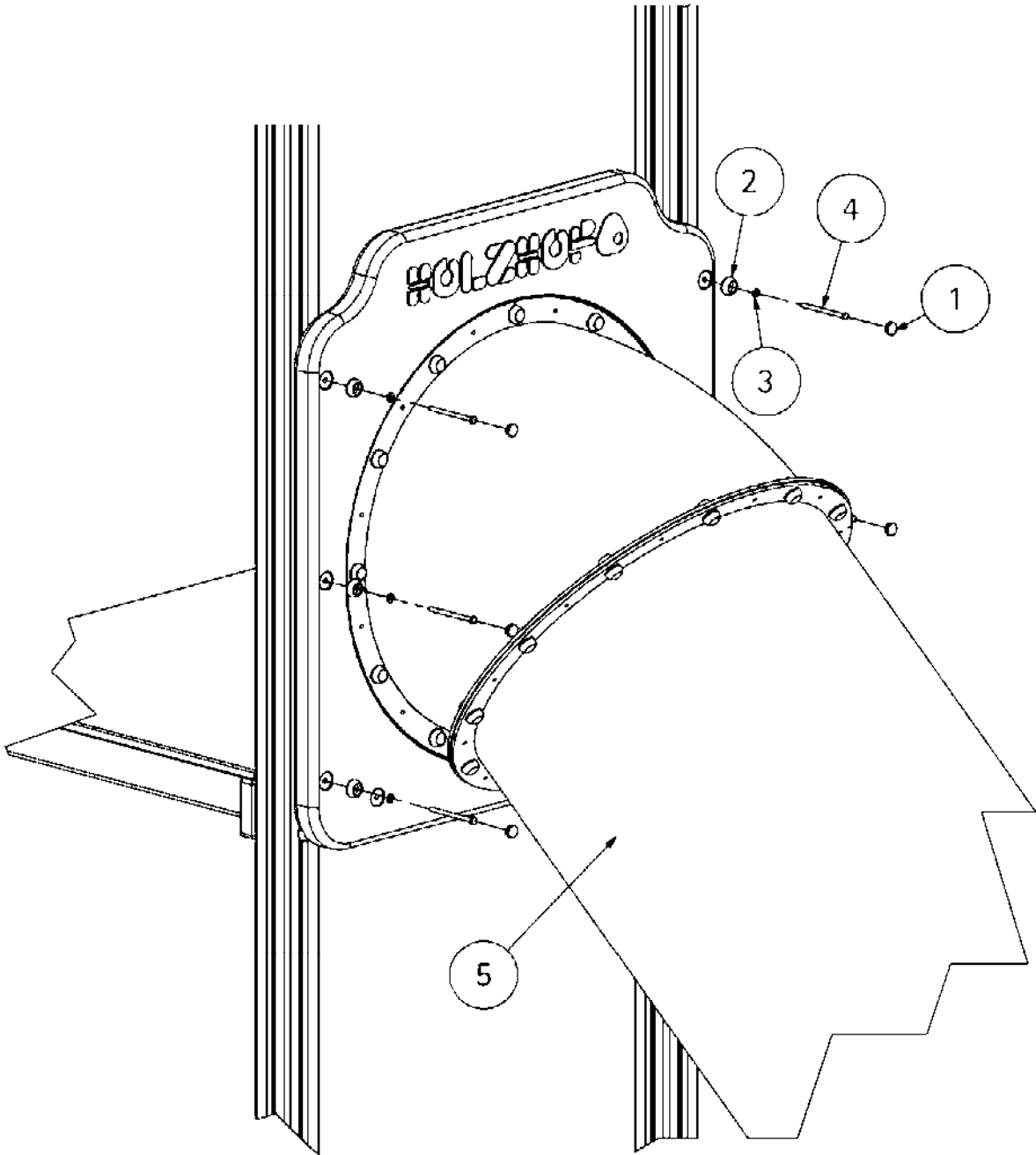


Le misure sono espresse in cm.	BOLZEO	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio montanti e pianali
firma esecutore :	data : 16.02.2011	nr. pag.1/1

- 1) PE cap (6x)
- 2) PE nut protection cap (6x)
- 3) M8 washer (6x)
- 4) M8x130 (6x) LG* TEL screw
- 5) M6 3x100 TEFR screw (6x) AL*



- 1. Position the curved slide (5) assembled to the tower, keeping the entry to the tube in correspondence with the height of the platform.
- 2. Fix using the relevant bolts, as indicated in the figure.

The following instructions are also valid for the tube bridge.



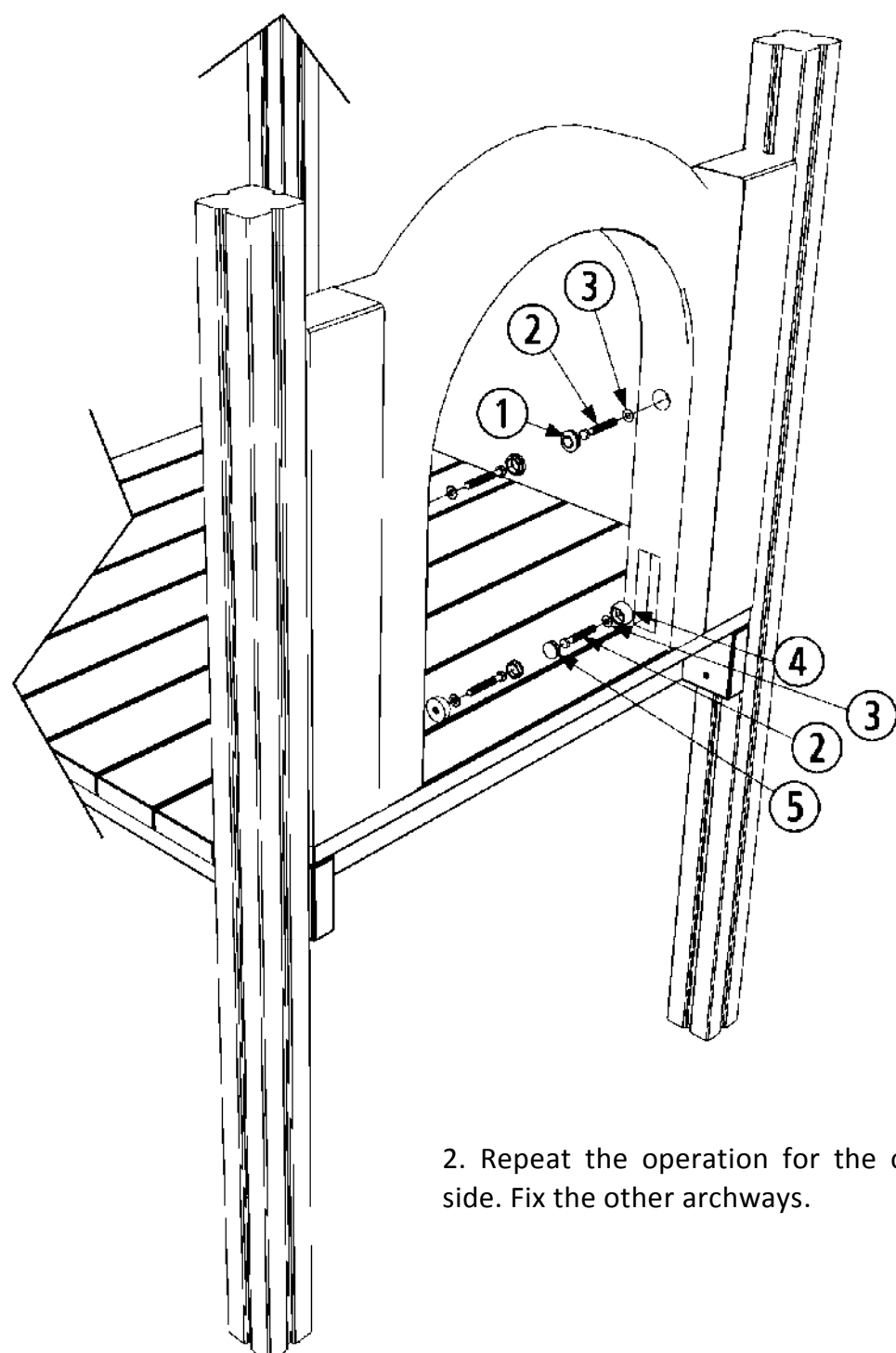
* LG: wood
* AL: aluminium

NOTA BENE: it is recommended to fix the bolts definitively and only insert the caps once the correct positioning of the elements has been verified.



Le misure sono espresse in cm.		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio scivolo tubo
firma esecutore : 	data : 17.06.2011	nr. pag.1/1

NOTA BENE: it is recommended to fix the bolts definitively and only insert the caps once the correct positioning of the elements has been verified.

- 1. Position the archway between the struts and fix it by inserting: 1 x M8 washer (3), 1 x M8x260 TORX screw (2), 1 x Ø25 mm. winged PE cap (1) into the upper part; 1 x PE nut protection cap (4), 1 x M8 washer (3), 1 x M8x260 TORX screw (2), 1 x PE cap (5) into the lower part.



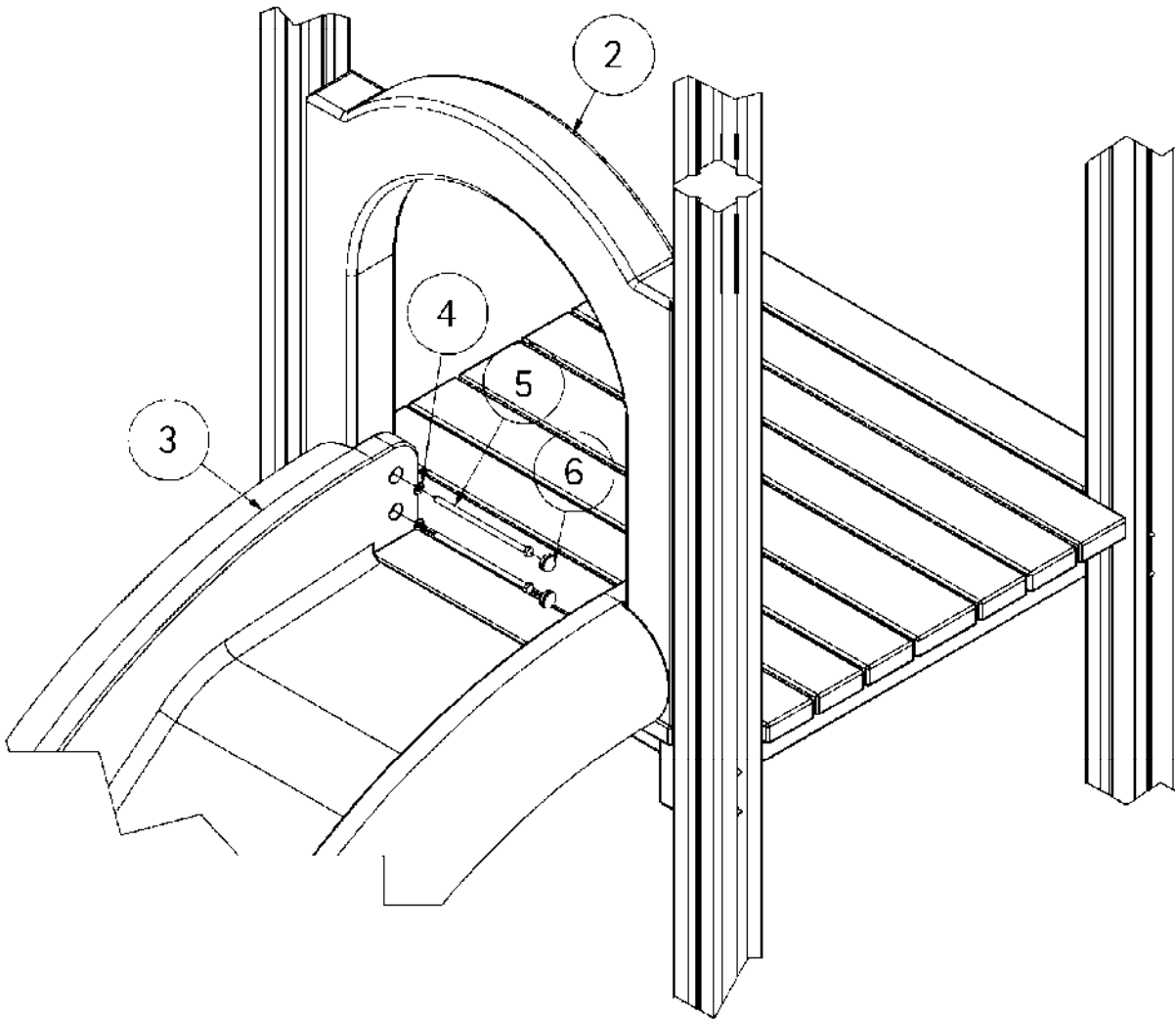
2. Repeat the operation for the opposite side. Fix the other archways.


Le misure sono espresse in cm.		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni montaggio entrata in Pe MAX-SULTAN-OXI-OASIS
firma esecutore : 	data : 03.03.2011	nr. pag. 1/1

Article num.	Default/ Quantity	NAME
1	1	Aladin tower
2	1	Aladin PE archway
3	1	Curved slide h.84
4	4	ISO7089 Ø8 washer
5	4	M8x180 TORX screw
6	4	PE cap

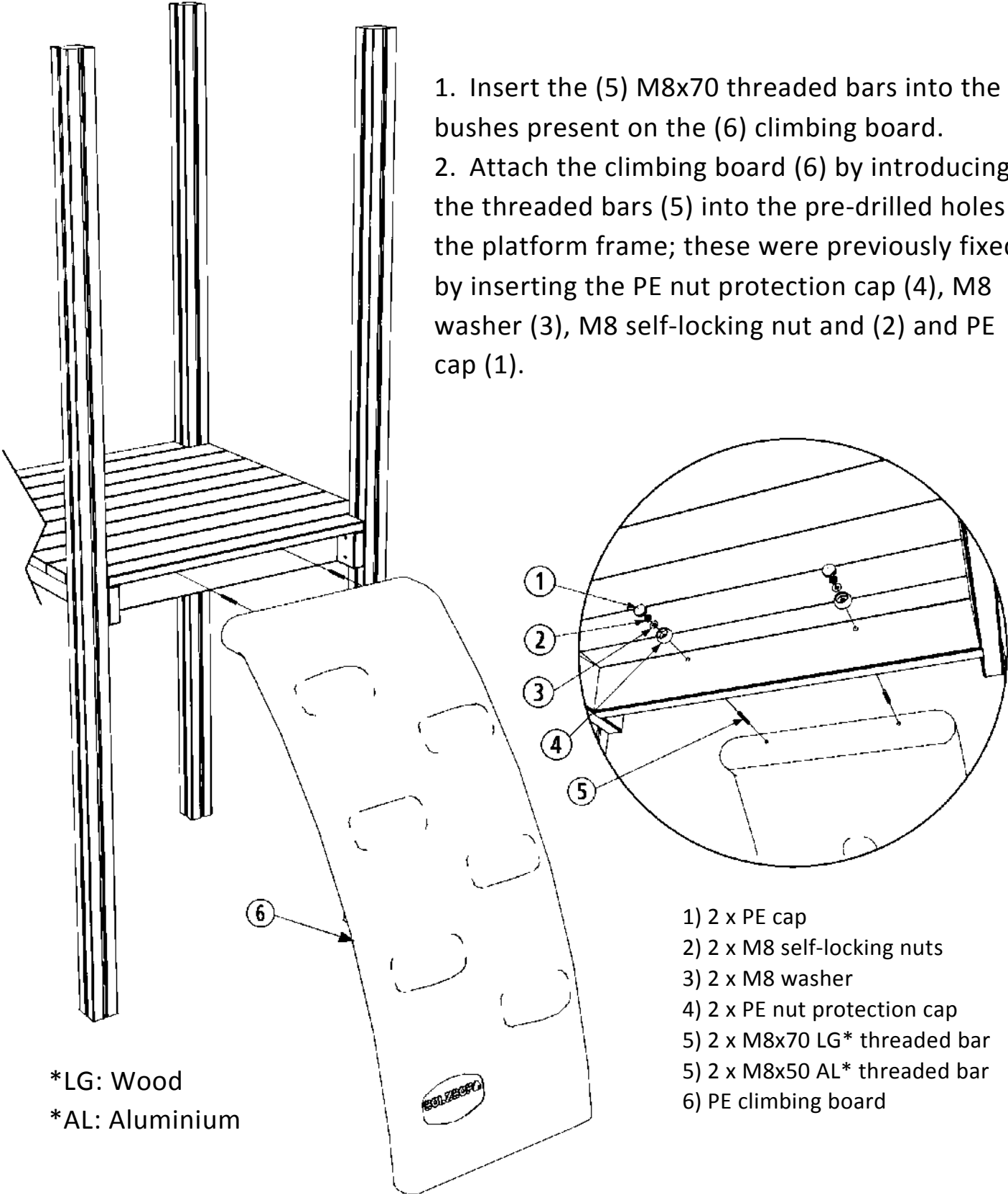
1. After having fixed the PE archway (2), place the body of the (3) curved slide on the platform of the tower (1) and insert the bolts necessary for fixing into the holes present on the slide (3).
2. Check correct positioning, verticality and parallelism. Fix the bolts definitively and position the caps.
3. Repeat the operation also on the other side of the slide.

NOTE: COLOURS AND
MODELS REPRESENTED ARE
PURELY INDICATIVE



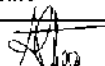
Le misure del disegno sono espresse in cm.			
<small>Tolleranze generali applicate: *Sezione diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato 194 (lung. totale) *Lavorazioni legname impregnato ± 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)</small>		denominazione e/o cliente:	istruzioni di montaggio scivolo curvo pe con entratina lina ALADIN - MAX - SULTAN - OXI - OASIS
firma esecutore:	<i>Altieri</i>	data:	03.03.2011 nr. pag. 1/1

NOTA BENE: it is recommended to fix the bolts definitively and only insert the caps once the correct positioning of the elements has been verified.



*LG: Wood
*AL: Aluminium

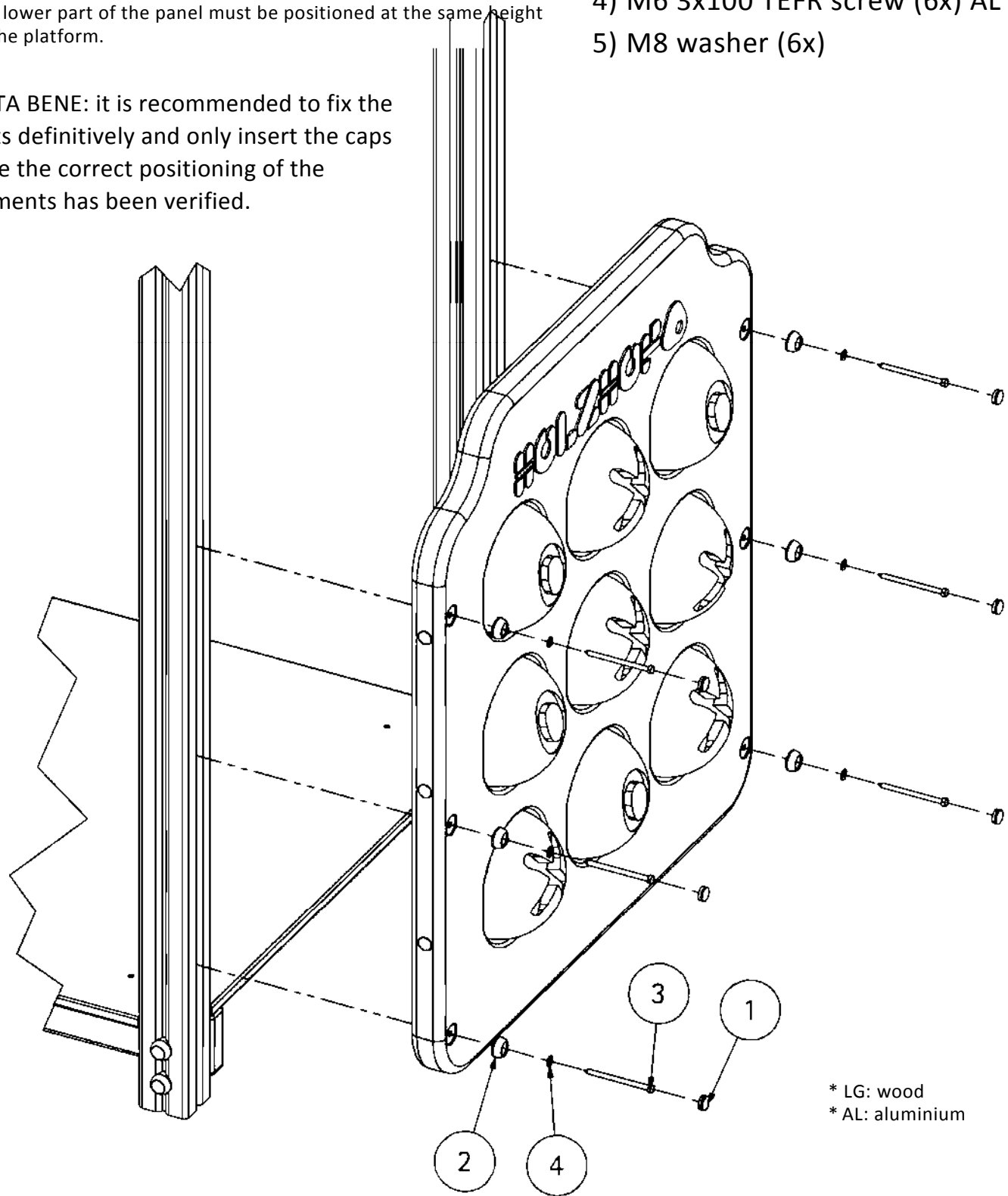
- 1) 2 x PE cap
- 2) 2 x M8 self-locking nuts
- 3) 2 x M8 washer
- 4) 2 x PE nut protection cap
- 5) 2 x M8x70 LG* threaded bar
- 5) 2 x M8x50 AL* threaded bar
- 6) PE climbing board

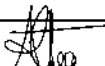
Le misure sono espresse in cm.		SOLZERO	
Colori e modelli rappresentati sono puramente indicativi La pedana di risalita può essere da 84 o 144 cm Il pianale rappresentato è indicativo		denominazione e/o cliente :	istruzioni di montaggio Pedana di risalita Pe Max / Sultan / Aladin / oxi
firma esecutore :		data : 17.06.2011	nr. pag.1

1. Fix the panel in PE to the struts using the relevant bolts, as indicated in the figure.
The instructions can be applied to all multifunction panels in PE;
the procedure does not change.
The lower part of the panel must be positioned at the same height as the platform.

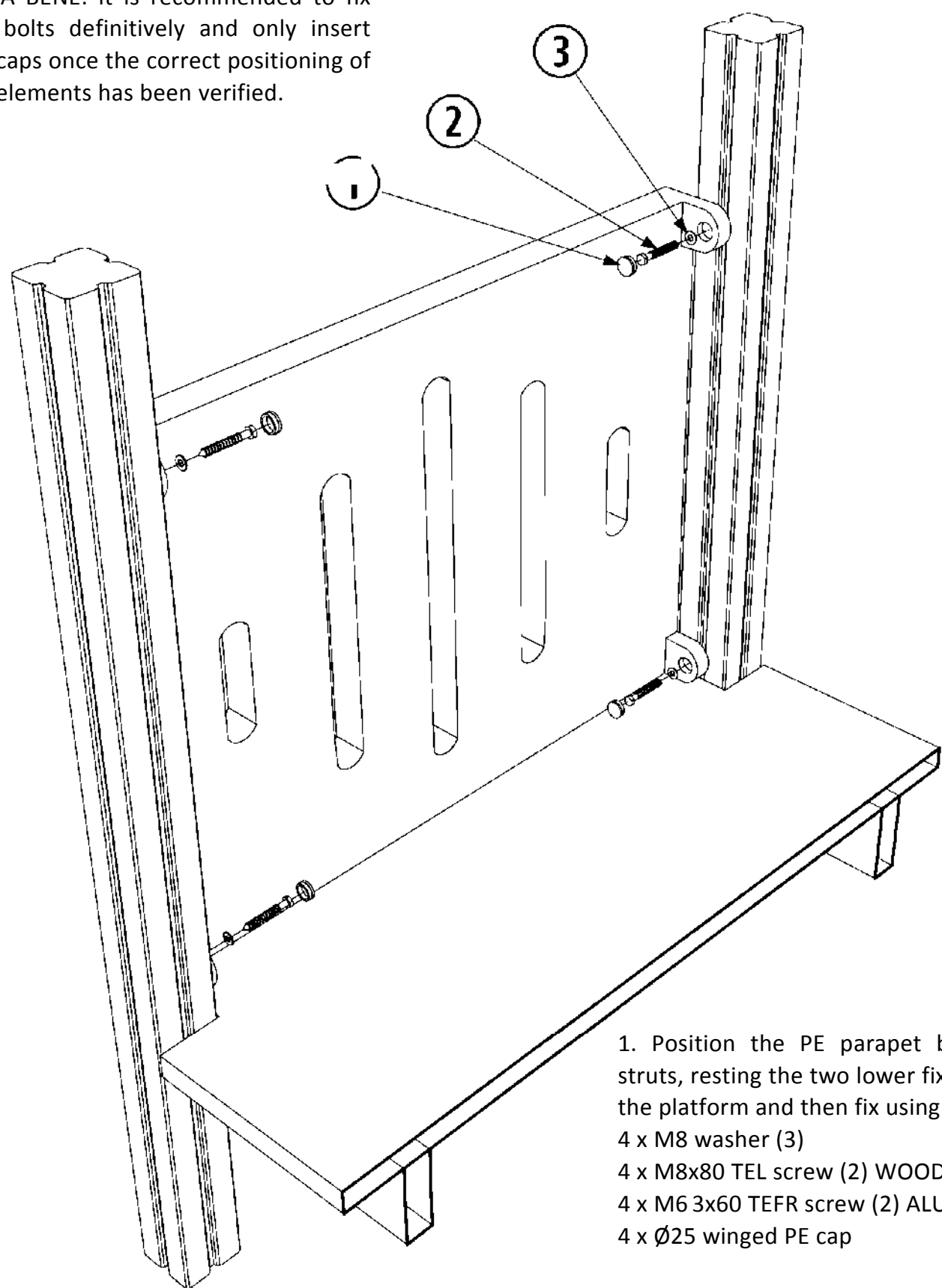
NOTA BENE: it is recommended to fix the bolts definitively and only insert the caps once the correct positioning of the elements has been verified.

- 1) PE cap (6x)
- 2) PE nut protection cap (6x)
- 3) M8x130 (6x) LG* TEL screw
- 4) M6 3x100 TEFR screw (6x) AL*
- 5) M8 washer (6x)





Le misure sono espresse in cm.	SOLZBOE	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio pannello multifunzione in pe
firma esecutore : 	data : 17.06.2011	nr. pag.1/1

NOTA BENE: it is recommended to fix the bolts definitively and only insert the caps once the correct positioning of the elements has been verified.

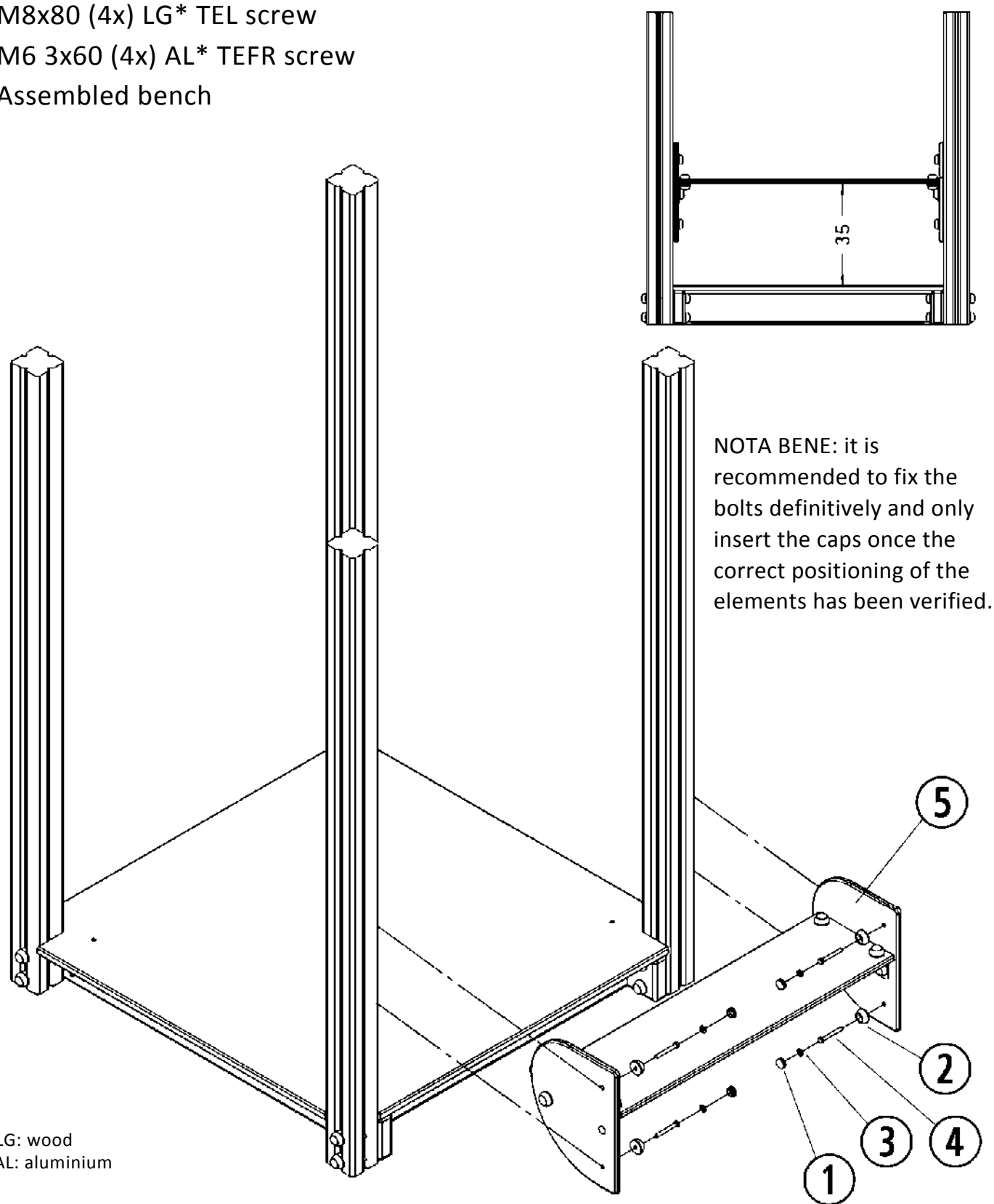


1. Position the PE parapet between the struts, resting the two lower fixing wings on the platform and then fix using:
4 x M8 washer (3)
4 x M8x80 TEL screw (2) WOOD
4 x M6 3x60 TEFR screw (2) ALUMINIUM
4 x Ø25 winged PE cap

2. If necessary, repeat the operation on the other parapets.

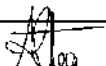
Le misure sono espresse in cm.		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente : istruzioni montaggio parapetto in Pe Max/Sultan/Oxi	
firma esecutore : 	data : 16.06.2011	nr. pag. 1/1

- 1) PE cap (4x)
- 2) PE nut protection cap (4x)
- 3) M8 washer (4x)
- 4) M8x80 (4x) LG* TEL screw
- 5) M6 3x60 (4x) AL* TEFR screw
- 6) Assembled bench

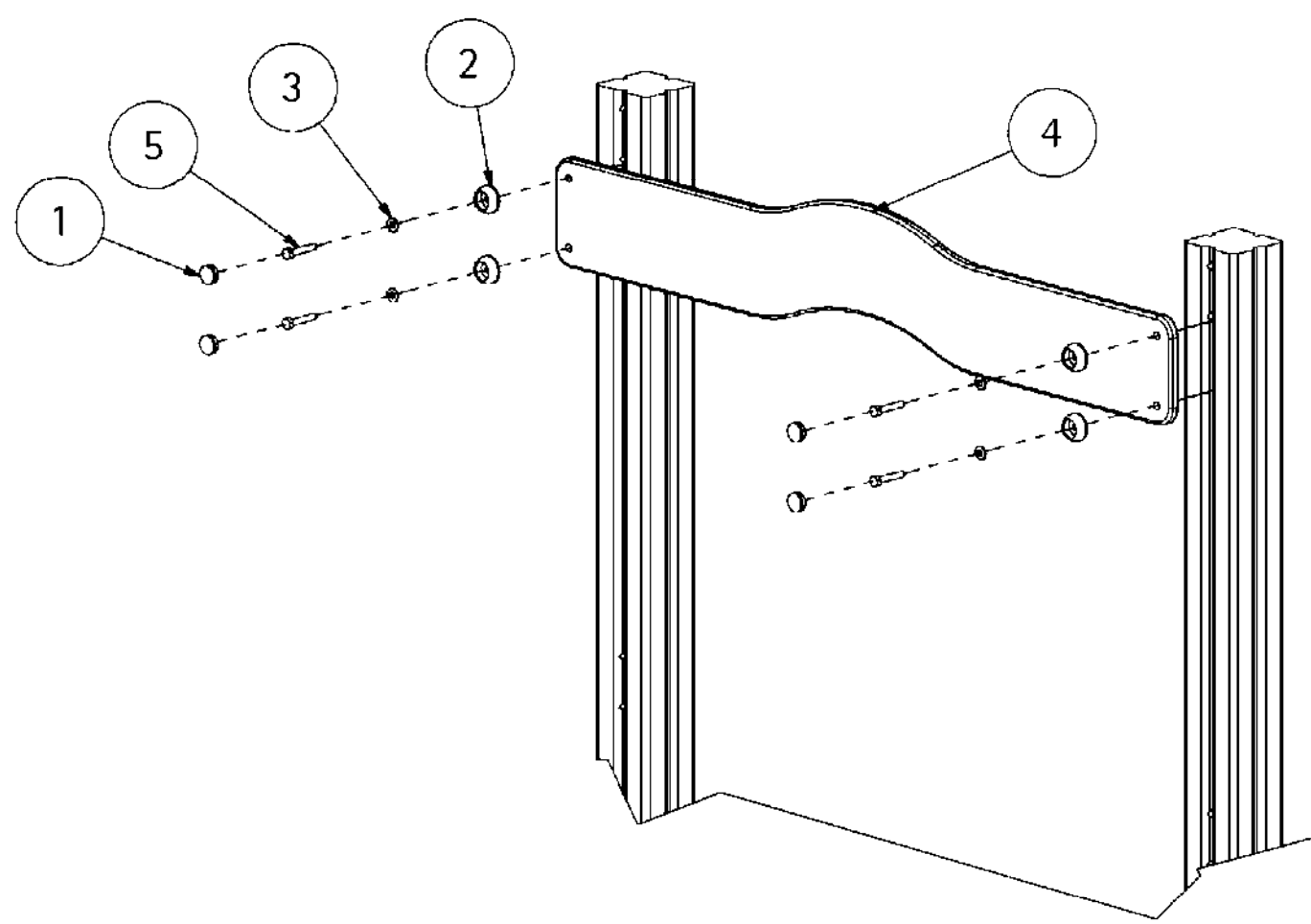


NOTA BENE: it is recommended to fix the bolts definitively and only insert the caps once the correct positioning of the elements has been verified.


* LG: wood
* AL: aluminium

Le misure sono espresse in cm.	SOLZHOE	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio panchina giochi
firma esecutore : 	data : 17.06.2011	nr. pag.1/1

- 1) PE cap (4x)
- 2) PE nut protection cap (4x)
- 3) M8 washer (4x)
- 4) gable board (ix)
- 5) M8x80 TEL screw(4x) WOOD
- 6) M6 3x60 (4x) TEFR screw ALUMINIUM

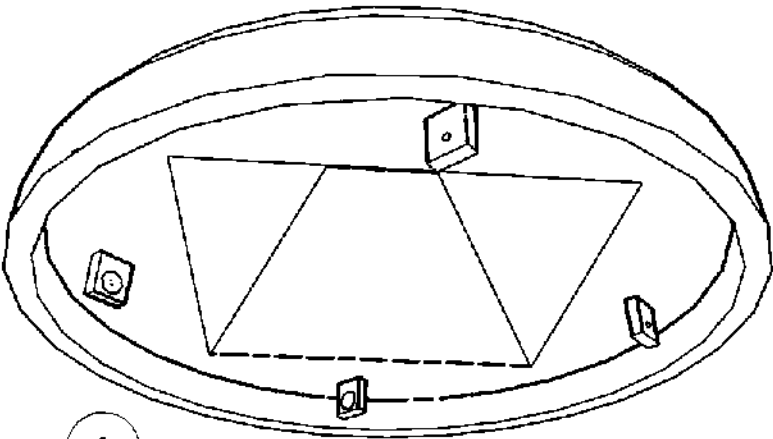
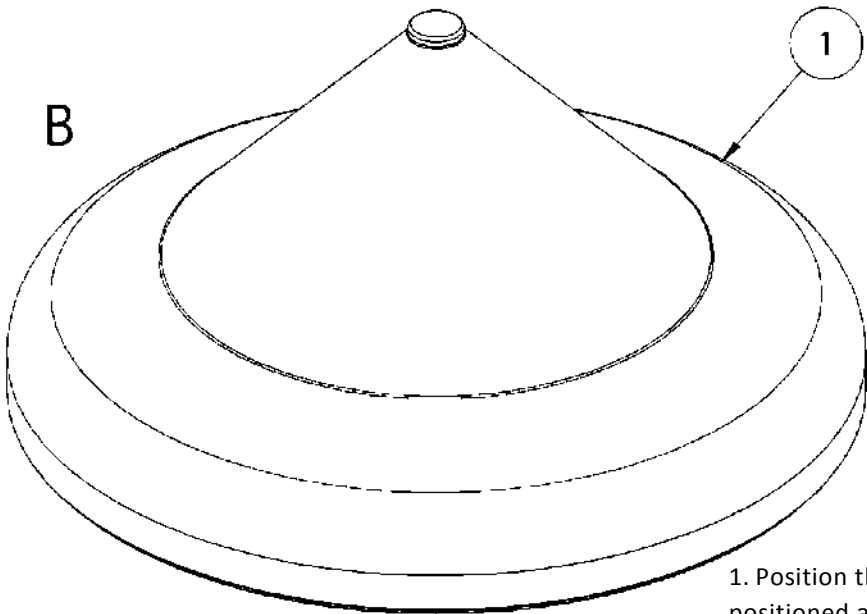


NOTA BENE: it is recommended to fix the bolts definitively and only insert the caps once the correct positioning of the elements has been verified.

Le misure sono espresse in cm.	SOLZHOE		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio mantovana	
firma esecutore : 	data : 27.07.2011	nr.	pag.1/1

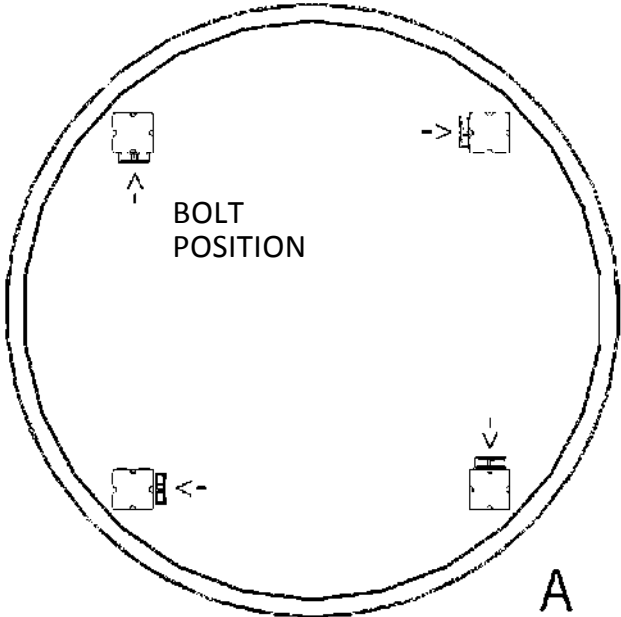
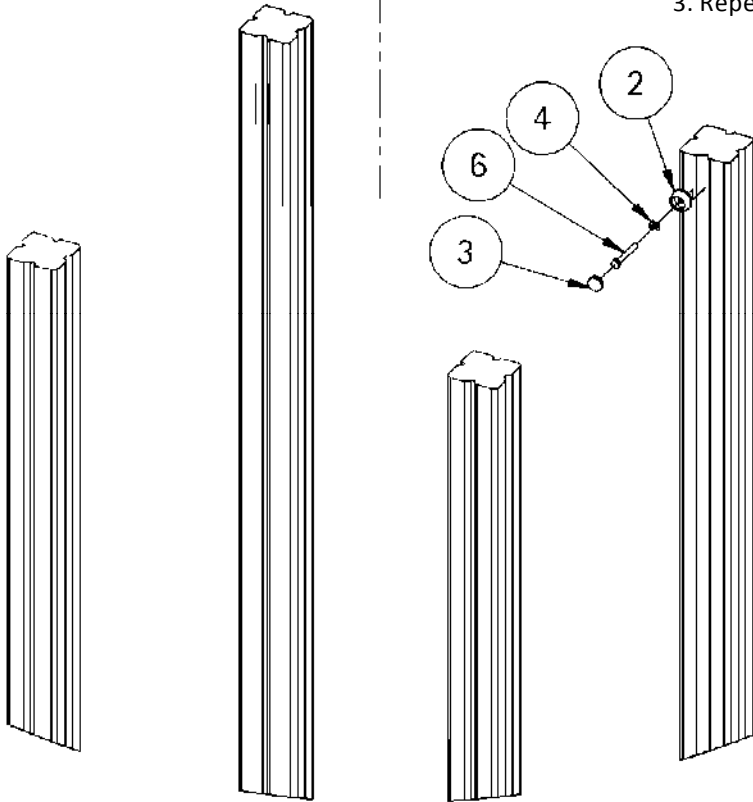
Article num.	Default/Quantity	CODE N.	NAME
1	1	-	PE roof
2	4	xpe10	PE nut protection cap
3	4	xpe116	PE cap
4	4	-	ISO7089 Ø8 washer
6	4	-	M8x80 TEL screw

BOLTS AND SCREWS:
wood: M8x80 TEL SCREW
aluminium: M6,3x60 TEFR SCREW



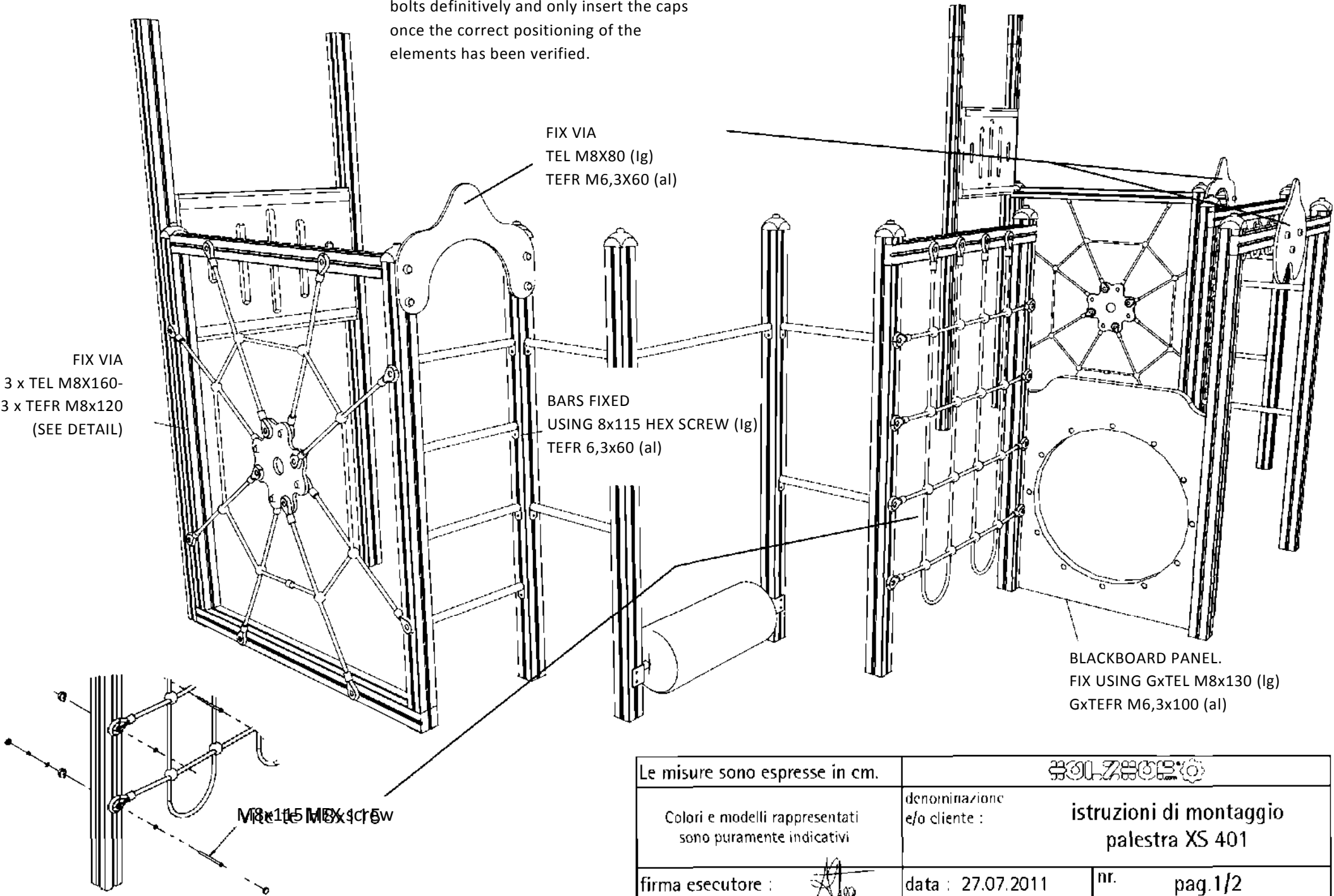
NOTE:
The models represented are purely indicative.
These instructions are applicable to Max, Sultan and Aladin roofs.

1. Position the roof on top of the struts with the brackets positioned as in figure A.
2. Insert the bolts necessary for fixing in sequence, as indicated in figure B.
3. Repeat the operation on all 4 struts.

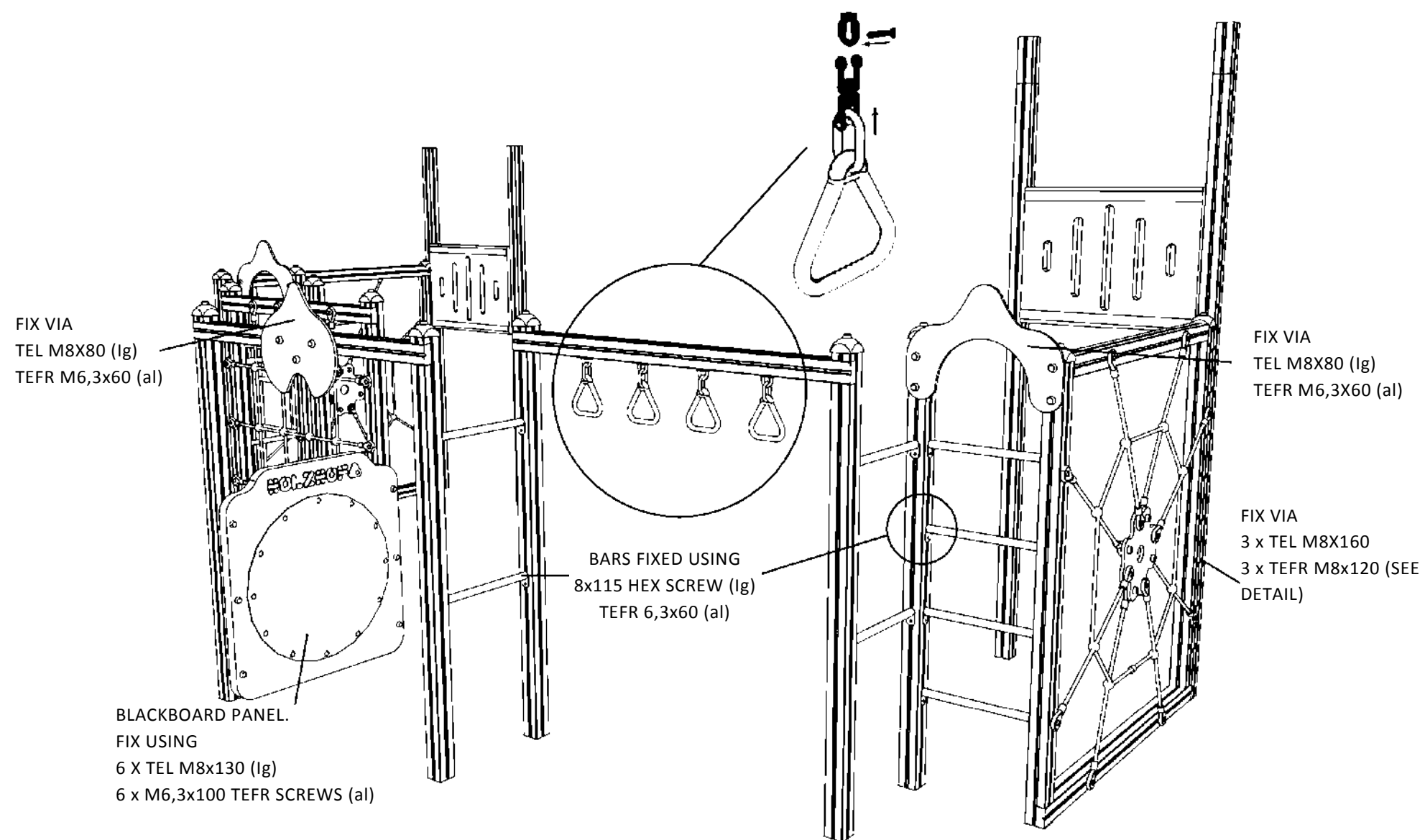


Le misure del disegno sono espresse in cm		HOLZHOPE	
Tolleranze generali applicate: *Sezione/dischetto legname impregnato ± 0,5 (cm) *Lunghezza legname impregnato 1% (lung. totale) *Lavorazioni legname impregnato ± 0,2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1,5 (mm)		denominazione e/o cliente:	istruzioni di montaggio tetto in polietilene Linea Max / Sultan / Aladin
firma esecutore:	Altiani	data:	27.07.2010
		nr.	pag. 1

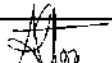
NOTA BENE: it is recommended to fix the bolts definitively and only insert the caps once the correct positioning of the elements has been verified.

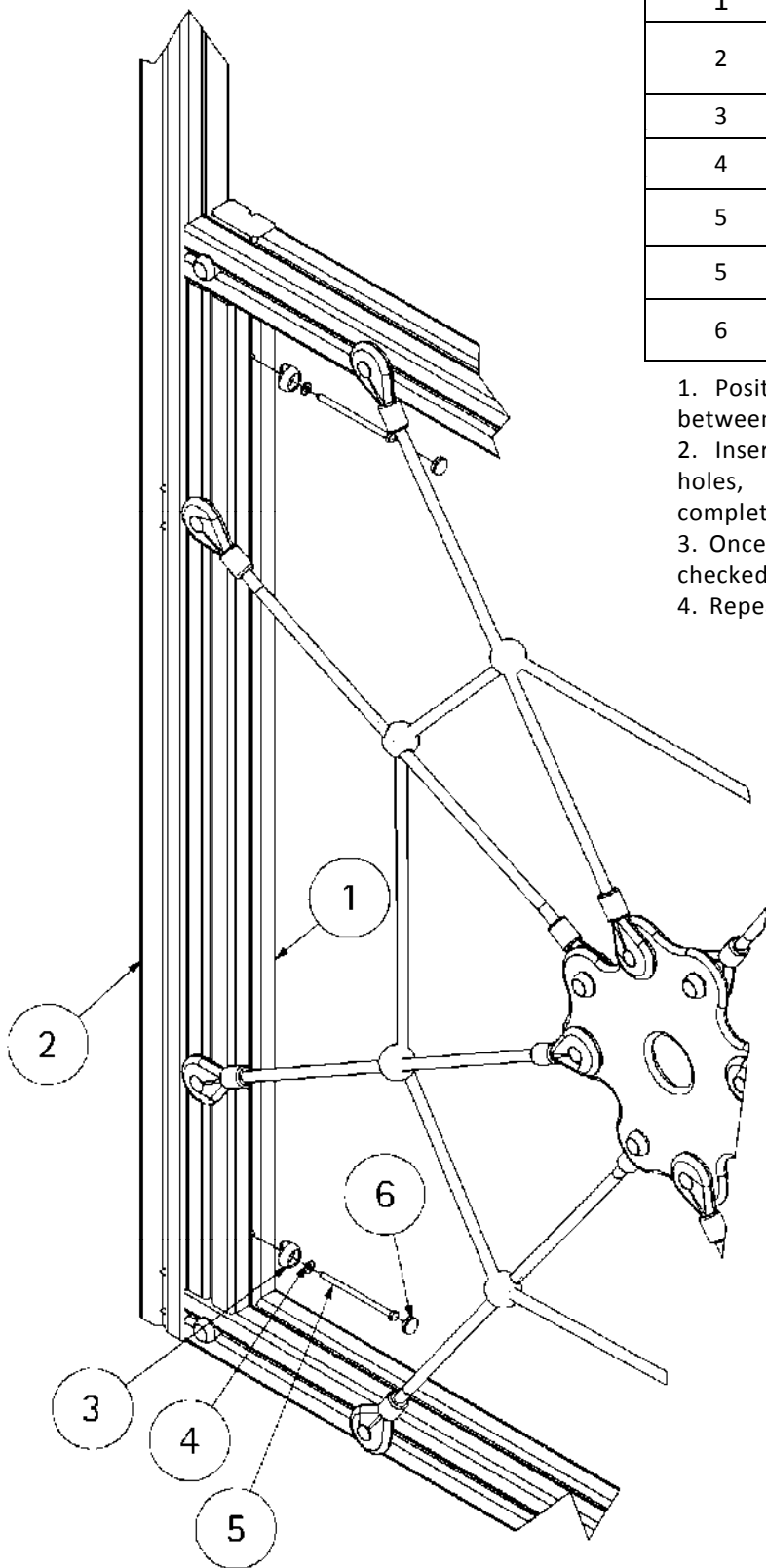


Le misure sono espresse in cm.		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio palestra XS 401
firma esecutore :	data : 27.07.2011	nr. pag.1/2



NOTA BENE: it is recommended to fix the bolts definitively and only insert the caps once the correct positioning of the elements has been verified.

Le misure sono espresse in cm.		SOLZROE	
Colori e modelli rappresentati sono puramente indicativi		denominazione e/o cliente :	istruzioni di montaggio palestra XS 401
firma esecutore :		data : 27.07.2011	nr. pag. 2/2

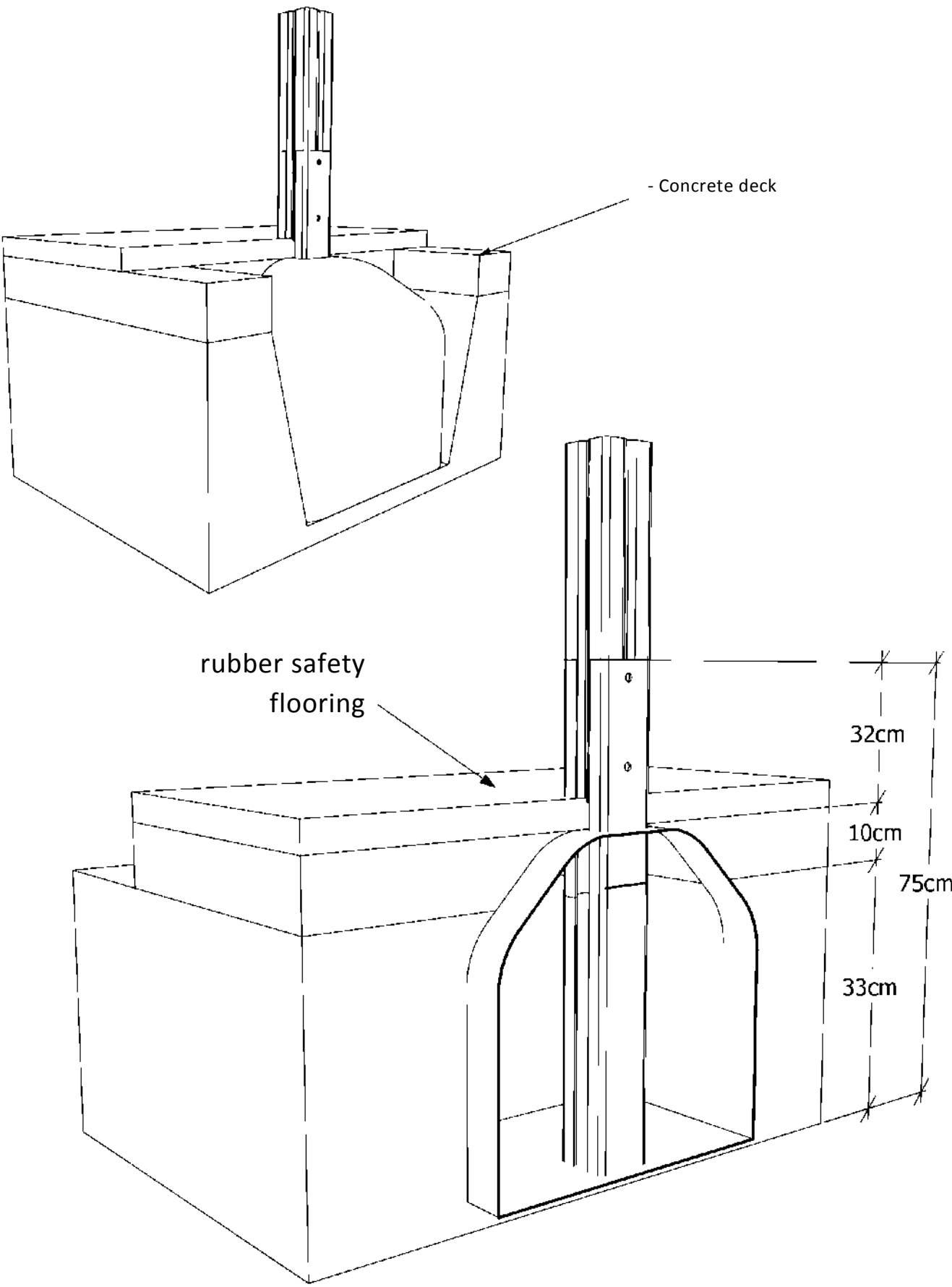



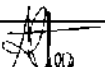
Article num.	Quantity	NAME
1	1	Twisted Rope Climbing Net
2	2	Cloverleaf strut
3	4	Shaped PE nut protection cap
4	4	ISO7089 Ø8 washer
5	4	UNI704 M8x160 TEL SCREW
5	4	M6,3x120 TEFR SCREW
6	4	PE cap

1. Position the pre-assembled twisted rope climbing net (1) between the (2) tower struts.
2. Insert the bolts necessary for fixing into the pre-drilled holes, as indicated in the figure, without fixing them completely.
3. Once correct positioning, parallelism and verticality have been checked, fix the bolts definitively and position the caps (6).
4. Repeat the operation on the other side.

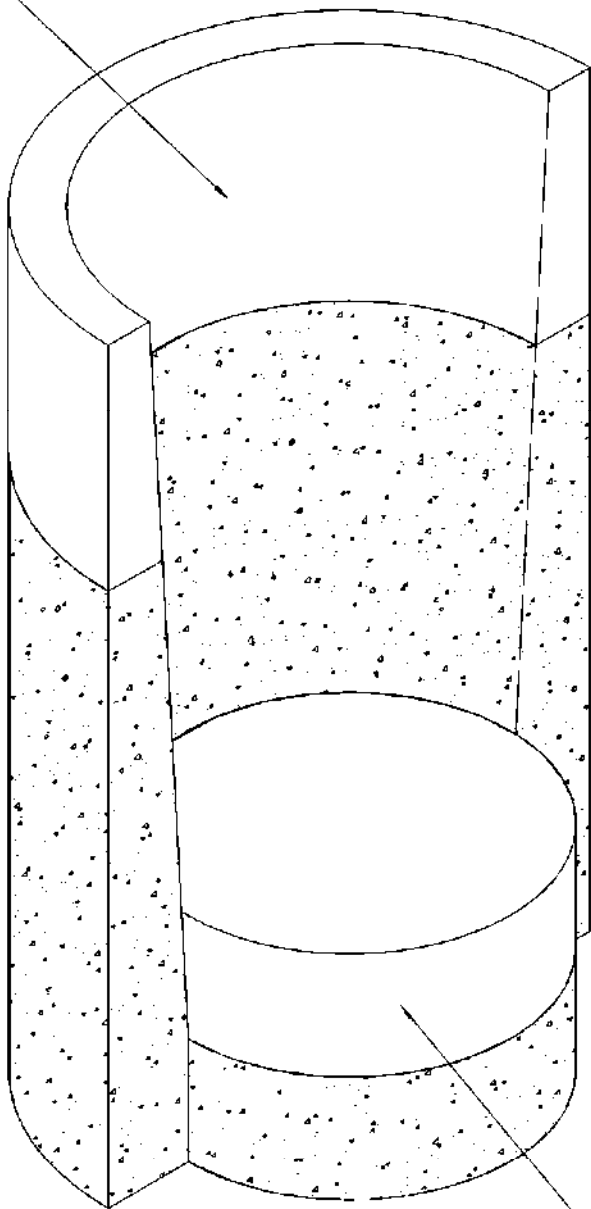
NOTE: COLOURS AND MODELS
REPRESENTED ARE PURELY
INDICATIVE

Le misure del disegno sono espresse in cm.			
<p>Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato 190 (lung. totale) *Lavorazioni legname impregnato + 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)</p>		denominazione e/o cliente: istruzioni di montaggio fissaggio sartia ragnatela	
firma esecutore:		data:	17.12.07
		nr.	4225



Le misure sono espresse in cm.		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni montaggio interro montanti
firma esecutore : 	data : 15.02.2011	nr. pag. 1/1

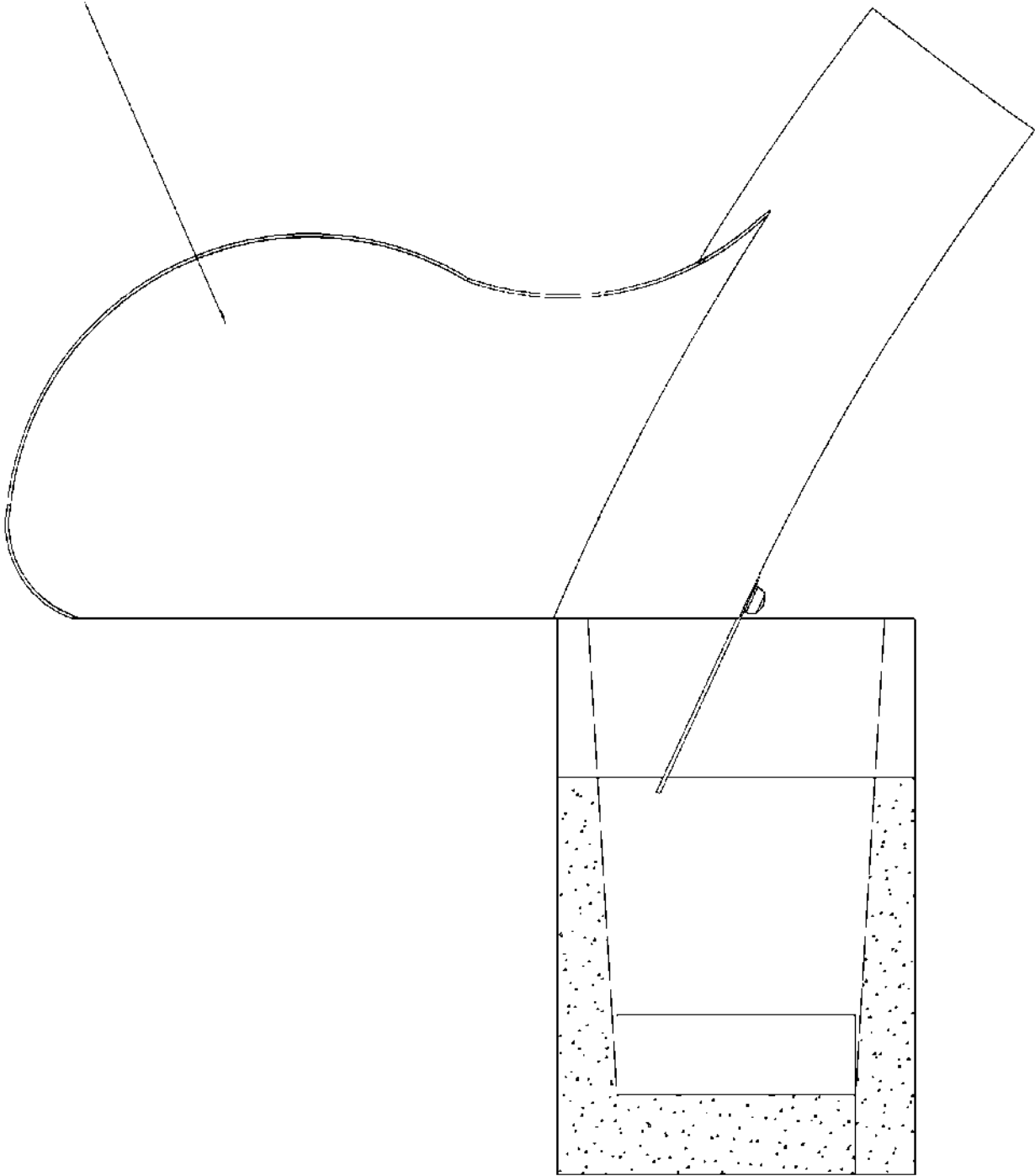
1. Excavate a hole with diameter of 30 cm and depth of 60 cm




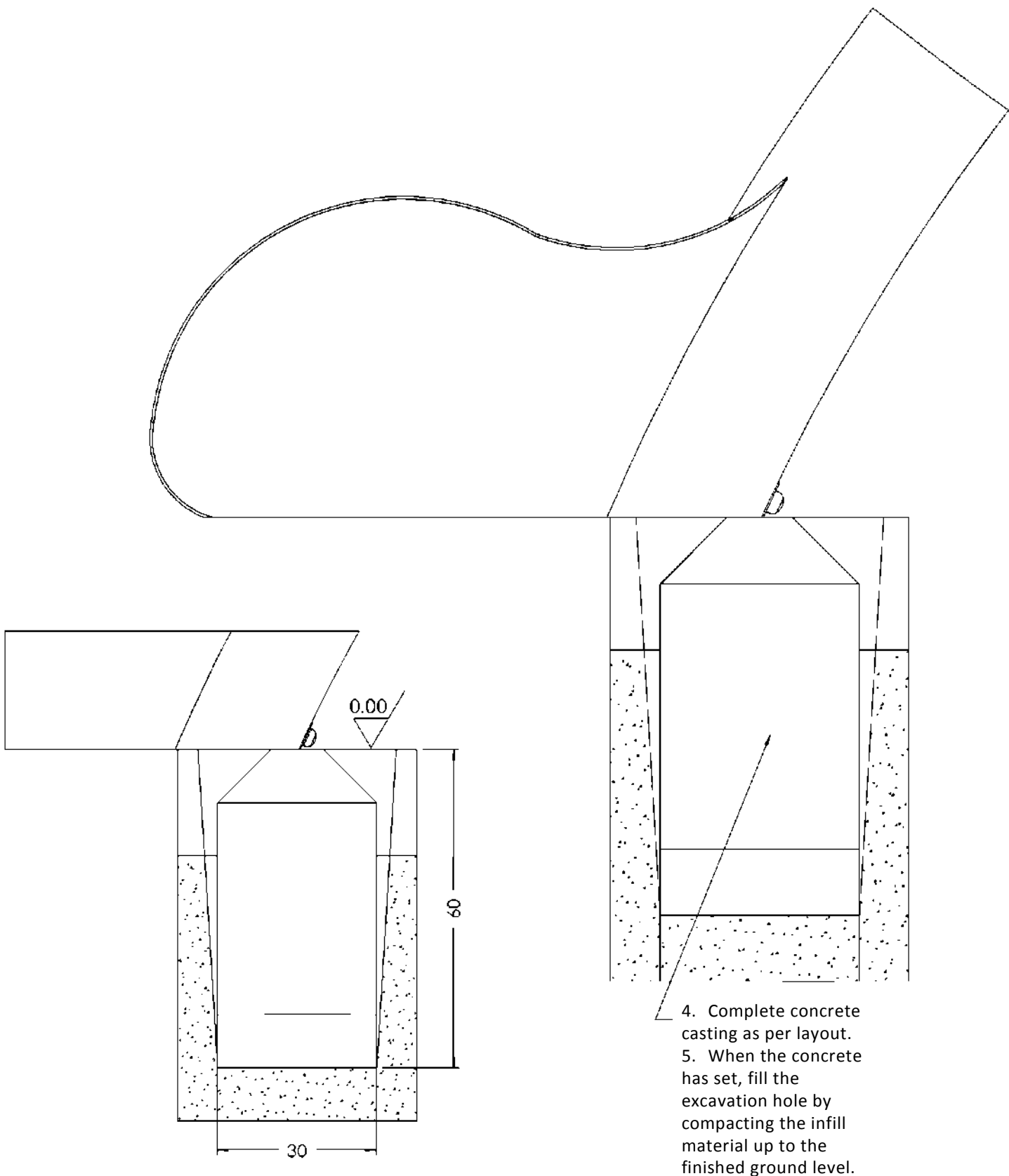
2. Cast a first layer of concrete with thickness of 10 cm.


Le misure del disegno sono espresse in cm			
<div>Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato 190 (lung. totale) *Lavorazioni legname impregnato + 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)</div>		denominazione e/o cliente:	Istruzioni di montaggio interro scivolo curvo Pe
firma esecutore:	<i>Altieri</i>	data:	31.05.05 nr. Pag. 1

3. When the concrete has set, position the slide bracket in the excavation hole, checking the correct alignment of the lower part of the slide with the finished ground level.

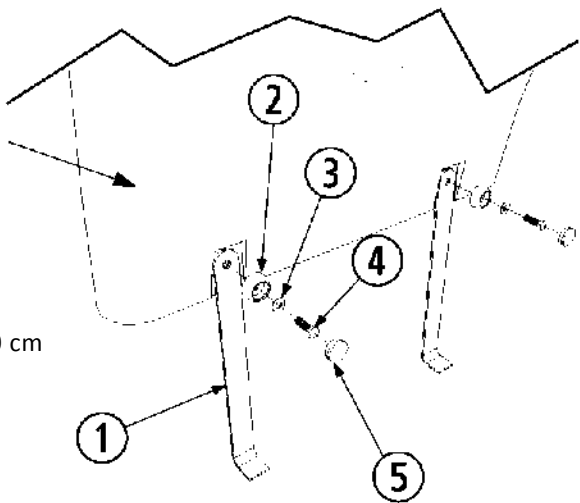


Le misure del disegno sono espresse in cm			
<div>Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato 196 (lung. totale) *Lavorazioni legname impregnato + 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)</div>		denominazione e/o cliente:	Istruzioni di montaggio interro scivolo curvo Pe
firma esecutore:	<i>Altieri</i>	data:	31.05.05
		nr.	Pag. 2

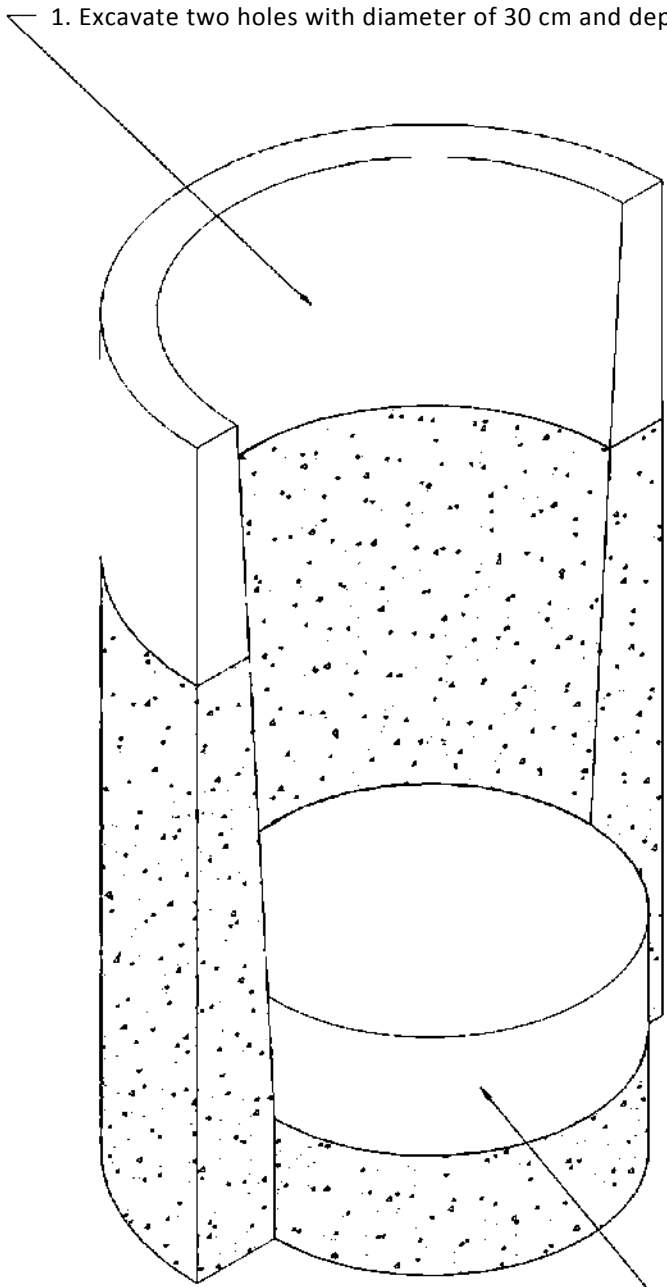


Le misure del disegno sono espresse in			
Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato 190 (lung. totale) *Lavorazioni legname impregnato + 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)		denominazione e/o cliente:	Istruzioni di montaggio interro scivolo curvo Pe
firma esecutore:	<i>Altieri</i>	data:	31.05.05
		nr.	Pag. 3

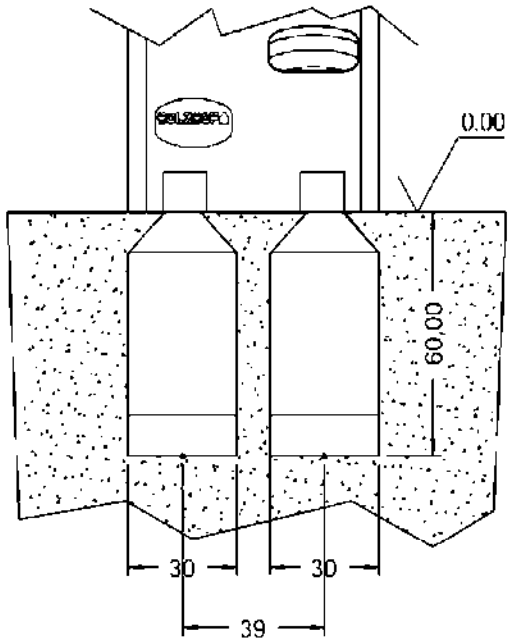
1. Attach the brackets (1) by introducing the following in sequence: PE nut protection cap (2), M8 washer (3), M8x25 HEX screw (4), PE cap (5)



1. Excavate two holes with diameter of 30 cm and depth of 60 cm



NOTA BENE: it is recommended to fix the bolts definitively and only insert the caps once the correct positioning of the elements has been verified.





3. When the concrete has set, position the climbing board brackets in the hole, checking the correct alignment of the lower part of the climbing board with the finished ground level.

4. Complete concrete casting as per layout.

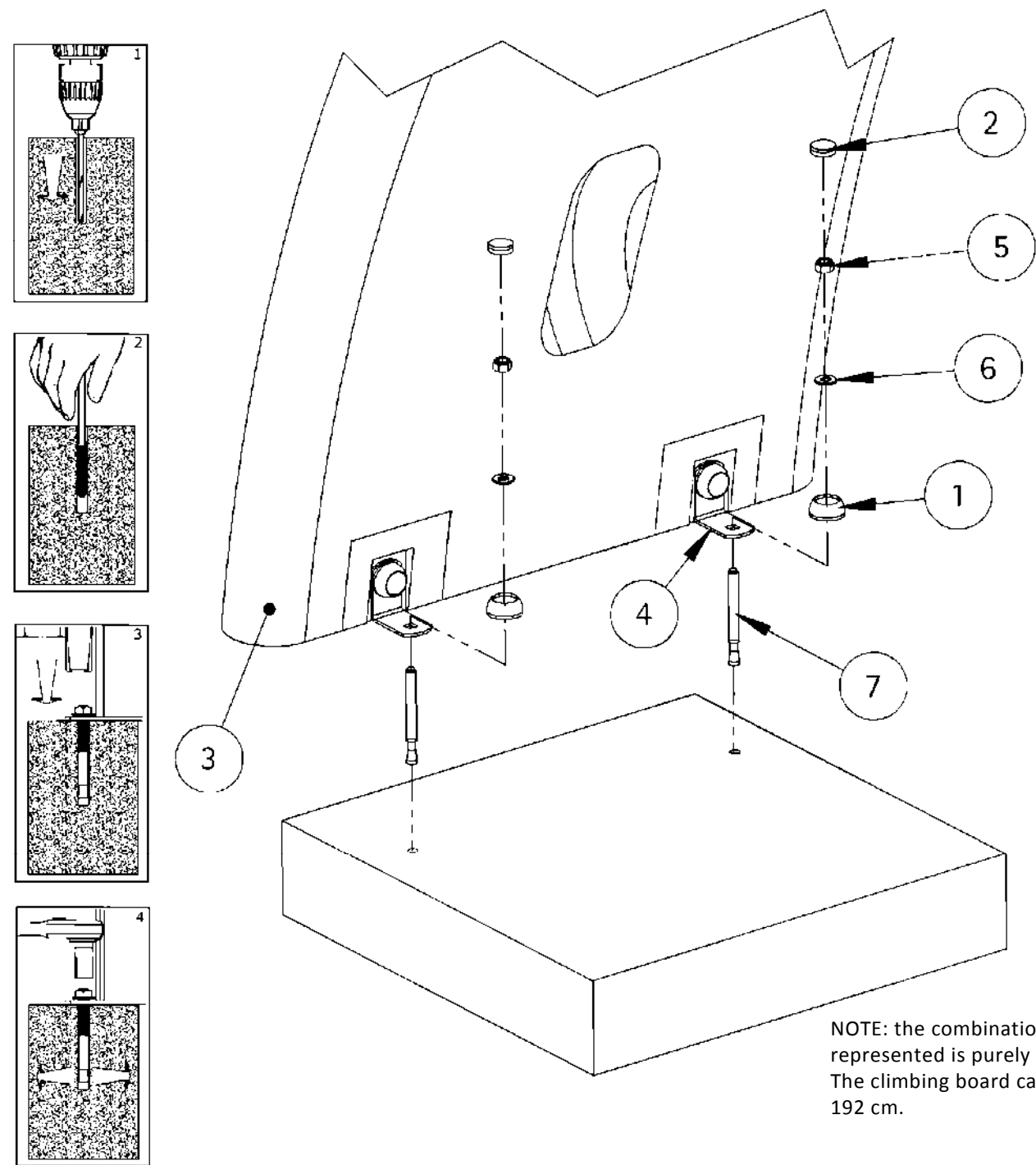
5. When the concrete has set, fill the excavation hole by compacting the infill material up to the finished ground level.

2. Cast a first layer of concrete with thickness of 10 cm.

Le misure sono espresse in cm.			
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio interro pedana di risalita Pe	
firma esecutore : 	data : 15.02.2011	nr.	pag.1

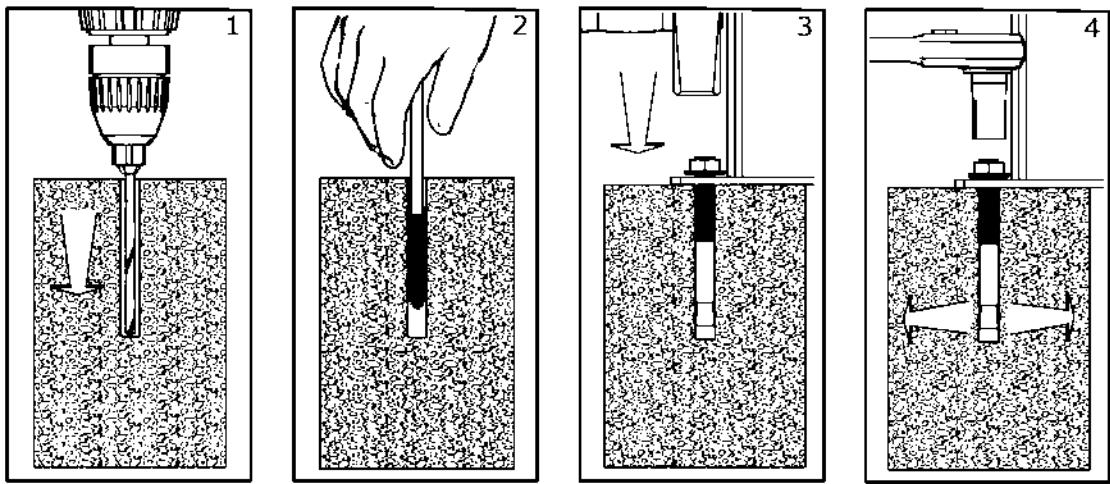
Article num.	Quantity	CODE N.	NAME
1	2	xpe10	PE nut protection cap
2	2	xpe116	PE cap
3	1	-	PE climbing board
4	2	xfe265	59x59x35 stainless steel angle bracket
5	2	-	M10 self-locking nut
6	2	-	Ø10 washer
7	2	-	M8x115 screw anchor

1. Position the climbing board on the support surface and mark the position of the screw anchors.
2. Drill the support surface and position the screw anchors.
3. Fix the angle brackets to the support surface using the relevant bolts, as indicated in the figure.

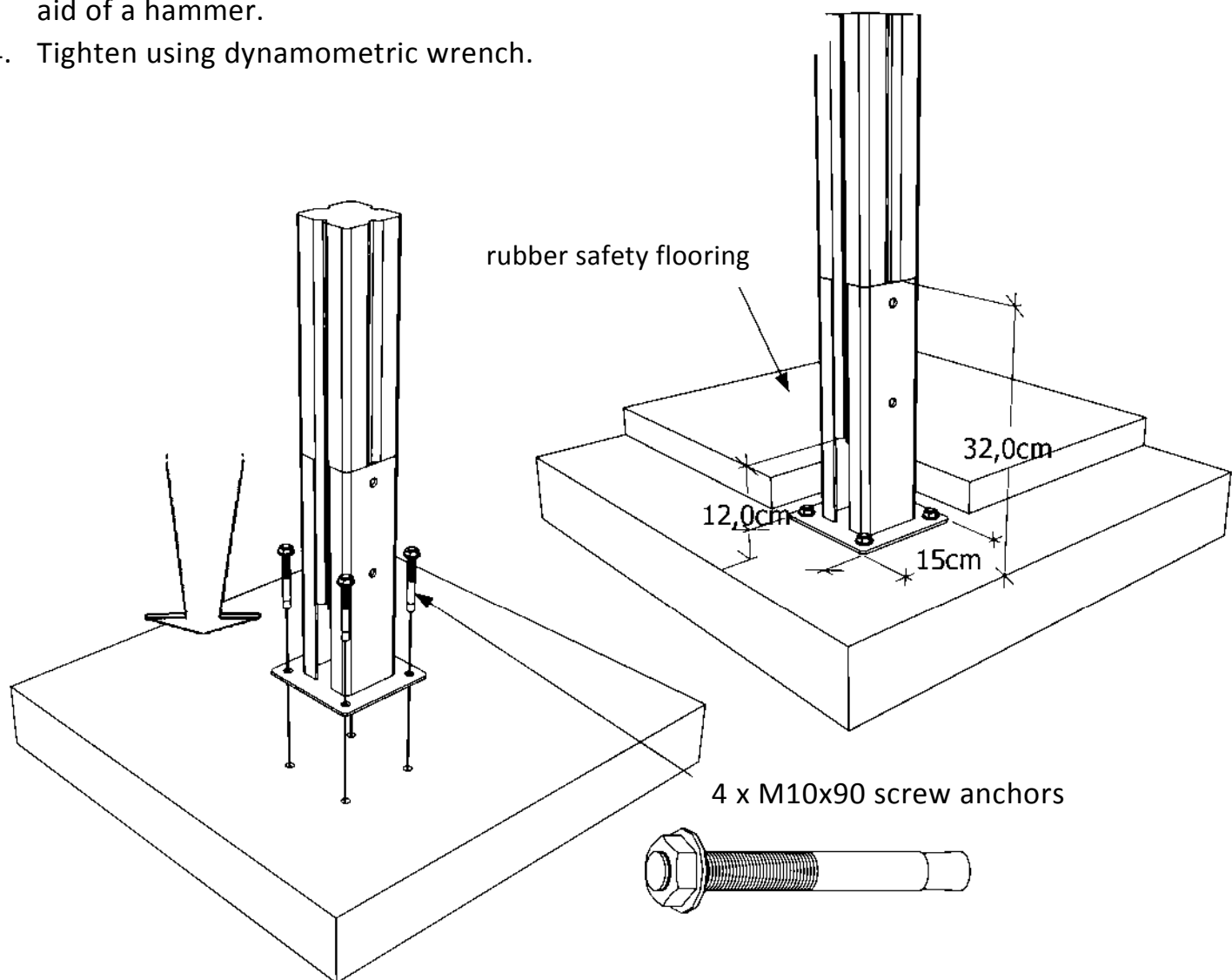



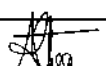
NOTE: the combination of colours and models represented is purely indicative.
The climbing board can be at a height of 84-144-192 cm.

Le misure del disegno sono espresse in cm		HOLZEP®	
Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato ± 0.1 (cm) *Lavorazioni legname impregnato ± 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)		denominazione e/o cliente:	istruzioni di montaggio ancoraggio pedana di risalita in Pe
firma esecutore:	<i>Altieri</i>	data:	19.06.06
		nr.	pag. 1



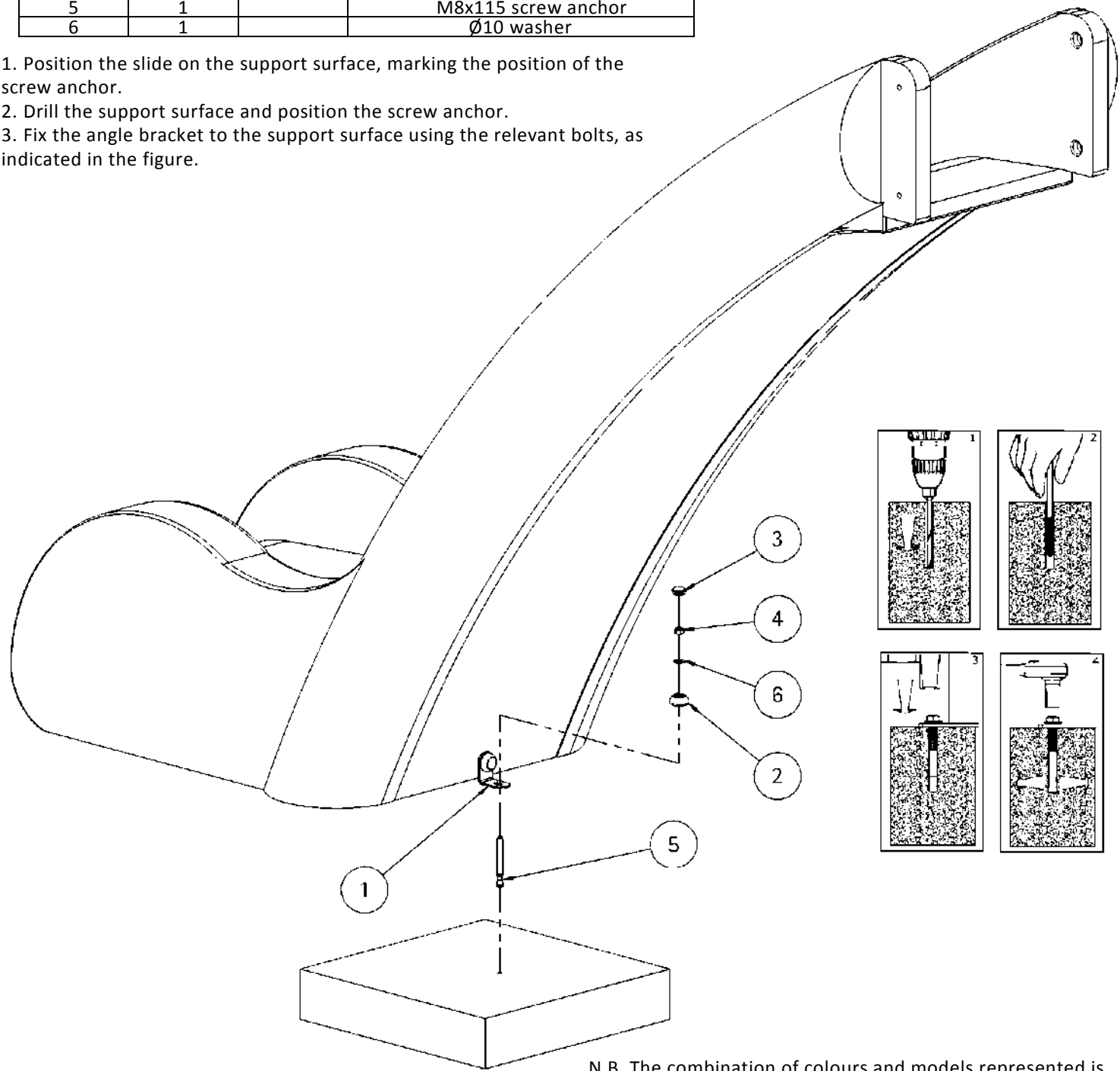
1. Drill.
2. Clean the hole thoroughly using an air pump and small brushes.
3. Insert the anchor into the hole present on the bracket with the aid of a hammer.
4. Tighten using dynamometric wrench.



Le misure sono espresse in cm.		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente : istruzioni di montaggio ancoraggio montanti con staffe	
firma esecutore : 	data : 14.02.2011	nr. pag.1

Article num.	Quantity	CODE N.	NAME
1	1	xfe265	59x59x35 stainless steel angle bracket
2	2	xpe10	PE nut protection cap
3	2	xpe116	PE cap
4	1		M10 self-locking nut
5	1		M8x115 screw anchor
6	1		Ø10 washer

1. Position the slide on the support surface, marking the position of the screw anchor.
2. Drill the support surface and position the screw anchor.
3. Fix the angle bracket to the support surface using the relevant bolts, as indicated in the figure.



N.B. The combination of colours and models represented is purely indicative.
The slide can be at a height of 84-144-192 cm.

Le misure del disegno sono espresse in cm			
Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato 190 (lung. totale) *Lavorazioni legname impregnato + 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)		denominazione e/o cliente:	istruzioni di montaggio ancoraggio scivolo curvo pe
firma esecutore:	<i>Altieri</i>	data: 16.02.2011	nr. pag.1